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# Design and Development of a Helmholtz Pair System for Production of a Low-Magnetic Field of up to 7.5 mT

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#### ABSTRACT

In this study, the design, numerical modelling, and construction of various Helmholtz pair coil systems were investigated to produce a homogeneous magnetic field. The magnetic field was simulated using three different Helmholtz coil systems including 2-coil, 3-coil, and 4-coil combinations in order to optimize the field homogeneity and strength over a region of interest that consists of a cylindrical geometry with a height of 700 mm and a diameter of 90 mm. The simulated magnetic field created by the 4-coil system was found to be more homogenous than 3-coil and 2-coil systems over the region of interest. The 4-coil system was constructed and tested by using two commercially available low-power (P=600 W) DC power supplies. For further optimization, the number of turns and diameter of coil elements were simulated. The optimum number of turns and elements were determined to be 140 and 80 turns for the outer pair and inner pair of the 4-coil system, respectively. Finally, the produced magnetic field strength was measured using a hand-held gaussmeter and compared to the simulated magnetic field. We found that the system can produce a magnetic field of B=7.5047  $\pm$  0.0562 mT, and the correlation between simulated and measured magnetic fields were calculated to be R=0.9824 with (p<0.001) suggesting a statistically significant agreement.

#### 1. INTRODUCTION

Recent improvements in the field of magnetic resonance imaging (MRI) have shown that relatively low-magnetic fields lower than 0.5 Tesla can be used to achieve reasonable image quality compared to the clinical MR scanners that employ magnetic field strength stronger than 1 Tesla [1, 2]. Compared to the conventional MR systems, low-field systems promise to provide more effective field homogeneity with the advantage of easy installation and cost-effective maintenance [3]. Additionally, the novel hyperpolarized MRI techniques including Xenon-129, Helium-3, and Carbon-13 renewed interest in the design and optimization of the low-magnetic field systems [4-10] with the advantage of reduced magnetic field strength in the order of 2-10 mT [6, 11-14]. One other relevant application of low-strength magnetic field is the spinexchange optical pumping (SEOP) technique that is used to polarize Xenon-129 gas [15-18].

Recent studies have investigated the feasibility of low-field systems for imaging organs including the brain, lungs, heart, and musculoskeletal [19-22]. Additionally, custom-built magnet systems and detectors were widely used in nuclear magnetic resonance (NMR) systems for producing uniform

magnetic fields in medical, biological and chemical analysis applications [23-27]. While these systems generate relatively uniform magnetic fields in small volumes between 100-200mm, they are not capable of relatively larger volumes. Although Helmholtz coils were very effective for generating uniform magnetic fields over larger volumes, the classical twocoil systems require a distance between the coils that is equal to the coil radius making it difficult to implement into the lowfield NMR and MRI systems. In this respect, Helmholtz systems that consist of multi-coil pairs would offer further improvements in the design and construction of the low-field systems.

In this study, a theoretical optimization and design of a lowfield Helmholtz coil system have been investigated to produce a magnetic field that takes up less space than the classical Helmholtz coil systems for the use of SEOP and the low-field animal MR imaging systems.

#### 2. MATERIALS AND METHODS 2.1. Numerical Simulations:

Three different Helmholtz coil systems were simulated for investigating the magnetic field homogeneity: (i) the first designed Helmholtz coil system assembled of four coil elements (i.e. 4-coil as shown in Figure 1), (ii) the second system contained three coil elements (i.e. 3-coil), and (iii) the third system contained two elements (i.e. 2-coil). Then, for the best number of elements, the winding numbers were simulated to further optimize the uniformity of the magnetic field.

Magnetic fields generated by each coil system (2-coil, 3coil, 4-coil) were calculated using MATLAB with a fixed mesh size of 2 mm and solving the general magnetic vector potential equations [28]. The magnetic field vector for a single winding was calculated by the superposition principle as well as the net magnetic field [29].

Since the DC power supplies could create 600W power, the magnetic field was simulated for an electric current of 19.5A. The cross-sections of the simulated magnetic fields were compared between three different coil systems for determining the most homogenous magnetic field.

To optimize winding numbers, magnetic field variations were calculated by the ratio of standard deviation to mean magnetic field strength within the ROI as shown in Figure 1 as the red cylinder. The ROI was chosen to be 700 mm long, 90 mm wide, and centered to the middle of the coil systems for investigating the feasibility of this system in the field of small animal imaging or a SEOP system.

The number of windings was varied from 1 to 200 turns in 1 turn increments for elements I-IV and elements I-III while keeping the positions and electric currents constant.

#### 2.2. System Configurations:

Each coil element was numbered from top to bottom as shown in Figure 1a and powered by a DC power supply (TT-TECHNIC, KXN-3020D) in constant current mode. I-element and IV-element in Figure 1a were connected in series to a power supply, as well as II-element and III-element to an identical power supply for crude shimming as previously explained by Mair et al. [7]. Physical parameters of coil systems including electric current, windings, coil element positions, and diameters were given in Table 1. Coil elements were constructed by hand-wounding an enamel-coated copper wire with a diameter of 3 mm and length of 900 m onto custommade aluminum spools as shown in Figure 2. The frame that holds the coils in place was constructed with 45x45mm aluminum sigma profiles. The constructed 4-coil element Helmholtz system is shown in Figure 2.



