



## Ultimate Eradication of Acid Orange 7 from Contaminated Liquid via Synthesized Mesoporous Goethite

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**Abstract:** This paper carried out the study on the adsorption of Acid Orange 7 (ACO7) from aqueous solutions by mesoporous goethite (MPG). The adsorbent was characterized by XRD, FE-SEM, BJH desorption, and BET. The effect of process variables such as MPG dosage, reaction time, concentration of ACO7, pH, and reaction temperature on the ACO7 uptake capacity were systematically investigated in an attempt to illustrate adsorption performance of MPG. Optimal condition for the adsorption process was 1 g/L adsorbent dosage, temperature of 328 K, pH of 3, 75 minutes' contact time and 100 mg/L ACO7 concentration which yielded a removal efficiency of 90.13%. The adsorption kinetic was best fit to the intra-particle diffusion model while the equilibrium isotherm was best fit to the Langmuir model, suggesting that homogeneous uptake was the principal mechanism adopted in the process of ACO7 adsorption with a monolayer adsorption capacity,  $q_m$  of 117.9 mg/g. The study revealed that the pseudo-second order model and the Langmuir isotherm model were the best-fit kinetics and isotherm models to describe the process. The uptake of ACO7 by MPG was endothermic and spontaneous. The major mechanisms for ACO7 uptake onto MPG were pore diffusion, hydrogen bonds,  $\pi - \pi$  stacking interactions and hydrophobic interactions. MPG has excellent reusability potential with only an 8% drop in performance after 8 cycles. These results indicate that MPG has wide application prospects in removing ACO7 from wastewater.

**Keywords:** Acid Orange 7, Adsorption, Dye, Goethite, Water Pollution

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### INTRODUCTION

Dyes are used all over the world for miscellaneous purposes (1, 2). Colorizing the industrial products of textile, paper, printing leather, food and cosmetic produce large amounts of colored wastewater (3-5). Pulp, paper, and textile industries have been considered as major polluting units across the world (6-8).

Industrial dyes are the main sources of environmental pollution due to their high-toxicity, non-biodegradability, mutagenic, and carcinogenic

characteristics (9, 10). Effluent containing dyes should be treated before it is discharged to the environment due to its toxicity (11, 12). Hence, there is an immense interest in the uptake of dyes from polluted water using non-toxic, cost-effective and biodegradable materials (13, 14). Acid Orange 7 (2-naphthol orange or Orange II) is an inexpensive and moderately fast azo dye (15, 16). Its popular use and regular occurrence in effluents (17) was the reason it was selected for the current study.

With the increasing public concerns on environmental protection, removal of colorful

dyestuffs from wastewater has become an especially important issue (18, 19). Dye removal can be managed via coagulation, biodegradation, chemical degradation, and photo-degradation and adsorption methods (20). Every method has advantageous and disadvantageous from the points of effectiveness and cost except adsorption (20, 21). In recent years, adsorption method with low cost, high operability and no secondary pollution has been widely used to remove dyes in aqueous environments and soils (12, 21). There are a lot of investigations about the utilization of renewable and low budget adsorbents like *Azolla filiculides*, *Lemna minor*, Canola, pumice stone, bentonite, cherry kernels, husk rice, sewage sludge and montmorillonite (22-24).

Goethite is an environmental stable iron oxyhydroxide (25). Researchers have employed it for water management (26, 27). The study on the capacity of adsorption of goethite is scarce (28, 29). The utilization of mesoporous goethite (MPG) for the adsorptive uptake of pollutant dye like Acid Orange 7 (ACO7) is unreported, therefore, this study was done. The adsorption capacity of MPG for ACO7 uptake from liquid was examined. The characterization of MPG was done via the X-Ray Diffraction (XRD), Field Emission Scanning Electron Microscopy (FE-SEM), Barrett-Joyner-Halenda (BJH) desorption and Brunauer-Emmett-Teller (BET). The effects of several process elements such as MPG dose, pH, time of contact, ACO7 concentration, and temperature on adsorbate uptake was examined. This study also considered the adsorption kinetics, isotherms, thermodynamics and mechanism of the adsorption process.

## EXPERIMENTAL SECTION

### Reagents

Acid Orange 7 (2-naphthol orange or Orange II) is an azo dye (molecular formula:  $C_{16}H_{11}N_2NaO_4S$ , molecular mass: 350.32g/mol). The molecular structure of the ACO7 has been represented in Figure 1. Ferrous sulfate heptahydrate, Acid Orange 7, hydrogen peroxide (30%), sodium hydroxide, and hydrochloric acid were obtained from Sigma Aldrich. A stock solution of ACO7 (500 mg/L) was synthesized through suspending a suitable measurement of the ACO7 in ultrapure-water. All reagents used in the study were of analytical grade.

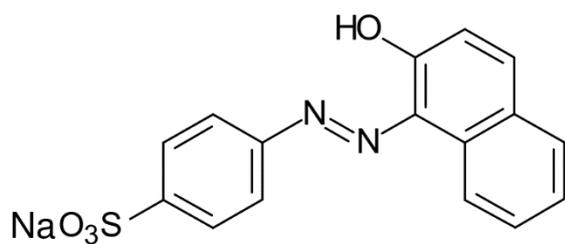


Figure 1: Structure of ACO7.

### MPG preparation

The MPG was synthesized using the procedure reported by (See supplementary). The

characterization of MPG was done via the XRD, FE-SEM, BJH desorption and BET.

