# THE COMPARISON OF FEMALE PRETEEN PANTS PATTERNS IN DIFFERENT METHODS 

# FARKLI METOTLARDAKİ ÖN ERGEN KIZ PANTOLON KALIPLARININ KARŞILAŞTIRILMASI 

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#### Abstract

The goal of the research is to compare female preteen pants patterns in different methods. Three methods System Müller \& Sohn (M I), Winifred Aldrich (M II) and Natalie Bray (M III) are examined in the research in which exemplification way is used. The comparisons are made with three different basic pants patterns which were prepared for a 152 -sized Turkish girl. Compared to the body measurement, the body rise in M I and waist to knee in M II and M III are found much more. M I does not provide the essential additions for hips. It is determined that back grain line slides towards side seam between waist and hips in M III. $\Sigma$ CD in MI is shorter than the others. $\Sigma C W$ in M II is near to the each other. It is proved at the end that M II has got more necessary qualifications when compared with the others.


Key Words: Child pants pattern, Pattern preparation, Children clothing, Pattern comparing, Pattern control


#### Abstract

ÖZET Bu araştırmanın amacı, farklı metotlarda hazırlanan ön ergen kız çocuğu temel pantolon kalıplarının karşılaştırılmasıdır. Örnek olay yönteminin kullanıldığı çalışmada, üç farklı metot incelenmiştir. Bu metotlar; System Müller \& Sohn (M I), Winifred Aldrich (M II) ve Natalie Bray (M III) metotlarıdır. Kalıp karşılaştırmaları, 152 beden Türk kız çocuğu ölçülerinde hazırlanan 3 farklı temel pantolon kalıbı üzerinde yapılmıştır. Vücut ölçüsü ile karşllaştırıldığında; M I de kalça düşüklüğü, M II ve M III de diz yüksekliği fazla bulunmuştur. Kalça için gerekli ilaveleri M I karşılamamaktadır. Arka ütü hattının M III de bel ile diz arasında yan dikişe doğru kaydığı tespit edilmiştir. M I deki $\Sigma$ AY diğerlerine oranla kısa, M II deki $\Sigma$ AG diğerlerine oranla daha fazladır. Metotlar arası karşılaştırmalarda vücut derinliği en geniş M III de, en dar M I dedir. Araştırma sonucunda M II nin diğerlerine oranla ölçülen kriterleri daha fazla karşıladığı tespit edilmiştir.


Anahtar Kelimeler: Çocuk pantolon kalıbı, Kalıp hazırlama, Çocuk giyimi, Kalıp karşılaştırma, Kalıp kontrolü

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## 1. INTRODUCTION

The analytical reports on the sector of ready-made clothing show that the children clothing market is growing quickly in European countries, including Turkey, and in America, and that this growth will continue (1-4). The main target mass of the children clothing producers has been the young children that are called "preteen".

The word "preteen" describes a child slightly younger than a teenager who is possibly between the ages of about 8 and 12. The word "tween" has the same meaning. This word comes from the age being between that of a child
and a teenager or an adolescent. During this period of life, most children go through the physical stages of puberty, which often begin before a person has reached the age of 13 (5). Cooklin (1991) has named this period "prepubertal" and considers it between the ages 10 and 13 (6). The term "preteen" is used in this research.

The physical development starts earlier for the preteen girls compared to boys (6,7). Physical development refers to the growth and changes of the preteen's body. During this growth stage, the body might appear out of proportion. Taking the physical
changes into account, it could affect the fit of her clothes. Ranges for children may no longer fit her while the sizes and proportions of adult ranges are not also suitable for her changing body (7).

The clothes of the preteens mostly aim at comfort for it would usually be worn out of school uniform. Among these clothes which are called "the casuals", the pants have a significant place. Proportional changes impact the fit of pants (8). For instance, in study of young women, La Bat and De Long (1990) found that their subjects expressed the most dissatisfaction with
lower body fit at the waist, hip and thighs and were the least satisfactory with the fit of pants compared to all the other apparel products (9). Clothes for this age range must be flexible, so that they can camouflage awkward proportions and emphasize the positive aspect of each stage of growth (10).

In terms of children clothing, there are a variety of researches made in the areas such as consumer socialization, approach to product qualities, learning the product symbols, affecting the decisions of the family to buy, addiction to brands, cloth conformity and creating measure standards. However, there has been no research on the comparison of cloth patterns yet.

