

Process Optimization for Endoglucanase Production by in Submerged Fermentation

Batık Kültür Fermentasyonunda *Trichoderma Harzianum*'dan Endoglukanaz Üretimi için En Uygun Süreçler

Research Article

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ABSTRACT

In this study, endoglucanase was produced from *Trichoderma harzianum* in submerged fermentation using sugarcane as a substrate. For enhanced enzyme production, various parameters were optimized by one factor at a time approach. Maximum enzyme yield was obtained with initial medium pH of 4.0, inoculum size of 2%, sugarcane bagasse concentration of 2% and incubation temperature of 30°C for 72 h of fermentation period. Addition of tween-80 (0.2%) to the fermentation medium had significant impact on endoglucanase production. Further supplementation of glucose and NaNO₃ as synthetic carbon and nitrogen source favoured enzyme production respectively. Results of this study are very helpful in large scale enzyme production.

Key Words

Endoglucanase; *T. harzianum*; bagasse; submerge fermentation.

ÖZET

Bu çalışmada, substrat olarak şeker kamışı kullanılarak batık kültür fermentasyonu ile *Trichoderma harzianum*'dan endoglukanaz üretilmiştir. Enzim üretimini iyileştirmek için belirli bir zaman aralığında çeşitli parametreler optimize edildi. Ortamın başlangıç pH'ı 4.0, aşılama miktarı %2, şeker kamışı küspesi derişimi %2 ve inkübasyon sıcaklığı 30°C de ve 72 saatlik fermentasyon süresiyle optimum enzim verimi elde edildi. Fermentasyon ortamına tween-80 (%0.2) ilavesi endoglukanaz üretimini ciddi miktarda etkilemektedir. Buna ilave olarak sentetik karbon ve azot kaynağı olarak sırasıyla NaNO₃ ve glikoz desteği, enzim üretimine katkı vermiştir. Çalışmanın sonuçları büyük ölçekli enzim üretimi için çok yararlıdır.

Anahtar Kelimeler

Endoglukanaz; *T. harzianum*; küspe; batık kültür fermentasyonu.

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INTRODUCTION

Cellulose is a natural renewable source on earth. Cellulose has crystalline structure made up of long polymers of β 1-4, linked glucose units [1]. This crystalline structure is degraded by cellulase enzyme. These cellulases are divided into three main types based on their action; endoglucanase (endo-1, 4- β -D-glucanase, EG, EC 3.2.1.4); cellobiohydrolase or exoglucanase (exo-1, 4- β -D-glucanase, CBH, EC 3.2.1.91) and β -glucosidase (1, 4- β -D-glucosidase, BG, EC 3.2.1.21) [2,3].

These cellulases are produced by a variety of microorganisms. Among all these microorganisms, fungi have been reported to produce cellulases include *Sclerotium rolfsii*, *P. chrysosporium*, *Trichoderma*, *Aspergillus*, *Schizophyllum* and *Penicillium* [4-6]. *Trichoderma* and *Aspergillus* has been most extensively studied fungal genera used for cellulase production [7].

Currently scientists are being more attraction in this research field due to its potential application. Cellulases are widely used in many industries like textile, biofuel, pulp and paper, detergent, starch processing and in fruit processing industry [3,8]. In this investigation, we reported production of endoglucanase from *Trichoderma harzianum* in submerged fermentation using sugarcane bagasse as substrate.

MATERIALS AND METHODS

Microorganism

Fungal strain of *Trichoderma harzianum* was obtained from Microbiology laboratory of Food & Biotechnology Research Centre (FBRC), Pakistan Council of Scientific and Industrial Research (PCSIR) Laboratories complex, Ferozpur road Lahore, Pakistan. The strain was cultured and maintained on potato dextrose agar (PDA) slants and stored at 4°C for further use.

Substrates

Sugarcane bagasse was obtained from Shakargunj sugar mills Jhang Pakistan. The substrate was chopped to powder form (Approximately 2 mm) and used for endoglucanase production in submerge fermentation.

Preparation of Spore Suspension

One week old cultures were used for the spore suspension preparations. Ten millilitres of sterile distilled water was pipette on to the culture plates. The suspension was thoroughly mixed with a sterile spreader until an even suspension of spores was obtained.

