



## Li<sup>+</sup> doped chitosan-based solid polymer electrolyte incorporated with PEDOT:PSS for electrochromic device

Esin EREN<sup>1,2\*</sup>  

<sup>1</sup> University of Suleyman Demirel, Innovative Technologies Application and Research Center, 32260, Isparta, Turkey.

<sup>2</sup> University of Suleyman Demirel, Faculty of Arts and Science, Department of Chemistry, 32260 Isparta, Turkey.

**Abstract:** In this study, solid polymer electrolyte-based on chitosan was prepared with addition of PEDOT:PSS, lithium trifluoromethane sulfonate, propylene carbonate by solvent casting technique. The chitosan-based polymer electrolytes without PEDOT:PSS, with PEDOT:PSS were characterized using electrochemical impedance spectroscopy. The ionic conductivity value was calculated as  $4.2 \times 10^{-4}$  S/cm for the chitosan-based electrolyte including PEDOT:PSS. The SPE having good ionic conductivity was used to fabricate electrochromic device with glass/ITO/WO<sub>3</sub>|PEDOT:PSS-Ch-LiTRIF-PC|ITO/glass whose performance was evaluated via cyclic voltammetry, transmittance, and repeating chronoamperometry. The optical contrast of ECD was attained as 22% at 800 nm, resulting in a coloration efficiency of 67 cm<sup>2</sup>/C. The ECD displays fast response time for coloration ( $t_c$ ), which is 0.29 s. Upon reversal of potential bleaching ( $t_b$ ) forms within 3 s. The findings demonstrated that this SPE electrolyte has promising candidate for use in optoelectronic applications.

**Keywords:** Chitosan, Electrolyte, Electrochromic Device, PEDOT:PSS.

**Submitted:** June 14, 2018. **Accepted:** December 27, 2018.

**Cite this:** Eren E. Li<sup>+</sup> doped chitosan-based solid polymer electrolyte incorporated with PEDOT:PSS for electrochromic device. JOTCSA. 2018;5(3):1413-22.

**DOI:** <http://dx.doi.org/10.18596/jotcsa.433901>.

**\*Corresponding author. E-mails:** [eso\\_eren@yahoo.com.tr](mailto:eso_eren@yahoo.com.tr), [esineren@sdu.edu.tr](mailto:esineren@sdu.edu.tr).

### INTRODUCTION

SPEs have gained great interest due to their potential applications like sensors, photovoltaic cells, electrochromic devices, and smart electronics (1). An ECD acts as a thin film battery that alters optical features after application of an electric input (2, 3). In general, a conventional ECD includes five electroactive layers, an ion conducting electrolyte sandwiched via an electrochromic (EC) layer and ion-storage layer that are individually deposited on transparent conductive substrates (4). Ion conducting electrolyte supplies the ionic conduction layer between the electrochromic layer and the ion-storage layer (5). Nowadays, these devices are of great attention to technological and commercial applications, explaining why diverse SPEs have been suggested for this aim (6). WO<sub>3</sub> is a very encouraging cathodic electrochromic compound,

which has superior electrochromic characteristics such as optical contrast and stability. Thus, it is one of widely used as an electrochromic material (2, 7).

Biodegradable polymers such as polyethylene oxide and chitosan are commonly used, and further scientific research using SPE system are in progress (8). SPEs supply the advantages of compactness and reliability without the leakage of liquid components (8). Chitosan (Ch) is a type of cationic amino-polysaccharide that is acquired from the alkaline deacetylation of chitin (8). Its chemical structure consists of reactive amino and hydroxyl groups which feature own lone pair electrons that are appropriate to produce solid polymer electrolytes (9, 10). Due to the existence of polar functional groups along its chain, chitosan can also solvate inorganic salts and show the features adherent to polymer electrolytes (11,