It has been observed that the physical growth, the consciousness of fashion $(10,11)$ and the attitude to buy develop earlier for the preteen girls, compared to the boys of their age $(12,13,14,15)$. It is the group of preteen girls who face the cloth fit problems first owing to these matters. In this research, the aim is -with certain measurements- to compare the pants patterns prepared for preteen girls with different methods. Thanks to the results, new proposals that can be helpful when preparing pants patterns are given to children clothing producers.

## 2. METHOD

In the research in which exemplification way is used three different methods of children cloth patterns. The methods are named System Müller\&Sohn Academy's M I (16), Winifred Aldrich's M II (17) and Natalie Bray's M III (18) according to their producers.

Three different patterns of $1 / 1$ proportions are prepared for three methods. In the patterns, the 152-sized Turkish girl table values prepared by Erdoğan (1999) are referred (19). The measurements reflect the body characteristics of preteen period. A common measurement value for the methods' own standard table values could not be set. Therefore, the same measurements are used for three methods so that the control inconsistent of the research is managed. The comparisons



Figure 1. Essential measurements for pants and measurement forms
do not include the method measurements, but the usage characteristics in basic pants patterns and study of pattern forms.

The essential common measurements and the ways to take measurements so as to prepare pants pattern in research methods are given in Figure 1. 1, 2, 5, 8, $9,10,11,12,13,14$ numbered measurements are used for basic pants patterns. The others are essential for model pants for practice.

The criteria for pants pattern preparing: According to the experiences of pattern makers; technically the horizontal, vertical and curved lines of pants must fit to the body measurements. At first, the measurements of waist and hips must in a comfortable way to move. Front and back grain lines, side and inward seams must be in the middle of the leg and in vertical position (17, 18, 19, 20). The crutch
depth of the pattern must be prepared equal to the body measurements or 12 cm longer (21). The total crutch depth and depth control of the pattern must be measured equally to the body measurements whose ease addition is given (figure 1/14, figure 6/Z). Darts must stand usually parallel with the horizontal seam in the middle of waist.

The criteria: The patterns are compared regarding to;

1. The usage of measurements in the horizontal, vertical and curved lines drawings and ease additions,
2. The formulas used in defining vertical lines such as grain line and seams and the patterns of these lines,
3. The position of waist darts,
4. Control measurements' harmony with body measurements (figure $1 / 14$, figure $6 / Z$ ),

Table 1. Comparison of Usage of Measurements according to Methods

| Measurements Usage <br> Measurements |  |  |  | with Formula |  |  | with Measurement |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | No | Code | Description | M I | M II | M III | M I | M II | M III |
|  | 1 | B W | Waist |  |  |  | $\checkmark$ | $\checkmark$ | $\checkmark$ |
|  | 2 | H | Hips |  |  |  | $\checkmark$ | $\checkmark$ | $\checkmark$ |
|  | 3 | HH | High Hip |  |  |  | $\checkmark$ | $\checkmark$ | $\checkmark$ |
|  | 5 | K | Knee | - | $\checkmark$ |  |  |  | $\checkmark$ |
|  | 8 | A | Ankle |  |  |  | $\checkmark$ | $\checkmark$ | $\checkmark$ |
|  | - | CW | Crutch width | $\checkmark$ | $\checkmark$ | $\checkmark$ |  |  |  |
|  | 9 | BR | Body Rise | $\checkmark$ |  |  |  | $\checkmark$ | $\checkmark$ |
|  | 10 | CD | Cructh depth |  |  |  | $\checkmark$ | $\checkmark$ | $\checkmark$ |
|  | 11 | K | Waist to Knee | $\checkmark$ | $\checkmark$ | $\checkmark$ |  |  |  |
|  | 12 | CAI | Crutch to Ankle inseam | $\checkmark$ | $\checkmark$ | $\checkmark$ |  |  |  |
|  | 13 | PL | Pants Length |  |  |  | $\checkmark$ | $\checkmark$ | $\checkmark$ |
|  | 14 | CD | Crutch Depth |  |  |  | $\checkmark$ | $\checkmark$ | $\checkmark$ |
| Lines | - | FGL | Front Grain Line | $\checkmark$ | $\checkmark$ | $\checkmark$ |  |  |  |
|  | - | BGL | Back Grain Line | $\checkmark$ | $\checkmark$ | $\checkmark$ |  |  |  |
| Number of measurements | Total |  |  | 6 | 6 | 5 | 5 | 6 | 7 |

