



Can Emissions Be Reduced Using Latent Heat of Methane in LNG Powered Heavy Vehicles?

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Abstract

Liquid natural gas-powered vehicles store liquid natural gas fuel on board. When the gasification of this fuel is maintained, cooling down of the the vehicle cabin can be provided. In this study, the theoretical calculation of the savings that can be achieved if this process is done with an appropriate tool is emphasized. Since diesel fuel is used in heavy vehicles, diesel is taken as reference fuel in the calculations. How much methane is needed by the heavy vehicles that operate at various consumption values is calculated first, then how much LNG should be evaporated for this need is found, and then, what amount of cooling this evaporating LNG could provide is computed. The results are presented in tabular form. It is seen that the proposed system can provide fuel savings with sufficient cooling, and therefore reduce emissions, especially in the vehicles mentioned.

Keywords: Air conditioning, Internal combustion engines, Liquid natural gas.

LNG Yakıtlı Ağır Vasıtalarda Methanın Gizli Isısını Kullanarak Emisyonlar Düşürülebilir mi?

Öz

Sıvılaştırılmış doğal gazla çalışan araçlar, sıvılaştırılmış doğal gaz yakıtını depolarlar. Bu yakıtın gazlaştırılması sağlandığında, taşıt kabininin soğutulması sağlanabilecektir. Bu çalışmada, bu işlemin uygun bir araç ile yapılması durumunda elde edilebilecek tasarrufların teorik olarak hesaplanması üzerinde durulmuştur. Ağır vasıtalarda dizel yakıtı kullanıldığı için hesaplamalarda dizel referans yakıt olarak alınmıştır. Öncelikle çeşitli tüketim değerinde çalışan ağır vasıtaların ne kadar metan yakacakları hesaplanmış, sonra bunun için ne kadar LNG buharlaşması gerektiği hesaplanmış ve bu buharlaşan LNG'nin hangi miktarda soğutma sağlayabileceği bulunmuştur. Sonuçlar tablo halinde sunulmuştur. Önerilen sistemin özellikle belirtilen taşıtlarda yeterli bir soğutma ile yakıt tasarrufu sağlayabileceği dolayısıyla da emisyonları azaltılabileceği görülmektedir.

Anahtar Kelimeler: Klima, İçten yanmalı motorlar, Sıvılaştırılmış doğal gaz.

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1. Introduction

Conventional fuel sources are depleting, and the environmental effects of their utilization are very hard to ignore (Ciniviz and Köse 2011, Tüccar et al. 2013, Akar et al. 2018). There are advances in alternative fuel sources recently, and natural gas is one of those fuel sources. Vehicles are among the main areas of natural gas utilization, especially in diesel powered heavy vehicles. Liquefaction of natural gas is one of the best ways to store natural gas, thus LNG constitutes a promising part of natural gas applications. LNG is currently used for some other areas such as power generation, furnaces, fluid bed dryers, and boilers. When gasification of LNG in all of these applications is used for refrigeration purposes with an auxiliary equipment, it will save this waste energy at small costs. This study examines whether this proposed system will fully meet the vehicle AC load. AC systems are essential equipment of vehicles in terms of providing driving comfort and consequently driving safety. However, they increase fuel consumption of vehicles, and this increase can be as much as 12-20% of total consumption according to indeterminate conditions (Lambert and Jones 2006, Khayyam 2013, Javani et al. 2012). Furthermore, there is a high correlation between AC system and emission increase (Welstand et al. 2003). On the other hand, in vehicles without air conditioning, internal comfort is tried to be provided by blowing the outside air inside or opening the windows, but this is not enough. Therefore, it is important to provide cabin comfort with equipment other than a compressor air conditioner that draws power from the engine (Dincer 2007, Randaxhe et al. 2015, Linder et al. 2010). Several methods and systems have been proposed in literature. In a part of them, LNG provided cooling during its gasification in a Rankine cycle (Popov et al. 2019, Deng et al. 2004, Dispenza et al. 2009a, Liu and Guo 2011, Dispenza et al. 2009b, Jan and Ireneusz 2009). In another one (Den et al. 2004), a combined system to provide both cooling and powering ability of LNG was proposed. In this study, similar aim is investigated for LNG powered vehicles theoretically investigated. The analysis mainly depends on the fuel consumption of the vehicle and latent heat of evaporating LNG.

2. Methodology

The proposed system aims to use the latent heat energy of LNG to provide for both power in the engine and cooling in the cabin at the same time. The layout of the system is shown in Fig. 1, the system consists of two main circuits: LNG and air. While the LNG circuit maintains methane for the engine of the vehicle, the air circuit supplies cooling for the vehicle cabin.