Enzyme Production

Self-designed media was used for production of endoglucanase by *Trichoderma harzianum* in submerged fermentation. Erlenmeyer flask of 250 ml capacity containing 25 ml of the media (glucose 0.5%, NaNO₃ 0.5%, tween-80 0.4%) with 2% substrates were sterilized at 121°C, 15psi for 15 min. The media was allowed to cool after sterilization and inoculated with 2% of spore suspension and incubated at 30±1°C with the agitation speed of 120 rpm. After completion of the fermentation time, the culture filtrate was centrifuged at 8000xg for 10 min at 4°C to remove unwanted particles and spores. The clear supernatants obtained after centrifugation were used for the estimation of extracellular enzyme (endoglucanase).

Analytical Methods

Endoglucanase activity was estimated as described earlier [9]. Reaction mixture containing 500 μ L of the enzyme sample along with 500 μ L of 1% (w/v) CMC in 50 mM citrate buffer pH 5 was incubated, in a water bath at 50°C, for 30 min. After incubation 1.5 mL of DNS was added and boiled for 5 minutes and absorbance was taken spectrophotometrically at 550 nm. The reducing ends liberated were then measured with DNS [10]. One unit (IU) of CMCase was defined as the amount of enzyme releasing 1 micromole of glucose per minute under the assays conditions.

Optimization of Process Parameters

Various process parameters such as fermentation time (24-120 h), initial medium pH (2-9), incubation temperature (25-45°C), inoculum size (0.5-3.0% v/v), substrate concentration (1-5% w/v), additional sugars (0.5% of each glucose, fructose, maltose, sucrose, starch, xylose), nitrogen sources (0.5% of each urea, peptone, yeast extract, NaNO₃, NH₄Cl, (NH₄)₂SO₄) and tween-80 concentration (0.1-0.5%) were optimized for

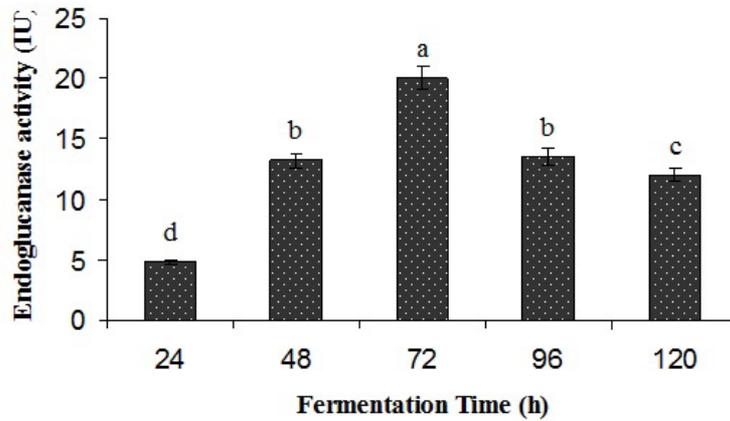


Figure 1. Time course production of endoglucanase by *T. harzianum* in submerge fermentation with agitation of 120 rpm. The error bars represent the standard deviation of the mean based on three replicates.

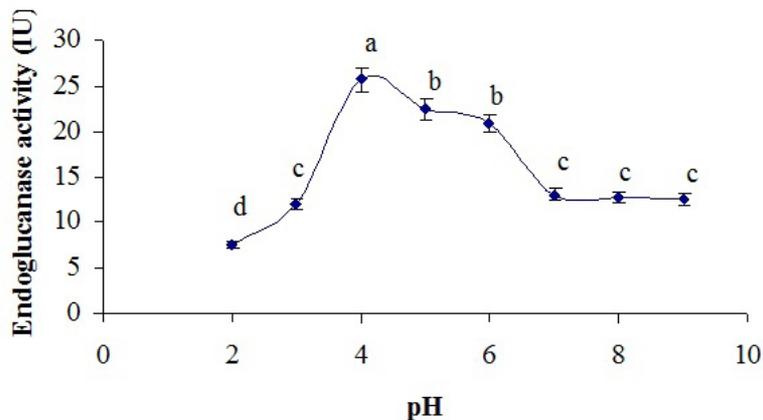


Figure 2. Effect of initial medium pH on endoglucanase production by *T. harzianum* in submerge fermentation at 30°C with agitation of 120 rpm. The error bars represent the standard deviation of the mean based on three replicates.

endoglucanase production by *Trichoderma harzianum* in submerge fermentation.

Statistical Analysis

Data was statistically analyzed by ANOVA using Microsoft Excel program with $P < 0.05$.