Table 2. Comparison of ease according to methods

| Ease |  | Methods |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Code | Description | M I |  | M II |  | M III |  |
|  |  | Formula | Value | Formula | Value | Formula | Value |
| W | Waist | W+2cm | 77 cm | W+1 cm | 76 cm | W+2cm | 77 cm |
| H | Hip | H | 86 cm | $H+2,5 \mathrm{~cm}$ | $88,5 \mathrm{~cm}$ | $H+4 \mathrm{~cm}$ | 90 cm |

Table 3. Comparison of width measurements' formulas considering methods

| Width |  | Methods |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Code | Description | M I |  | M II |  | M III |  |
|  |  | Formula | Value | Formula | Value | Formula | Value |
| F W | Front Waist | $1 / 4$ of $\mathrm{W}+0-0,5 \mathrm{~cm}$ | 19,25cm | $1 / 4$ of $W+0,25 \mathrm{~cm}$ | 19 cm | $1 / 4$ of $W+0,5 \mathrm{~cm}$ | 19,25cm |
| B W | Back Waist | $1 / 4$ of $W+0-0,5 \mathrm{~cm}$ | $19,25 \mathrm{~cm}$ | $1 / 4$ of $W+0,25 \mathrm{~cm}$ | 19 cm | $1 / 4$ of $W+0,5 \mathrm{~cm}$ | $19,25 \mathrm{~cm}$ |
| 1/2 W | 1⁄2 Waist | $1 / 2$ of W+1cm | $38,5 \mathrm{~cm}$ | $1 / 2$ of W+0,5 cm | 38 cm | $1 / 2$ of $\mathbf{W + 1} \mathbf{c m}$ | 38,5cm |
| FH | Front Hips | $1 / 4$ of $\mathrm{H}-1 \mathrm{~cm}$ | 20,5cm | $1 / 4$ of $\mathrm{H}+1 \mathrm{~cm}$ | $22,5 \mathrm{~cm}$ | $1 / 8$ of $\mathrm{H}+2 \mathrm{~cm}$ | $22,5 \mathrm{~cm}$ |
| B H | Back Hips | $1 / 4$ of $\mathrm{H}+1 \mathrm{~cm}$ | $22,5 \mathrm{~cm}$ | $1 / 4$ of $\mathrm{H}+0,25 \mathrm{~cm}$ | 21.75 cm | $1 / 8$ of $\mathrm{H}+2 \mathrm{~cm}$ | $22,5 \mathrm{~cm}$ |
| $1 / 2 \mathrm{H}$ | ½ Hips | $1 / 2 \mathrm{H}$ | 43 cm | $1 / 2 \mathrm{H}+1,25 \mathrm{~cm}$ | 44,25cm | $1 / 2 \mathrm{H}+2 \mathrm{~cm}$ | 45 cm |
| FCW | Front Cructh Width | $1 / 20$ of H+0,5-1 cm | $4,8 \mathrm{~cm}$ | $1 / 16$ of $\mathrm{H}+0,5 \mathrm{~cm}$ | 5,8cm | $1 / 10$ of $\mathrm{H}-5 \mathrm{~cm}$ | 4 cm |
| BCW | Back Cructh Width | Carriage of the space between SS-BL from grain line towards right | 9,5 cm | FCW+1/2 FCW | $8,7 \mathrm{~cm}$ | $3 / 4$ of $\mathrm{H}-5 \mathrm{~cm}$ from Front Cructh to left | 10 cm |
| इCW | Total Cructh Width |  | 14,3cm |  | $14,5 \mathrm{~cm}$ |  | 14 cm |
| FKW | Front Knee Width | The total amount of BW- H | 20 cm | FBW+2cm | 22 cm | $1 / 4$ of KW | 23 cm |
| BKW | Back Knee Width | FKW+4cm | 24 cm | FKW+2cm | 24 cm | $1 / 4$ of KW | 23 cm |
| £ KW | Total Knee Width |  | 44 cm |  | 46 cm |  | 46 cm |
| FBW | Front Bottom Width | $1 / 2$ of BW-2cm | 19 cm | $1 / 2$ of BW -1cm | 20 cm | $1 / 2$ of BW | 21 cm |
| BBW | Back Bottom Width | F BW +4 cm | 23 cm | FBW +2cm | 22 cm | $1 / 2$ of BW | 21 cm |
| $\Sigma B W$ | Total Bottom Width |  | 42 cm |  | 42 cm |  | 42 cm |