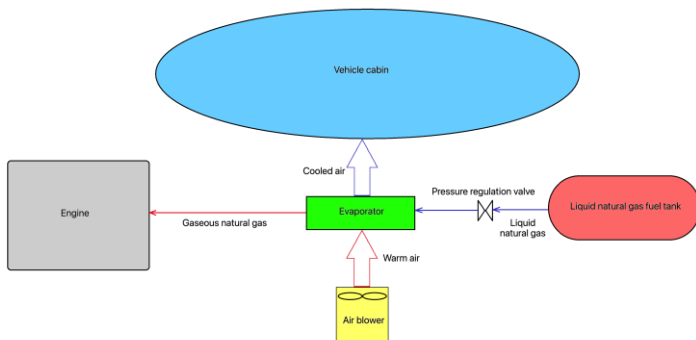


Figure 1. Layout of the system for vehicles storing LNG

Eqs. (1-6) show the overall calculation process of the proposed system to the LNGVs. In Eq. (1), the average diesel consumption (L/s) calculation is performed, where FC_d (L/100 km) is determined according to the NEDC that is declared by the vehicle manufacturer accordingly. NEDC cycle takes 11,007 km road at a time period of 1180 s (Pacheco et al. 2013, Marachlian et al. 2011).

$$\dot{v}_d = \frac{FC_d \times 11,007}{1180} \quad (1)$$

Eq. (2) presents how the average diesel consumption is calculated using ρ_d , which is the average density of diesel taken from the literature (Cengel and Boles 2005). The average diesel consumption value is found to be in mass flow rate (\dot{m}_d) as seen from the formula.

$$\dot{m}_d = \dot{v}_d \times \rho_d \quad (2)$$

Eq. (3) shows how approximate vehicle LNG consumption is calculated. Again, approximate vehicle LNG consumption is given in mass flow rate form (\dot{m}_{LNG}) as seen from the formula. Approximate LNG consumption of the vehicle is calculated using the rate of equivalent heating value of diesel and equivalent heating value of LNG ($r_{HV,LNG/d}$). Arithmetic means of lower heating values and higher heating values for both diesel and LNG were used in this equivalent rate.

$$\dot{m}_{LNG} = \dot{m}_d \times r_{HV,LNG/d} \quad (3)$$

Eq. (4) gives the formula of how to calculate the cooling capacity of the LNG gasification process as in the following. Here, \dot{Q}_c is the cooling capacity of the system in W unit. This cooling amount is taken from the air to be blown to the vehicle passenger cabin. As to the \dot{m}_{LNG} in the formula, it is the approximate LNG mass flow rate in kg/s. And $h_{fg,LNG}$ is the vaporization enthalpy of LNG in kJ/kg. $h_{fg,LNG}$ value is received from the literature (Cengel and Boles 2005) and placed in to the formula.

$$\dot{Q}_c = \dot{m}_{LNG} \times h_{fg,LNG} \quad (4)$$

Eq. (5) presents the calculation of AC saving values (%) of the system at various cooling loads in vehicles. Here, S_{AC} is the saving value in percent, \dot{Q}_c is cooling capacity value of the system in W, and L_c is the cooling load value of the vehicle in W. As L_c values of vehicles are constantly changing according to the number of the occupants, vehicle indoor volumes, and, weather conditions 1000 W, 3000 W, and 5000 W values were selected for determining the AC saving values at different conditions as also suitable in that of the literature (Meier et al. 2018, Fayazbakhsh and Bahrami 2013, Ruth 1975).

$$S_{AC} = \frac{\dot{Q}_c}{L_c} \quad (5)$$

Finally, Eq. (6) gives the last calculation of the analysis, which constitutes how to find COP value of the system at different conditions. COP_R is a performance measuring method of an air conditioning system. In the calculation of this value, the proposed system has been considered as like one of thermoelectric coolers that operate according to the Peltier Effect pensible. Dissimilar to conventional refrigerators and air conditioners, thermoelectric coolers do not include any compressor in their system composition. In a similar manner, the proposed system in this study have no compressor. There is no need for a compressor anyway. LNG is already constantly under

pressure in the tank. When the LNG pressure is insufficient, which deteriorates the flow, the driver goes to a fuel station and fills the tank of the vehicle with LNG. Therefore, total energy consumption of the proposed system does not include LNG fuel consumption of the engine. The only energy consumption of the system that creates cooling effect is the fan power (P_f), which is required to blow the air throughout the air duct and the LNG evaporator. A fan that have three positions is selected in the proposed system. It consumes 24 W, 48 W, and 72 W, respectively from low to high positions. These constant electric fan powers were selected according to the literature (Gendebien 2019), which are suitable for the proposed system.