### Batch adsorption studies

The effect of process factors such as MPG dose, time of contact, initial ACO7 concentration, pH and temperature was considered during a batch process. The temperature of the batch adsorption experiment was varied at 10, 25, 40 and 55 °C; and the removal of ACO7 was performed as described above. The effect of contact time was evaluated through measurements 10, 20, 30, 45, 60, 90 and 120 min. Each experiment was done using a 100 mL solution of the dye having a specified initial concentration. The pH of the dye solution was adjusted using 0.1 N HCl or NaOH. A known quantity of MPG was introduced into the ACO7 solution and magnetically stirred at 160 rpm for a given period. When the contact time is achieved, the solution is filtered out by Whatman filter paper. Dye concentrations were analyzed using UV/VIS spectrophotometry (Shimadzu, Japan; Model DR 5000) at  $\lambda_{max} = 484$  nm. The ACO7 adsorbed on MPG was evaluated using Eq. 1 (30):

$$q_e = \frac{(C_0 - C_e)V}{m} \quad \text{Eq. 1}$$

Where  $C_0$  (mg/L) is the initial ACO7 concentration,  $C_e$  (mg/L) is the ACO7 concentration at a specific time,  $V$  ( $m^3$ ) is the volume of ACO7 solution, and  $m$  (g) is the MPG amount, respectively.

The % removal efficiency is determined using Eq. 2 (31). The dimensionless separation factors ( $R_L$ ) is determined using Eq. 3 (32), where  $K_L$  is the Langmuir constant.

$$R_e(\%) = \frac{(C_0 - C_e)}{C_0} \times 100 \quad \text{Eq. 2}$$

$$R_L = \frac{1}{1 + K_L C_0} \quad \text{Eq. 3}$$

## RESULTS AND DISCUSSION

### Characterization of MPG

XRD analysis was done through an X-ray diffractometer with Philips PNA-analytical diffractometer. Figures 2-3 shows the characterization of MPG. The MPG reveals typical characteristic peaks (Figure 2) at 19.44°, 33.09°, 36.75°, 44.64°, 59.71° and 66.97°, corresponding to 110, 130, 111, 140, 151 and 061 of MPG (JCPDS no. 29-0713), respectively. The sharp and intense MPG peaks suggest that the material is crystalline in nature (33). FE-SEM experiment was carried out using a scanning electron microscopy (SEM) (JEOL, JSM 6500F). FE-SEM image shown in Figure 3 reveals the presence of spherical clusters, but most agglomerated. The heterogeneous outlook suggests the MPG have good surface area and applicable as a

sorbent (34). The N<sub>2</sub> adsorption isotherm was obtained by means of Quantachrom ChemBET-3000 USA. N<sub>2</sub> adsorption-desorption isotherms and BJH desorption of goethite and MPG is shown in Figure 4. The adsorption-desorption isotherm curves of MPG exhibit a type IV isotherm with H3 hysteresis loop which reveals that the adsorbent has a mesoporous nature. However, the adsorption-desorption isotherm curves of goethite reveal a type III isotherm and the hysteresis loop becomes

inconspicuous, indicating no typical pores appearance (29). The specific surface area of MPG and common goethite are 194.35 and 149.64 m<sup>2</sup>/g, respectively. It can be observed that the synthesized MPG has a greater surface area than goethite. Specific surface area is an important property of an adsorbent as it affects the sorbate-sorbent interface and influences the extent of adsorbate uptake (35).

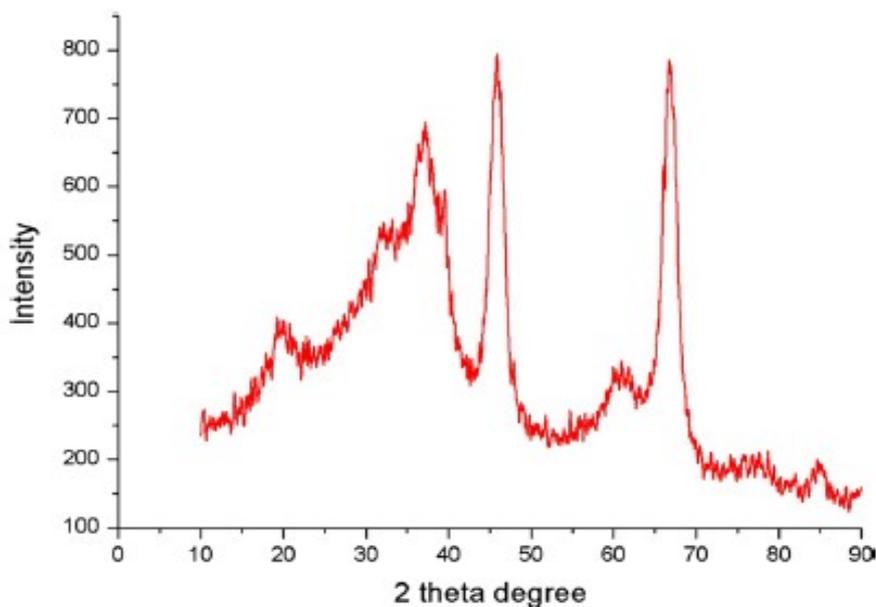


Figure 2: The XRD of MPG.