RESULTS AND DISCUSSION

Time Course of Production

Time course of fermentation was studied by incubating flasks for various time periods ranging from 24 h to 120 h. Optimum time for endoglucanase production by *T. harzianum* was found 72 h (Figure 1). Further increased fermentation period resulted decline in enzyme production. Akinola et al [11] reported 6 days of fermentation period

was best for endoglucanase production. Previous study suggested that fermentation period varies for cellulase production by *T. harzianum* using different carbon sources in fermentation medium [12]. Sharma et al [13] reported 112 h as optimized fermentation period for cellulase activity from *T. harzianum* and *T. reesei*.

Effect of Initial Medium pH

Initial medium pH is very important factor for growth of microorganism. Various pH ranges (2-9) were tested for maximum enzyme production. Results showed that initial medium pH of 4 was found best for maximum enzyme production. Increased initial medium pH leads decline in enzyme production (Figure 2). Results revealed that this fungus can grow in acidic environment.

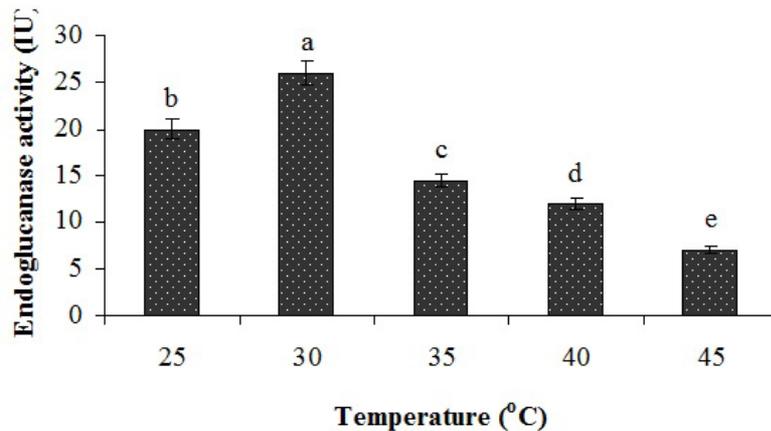


Figure 3. Effect of incubation temperature on endoglucanase production by *T. harzianum* in submerge fermentation with agitation of 120 rpm. The error bars represent the standard deviation of the mean based on three replicates.

Similar findings (pH 4) were also reported by Rubeena et al [14] and Kumar et al [15]. Other studies reported that initial medium pH of 6 is suitable for maximum cellulase production [11,16].

Effect of Incubation Temperature

Temperature is also very important factor for growth of microorganisms. Different temperature ranges (25-45°C) were applied for maximum enzyme production. Results showed (Figure 3) that incubation temperature of 30°C was found best for maximum endoglucanase production in submerge fermentation by *T. harzianum*. Findings of this study are in agreement with Kumar et al [15] which reported 30°C optimum temperature for endoglucanase production. Some strains of *T. harzianum* produced maximum endoglucanase at temperature 25°C [11] and 28°C [14]. Incubation

temperature of 35°C was also reported for maximum cellulose production by *T. harzianum* and *T. reesei* [13].

Effect of Inoculum Size

Figure 4 described the effect of inoculum size on endoglucanase production in submerged fermentation. Results revealed that 2% inoculum size yielded maximum enzyme production in submerged fermentation. Low or high inoculum level resulted decreased enzyme production. Malik et al [17] reported 4% inoculum size for cellulase production by *Trichoderma viride*. Irfan et al [18] reported 3% inoculum level for CMCase production by *A.niger* in submerged fermentation. Highest inoculum size of 10% v/v was also reported for CMCase production by *Aspergillus hortai* in submerged fermentation [19].

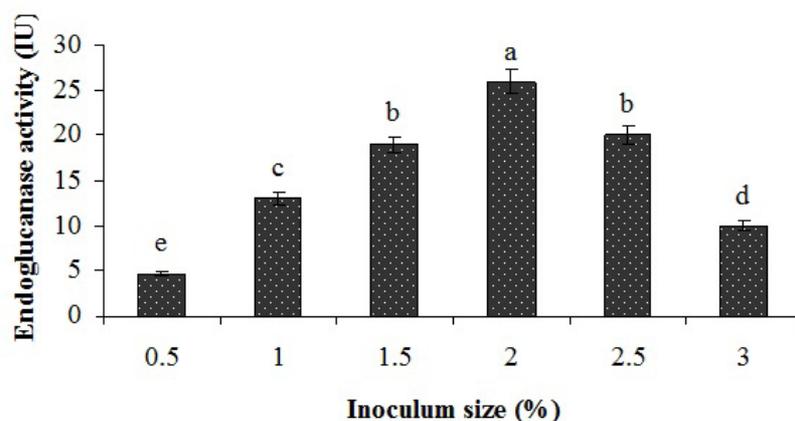


Figure 4. Effect of inoculum size on endoglucanase production by *T. harzianum* in submerge fermentation at 30°C with agitation of 120 rpm. The error bars represent the standard deviation of the mean based on three replicates.

