



# AN ALTERNATIVE APPROACH TO DESIGN LUMPED ELEMENT DELAY EQUALIZERS

Metin ŞENGÜL

Kadir Has University, Dept. of Electrical and Electronics Engineering,  
Faculty of Engineering and Natural Sciences, 34083, Cibali-Fatih, Istanbul, Turkey  
Tel: +90-212-533-6532, Fax: +90-212-533-4327

msengul@khas.edu.tr

**Abstract:** In this paper, an algorithm has been proposed to design lumped element delay equalizers which is considered as a single block as opposed to the existing methods in literature. Then after obtaining the desired delay performance, the designed delay equalizer is divided and realized as cascaded first-order and/or second-order all-pass circuits. An example is given to illustrate the utilization of the proposed algorithm.

**Keywords:** Delay equalizer, real frequency technique, lossless network, passive network.

## 1. Introduction

One of the very important parts of analog filter design is the group delay correction. In modern communications and signal processing applications often filters are required, which must satisfy group delay specifications. In literature, there are several approaches to design group delay equalizers for analog filters [1-2]. One of the most common methodologies is to employ a group delay equalizer (all-pass) to correct the group delay of an amplitude function.

For practical applications, first and second order group delay equalizer tables are often used [3], analytical methods are not often preferred.

In literature, different design procedures have been developed to get the optimum group delay response, such as genetic algorithms [4], adaptive filters [5], quasi-all-pass filters [6] and all-pass based equalizers [7], [8-13]. All-pass filters are very important and useful circuits employed in several applications [8], [14].

In this paper, a semi-analytic approach (real frequency technique, RFT) has been utilized to design delay equalizers. After obtaining describing polynomials, delay equalizer has been realized as cascaded first-order and/or second-order all-pass two-port circuits. So in the next section, characterization of lossless two-ports is summarized, then realization of all-pass sections is explained.

## 2. Characterization of lossless two-ports

Assume that the delay equalizer is a lumped-element lossless two-port like the one shown in Fig. 1, then the scattering matrix can be written as [15]:

$$S(p) = \begin{bmatrix} S_{11}(p) & S_{12}(p) \\ S_{21}(p) & S_{22}(p) \end{bmatrix} = \frac{1}{g(p)} \begin{bmatrix} h(p) & \mu f(-p) \\ f(p) & -\mu h(-p) \end{bmatrix} \quad (1)$$

where  $g(p)$ ,  $h(p)$  and  $f(p)$  are real polynomials in complex frequency  $p = \sigma + j\omega$ ,  $\mu$  is a constant and  $g(p)$  is a strictly Hurwitz polynomial. The three polynomials  $g(p)$ ,  $h(p)$ ,  $f(p)$  are related by the Feldtkeller equation as

$$g(p)g(-p) = h(p)h(-p) + f(p)f(-p). \quad (2)$$

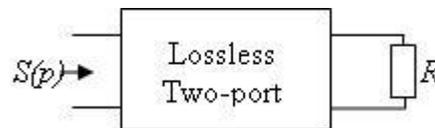


Figure 1. Lossless two-port terminated by resistance  $R$

From (1), the transfer scattering coefficient  $S_{21}(p)$  is written as

$$S_{21}(p) = \frac{f(p)}{g(p)} \quad (3)$$

where the polynomial  $f(p)$  is formed by using the transmission zeros of the two-port.

An all-pass circuit has a constant gain curve for all frequencies. To be able to realize this property, the poles and zeros of the transfer function must be placed

symmetrically about the  $j\omega$ -axis. There is a zero in the right-half plane for each pole in the left-half plane. Namely all-pass circuits are non-minimum phase.

Since a delay equalizer is an all-pass circuit, then the polynomial  $f(p)$  must be selected as  $f(p) = g(-p)$ . As a result, the polynomial  $h(p)$  is zero from (2), i.e.,  $h(p) = 0$ . So to be able to completely describe a delay equalizer, it is enough to have the Hurwitz polynomial  $g(p)$ , then the element values of the delay equalizer can be calculated via the polynomial  $g(p)$ . So in the next section, let us see the realizations of all-pass transfer functions.

