

## Effect of Different Acid Components on Multi-Walled Carbon Nanotubes

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### ABSTRACT

In this study, interactions of multi-walled carbon nanotubes (MWCNTs) samples with Hydrochloric acid (HCl), Nitric acid ( $\text{HNO}_3$ ), Aqua regia [(AR)=HCl:  $\text{HNO}_3$  (3:1)] and Reverse aqua regia, [(RAR)=HCl:  $\text{HNO}_3$  (1:3)] acid and acid mixtures were investigated. Changes in the structure of the samples were analyzed by Fourier transform infrared spectroscopy (FT-IR) and Raman spectroscopy. In addition, the adsorption rates of the acid solutions of the samples were determined. The MWCNTs material has been found to exhibit a high adsorption rate (%34.70) for the RAR mixture. The same mixture caused the highest defect formation in the structure (%25). The AR mixture significantly reduced the number of defects in the sample (%63). According to the purposes of industrial and technological applications, acid and acid mixtures can be used to purify carbon-based structures and to extend the surface area by adding functional groups to the structure.

### Keywords:

MWCNTs, Defect formation, Adsorption rate, Acid interaction, Purification, Surface extending.

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### INTRODUCTION

With the discovery of multi-walled carbon nanotubes (MWCNTs), it has become a desirable material in various technological applications. This material is desirable because of its unusual properties. These properties include the desired electrical, physical, optical and mechanical properties, thermal stability, large surface areas, tensile strength, and their ability to be modified according to the purpose [1-4]. Owing to this remarkable properties, MWCNTs and other forms of carbon based materials have a wide range of applications in technological applications. Drug delivery systems, biosensors, transistors, nanocomposites, nanoscale electronic devices, hydrogen storage devices, energy storage devices, composite-materials use MWCNTs and other carbon based materials (Single walled carbon nanotubes (SWCNTs), double walled carbon nanotubes (DWCNTs), graphene, Functionalization Carbon Nanotube (FCNTs), Buckypapers etc.) extensively [4,5]. The interaction of MWCNTs with different acid species causes serious modifications on the structure of the material. The changes resulting from this exposure may be beneficial and harmful according to the intended use. This interaction has been used to modify the material for purpose. Different methods such as laser vaporization, electric-arc discharge and chemical vapor deposition are used to produce MWCNTs. Very little of

the product obtained in this production process is MWCNTs, the other parts being undesirable nanocrystalline graphite, amorphous carbon, carbonyl structures such as fullerenes and other metals. These unwanted parts are regarded as defects in the structure and may need to be removed from the structure and purification of the structure according to the purpose of application [4]. Many different methods have been developed to remove these unwanted structures. The most common method used for purification is oxidative treatments using strong oxidizing acids [6]. In these acid treatments,  $\text{HNO}_3$ ,  $\text{H}_2\text{SO}_4$ , HCl acids and mixtures of these acids in different ratios were used [7-9]. The effect of acid type, amount and acid mixture ratios applied varies in every carbon based structure. It was determined that amorphous carbon structures in SWCNTs were better removed by applying concentrated  $\text{HNO}_3$  and  $\text{H}_2\text{SO}_4$  mixtures, while HCl application was more effective in removing catalytic nanoparticles [10]. Carbon nanotubes tend to achieve thermodynamic stability by forming bonds with many  $\pi$ - $\pi$  and Van der Waals interactions. Due to this tendency, it is quite difficult to obtain carbon structures having a homogeneous distribution. Many methods such as ultra-sonication, addition of surfactant, chemical modification of nanotube surface are used to disperse these bond struc-