## 3. RESULT AND DISCUSSION

## 3.1. a) The comparison of measure-

 ment patterns: The essential measurements when preparing preteen girl pants patterns are used in two types: a) Calculation with formula, b) Carriage of the body measurement to the pattern. The measurement usages are given in Table 1. accordingly, usage of knee and body rise measu-rements has differences according to methods. Knee measurement is not used in M I and body rise measu-rement is found with formula.
## 3.1. b) The comparison of additional

 ease cuts: Additional ease values of width measurements of patterns are given in Table 2.The pants patterns' waist measurements in the three methods are drawn with an ease addition of an average of 2 cm , and MI and M II's body rise measurements
are drawn with an ease addition of 2,5-4 cm . Ease additions are common in patterns. Because a pants prepared with inelastic fabric must have an ease to provide the thickness of underclothes and t -shirts which will be underdressed. This quality can only be provided with additional eases which will be given to waist and hips. According to pattern makers, the general thought is the additional ease between 2 and 4 cm to waist and hips (17, 18, 19). However, the additional ease is not given to the hips of M I. Whereas M II and M III provide the essential additions for hips, M I does not.
3.1. c) The comparison of width measurements: The essential width measurements and formulas to prepare patterns are given in Table 3.

According to Table 3; except for hips measurements of M I , in the other three methods, waist and hips measurements provide the expected meas-
urements. Although the total crutch width is calculated with different formulas, it results in near numbers in all of the three methods. In proportion to the other two methods, knee is narrow in M I . It is equal in M II and M III . The bottom width is the same in all three methods.
3.1. d) The comparison of length measurements: The essential length measurements and formulas to prepare patterns are given in Table 4.

The body rise, which was found with formula in $M I$, is found with the usage of measurement taken from the body in the other two methods. The body rise is found $1,2 \mathrm{~cm}$ more than body measurements in M I . It is an expected result on account of its providing comfortable moving in basic pants pattern. This measurement is equal in M II and M III body measurement.

Table 4. Comparison of length measurements' formulas considering methods

| Length | Methods |  |  |  |  |  | Body measu rement |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Code | M I |  | M II |  | M III |  |  |
|  | Formula | Value | Formula | Value | Formula | Value |  |
| BR | above CD <br> $1 / 20$ of $\mathrm{K}+3 \mathrm{~cm}$ | 17,2cm | below W body measurement | 16 cm | below W body measurement | 16 cm | 16 cm |
| CD (above W) | Body measurement | 24 cm | Body measurement | 24 cm | Body measurement | 24 cm | 24 cm |
| KL (above CD) | $1 / 2$ of IS $-1 / 10$ IS | 28,2cm | $1 / 2$ of between CD and PL-3,5cm | $\begin{aligned} & \begin{array}{l} 31,75 \mathrm{c} \\ \mathrm{~m} \end{array} \\ & \hline \end{aligned}$ | $1 / 2$ of between CD and PL -5cm | $30,25 \mathrm{~cm}$ | KL$\mathrm{CD}=$ 28,5cm |
| KL ( above W ) |  | 52.2 cm |  | $\begin{aligned} & \text { 55,75c } \\ & \mathrm{m} \end{aligned}$ |  | $54,25 \mathrm{~cm}$ | $52,5 \mathrm{~cm}$ |
| IS | PL - CD | 71 cm | PL - CD | 71 cm | PL - CD | 71 cm | 71 cm |
| PL (above W) | Body measurement | 95 cm | Body measurement | 95 cm | Body measurement | 95 cm | 95 cm |

Table 5. Comparison of vertical lines according to methods

| Lines |  | Methots |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Code | Description | M I |  | M II |  | M III |  |
|  |  | Formula | Value | Formula | Value | Formula | Value |
| FP | Front Pants | FH + FCW | 25,3cm | FH +FCW | 28 cm | FH +FCW | 26,5cm |
| FGL | Front Grain Line | $1 / 2$ of FP | $12,65 \mathrm{~cm}$ | $1 / 2$ of FP | $14,15 \mathrm{~cm}$ | $1 / 2$ of FP | $13,25 \mathrm{~cm}$ |
| BP | Back Pants | $\mathrm{BH}+\mathrm{BCW}$ | 32 cm | BH+BCW | $30,4 \mathrm{~cm}$ | BH+BCW | $32,5 \mathrm{~cm}$ |
| BGL | Back Grain Line | $1 / 2$ of BP | 16 cm | $1 / 2$ of BP | $15,2 \mathrm{~cm}$ | between BGL and Side Seam | $\begin{aligned} & 13,25 \mathrm{~cm} \\ & 1 / 2 \text { of } B P=16,25 \end{aligned}$ |

Whereas waist to knee is in its place in M I , it is found $3,25 \mathrm{~cm}$ more in M II , $1,75 \mathrm{~cm}$ more in M III . It is not a desired finding with regard to the principles of pattern making. What is expected is that it is the same as the body measurement. Because, with the development of a mass-customization model, the apparel industry has the opportunity to provide custom-fitted and garments that are designed for the individual. Securing accurate physical measurements is crucial to achieving successful fit (22).