### 3. Realizations of all-pass transfer functions

Consider the circuit of Fig. 2. Let the all-pass transfer function  $S_{21}(p)$  be written as from (3) under the condition of  $f(p) = g(-p)$ :

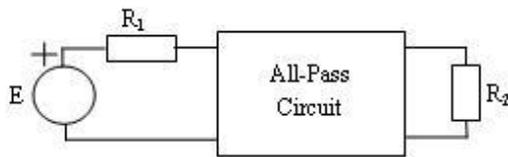


Figure 2. Lossless two-port as an all-pass circuit

$$S_{21}(p) = A \frac{g(-p)}{g(p)} = A \prod_i \frac{(a_i - p)}{(a_i + p)} \prod_i \frac{(p^2 - b_i p + c_i)}{(p^2 + b_i p + c_i)} \tag{4}$$

$$= A \frac{m-n}{m+n} = A \frac{1 - \frac{n}{m}}{1 + \frac{n}{m}}$$

where  $A$  is the gain,  $g(p)$  is a strictly Hurwitz polynomial;  $a_i$ ,  $b_i$  and  $c_i$  are positive real constants; and  $m$  and  $n$  are the even and odd parts of  $g(p)$ , respectively.

Let us calculate the frequency response of the circuit as:

$$S_{21}(j\omega) = |S_{21}(j\omega)| e^{j\theta(\omega)} = A e^{j\theta(\omega)}$$

with the phase given by:

$$\theta(\omega) = -2 \sum_i \arctan \frac{\omega}{a_i} - 2 \sum_i \arctan \frac{b_i \omega}{c_i - \omega^2} \tag{5}$$

$$= -2 \arctan X(\omega)$$

where

$$X(\omega) = -j \frac{n}{m} \Big|_{p=j\omega} \tag{6}$$

Since  $n/m$  is an  $LC$  impedance function [16],  $X(\omega)$  is the reactance function of  $n/m$ .

The group delay can easily be found as:

$$D(\omega) = -\frac{d\theta}{d\omega} = 2 \sum_i \frac{a_i}{a_i^2 + \omega^2} + 2 \sum_i \frac{b_i(c_i + \omega^2)}{(c_i - \omega^2)^2 + b_i^2 \omega^2} \tag{7}$$

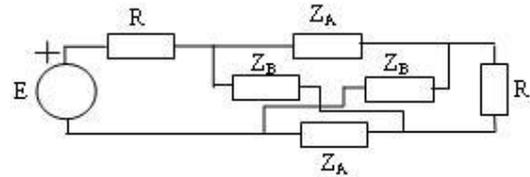


Figure 3. Lossless two-port as an all-pass circuit

In literature, there are standard circuit configurations to realize all-pass transfer functions. One of them is the constant-resistance lattice arrangement seen in Fig. 3. If the condition  $Z_A Z_B = R^2$  is satisfied, then the transfer function can be written as:

$$S_{21}(p) = \frac{1}{2} \frac{R - Z_A}{R + Z_A} \tag{8}$$

If the impedance  $Z_A(p)$  is  $LC$ , then the transfer function is all-pass type. For this circuit, the input impedance is  $R$  when output is terminated in  $R$ . As a result, any number of such lattice circuits can be cascaded and the overall transfer function is simply the multiplication of individual all-pass transfer functions.

A first-order section is realized, if  $Z_A$  is an inductor and  $Z_B$  is a capacitor with the following conditions:

$$Z_A(p) = pL, \quad Z_B(p) = \frac{1}{pC}, \quad C = \frac{R^2}{L} \tag{9}$$

and in this case, the all-pass transfer function is

$$S_{21}(p) = \frac{1}{2} \frac{R - pL}{R + pL} \tag{10}$$

A second-order section can be realized, if  $Z_A$  is an inductor  $L_A$  in parallel with a capacitor  $C_A$ , and  $Z_B$  is an inductor  $L_B$  in series with a capacitor  $C_B$ , then the all-pass transfer function is

$$S_{21}(p) = \frac{1}{2} \frac{p^2 - \frac{1}{RC_A} p + \frac{1}{L_A C_A}}{p^2 + \frac{1}{RC_A} p + \frac{1}{L_A C_A}} \tag{11}$$

and the elements have the following relations

$$L_B = C_A R^2, \quad C_B = \frac{L_A}{R^2} \tag{12}$$

The constant-resistance lattice has one disadvantage; its input and output do not have a common ground. But a constant-resistance bridged-T shown in Fig. 4 is a second-order all-pass circuit, and its input and output

have a common ground, where the elements are related to those of the constant-resistance lattice as follows:

$$L_1 = L_A, L_2 = (C_A R^2 - L_A) / 2 \tag{13a}$$

$$C_1 = C_A / 2, C_2 = 2L_A / R^2 \tag{13b}$$

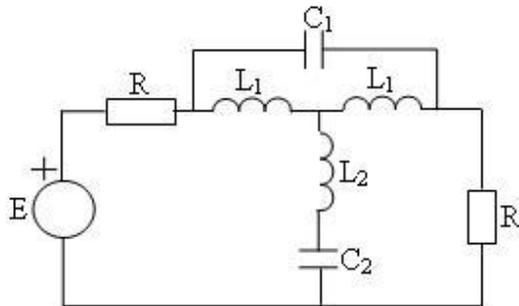


Figure 4. Second-order, constant-resistance bridged-T all-pass arrangement

In some situations, the inductor  $L_2$  can be negative. In those cases, the three inductors must be replaced by coupled inductors. The bridged-T circuit is also a constant-resistance two-port. Namely any number of them can be cascaded in the same way as constant-resistance lattice.