tures. By adding functional groups to carbon nanotube surfaces, solubility and dispersibility of nanotubes can be improved. This allows the construction of new hybrid materials with liquid-compatible carbon content. One way to add a functional group to the surface is to expose the carbon material to the acid. Nitric acid was used for oxidation of MWCNTs structure. Graphite and metal catalytic structures were removed by gradual purification with a low acid concentration solution. Oxygenated groups were added to the surface of the MWCNTs using more concentrated acid solutions. This gives the opportunity to obtain functionalized materials which can be used in different technological applications [11]. In highly sensitive applications such as the construction of electronic devices, the production of chemical and biological sensors, carbon nanotube with high purity is required. Purification of this material is a highly popular field of research. For example, refluxing of nitric acid is extensively used in the purification of SWCNTs. In this purification process, foreign metals, amorphous carbons, graphite nanoparticles and other imperfections that are in the structure of SWCNTs are eliminated [12]. Observing the changes in the structure of MWCNTs subjected to three different chemical oxidation processes with gave interesting results. In these processes, sonication and refluxing techniques with  $H_2SO_4/HNO_3$  acids were applied together and separately. As a result, intensive oxidation was detected in MWCNTs structure which was subjected to acidic sonication for 24 hours. The dimensions of the carbon nanotubes have changed significantly due to the damage occurring to the MWCNTs walls [5]. Another reason why multi-walled carbon nanotubes are preferred in technological applications is that they have a lower cost production process. But due to the van der Waals interactions inherent in this structure, its solubility is very low. This is the biggest obstacle to hybrid applications of the material. The best way to increase solubility is to form functional groups on the structure. By forming carboxylated groups, the modifiable structure is increased. Different functional groups can be introduced to the structure with different acidic treatments [13]. Sulfuric and nitric acid treatment was also applied to modify the surface of MWCNTs according to their intended use. By means of surface modification, the electrical, chemical and optical properties of the structure can be changed in accordance with the purpose. This provides flexibility to use in important technologies such as hydrogen storage and medical applications etc. [14]. When the structural analysis of MWCNTs subjected to nitric and sulfuric acid was done, it was found that after the acid application, the oxygen content increased in the structure and COOH groups formed on the nanotube surfaces. But these formations did not deform the carbon nanotube lattice. This is an important observation [15].

The ability of carbon-based structures to adsorb acid, other organic chemicals, heavy metals from aqueous solutions, and to store hydrogen is particularly useful for environmental cleaning, wastewater cleaning, and energy storage mechanisms. The toxic adsorption capabilities of carbon nanotubes (CNTs) are important for the environment and human health. Carbon-based structures owe these capabilities due to their large surface area, high reactivity, and unique hollow tube structure. With this motivation, many studies have been conducted especially on the adsorption mechanisms of MWCNTs. As a result of the activation of MWCNTs with different acid species, significant increases in surface areas occur according to the degree of functional group formation. This expansion of the surface area also results in significant yield increases in hydrogen storage applications. In this context, changes in the surface area of the HCl,  $HNO_3$ ,  $H_2SO_4$  and HF acids in MWCNTs were investigated and it was found that HF acid significantly increased the surface area of the structure. Other acid types have increased their surface area less than HF acid [1]. It was found that fulvic acid (FA) was adsorbed by SWCNTs better than MWCNTs. The electrostatic, hydrophobic,  $\pi$ - $\pi$  and hydrogen bond interaction mechanisms between FA and CNTs surfaces are the main causes of adsorption [16, 17]. The adsorption capacity of copper II ions by MWCNTs in the presence and absence of humic and fulvic acid environments was investigated. As a result of the study, it was observed that the presence of these acid environments positively affected the adsorption at pH values less than 7.5, but the ionic strength did not contribute to the adsorption process in the wide pH range. It was concluded that MWCNTs are the materials that can be used to remove heavy metals present in aqueous solutions [18]. MWCNTs modified by polyaluminum chloride in water treatment processes, which is one of the biggest problems of today, have been found to be a very effective material for removing humic acid from aqueous solution [19]. As a result of all interactions that cause adsorption, it is obvious that there are changes in the structure of the material such as defect formation, functional group formation, and defect reduction.

To observe the structural changes in MWCNTs lattice due to interaction acidic solutions with carbon-based structures, Transmission electron microscopy (TEM), thermogravimetric analysis (TGA), Raman spectroscopy, high-resolution, transmission electron microscopy (HR-TEM), Fourier transform infrared spectroscopy (FTIR), Field Emission Scanning Electron Microscopy (FE-SEM), Energy dispersive X-Ray spectroscopy (EDX), Thermal Gravimetric measurements (TG) are used extensively [5, 12, 15].