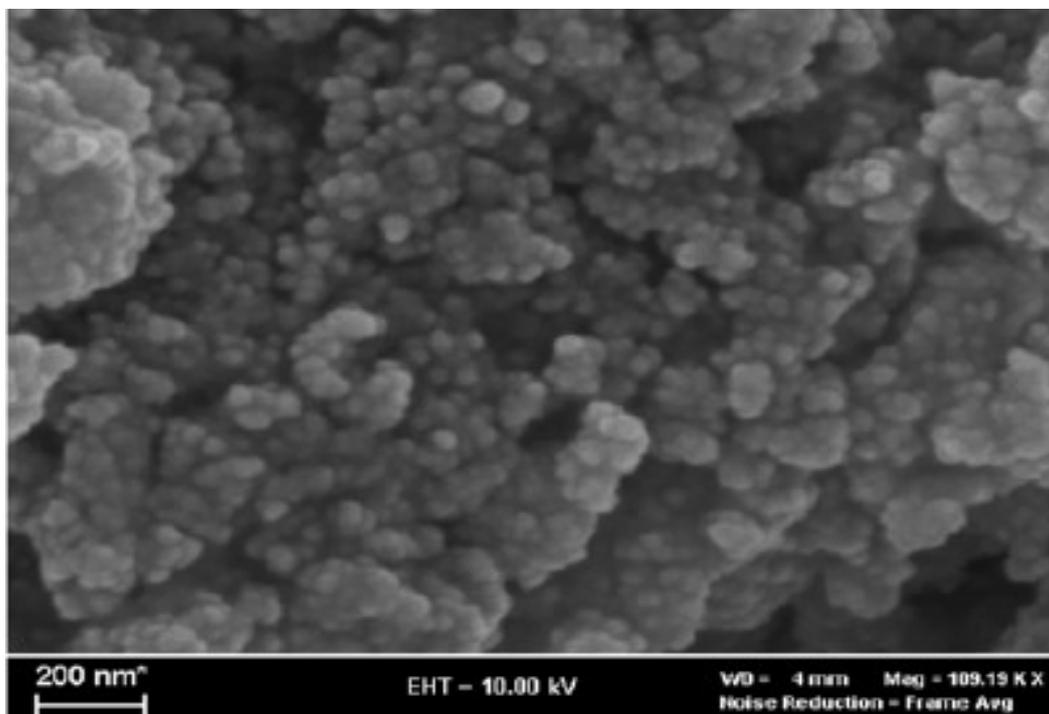
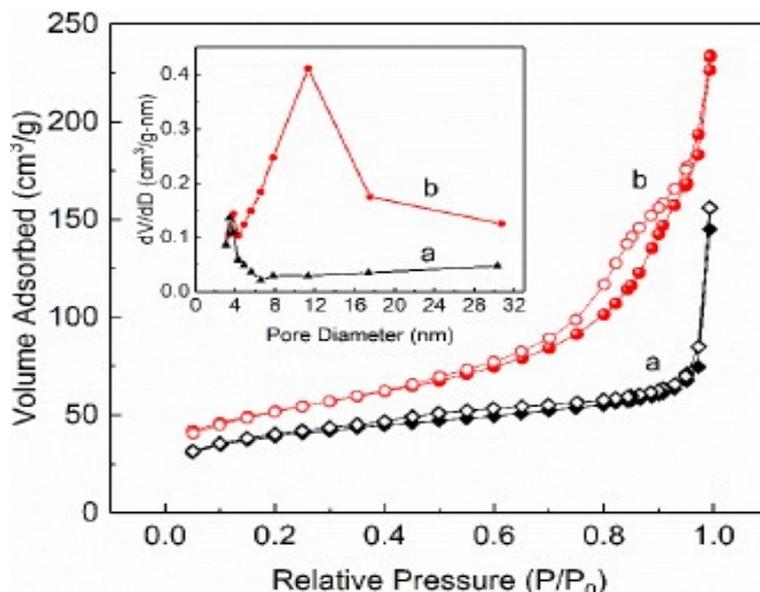


Figure 3: FE-SEM image of MPG.



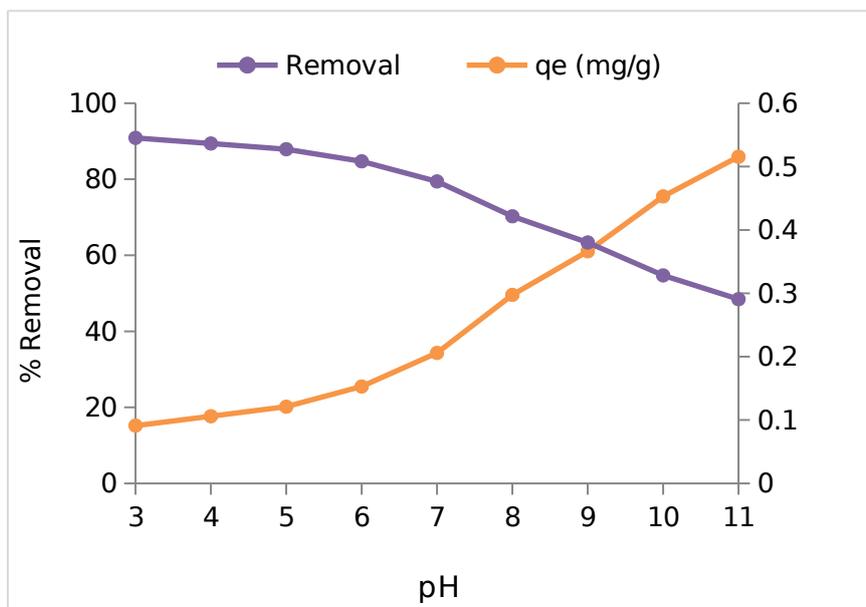
**Figure 4:** N<sub>2</sub> adsorption-desorption isotherms and Barrett-Joyner-Halenda (BJH) desorption of goethite (a) MPG (b).

**Effect of process factors**

**Impact of pH**

The impact of pH on ACO7 removal was inspected at a contact time of 75 min, MPG dose of 1 g/L, initial ACO7 concentration of 100 mg/L and at 25 ± 2 °C. The pH was studied between 3–11. As shown in Figure 5, the amount of ACO7 removal decreased from 90.88 to 48.45%, when pH changed from 3.0 to 11.0. In contrast, at a higher pH, the aggregation of the zwitterionic form of ACO7 molecules occurs leading to electrostatic interactions between the carboxyl groups on the MPG (36). This aggregation

of ACO7 leads to the formation of large ACO7 dimers that are then unable to penetrate the MPG, decreasing the adsorptive removal of ACO7 (37). In acidic pH values, the adsorbent surface has a net positive charge, and a complexation occurs between the positive charges of adsorbent and the negative ions of the dye (36). It demonstrates the ability to compete between -OH ions in dye with available and active sites at the adsorbent surface (26). The optimum pH was at 3 and this was utilized for other experiments.