## 3.2. a) The comparison of vertical

 line formulas and patterns: The pants pattern grain lines are found with $1 / 2$ front/back pants width formula (16, 17,21). According to this formula, the results of the compared methods are given in Table 5.According to the criteria, whereas the front grain line is in its place in all the
three methods, it is determined that the back grain line is in its place in M I and M II , but in $\mathrm{M} \mathrm{III} ,\mathrm{it} \mathrm{is} \mathrm{sliding} \mathrm{to-}$ wards the side seam in the waist line. The value found with formula is 13,25 cm , the expected value is $1 / 2$ BP 16,25 cm . A difference of 3 cm is found between the two values (Table 5). The figure which is found after the patterns are put on the top of the other on side and inner seam lines of the patterns is given in Figure 2. The back grain line position of M III which slides toward the side seam as much as spotted the space is an undesirable finding on account of pattern making principles. The grain line must be in exactly the middle of the pattern.

## 3.2. b) The comparison of side and inner seam patterns:

According to the criteria, side and inner seams must be put on the top of the other like the grain lines
$(16,17,21)$. In the examination of the patterns by bending them from their grain lines; while the side and inner seams are in their places in M I and M II, the back crutch depth of M III is found 5 cm more (Figure 3).

This figure in M III which is as much as the spotted space does not reflect the correct patterns which are expected from pants patterns.
3.3. The comparison of darts: The waist dart appearances of the pants are examined by putting the front and back waist lines on the top of the other. The front dart is closer to the side seam in M I , it is closer to the front middle in M II and M III . The back dart positions are similar in all the three methods. The back dart is single in M I, double in M II and $\mathrm{M} \mathrm{III}$. . The back waist width of M I is more narrow as much as the second dart cut width than the others (Figure 4).


Figure 2. Appearance of grain lines according to methods


Figure 3. Appearance of M III crutch depth


Figure 4. Appearance of darts according to methods

M III has the longest dart length. The darts generally supply the expected results in all the three methods. The usage of dart can vary according to the characteristics of fabric, modal and body. Thus, just the determining of the situation has been made in the comparison.

### 3.4. The comparison of control measurements:

Total crutch depth ( $\Sigma C D$ ) is used as control measurement in all the methods (Figure 5).

In the comparison of $\Sigma C D$ which is measured in the pattern and the measurement taken from body, some differences are found among the methods (Table 6). According to the findings, $\Sigma C D$ in $M I$ is shorter than the others. $\Sigma C D$ in $M$ II and $M$ III is equal to the body measurement. On account of that, the difference of front and back crutch depth (FCD-BCD) is found 0,5 cm shorter in M I. The carriage of the measurement taken from the body to the pattern in order to create the most proper crutch curve for the hips will
solve the problems especially with the sitting position.

Total crutch width ( $\Sigma C W$ ) is used as the control measurement in M (Figure 5). However, the other methods are also examined so as to make comparison. According to the results in Table $6, \Sigma C W / H$ gives the same values in all of them. In M I and $\mathrm{M} \mathrm{III}, \mathrm{\Sigma CWs} \mathrm{is}$ nearer. M II $\Sigma \mathrm{CW}$ is much more than the others. In preparing pants patterns, this value can be useful for the preteen ages when the development process is fast; because as the physical development starts, the process of getting fat in the hips and waist grows (7).