Figure 1. 3D representation (a) and measurement points (b) of the simulated and constructed system (ROI shown in red).

TABLE I PARAMETERS OF COIL SYSTEMS					
	COIL ELEMENTS	Electric Currents (A)	Turns (N)	DISTANCE FROM CENTER AXIS (MM)	Coil Diamet er (MM)
2-coil system	I AND II	18.3	140	260	600
3-coil system	I AND III	18.3	140	360	600
	п	23.6	80	0	600
4-coil system	I AND IV	18.3	140	425	600
	II AND III	19.5	80	127	600



Figure 2. Constructed system: (a) I-element, (b) II-element, (c) III-element, (d) IV-element, and (e) power supplies.

#### 2.3. Magnetic Field Measurements

The generated magnetic field along the coil axis and radii were measured horizontally and vertically between points A-B, C-D, E-F, G-H, I-J using a gaussmeter probe with a step size of 10mm as shown in Figure 1b. The gaussmeter probe (PCE-MFM 3000) was capable of measuring magnetic field strength values up to 300mT with a resolution of 0.025mT. For validating the simulation results and model, the correlation between the measured magnetic field strength and simulation results were compared using Pearson's correlation, including the p-values.

To investigate the linearity between applied electric current and produced magnetic field, the 4-coil system was driven by varying electric current values from 1A to 19A while keeping the ratio of electric currents between the power sources constant.

#### 3. RESULTS

For optimization of the number of windings, the simulated magnetic field homogeneity concerning coil elements I- IV and II-III are shown in Figure 3. The values of 140 turns for I- and IV-elements and 80 turns for II- and III-elements, which are shown in Figure 3 provided the most homogeneous magnetic field distribution. More turns would increase the resistance value of the coils, which in turn increases the value of the required voltage for supplying desired electric currents. The constructed I-IV-elements had approximately  $1.39\Omega$  resistance in series and II- III-elements had approximately  $0.78\Omega$ 

resistance in series at room temperature. This resistance resulted in a temperature increase of 58.9°C in I- and IV-elements and 50.1°C in II and III elements which did not affect the constant current mode performance of the power supplies.



Figure 3. Magnetic field homogeneity values (in ppm) depending on winding numbers of elements are shown.

The linearity of the produced magnetic field strength with the applied current is shown in Figure 4.



Figure 4. Simulated (blue) and measured (orange) magnetic field values at the center of the 4-coil system as a function of electric current.

The simulated magnetic field cross-sections are shown in Figure 5 for the 2-coil, 3-coil, and 4-coil Helmholtz systems with the simulation parameters that are given in Table 1. The simulated magnetic fields within the ROI were summarized in Table 2. The standard deviation was lowest for the 4-coil system, suggesting that the produced magnetic field was more homogeneous than other coil setups. In a closer inspection, the generated magnetic field was very homogenous over the ROI with the magnetic field variations of less than 1%.

Figure 6.a shows the simulated and measured magnetic field vertically from point A to B in Figure 2.b. Particularly, the magnetic field variations were less than 0.056mT at ROI between points -350mm and +350mm showing that the system produces a very uniform magnetic field. The simulated line profile of the magnetic field from A to B (Figure 6a) was also compared to the experimental measurements. The measured

magnetic field strength values were slightly greater than the simulated values of 5.6% suggesting a reasonable agreement between the simulated and measured magnetic fields.



**Figure 5.** Theoretical calculation of magnetic field strength (in mT) for 2-coil (a), 3-coil (b), and 4-coil (c).

### TABLE II MAGNETIC FIELD STRENGTH VALUES GENERATED BY COIL SYSTEMS FROM A TO B WITHIN THE ROI

	HELMHOLTZ Systems	MEAN MAGNETIC FIELD STRENGTH (MT)	Standard Deviation (MT)	Standard Deviation (PPM)
NOL	2-coil	5.2818	0.3430	64932
SIMULATION	3-coil	6.5218	0.0617	9465
SIN	4-coil	7.1045	0.0099	1395
EXPERIMENT	4-coil	7.5047	0.0562	7485



**Figure 6.** Theoretical calculations in 2D with magnetic field strength (in mT) for 4-coil in (a) and comparison of magnetic field strength values with experimental results from A to B in (b). ROI is shown as a transparent rectangle in (a).

The theoretical results of 2-coil, 3-coil, and 4-coil systems and experimental results of the 4-coil system are summarized in Table 2 for the line profiles from A to B. It was noted that the 4-coil system provides higher homogeneity than the 2-coil and 3-coil systems within ROI, as shown in Table 2.