**Figure 5:** Impact of pH on ACO7 removal (at time =75 min, MPG dose = 1 g/L, C<sub>0</sub> = 100 mg/L, temp = 25 °C).

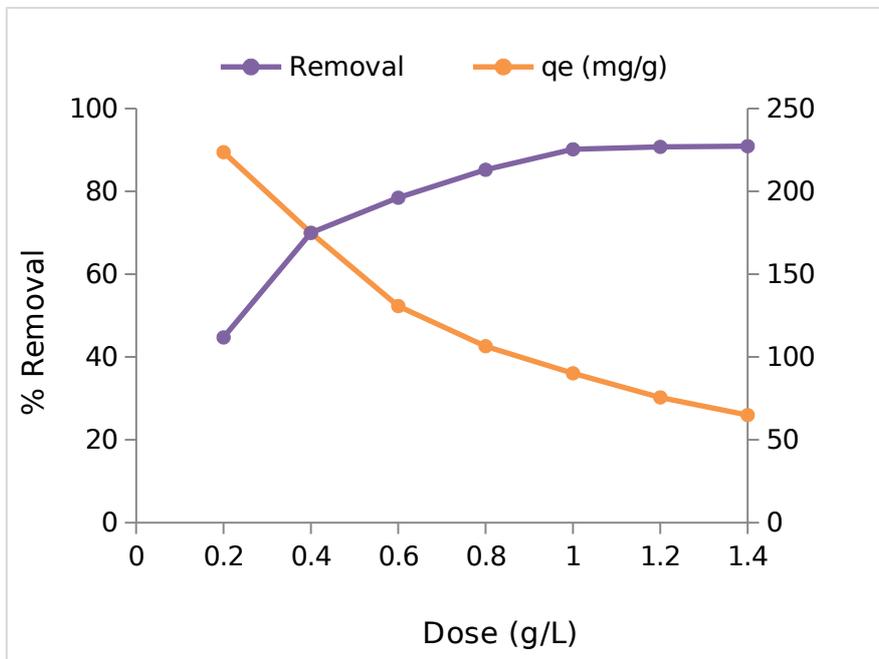
**MPG dose effect**

The effect of MPG dose on ACO7 removal was investigated at 25 ± 2 °C. As shown in Figure 6, the

effect of dosage on MPG adsorbed ACO7 was studied with doses of the range 0.2 - 1.4 g/L. The adsorption ratio increased rapidly as MPG dose

increased and the adsorption ratio was not increased considerably when MPG doses were higher than 0.6 g/L. When the dosage of MPG was about 1 g/L, the adsorption ratio of ACO7 reached the maximum (90.88%). Increasing the dosage of MPG, the adsorption sites of adsorbent could not be full-scaled used and made some adsorption sites

approached so that the adsorption capacity of the ACO7 per unit of MPG gradually reduced (38). In general, the dosage of MPG affects the surface area and the available active sites (39). The optimal MPG dosage was 1 g/L and this was used for the rest of the experiments.

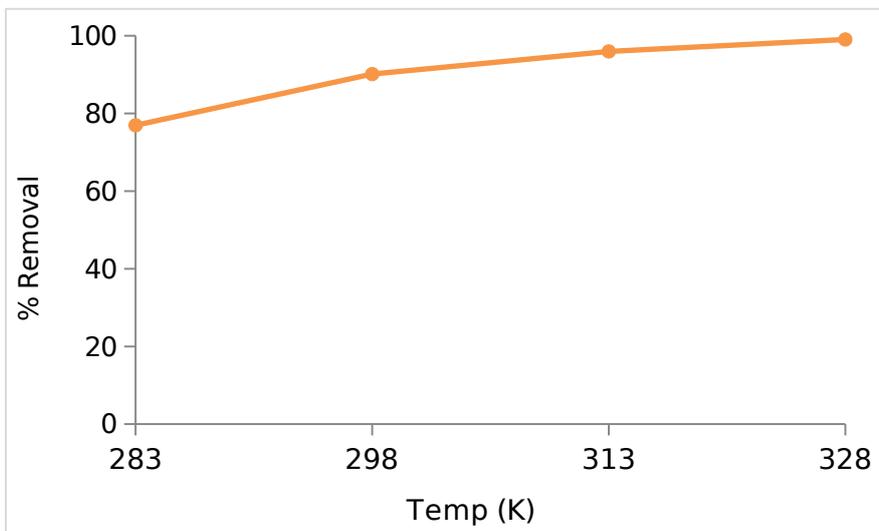


**Figure 6:** Effect of MPG mass on ACO7 adsorption (at  $C_0 = 100$  mg/L, temp = 25 °C, time = 75 min, pH = 3).

**Impact of temperature**

The investigation of temperature effect on the uptake of ACO7 was done by measurements at 10, 25, 40 and 55 °C (Figure 7). The results showed that ACO7 uptake on MPG was improved with elevating temperature. With increasing temperature, the mobility of dye molecules increases, which can facilitate penetration to surface/interface of adsorbent (40-41). This showed that the process was endothermic which was also confirmed by the

thermodynamics modeling results, and the increasing temperature was beneficial to the adsorption of ACO7 on MPG. The result was similar to those reported by some researchers (33, 42). Another hypothesis was that as the temperature increases, the approached sites, structure and volume of the pores on the surface of the adsorbent were increased, which enhanced the relevant adsorption properties of the MPG adsorbents (43).