Figure 5. $\Sigma C W$ ve $\Sigma C D(16)$

Table 6. Comparison of control measurements according to methods

| Control Measurements |  | Methods |  |  | $\begin{gathered} \text { Body } \\ \text { measurem } \\ \text { ent } \\ \hline \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Code | Description | M I | M II | M III |  |
| ECD | Cructh Depth ( $x-y$ ) | $58,5 \mathrm{~cm}$ | 60 cm | 60 cm | 60 cm |
| FCD | Front Crutch Depth | $25,5 \mathrm{~cm}$ | 26 cm | 26 cm | 26 cm |
| BCD | Back Crutch Depth | 33 cm | 34 cm | 34 cm | 34 cm |
| $\begin{aligned} & \mathrm{FCD}- \\ & \mathrm{BCD} \end{aligned}$ | Disparity of Front- <br> Back Crutch Dept | 7,5 cm | 8 cm | 8 cm | 8 cm |
| ᄃCW | Total Crutch Width (a-b) | $15,5 \mathrm{~cm}$ | $19,5 \mathrm{~cm}$ | $16,5 \mathrm{~cm}$ | Not measured |
| CW/H |  | \% 18 | \% 18 | \% 18 | - |
| Depth Control: Z$\mathrm{A}-\mathrm{B}=\|\mathrm{A} 1-\mathrm{B} 1\|$ |  | \|A1-B1| | \|A1-B1| | \|A1-B1| | \| A-B| |
|  |  | 28,65 cm <br> (12,65+1 <br> 6) | $\begin{gathered} 29,35 \mathrm{~cm} \\ (14,15+15, \\ 2) \\ \hline \end{gathered}$ | $\begin{gathered} 29,5 \mathrm{~cm} \\ (13,25+16, \\ 25) \\ \hline \end{gathered}$ | $28-30 \mathrm{~cm}$ 26 cm (+ 2-5) |
| H |  | 86 | 88,5 | 90 | $86(+4)=90$ |
| Z/H |  | \% 33 | \% 33 | \% 33 | \% 30-33 |



The measurement of depth control which is given in Figure 6 is a useful measurement in the calculation of crutch width in the methods of Hillers and System Müller\&Sohn (16, 23). However, pattern depth is not used as the control measurement. The results of the research show that it will be useful to use this measurement as depth control measurement in the pants pattern (Figure 7, Table 6).

The depth control can be formulized as $\mathrm{Z}=|\mathrm{AB}|=|\mathrm{A} 1 \mathrm{~B} 1|$. The measurements of $|A B|=|A 1 B 1|$ vary according to pants patterns (Figure 8). Because the increase of crutch width causes the enlargement of the pants, and on account of that, it causes the shift of the grain line. In all the three methods, $\mathrm{Z} / \mathrm{H}$ points at the same percentages. Z measurement taken from the body also gives the same result. In the comparison of the methods, the Z depth is the largest in M III , the most narrow in M I (Figure 7).

## 4. CONCLUSION

According to the findings of the research, knee measurement is not used in M I . Again in M I, the body rise measurement calculated with formula is found with the measurement taken from the body in the other two methods. Compared to the body measurement, the
body rise in M I and waist to knee in M II and M III are found much more. Although the excess in the body rise is accepted with regard to its providing comfort, the excess in waist to knee is an undesirable result. The expected measurement is the equality of the pattern with the body measurements.

In all three methods the additional ease cut is given to waist measurment. Whereas M II and M III provide the essential additions for hips, M I does not. Front grain line is found in its place in all three methods. It is determined that back grain line is in its place in M I and M II , it slides towards side seam between waist and hips in M III. The expected position is that grain lines pass from exactly the middle of the pattern. In the control of side and inner seam whereas M I and M II gives the expected result, the correct pattern is not found in M III. The darts generally provide the expected measurements in all three methods. $\Sigma C D$ in MI is shorter than the others. $\Sigma C D$ in M II and M III is equal to the body measurement, $\Sigma C W$ in $M$ II is near to the each other. $\Sigma C W$ in M I and M III is nearer, it is much more in M II than the others. Depth control measurement must be used in the control of pants pattern depth. In the comparison of the methods, the $Z$ depth is found largest in M III, the most narrow in MI.

When the positive and negative findings are examined; compared to the negative aspects of MI and M III, the only negative aspect of M II is that the waist to knee measurement is much more than the measurement taken from the body. This measurement is an ignorable one in the study of basic pants patterns. What provides the criteria determined in the research most is the pattern prepared with M II.

The physical development stages of children are not increasing in proportion to ages. Therefore, child cloth patterns must be flexible to include large groups on account of measurement. Every firm prepares patterns according to their customers' body measurements and characteristics. However, the basic pants patterns which are prepared with M II will give better results on account of that the additions to waist and hips provide the expected amount (Table 2), it addresses different measurements in the same body and the control measurements are found near to the body measurements.

The basic characteristic in preparing cloth pattern is its accordance with body. Thus, the accordance of the pants prepared with the methods to body must be examined in another research topic. More reliable patterns can be prepared with a new method which combines the positive aspects of all the three methods.

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