Now we are ready to propose the following RFT based delay equalizer design algorithm. A similar approach can be developed to design distributed element delay equalizers, if the frequency variable  $p$  is changed with the frequency variable  $\lambda$  via Richards' transform  $\lambda = \tanh p\tau$ , where  $\tau$  is the delay of the distributed element.

### 4. Proposed design algorithm

#### Inputs:

- $tdc$  : Delay data of the circuit in the interested frequency band.
- $G_0, G_2, G_4, \dots, G_n$  : Coefficients of the even polynomial  
 $G(p^2) = g(p)g(-p) = G_0 + G_2 p^2 + \dots + G_n p^n$ .
- $td$  : Desired total delay of the cascaded overall system in the interested frequency band.
- $\omega_L = 2\pi f_L$  and  $\omega_H = 2\pi f_H$  : Lower and upper frequencies of the band where  $td$  is desired.
- $f_{norm}$  and  $R_{norm}$  : Frequency and impedance normalization number, respectively.
- $\delta$  : The stopping criteria of the sum of the squared errors.

#### Computational Steps:

**Step 1:** Normalize the frequency band as follows:

$$\omega_{L(normalized)} = \frac{f_L}{f_{norm}} \text{ and } \omega_{H(normalized)} = \frac{f_H}{f_{norm}}.$$

**Step 2:** Form polynomial  $g(p)$  from initialized even polynomial  $G(p^2) = g(p)g(-p)$ . Since  $g(p)$  is a strictly Hurwitz polynomial, it is constructed from the left-half plane roots of  $G(p^2)$ .

**Step 3:** Form the even ( $m$ ) and odd ( $n$ ) parts of  $g(p)$

**Step 4:** Calculate  $X(\omega) = -j \frac{n}{m} \Big|_{p=j\omega}$ . Then

$$\theta(\omega) = -2 \arctan X(\omega) \quad \text{and} \quad D(\omega) = -\frac{d\theta}{d\omega}.$$

Alternatively, delay of the equalizer can be calculated as  $D(\omega) = 2 \frac{1}{1 + X(\omega)^2} \frac{dX(\omega)}{d\omega}$ .

**Step 5:** Calculate  $\varepsilon = td - (tdc + D)$ , and  $\delta_c = \sum |\varepsilon|^2$ .

If  $\delta_c \leq \delta$ , calculate the element values as follows:

Here the crux of the idea is based on the well-known theorem [17,18] on all-pass circuits: Any all-pass circuit is equivalent to a number of first- and second-order all-pass circuits in cascade.

So if the order of the polynomial  $g(p)$  is even, it can be realized as cascaded second-order bridged-T all-pass circuits. If the order is odd, a first-order all-pass circuit must also be cascaded. Element values are calculated via (11), (12) and (13) for second-order bridged-T all-pass circuits, and via (9) and (10) for first-order all-pass circuits. Now it is necessary to denormalize the element values as

$$L = \frac{L_n R_{norm}}{2\pi f_{norm}} \text{ and } C = \frac{C_n}{2\pi f_{norm} R_{norm}}, \text{ where } L_n \text{ and } C_n$$

are normalized inductor and capacitor values, respectively. If  $\delta_c > \delta$ , go to the next step, otherwise, stop.

**Step 6:** Change the initial coefficients of polynomial  $G(p^2)$  via any optimization routine (in the example, Nelder–Mead optimization method is used. This method is a commonly used nonlinear optimization technique, which is a well-defined numerical method for minimizing an objective function in a many-dimensional space), and go to Step 2.

### 5. Example

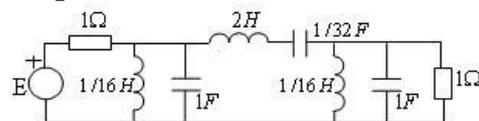


Figure 5. A third-order band-pass filter [16]

In this example, delay equalization of a band-pass filter given in [16] is solved via the proposed algorithm. As in [16], two second-order bridged-T all-pass circuits are connected to the filter to correct the delay. Lower and upper normalized corner frequencies are  $\omega_{L(normalized)} = 3.5$  and  $\omega_{H(normalized)} = 4.5$ , respectively. Delay data of the filter ( $tdc$ ) in the frequency band is given in Table I.