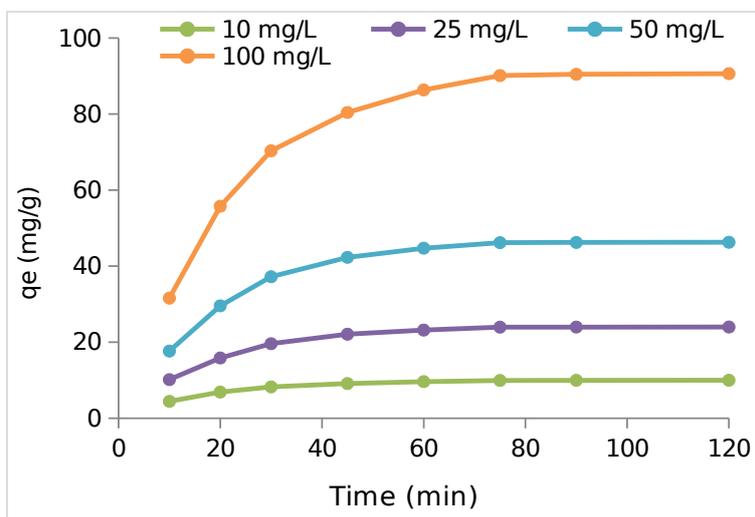


**Figure 7:** Impact of adsorption temperature on ACO7 removal (at  $C_0 = 100$  mg/L, MPG dose = 1 g/L, time = 75 min, pH = 3).

**Impact of ACO7 concentration and contact time**

The adsorptive uptake was rapidly increasing at the commencement of the adsorption process and gradually reduced as the adsorption progressed towards equilibrium (Figure 8). This was because the amount of the dyes in the solution was high at the start of experiments, and there were still much-unoccupied adsorption sites of MPG (44). High initial

concentration also favored the adsorptive uptake of ACO7 because it leads to a greater mass transfer driving force of the adsorbate across the sorbate-sorbent liquid film (45, 46). Equilibrium was achieved after about 75 minutes. As the adsorption proceeding, the decreasing adsorption rate gradually decreased due to the adsorption sites were gradually occupied by contaminants (47).



**Figure 8:** Effect of ACO7 concentration and time on ACO7 uptake (at MPG dosage = 1 g/L, pH = 3.0, temp = 25 °C).

**Adsorption isotherm modeling**

The adsorption of ACO7 onto MPG was modeled using the Langmuir (48), Freundlich (49), Temkin (50) and Dubinin-Radushkevich (D-R) (51) isotherms. From Table 1, the Langmuir isotherm model was observed to be best-fit for the adsorption data based on the closeness of the R<sup>2</sup> values to 1. The values of the separation factor (K<sub>L</sub>) showed an increasing trend with temperature increase. This suggests that ACO7 adsorption is an endothermic process and this is confirmed by the thermodynamics result. Since the K<sub>L</sub> values are less than 1, it also shows that the adsorption process is favorable. The good adaptability of Langmuir isotherm to experimental data means that homogeneous surface exists in MPG and that the adsorption of ACO7 onto MPG takes place as a

monolayer (52). The monolayer adsorption capacity of ACO7 onto MPG is 117.9 mg/g (at 328 K).

The K<sub>F</sub> values of the Freundlich isotherm was in the range of 4.72~9.14 and it showed an increasing trend with temperature increase, again confirming the endothermic nature of ACO7 uptake by MPG. The values of 1/n were also found in the range of 0.141~0.279 at all temperatures used, signifying again that adsorption is favorable. The Temkin isotherm model parameters K<sub>T</sub> and B<sub>T</sub> increased with temperature which indicates that the heat of adsorption of ACO7 onto the surface of MPG is endothermic. From the D-R isotherm, the values of E were found all smaller than 16 kJ/mol (Table 1), suggesting that the sorption type of ACO7 onto MPG was majorly by physical mechanisms.

**Table 1:** Isotherm parameters for adsorption of ACO7 onto MPG at various temperatures.

| Temp (K) | Freundlich     |                |                | Langmuir       |                |                |                |
|----------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|
|          | K <sub>F</sub> | 1/n            | R <sup>2</sup> | q <sub>m</sub> | R <sub>L</sub> | K <sub>L</sub> | R <sup>2</sup> |
| 283      | 4.721          | 0.141          | 0.814          | 90.62          | 0.441          | 0.0127         | 0.992          |
| 298      | 6.194          | 0.185          | 0.849          | 97.25          | 0.337          | 0.0196         | 0.995          |
| 313      | 7.962          | 0.224          | 0.879          | 106.4          | 0.281          | 0.0256         | 0.998          |
| 328      | 9.147          | 0.279          | 0.825          | 117.9          | 0.226          | 0.0342         | 0.991          |
| Temp (K) | Temkin         |                |                | D-R            |                |                |                |
|          | B              | K <sub>T</sub> | R <sup>2</sup> | q <sub>s</sub> | E              | R <sup>2</sup> |                |
| 283      | 7.42           | 0.112          | 0.918          | 45.69          | 0.425          | 0.904          |                |
| 298      | 8.73           | 0.195          | 0.895          | 51.25          | 0.691          | 0.925          |                |
| 313      | 9.13           | 0.264          | 0.927          | 56.74          | 0.819          | 0.896          |                |
| 328      | 9.87           | 0.371          | 0.943          | 63.79          | 1.054          | 0.941          |                |

### Kinetics modeling

The kinetics of the adsorption of ACO7 onto MPG was modeled by the pseudo-first order (53), pseudo-second order (54) and intra-particle diffusion (55) models. The results are summarized in Table 2. From the table, it can be observed that the intra-particle diffusion model is the best fit for describing the adsorption process due to its high coefficient of determination ( $R^2$ ) values. The intra-particle diffusion model proceeds in two steps hence the results shown in Table 2 are for step 1 and 2. In the first step, the uptake of ACO7 occurred on the surface of adsorbents, while in the second step, the adsorbate penetrates through the pores of the adsorbents (56). The values of  $K_1$ , and  $K_2$  are the rate parameters for the first step and second step respectively. The  $R^2$  values of the IPD step is higher which suggests that the adsorption takes place majorly on the surface. From modeling itself, it was observed that the intercept was not equal to zero, this explained that intra-particle diffusion was not the only rate-controlling step in the adsorption process. The pseudo-second order model was also well fitted to the adsorption data with similar conclusions obtained by previous research (57, 58). This is suggestive that both the amount of available MPG active sites and the concentration of ACO7 adsorbate in the aqueous phase affects the adsorption process (59).