$$COP_R = \frac{\dot{Q}_c}{P_f} \quad (6)$$

3. Results

Table 1 shows LNG flow rate, cooling capacity, COP, and AC saving variations of LNGVs according to the analysis,

conducted for diesel fuel consumption values between 0-60 L/100 km. Increasing fuel consumption in diesel vehicles increases LNG consumption as well. Since the calorific value of LNG is slightly higher than that of diesel, a diesel-powered vehicle will consume slightly more LNG by mass when converted to LNG. According to Table 1, cooling capacity of the system can be as high as more than 2.2 kW, which means the system can carry away 2200 kJ heat energy from the vehicle cabin to outdoor environment per second. This cooling amount may be sufficient enough for the vehicle using no AC system when the cabin AC load is up to 1 kW and the diesel equivalent fuel consumption is over about 25 L/100 km. COP values of the proposed system, on the other hand, are higher than normal AC systems, since the only equipment that consumes energy is the fan itself in the system according to the calculation method. 92.2, 46.1, and 30.7 are the highest COP values of the system, respectively for the fan powers of 24 W, 48 W, and 72 W.

Table 1. Approximate variations of LNG consumption, cooling capacity, COP, and AC Saving values according to the analysis

FC_d (L/ 100 km)	\dot{m}_{LNG} (kg/s)	\dot{Q}_c (W)	$COP_{@P_f=24W}$	$COP_{@P_f=48W}$	$COP_{@P_f=72W}$	$S_{@1kW\ load}^{AC}$ (%)	$S_{@3kW\ load}^{AC}$ (%)	$S_{@5kW\ load}^{AC}$ (%)
0	0.0000	0	0.0	0.0	0.0	0	0	0
2	0.0001	74	3.1	1.5	1.0	7	2	1
4	0.0003	147	6.1	3.1	2.0	15	5	3
6	0.0004	221	9.2	4.6	3.1	22	7	4
8	0.0006	295	12.3	6.1	4.1	29	10	6
10	0.0007	369	15.4	7.7	5.1	37	12	7
12	0.0009	442	18.4	9.2	6.1	44	15	9
14	0.0010	516	21.5	10.8	7.2	52	17	10
16	0.0012	590	24.6	12.3	8.2	59	20	12
18	0.0013	664	27.6	13.8	9.2	66	22	13
20	0.0014	737	30.7	15.4	10.2	74	25	15
22	0.0016	811	33.8	16.9	11.3	81	27	16
24	0.0017	885	36.9	18.4	12.3	88	29	18
26	0.0019	958	39.9	20.0	13.3	96	32	19
28	0.0020	1032	43.0	21.5	14.3	103	34	21
30	0.0022	1106	46.1	23.0	15.4	111	37	22
32	0.0023	1180	49.2	24.6	16.4	118	39	24
34	0.0025	1253	52.2	26.1	17.4	125	42	25
36	0.0026	1327	55.3	27.6	18.4	133	44	27
38	0.0028	1401	58.4	29.2	19.5	140	47	28
40	0.0029	1475	61.4	30.7	20.5	147	49	29
42	0.0030	1548	64.5	32.3	21.5	155	52	31
44	0.0032	1622	67.6	33.8	22.5	162	54	32
46	0.0033	1696	70.7	35.3	23.6	170	57	34
48	0.0035	1769	73.7	36.9	24.6	177	59	35
50	0.0036	1843	76.8	38.4	25.6	184	61	37
52	0.0038	1917	79.9	39.9	26.6	192	64	38
54	0.0039	1991	82.9	41.5	27.6	199	66	40
56	0.0041	2064	86.0	43.0	28.7	206	69	41
58	0.0042	2138	89.1	44.5	29.7	214	71	43
60	0.0043	2212	92.2	46.1	30.7	221	74	44

4. Conclusion

Air conditioning systems have a significant contribution to energy consumption in conventional vehicles. LNG powered vehicles, however, have a potential of cooling down of the vehicle cabin by evaporation of LNG while feeding the engine as fuel. Air conditioning without conventional AC system in LNG powered vehicles has been theoretically investigated and analyzed in this study. The results of the study can be concluded show that the system can supply sufficient cooling especially in higher fuel consumption and lower cabin AC load. Vehicles like trucks or lorries that have lower indoor volume and higher fuel consumption values may be the best candidates for this proposed system.

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