**Table I.** Delay data of the given band-pass filter

$\omega$	$tdc(sec)$
3.5	5.3079
3.6	6.1171
3.7	5.5152
3.8	4.6687
3.9	4.1947
4.0	4.0000
4.1	3.9855
4.2	4.1787
4.3	4.6021
4.4	4.9738
4.5	4.6942

Desired total delay ( $td$ ) in this band is selected as 9.4 second. Initial coefficients of the polynomial  $G(p^2)$  are calculated from the initials used in [16], so

$$G(p^2) = 73.1604p^6 + 2075.3p^4 + 26705p^2 + 131590$$

After applying the proposed algorithm, the following polynomial  $g(p)$  is obtained,

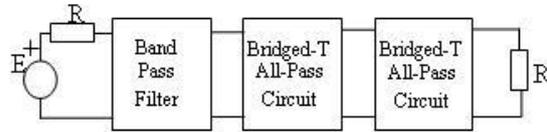
$$g(p) = p^4 + 2.7603p^3 + 40.3879p^2 + 51.0009p + 362.8405$$

This polynomial can be written as a multiplication of two second-order polynomials as

$$g(p) = (p^2 + 1.7439p + 22.4614)(p^2 + 1.0164p + 16.1539)$$

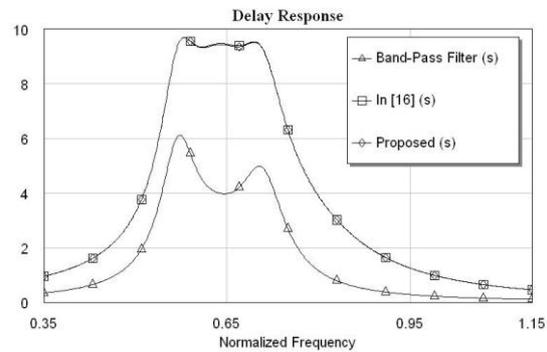
So element values of the constant-resistance bridged-T all-pass circuits can be calculated as explained in Section III. Element values of the first section are  $L_1 = 0.0776$ ,  $L_2 = 0.2479$ ,  $C_1 = 0.2867$ ,  $C_2 = 0.1552$ , and those of the second section are  $L_1 = 0.0629$ ,  $L_2 = 0.4605$ ,  $C_1 = 0.4920$ ,  $C_2 = 0.1258$ . Element values found in [16] are as follows: For section 1:  $L_1 = 0.0777$ ,  $L_2 = 0.248$ ,  $C_1 = 0.2869$ ,  $C_2 = 0.1554$ , and for section 2:  $L_1 = 0.0623$ ,  $L_2 = 0.4653$ ,

$C_1 = 0.4965$ ,  $C_2 = 0.1246$ . The given filter and the designed all-pass circuits are connected as seen in Fig. 6.



**Figure 6.** Band-pass filter and cascaded all-pass circuits

Delay curves of the band-pass filter and overall system are given in Fig. 7. In the same figure, performance of the overall system given in [16] is added for comparison. It is seen that the delay in the pass-band is nearly constant with a maximum fluctuation less than 10% of the average delay in the pass-band as in [16].



**Figure 7.** Delay responses of the band-pass filter and overall system

## 6. Conclusions

Here an alternative approach to design lumped-element delay equalizer is proposed. During the design, delay equalizer is assumed to be a lossless two-port. The describing polynomial  $g(p)$  is optimized until getting the desired total delay performance of the overall cascaded system. Then the polynomial  $g(p)$  is written as the product of second-order and/or first-order polynomials. Finally the element values are calculated.

In literature, first-order and/or second-order all-pass sections are designed separately. Namely their delay responses calculated separately. But in the proposed approach, the delay equalizer is considered as a single block, so only one delay response is calculated during the optimization process. After obtaining the desired performance, the single block is divided as first-order and/or second-order sections.

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**Metin ŞENGÜL** received his B.Sc. and M.Sc. degrees in Electronics Engineering from Istanbul University, Turkey in 1996 and 1999, respectively. He completed his Ph.D. in 2006 at Işık University in Istanbul, Turkey. He worked as a technician at Istanbul University from 1990 to 1997 and was a circuit design engineer at the R&D Labs of the Prime Ministry Office of Turkey between 1997 and 2000. He was employed as a lecturer and assistant professor at Kadir Has University, Istanbul, Turkey between 2000 and 2010. Dr. Şengül was a visiting researcher at the Institute for Information Technology, *Technische Universität Ilmenau*, Ilmenau, Germany in 2006 for six months. Currently, he is an associate professor at Kadir Has University, Istanbul, Turkey and working on microwave matching networks/amplifiers, device modeling, circuit design via modeling and network synthesis.