### Thermodynamics modeling

Thermodynamics modeling was done to determine the value of some of the parameters, like the change in enthalpy ( $\Delta H^\circ$ ), Gibbs energy ( $\Delta G^\circ$ ) and entropy ( $\Delta S^\circ$ ) for the adsorption of ACO7 on MPG were calculated at different temperatures using Eq. 4-5 (10)

$$\Delta G^\circ = -RT \ln K \quad \text{Eq. 4}$$

$$\ln K = \frac{\Delta S^\circ}{R} - \frac{\Delta H^\circ}{RT} \quad \text{Eq. 5}$$

The values of  $\Delta H^\circ$ ,  $\Delta G^\circ$  and  $\Delta S^\circ$  parameters obtained from the modeling are summarized in Table 3. The negative values of  $\Delta G^\circ$  suggest ACO7 uptake by MPG is spontaneous and the greater the negative value of  $\Delta G^\circ$  goes, the more energetically favorable the adsorption becomes (60). The enthalpy change ( $\Delta H^\circ$ ) was +57.58 KJ/mol, therefore, ACO7 uptake by MPG is an endothermic process (43). Also, the positive value of entropy change ( $\Delta S^\circ = +0.212$  KJ/mol·K) indicates that the randomness of the solid-solution interface increases during the adsorption of the ACO7 to the MPG (61, 62). The small magnitude of the values of  $\Delta G^\circ$  (<20 KJ/mol) suggest that the uptake of ACO7 onto MPG is by a physical mechanism (63).

### Adsorption mechanism

To gain a proper understanding of the nature of the adsorption process, it is important to conduct a holistic mechanistic analysis (35). Based on the isotherm and thermodynamics modeling studies, it is surmised that physical interactions are the major uptake mechanism of ACO7 onto MPG. At optimal pH (3.0), there is complexation between Fe cations on the MPG surface and the ACO7 adsorbate. These coordination surface complexes are formed by coordinate covalent interactions between the ligands (ACO7 in this case) and the metallic ions (Fe cations). This is achievable because ACO7 has acid dissociation constants of 11.4 ( $pK_{a1}$ ) and 1.0 ( $pK_{a2}$ ) (64) hence has valence electrons at the optimum pH (3.0).

However, since physical interaction forces are more significant at these optimum conditions, the presence of Van der Waals' forces are also responsible for much of the uptake (65). This is due to hydrogen bonds between -OH on goethite and the hydrogen atoms on the adsorbent. Furthermore, at the zwitterionic form of the adsorbent, the solubility is usually low and the hydrophobic effect of the surrounding aqueous phase increases the adsorptive uptake as the ACO7 then possesses a greater affinity for the solid phase (MPG in this case).

Based on the kinetic modeling, it is also observed that pore diffusion is another important mechanism of ACO7 uptake onto MPG. From Figure 1, the multiple benzene rings in ACO7 shows it is a polycyclic aromatic compound. These benzene rings possess electron-rich zones around the carbon atoms that could induce a stacking effect on the adsorbent. Such  $\pi - \pi$  stacking interactions are an important mechanism of uptake for the adsorption process. The different mechanisms for ACO7 uptake onto MPG are surface complexation, hydrogen bonds, pore diffusion, hydrophobic interactions, and  $\pi - \pi$  stacking interactions and these are summarized in Figure 9.

### Comparison with other adsorbents

In this section, the adsorption capacity of other adsorbents for ACO7 uptake was compared with that of MPG. The findings are summarized in Table 4 to four significant figures and sorted in decreasing order. It was also important to report the pH and temperature at which these were achieved because they are relevant factors that affect the adsorption process. It can be observed that MPG have intermediate adsorption capacity in comparison with other adsorbents reported in literature. It is also observed that for most adsorbents, a low pH is required for the effective performance of the adsorbent. The implication in sustainable water management is in pre-acidification of effluent before adsorptive treatment.

**Table 2:** Summary of kinetics modelling for ACO7 onto MPG

| <b>C<sub>o</sub></b><br><b>(mg/L)</b> | <b>q<sub>e</sub> exp</b><br><b>(mg/g)</b> | <b>PFO</b>           |                      |                      | <b>PSO</b>           |          |                      | <b>IPD (step 1)</b>  |                      |                      | <b>IPD (step 2)</b>  |          |                      |
|---------------------------------------|---|----------------------|----------------------|----------------------|----------------------|----------|----------------------|----------------------|----------------------|----------------------|----------------------|----------|----------------------|
|                                       |   | <b>K<sub>1</sub></b> | <b>q<sub>e</sub></b> | <b>R<sup>2</sup></b> | <b>K<sub>2</sub></b> | <b>I</b> | <b>R<sup>2</sup></b> | <b>K<sub>1</sub></b> | <b>q<sub>e</sub></b> | <b>R<sup>2</sup></b> | <b>K<sub>2</sub></b> | <b>I</b> | <b>R<sup>2</sup></b> |
| 10                                    | 9.71                                      | 0.073                | 3.72                 | 0.841                | 0.051                | 1.951    | 0.859                | 0.721                | 0.211                | 0.956                | 0.051                | 1.951    | 0.859                |
| 25                                    | 23.67                                     | 0.059                | 9.14                 | 0.872                | 0.098                | 2.762    | 0.872                | 0.941                | 0.495                | 0.942                | 0.098                | 2.762    | 0.872                |
| 50                                    | 46.28                                     | 0.061                | 23.73                | 0.804                | 1.091                | 4.826    | 0.884                | 1.452                | 0.652                | 0.935                | 1.091                | 4.826    | 0.884                |
| 100                                   | 90.62                                     | 0.043                | 45.84                | 0.897                | 1.273                | 5.839    | 0.865                | 1.872                | 0.841                | 0.948                | 1.273                | 5.839    | 0.865                |