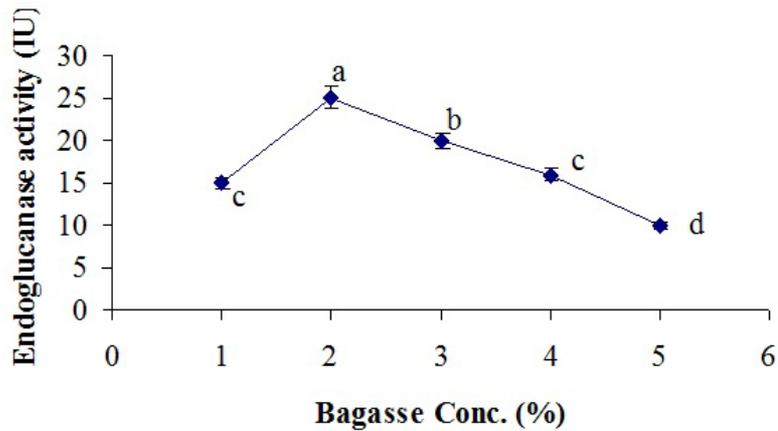


Figure 5. Effect of substrate (bagasse) concentration on endoglucanase production by *T. harzianum* in submerge fermentation at 30°C with agitation of 120 rpm. The error bars represent the standard deviation of the mean based on three replicates.

Effect of Substrate Concentration

Optimum concentration of substrate (bagasse) was investigated by varying concentration from 1-5% in submerged fermentation. Maximum enzyme production was achieved at 2% bagasse concentration (Figure 5). High concentration (5%) of substrate leads to decreased enzyme production. In earlier reports 3% concentration of substrates (saw dust, corn cob and sugarcane bagasse) was optimum for enzyme production [20]. Irfan et al [21] reported 2% substrate concentration for CMCase production.

Effect of Sugars

Various sugars as synthetic carbon source were employed for maximum enzyme production in submerged fermentation. Results revealed that

supplementation of glucose in fermentation medium favoured maximum enzyme production (Figure 6). Other studies also suggested that glucose is best carbon source for endoglucanase production by *T. harzianum* in submerged fermentation [11,14].

Effect of Nitrogen Source

Figure 7 described the effect of various nitrogen sources on endoglucanase production by *T. harzianum* in submerged fermentation. Maximum enzyme production was achieved with NaNO_3 as best nitrogen source. Similar findings were also reported by Rubeena et al [14]. Akinola et al [11] reported casein as a best nitrogen source for endoglucanase production by *T. harzianum* in submerged fermentation.

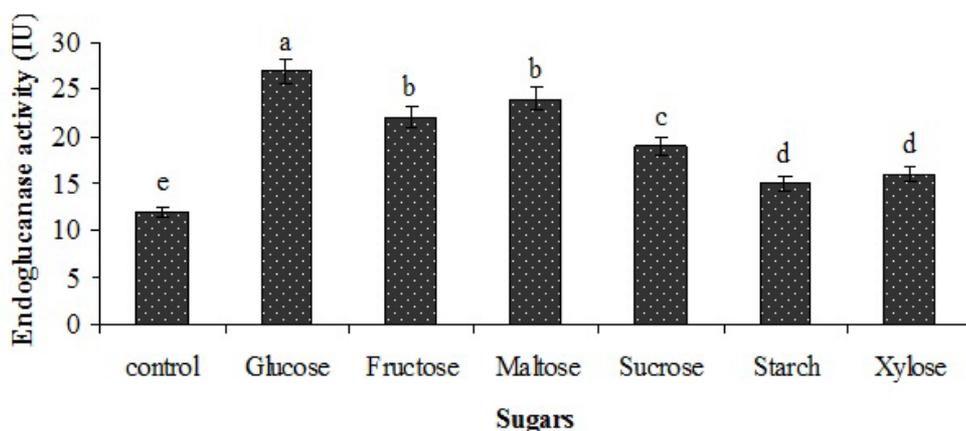


Figure 6. Effect of sugars on endoglucanase production by *T. harzianum* in submerge fermentation at 30°C with agitation of 120 rpm. The error bars represent the standard deviation of the mean based on three replicates

