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of  $\alpha$ -Methylstyrene (11)**

by

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## Solvent Effect on The Cationic Polymerization of $\alpha$ - Methylstyrene (11)

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### SUMMARY

$\alpha$ - Methylstyrene was polymerized in the pur and mixed solvents, using sulphuric acid as catalyst.

Rate of polymerization increased as dielectric constant of the solvents increased.

The molecular weight of poly  $\alpha$ - methylstyrene did not change in the pur and mixed solvents.

It was also seen that the plots of  $\log R_p$  against  $D$  and  $(D-1)/(2D+1)$  gave the straight lines.

### INTRODUCTION

Rate of cationic polymerization depends on the counterion, temperature and the type of monomer and solvent (1). The formation and stabilization of a carbonium ion depends on the nature of R in the viny monomer ( $\text{CH}_2 = \text{CHR}$ ). For this reason cationic initiation is usually limited to monomers with electron-donating groups which help to stabilize the delocalization of the positive charge. Reactions can be extremely rapid when strong initiators such as  $\text{BF}_3$ ,  $\text{H}_2\text{SO}_4$  are used, and produce long chain polymer at low temperatures. Both molecular weight of polymer and reaction rate decrease as temperature increases.

For a given monomer and catalyst, rate of polymerization will depend on the rate constants of initiation ( $k_i$ ), propagation ( $k_p$ ) and termination ( $k_t$ )

Propagation also depends greatly on the position and type of the gegen-ion associated with the chain carrier. The position of the gegen-ion can be altered by varying dielectric constant of the solvent. When dielectric constant of solvent increases, ion pairs dissociate to free ions. As free ions propagate faster than a tight ion pair, the increase in the free ion concentration by changing dielectric constant is reflected as an increase in  $k_p$ . (2).

### EXPERIMENTAL

a) Purification of materials:  $\alpha$ -Methylstyrene and the solvents were dried over  $\text{CaCl}_2$  overnight and distilled before use.

Methanol used as precipitant was purified by distilling before use.

b) Preparation of polymers: Poly  $\alpha$ -methylstyrene was obtained in the three-necked flask fitted with stirrer, thermometer and micro-pipette. Dryice-acetone was used to cool down the reaction container.

The polymer were isolated from the reaction mixture by precipitation with methanol, and dried in vacuum at  $60^\circ\text{C}$ .

To find out the molecular weight of the polymers, viscosity measurements were carried out by using Ubbelohde viscometer at  $30^\circ\text{C}$  in benzene. Molecular weight of the products was calculated from Mark Hauwick equation where  $K$  and  $\alpha$  were  $1.7 \times 10^{-5}$  and 0.85 respectively.

### RESULTS

All the experimental results are summarized in the following tables.

Table I

Effect of Solvent on the Rate of Polymerization of  $\alpha$ -Methylstyrene, at  $50^\circ\text{C}$   
 $[\text{M}]_0 = 1.026 \text{ mol l}^{-1}$ ;  $[\text{H}_2\text{SO}_4]_0 = 0.025 \text{ mol l}^{-1}$ ; time = 1 hour

Solvent	Dielectric Constant (D)	Pol %	$R_p \times 10^5$ ( $\text{mol l}^{-1} \text{ sec}^{-1}$ )
Toluene	2.43	6.50	1.8
Chloroform	6.76	16.03	4.6
Methylenedichloride	9.20	25.30	7.2

Table II

Effect of Mixed Solvents on the Polymerization Rate and on the Molecular Weight of Poly  $\alpha$ -Methylstyrene; at 50°C.

$[M]_0 = 1.026 \text{ mol l}^{-1}$ ;  $[H_2SO_4]_0 = 0.025 \text{ mol l}^{-1}$ ; time = 1 hour. A: Chloroform, B: Methylene Dichloride, C: Toluene

Mixed Solvent		Pol %		$R_p \times 10^5 (\text{mol l}^{-1} \text{sec}^{-1})$		$\bar{M}_v \times 10^{-3}$	
A (ml)	B or C (ml)	A+B	A+C	A+B	A+C	A+B	A+C
65	0	16.03	16.03	4.6	4.6	27	27
45	20	18.90	12.34	5.4	3.5	27	26
25	40	22.60	9.33	6.4	2.6	27	26
10	55	24.48	7.59	6.9	2.1	28	25
0	65	25.30	6.50	7.2	1.8	28	26

As can be seen from Tables I and II that the rate of polymerization increases as dielectric constant of the solvent increases.

The plots  $\log R_p$  against  $D$  and  $(D-1)/(2D+1)$  give the straight lines (Figure 1 and 2).