Here, the changes in the structure of MWCNTs exposed to HCl,  $HNO_3$ , HCl:  $HNO_3$  (3:1) and HCl:  $HNO_3$  (1:3) acid and acid mixtures were determined by FT-IR and Ra-

man spectroscopy. It was also evaluated how much the material adsorbs these acid species. In particular, the interaction of HCl: HNO<sub>3</sub> (3: 1) and HCl: HNO<sub>3</sub> (1: 3) acid mixtures with MWCNTs has rarely been studied.

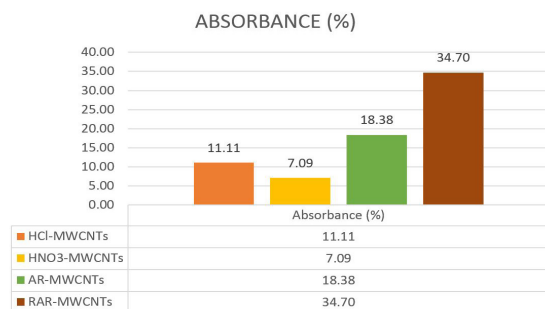
## MATERIALS AND METHODS

MWCNTs with the diameter of 10-20 nm, length of 10-30 μm, and 99% purity (provided by Grafen Chemical Industries Co., Ltd.) were used in this examination. In different flasks, 30 mL concentrated HCl, HNO<sub>3</sub>, HCl: HNO<sub>3</sub> (3:1) and HCl: HNO<sub>3</sub> (1:3) were added to MWCNTs (0.035 g). The mixtures were allowed to room temperature for 48 h. The mixture was poured into a pre-weighed Gooch crucible (no 3) to filter. After the filtrations, for obtaining percentage of adsorption, the Gooch crucibles and their contents were dried in room temperature and then weighed. FT-IR spectra were recorded from the solid samples in the range of 4000–600 cm<sup>-1</sup> by using a PerkinElmer Frontier FT-IR spectrometer with an ATR diamond accessory. For Raman experiments, a WITec alpha 300 R Micro-Raman spectrometer using a 532 nm wavelength laser with 0.5 mWatt laser power.

## RESULTS AND DISCUSSION

### MWCNTs Adsorption Percentages For Acids And Acids Mixtures

The percentages of adsorption of HCl, HNO<sub>3</sub>, aqua regia (AR) and reverse aqua regia (RAR) on the MWCNTs were presented in the graph in Fig. 1.

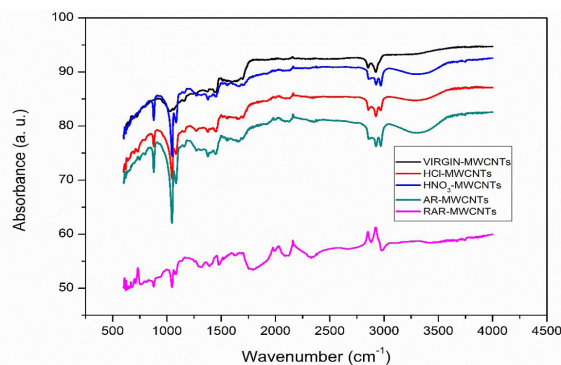


**Figure 1.** The percentages of adsorption of HCl, HNO<sub>3</sub>, aqua regia (AR) and reverse aqua regia (RAR) on the carbon nanotube.

When the adsorption rates in the Fig. 1 are considered, it is seen that the MWCNTs structure absorbs the most RAR acid mixture. The least adsorption rate is seen for HNO<sub>3</sub> acid. An interesting result is that MWCNTs absorb the acid mixtures more than the single acid species. Acidic structures are known to be harmful to living organisms. However, acid structures are used extensively in industrial applications. Acid pollution is one of the main factors, especially in the pollution of water resources. In this context, the graph gives remarkable results considering the removal of acid from aqueous media by MWCNTs [19-21].

### FT-IR Spectra Results

FT-IR technique is one of the most effective methods for identifying and naming functional groups formed on carbon-based structures [5, 31]. The FT-IR spectra of MWCNTs, MWCNTs-HCl, MWCNTs-HNO<sub>3</sub>, MWCNTs-AR (Aqua Regia) and MWCNTs-RAR (Reverse Aqua Regia) were given in Fig. 2.