The measured magnetic fields along the coil radii (i.e. horizontally) were also compared with the simulated line profiles of the 4-coil system (Figure 1b) for I-element from C to D, II-element from E to F, III-element from G to H, and IV-element from I to J in Figure 7. Mean magnetic field strength values and standard deviations in ROI are given in Table 3. While the measured values were greater than the simulated values, the simulated and measured values were following a similar trend along the coil radius. As expected, the magnetic fields were higher at the coil edges. Nonetheless, field variations were very small and less than 1% at the points between -100mm and 100mm. Correlation coefficients between the simulated curves and measured magnetic fields were summarized in Table 4, including the p-values.



Distance along the coil radius [mm]

Figure 7. Comparison of theoretical calculations and experimental results from C to D (a), E to F (b), G to H (c), and I to J (d).

TABLE III MAGNETIC FIELD STRENGTH VALUES OF RADII GENERATED BY COIL SYSTEMS WITHIN THE ROI

	WITHIN THE ROI		
	MEAN MAGNETIC	STANDARD	STANDARD
	FIELD STRENGTH	DEVIATION	DEVIATION
	(MT)	(MT)	(PPM)
C-D (I-ELEMENT)	7.1722	0.3520	4907
E-F (II-ELEMENT)	7.5616	0.0592	783
G-H (III-ELEMENT)	7.5946	0.1214	1598
I-J (IV-ELEMENT)	7.2909	0.3802	5215

TABLE IV

CORRELATION COEFFICIENTS BETWEEN SIMULATED AND MEASURED VALUES

	CORRELATION	P-VALUE
A-B	0.9824	<0.001
C-D (I-ELEMENT)	0.9922	< 0.001
E-F (II-ELEMENT)	0.9783	< 0.001
G-H (III-ELEMENT)	0.9810	< 0.001
I-J (IV-ELEMENT)	0.9923	< 0.001

#### 4. DISCUSSION

A Helmholtz coil pair system forming of 4 coil elements was designed and optimized for the production of a uniform magnetic field that is potentially suitable for a low-field MRI or SEOP system. The coil windings, number of elements, and electric current were simulated to optimize the design and construction. Using an inexpensive copper wire and power supplies, the designed system generated a magnetic field of 7.5mT with a field homogeneity less than 1% over a selected ROI that was covered 700mm vertically and 90mm horizontally. Although the horizontal homogeneity analysis was performed over a length of 90mm, it can be extended up to 200mm depending on the application.

The proposed system generated a magnetic field strength and uniformity that was comparable to the Helmholtz coil system reported by Mair et al. that could generate a field strength of 3.8mT and a field uniformity of 1000ppm. However, the proposed 4-coil setup benefits a smaller coil diameter (i.e. diameter of 600mm) compared to the system designed by Mair et al. (i.e. diameter of 2000mm) [7].

Although an electric current of 19.5A was used in this study due to the limiting power of the DC supply, the magnetic field strength greater than 7.5mT can be achieved with more powerful DC supplies. Using the aluminum frames with the proposed design would benefit from the heat dissipation for the use of larger electric currents. Considering the resistive heating, our system was stable at 58.9°C without using any additional chiller system. Potentially for doubling the produced magnetic field strength, the copper wire used in this system can handle an electric current of up to 40A using a chiller system.

The difference of ~5.6% in magnetic field strength between experimental and theoretical values may originate from the sensitivity of the gaussmeter or the amplifying effect of the coil spools/surrounding ferromagnetic materials, which are in agreement with the similar results in the literature [30, 31], showing the experimental magnetic field strength measurements can be higher than the simulated magnetic field. Although the difference was 5.6% in the amplitude, the Pearson's correlation of line profiles was above 0.98 with p<0.001 suggesting a statistically reasonable correlation. Despite the understanding of the variations in the amplitude requires more work, the proposed simulations were sufficient for the optimization of homogeneity and field strength.

As an alternative to high-field MRI, novel developed techniques have demonstrated the feasibility of low-field MRI with reasonable image quality. Particularly hyperpolarized <sup>129</sup>Xe gas renewed the interest in open-access low-field MRI systems with a magnetic field strength in the order of a few mT [7]. While the image artifacts originating from magnetic field inhomogeneity were still a problem, the development of more homogeneous magnetic field systems is expected to address image artifact-related problems [32]. The low cost of installation and maintenance of low-field MRI systems further validates the use of this imaging technique as an alternative to high-field MRI. The proposed 4-coil system would be suitable for the use of SEOP and/or small animal low-field MR imaging systems. In the future, we will discuss the use of the proposed systems for low-field MR imaging applications and polarization of <sup>129</sup>Xe gas for SEOP systems using a more powerful current supply including a power amplifier and a chiller system.

#### 5. CONCLUSION

This study involved the simulation and optimization of 4coil resistive electromagnet and construction to create a homogeneous magnetic field over a selected ROI. The system was constructed using a total copper wire length of 900m. The required electric current is supplied by a standard low-power DC supply.

The proposed system provided a homogeneous magnetic field strength of 7.5mT with experimental variations of approximately 0.75% within an ROI of 700mm to 90mm. The maximum resulting resistive heating was found to be 58.9°C for an electric current of 19.5A without using a chiller system.

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