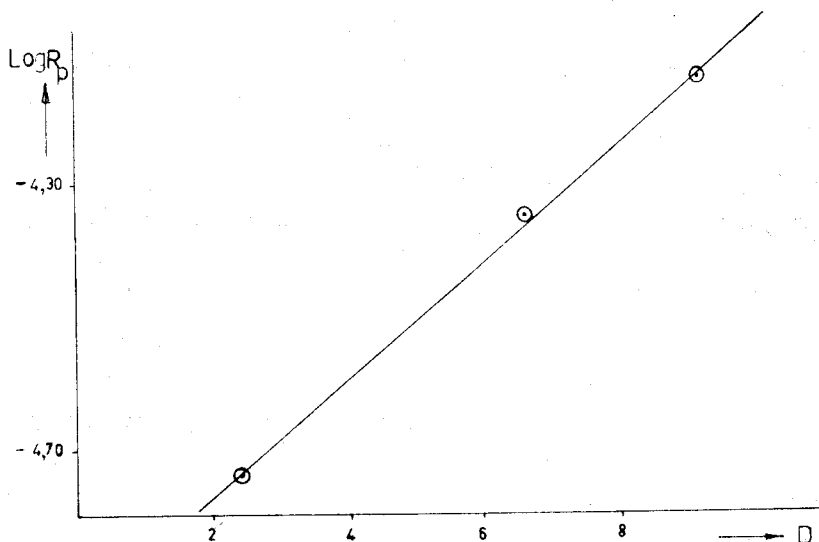


Figure 1. Variation of the rate of polymerization with dielectric constant of solvent.

When methylene dichloride is added to chloroform, dielectric constant of the mixed solvent increases (3). In contrast, when toluene is added to it, dielectric constant of the mixed solvent decreases.

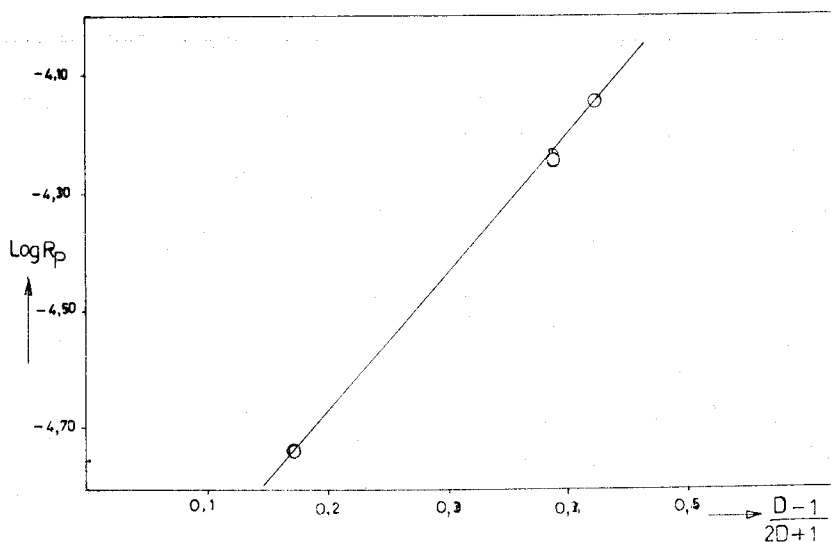


Figure 2. Variation of the rate of polymerization with  $(D-1)/(2D+1)$

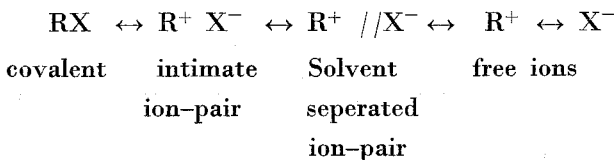
The molecular weight of poly  $\alpha$ -methylstyrene doesn't change with changing of the dielectric constant of the solvent.

### DISCUSSION

From the experimental results, we have seen that rate of polymerization of  $\alpha$ -methylstyrene is effected by the change of dielectric constant of the solvent, on the other hand molecular weight of the polymer does not change.

This can be explained as follows:

The various stages of the ionization producing carbonium ions can be represented as



The increasing polarity of the solvent alters the distance between the ions from an intimate ion pair, through a solvent seperated ion pair

for a state of complete dissociation. The separation of the ions lowers the steric restrictions to the incoming monomer so that free ions exert little stereo-regulation on the propagation.

The difference between the radical and the cationic polymerization lies in the fact that in the latter, initiation is very fast and propagation is the rate determining step. It has been shown experimentally (4) that carbonium ions are much less stable than the corresponding radicals. This implies that the lifetime of a polymer cation is much shorter than the corresponding polymer radical.

### ÖZET

$\alpha$ -Metilstiren, saf ve karışık çözücüler (kloroform-metilenklorür ve kloroform-toluen) içinde katalizör olarak  $H_2SO_4$  kullanılarak  $-50^\circ C$  de polimerleştirildi.

Karışık çözücülerde olduğu gibi saf çözücülerde de, çözücünün dielektrik sabiti arttıkça polimerizasyon hızı artmaktadır.

Poli  $\alpha$ -Metilstirenin molekül ağırlığı hem saf çözücülerde hem de karışık çözücülerde çözücülerin dielektrik sabiti ile fazla değişmedi.

Ayrıca  $D - \log R_p$  ve  $(D-1)/(2D + 1) - \log R_p$  grafiklerinin bir doğru verdiği görüldü.

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