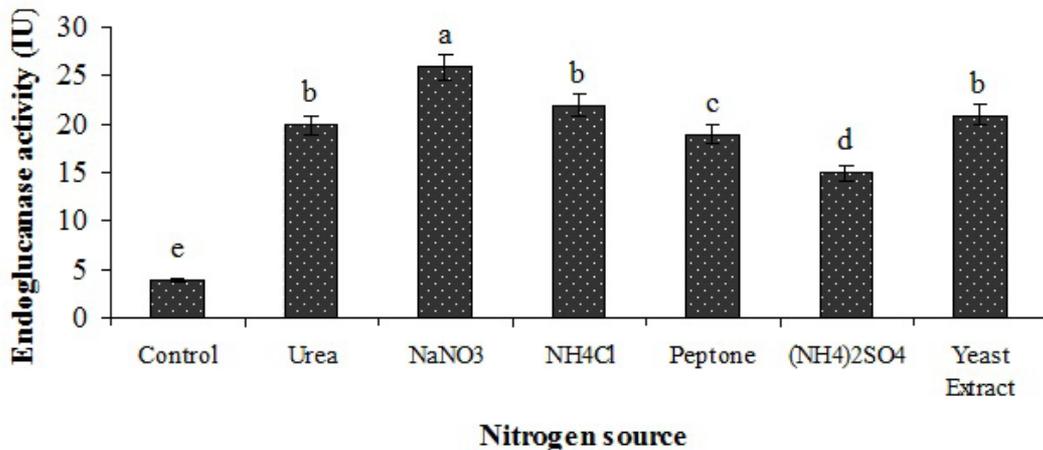


Figure 7. Effect of nitrogen sources on endoglucanase production by *T. harzianum* in submerge fermentation at 30°C with agitation of 120 rpm. The error bars represent the standard deviation of the mean based on three replicates.

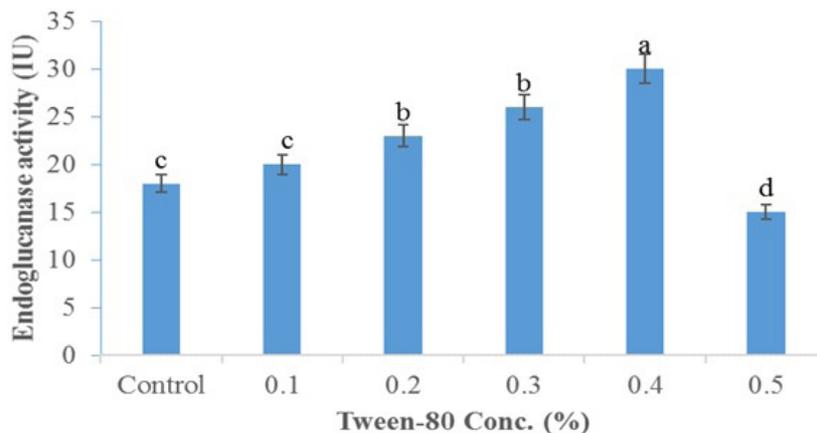


Figure 8. Effect of tween-80 on endoglucanase production by *T. harzianum* in submerge fermentation at 30°C with agitation of 120 rpm. The error bars represent the standard deviation of the mean based on three replicates.

Effect of Tween-80

Different concentrations (0.1-0.5%) of tween-80 were applied to check the optimum production of endoglucanase by *T. harzianum* in submerged fermentation. Results (Figure 8) revealed that tween-80 concentration of 0.4% yield maximum titer of endoglucanase production (30.0 ± 0.8 IU) in submerge fermentation. Enzyme production was increased up to 0.4% concentration, after that enzyme production was decreased with increased concentration of tween-80 (0.5%). Similar findings were also reported (0.4% tween-80) for cellulase production by *Aspergillus terreus* in submerge fermentation. Addition of tween-80 (surfactants) to the fermentation medium leads to increased permeability of the microbial membranes which ultimately affects the cost of enzyme production [22]. For cellulase

and β -glucosidase production by mixed cultures of *Aspergillus phoenicis* and *Trichoderma reesei*, tween-80 concentration of 0.2% was found optimum [23].

Conclusions

Results of this study indicated that optimization of process parameters play an important role in improvement of enzyme production in submerged fermentation. The optimized conditions for endoglucanase production was substrate concentration of 2%, glucose 0.5%, NaNO₃ 0.5%, tween-80 0.4%, initial medium pH of 4, inoculum size of 2% (v/v) for 72 h of fermentation period at 30°C. Enzyme produced in this process is very helpful particularly in second generation biofuels like bioethanol production from plant biomasses.

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