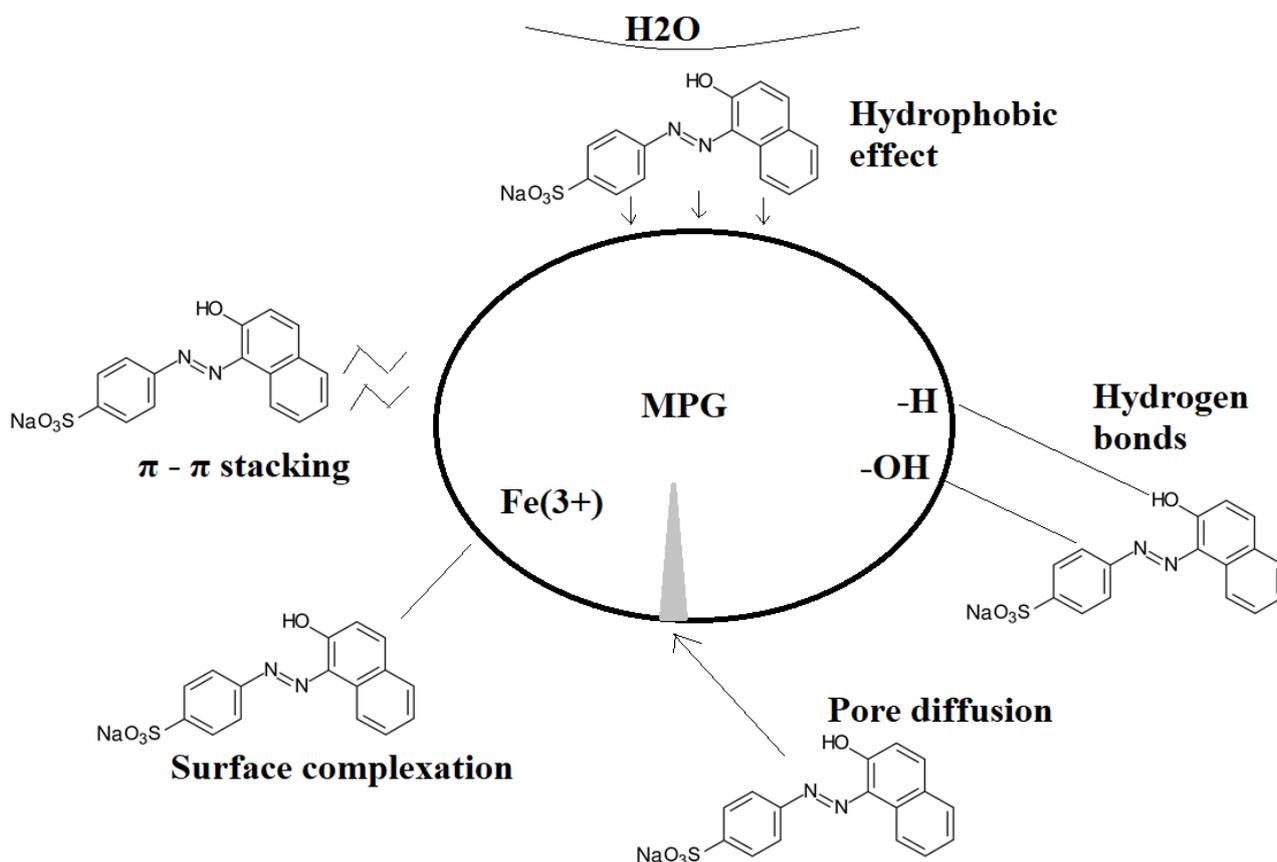
PFO – Pseudo-first order, PSO – Pseudo-second order, IPD – Intra-particle diffusion

**Table 3:** Values of thermodynamic parameters for the adsorption of ACO7 onto MPG.

| <b>Temp (K)</b> | <b>ΔG° (KJ/mol)</b> | <b>ΔH° (KJ/mol)</b> | <b>ΔS° (KJ/mol K)</b> |
|-----------------|---------------------|---------------------|-----------------------|
| 283             | -2.83               |                     |                       |
| 298             | -5.47               | 57.58               | 0.212                 |
| 313             | -8.24               |                     |                       |
| 328             | -12.64              |                     |                       |