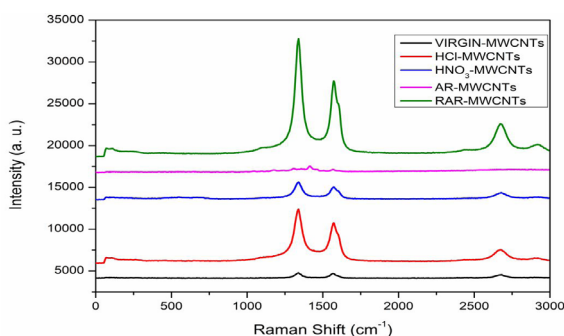
**Figure 2.** FT-IR Spectra of CNT, CNT-HCl, CNT-HNO<sub>3</sub>, CNT-AR and CNT-RAR

The spectra of MWCNTs-HCl, MWCNTs-HNO<sub>3</sub>, MWCNTs-AR and MWCNTs-RAR were evaluated by investigating the changes in the vibration modes of the functional groups of the CNT. FT-IR spectra of MWCNTs observed dominant peaks at 1030, 1283, 1328, 1443, 2852 and 2973 cm<sup>-1</sup> attribute to Si-O, C-N, N-CH<sub>3</sub>, CNT, and C-H stretching vibrations, respectively [22]. The Si-O vibration bands were showed at 1046 cm<sup>-1</sup> for MWCNTs-HCl, MWCNTs-HNO<sub>3</sub>, MWCNTs-AR and MWCNTs-RAR. The N-CH<sub>3</sub> stretching frequencies for MWCNT-HCl, MWCNTs-HNO<sub>3</sub>, MWCNTs-AR and MWCNTs-RAR were appeared at 1373, 1378, 1378 and 1397 cm<sup>-1</sup>, respectively. The characteristic vibration band related to MWCNTs displayed at 1454 cm<sup>-1</sup> (for MWCNTs-HCl), 1454 cm<sup>-1</sup> (for MWCNTs-HNO<sub>3</sub>), 1456 cm<sup>-1</sup> (for MWCNTs-AR) and 1480 cm<sup>-1</sup> (for MWCNTs-RAR). The C-H stretching vibrations were observed at 2973 and 2924 cm<sup>-1</sup> (for MWCNTs-HCl), 2970 and 2923 cm<sup>-1</sup> (for MWCNTs-HNO<sub>3</sub>), 2926 and 2970 cm<sup>-1</sup> (for MWCNTs-AR) and 3010 and 2976 cm<sup>-1</sup> (for MWCNTs-RAR). Unlike the vibrations of MWCNTs, the Q-branch for HCl was showed at 2855 cm<sup>-1</sup> (for MWCNTs-HCl), 2836 cm<sup>-1</sup> (for MWCNTs-AR) and 2880 cm<sup>-1</sup> (for MWCNTs-RAR) [23, 24]. The broad band in the region 3500–3300 cm<sup>-1</sup> in FT-IR spectra of MWCNTs-HNO<sub>3</sub>, MWCNTs-AR and MWCNTs-RAR was attributed to O-H stretching vibrations of nitric acid. Similarly, the NO<sub>2</sub> stretching vibrations of nitric acid were observed at 1688 cm<sup>-1</sup> (for MWCNT-HNO<sub>3</sub>), 1698 cm<sup>-1</sup> (for MWCNTs-AR) and 1699 cm<sup>-1</sup> (for MWCNTs-RAR) [25]. When the results are examined, the shifts occurring after acid exposure at characteristic peaks indicate that the acid structures penetrate the MWCNTs structure to different sizes and form different functional groups. Again, the significant shift in characte-

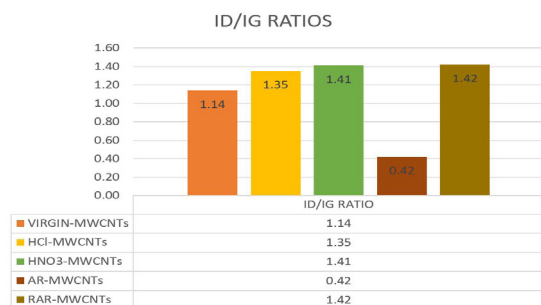
ristic carbon peaks in the sample exposed to the RAR acid mixture is noteworthy. The highest adsorption rate was determined in this mixture.