**Table 4:** Comparison of sorbent performance for ACO7 uptake

| <b>Adsorbents</b>                           | <b>Temp (K)</b> | <b>pH</b>  | <b>q<sub>m</sub> (mg/g)</b> | <b>Ref.</b>       |
|---|-----------------|------------|-----------------------------|-------------------|
| AC from spent coffee/calcium-alginate beads | 303             | 3.0        | 665.9                       | (64)              |
| Mg-Al layered double hydroxide              | 298             | -          | 485.6                       | (66)              |
| Amberlite FPA-98                            | 303             | 7.0        | 200.0                       | (15)              |
| <b>MPG</b>                                  | <b>328</b>      | <b>3.0</b> | <b>117.9</b>                | <b>This study</b> |
| MWCNT                                       | 298             | 7.0        | 47.72                       | (67)              |
| Kenya tea pulps ash                         | -               | 2.0        | 41.66                       | (68)              |
| ZnO nanoparticles                           | 298             | 3.0        | 32.13                       | (69)              |
| Spent brewery grains                        | 303             | 4.5        | 30.50                       | (70)              |
| Surfactant-modified zeolite                 | 298             | 6.85       | 15.68                       | (71)              |
| Zeolite-AC macro-composite                  | 298             | 7.0        | 0.190                       | (72)              |

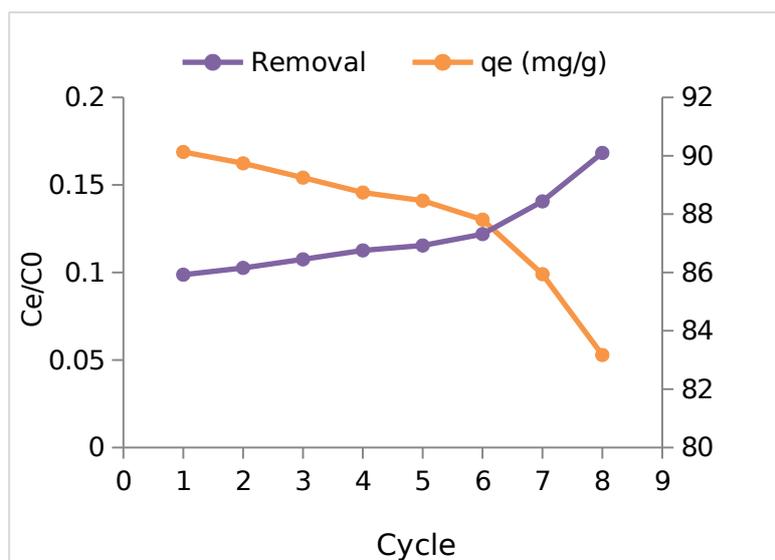


**Figure 9:** Summary of possible ACO7 adsorption.

### Reuse Performance of MPG

The used MPG was regenerated as described by Erdem *et al.* (37) (see *Supplementary*). The ACO7 uptake capacity by the regenerated MPG for 8 cycles was shown in Figure 10. It can be observed that the ACO7 uptake capacity decreases moderately with the increase of cycle times from 90.13 mg/g for the fresh MPG to 83.17 mg/g for the 8 cycles. Therefore, these results still show that

there was no clear deterioration observed for the regenerated MPG. It can be surmised that the MPG has excellent reusability potential with only an 8% drop in performance after 8 cycles. The ease of desorption and reuse could be due to the physical nature of interaction between the adsorbent and the adsorbate (73). Physical adsorption forces are not as strong as chemical bonds and are easily broken by the eluents (74).



**Figure 10:** Comparison of ACO7 uptake capacity by fresh and regenerated MPG.

## CONCLUSION

The adsorption of ACO7 by mesoporous goethite (MPG) was investigated. The BET specific surface area of MPG was 194.35 m<sup>2</sup>/g. The adsorbent was heterogeneous, porous and crystalline in nature. Optimal condition for the adsorption process was 1 g/L adsorbent dosage, temperature of 328 K, pH of 3, 75 minutes' contact time and ACO7 concentration: 100 mg/L which yielded a removal efficiency of 90.13%. The uptake increased with increasing temperature and decreasing pH. The study revealed that intra-particle diffusion and Langmuir model were the best-fit kinetics and isotherm models to describe the process. The uptake of ACO7 by MPG was an endothermic and spontaneous process. The monolayer adsorption capacity of ACO7 onto MPG is 117.9 mg/g (at 328 K). Upon comparison with other adsorbents for ACO7 uptake, MPG has displayed an intermediate adsorption capacity. The major mechanisms for ACO7 uptake onto MPG were pore diffusion, hydrophobic, hydrogen bonds,  $\pi$  -  $\pi$  stacking, and interactions. MPG has excellent reusability potential with only an 8% drop in performance after 8 cycles. For future work, it will be interesting to investigate the mechanistic modeling via statistical physics techniques. The investigation could also be explored in column set-up to know its performance in industrial application scenarios.

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## Ultimate Eradication of Acid Orange 7 from Contaminated Liquid via Synthesized Mesoporous Goethite

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### SUPPLEMENTARY INFORMATION

#### MPG preparation

The mesoporous goethite was synthesized by the oxidation of ferrous sulfate heptahydrate with hydrogen peroxide in aqueous solution following the method reported by Dong et al. (2009). Typically, 0.70 g ferrous sulfate heptahydrate were added to 21.0 g ultrapure water, and then 30% hydrogen peroxide (6.0 mL) was added to the above-mentioned solution under vigorous stirring to obtain a homogeneous yellow slurry solution. Then the suspension was transferred into a PTFE lined hydrothermal synthesis reactor maintaining 150 °C for 6 h. At last, the solid product was centrifuged and rinsed with ultrapure water for several times until the supernatant was near neutral and dried overnight at 80 °C under vacuum.

#### Regeneration of used MPG

In this study, the used MPG was regenerated by NaCl solution (1 M) treatment, since the “NaCl regeneration” method stood out in all methods (Erdem et al. 2010). In the regeneration process, the used MPG was mixed with 1 M NaCl solution. Then, the mixture was stirred at 200 rpm at 25 °C for 2 h and the regeneration was performed 8 steps. Finally, the solid samples were filtered, washed, dried and sieved through a 100 mesh for further analysis. And comparison was made between the AO7 uptake capacity obtained using regenerated samples and with those obtained using fresh MPG ones.