### Raman Results

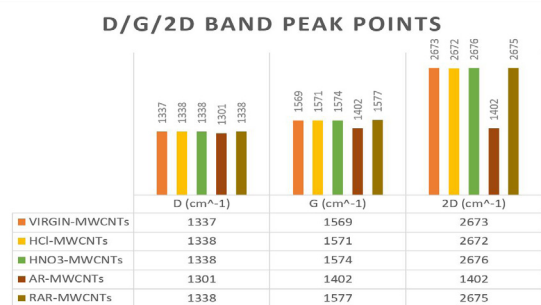
Raman spectroscopy is the most widely used reliable technique for characterizing different carbon based structures such as graphite-like and diamond-like [26]. The ratio of the D band showing the vibrations of the defects and the G band showing the graphitization (ID/IG) is the quality parameter of these structures. The low rate means that the better structure quality. Again, the shifts in the formation points of the D, G and 2D bands are clues indicating the changes in the structure [27]. Fig. 3 presents Raman spectra of virgin MWCNTs sample and MWCNTs samples subjected to various acid and acid mixtures.



**Figure 3.** Raman spectra of virgin MWCNTs and MWCNTs subjected to HCl, HNO<sub>3</sub>, AR and RAR acids solutions.



**Figure 4.** ID/IG ratios obtained from the analysis of Raman spectra.



**Figure 5.** Bands peaks points of virgin and acidified samples.

Raman results (in Figs. 3 and 4) show that the highest defect rate is in the sample subjected to RAR mixture. There has been a 25% defect increase compared to the virgin sample. On the contrary, the sample exposed to AR mixture shows a significant reduction in defect formation (63%) compared to the virgin sample. In the samples exposed to HCl and HNO<sub>3</sub> solutions, the defect increase was 18% and 24% respectively. Since some industrial and technological applications require high purity MWCNTs, the applicability of the AR mixture in the purification process of MWCNTs should be evaluated. It is also notable that band peaks shifts in the same sample (in Fig. 5). The adsorption rate of the sample (34.70%) exposed to the RAR mixture is highest (in Fig. 1). The highest adsorption rate and defect formation rate in this sample are compatible results. The structure of MWCNTs is believed to be suitable for removing the mixture in an environment where the RAR mixture is present. There are also visible differences in the FT-IR graph (in Fig. 2) of the sample that has been subjected to the RAR sample compared to the other samples graphs. This shows that the structure adsorbs this solution intensely and new functional groups are formed as a result of adsorption. When other adsorption rates are examined, it is seen that this structure absorbs acid mixtures better than pure acid contents. These results can be taken into account for environmental health and water treatment.

### CONCLUSION

In this study, MWCNTs were exposed to HCl, HNO<sub>3</sub>, HCl: HNO<sub>3</sub> (3: 1, aqua regia, AR) and HCl: HNO<sub>3</sub> (1: 3, reverse aqua regia, RAR) acids and acid mixtures. Changes in MWCNTs structure were investigated by FT-IR, Raman spectroscopy techniques. In addition, its reaction to the solutions was examined with adsorption rates. MWCNTs samples were determined to adsorb AR and RAR acid mixtures better than single acid type. The highest adsorption was obtained for RAR solution. When FT-IR spectra are considered, the most intense functional group formation occurs in the RAR mixture. Raman analysis shows that the most intense defect formation occurs within this sample. In terms of purification, the AR mixture was found to be very suitable with a 63% defect reduction. The shifts in FT-IR and Raman peaks show that the material reacts more with the acid mixtures rather than the single acid type. The electrostatic, hydrophobic hydrogen and  $\pi$ - $\pi$  coactions, which are the cause of these interactions, are indicative of the interaction densities between the structure and acid mixtures. The results obtained should be taken into account in the purification of MWCNTs and in the expansion of the surface area by forming functional groups. The results can be examined in more detail for the hydrogen storage process and additional investigations can be made. Adsorption capabilities according to acid types can be considered for



waste treatment and environmental health.

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