12). The presence of lone pair electrons allows the chelation of a proton donor supplied by a salt (13, 14). However, chitosan-based films can display low ionic conductivity. At low pH, the primary amines get protonated to have positive charges and leave the hydroxyl groups free that produces chitosan a water-soluble cationic polyelectrolyte. This may promote ionic conduction (15, 16). One way to obtain enhanced ionic conductivity is to add plasticizers in polymer electrolytes which can be preferred due to the creation of free volume. Furthermore, ionic conductivity can be ascribed to the amorphous phase. Dissolution of salts (such lithium salts) in the polymer matrix is one of the several used approaches to acquire amorphous phase (1). Alves *et al.* fabricated ECD with  $WO_3/Chitosan_{33.32}Ce(CF_3SO_3)_3/CeO_2-TiO_2$  configuration which displayed an alteration from transparent to blue color with 5% of percent transmittance change at 633 nm (17). Two years later, new SPEs of chitosan complexed with  $Sm(CF_3SO_3)_3$  including glycerol were prepared for solid state electrochromic devices. The changes of transmittance of ECD with  $WO_3$  electrochromic layer are measured as 4.1%, 4.6% at 550 nm, 633 nm, respectively (6). Herein, this study demonstrated that ECD including the biohybrid electrolyte system with PEDOT:PSS exhibited improved electrochromic characteristics, especially enhanced optical contrast, when compared to those of ECD composed of chitosan-based electrolyte systems (6, 17).

PEDOT:PSS is one of the most used electronically conducting polymers due to its robust mechanical properties, good film forming ability, and high electrical conductivity (18, 19). Zhang *et al.* prepared a novel kind of biocompatible micelles including PEDOT:PSS and chitosan for electrochemical biosensor (19). Due to the good electrostatic interaction between chitosan and PEDOT:PSS, PEDOT:PSS can be used to prepare chitosan-based SPEs (19).

The main propose of this paper is to provide a significant contribution on the chitosan-based

solid polymer electrolyte with the addition of PEDOT:PSS in terms of electrochromic applications. The chitosan-based SPE consisting of acetic acid, LiTRIF and PEDOT:PSS was plasticized with PC. For this purpose, a biohybrid electrolyte-based ECD with glass/ITO/ $WO_3$ |PEDOT:PSS-Ch-LiTRIF-PC|ITO/glass was fabricated and analyzed using electrochemical, transmittance measurements. To the best of my knowledge, the  $WO_3$ -based ECD consisting of the chitosan-based electrolyte system with the addition of PEDOT:PSS has hitherto been unexplored for electrochromic applications.

## EXPERIMENTAL

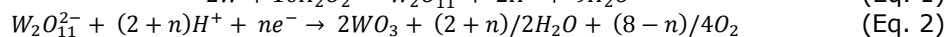
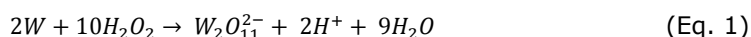
### Materials

W nanopowder was supplied by SkySpring Nanomaterials. Chitosan with medium molecular weight ( $1.10 \times 10^6$  g/mol (DD:75–85)), PEDOT:PSS were purchased from Sigma-Aldrich. LiTRIF from Sigma-Aldrich, PC from Sigma-Aldrich, DMSO from Sigma-Aldrich, and acetic acid from Merck were used as received. ITO-coated glass sheets were purchased from Plazmatek A.Ş. Company/Turkey and were cleaned with ethanol and deionized water prior to use.

### Preparation of the $WO_3$ Film

The  $WO_3$  sol was prepared by dissolving W powder into 30%  $H_2O_2$  and adding ethanol and water. The electrodeposition was performed using a three-electrode electrochemical system with a platinum wire as the counter electrode, Ag/AgCl as the reference electrode and ITO coated glass as the working electrode at room temperature. Deposition was carried out by applying a constant voltage (-0.45 V) for 15 min. Then, the prepared thin film was rinsed with distilled water and dried in air.

The mechanism of the electrodeposition of  $WO_3$  can be explained via the two-stage reaction processes (20):



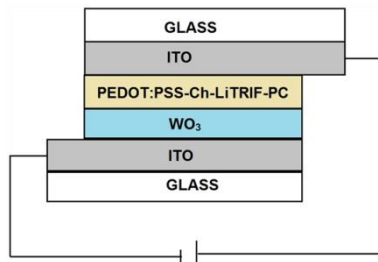
### Preparation of the SPE

The solution casting method was used for the preparation of chitosan-based SPE. 0.2 g of chitosan powder was dissolved in 10 mL of 2% acetic acid solution. The mixture was stirred continuously for one day to complete dissolution. Then, 1.2 g of LiTRIF and 4 g of PC as plasticizer were added into this solution under stirring at room temperature. The resulting solution was stirred for one day until homogeneous dispersion. PEDOT:PSS solution was doped with 5 wt% DMSO. The resulting PEDOT:PSS solution was then added 2.5 w% with respect to the weight of all other components. Continuous stirring for two

days was conducted to ensure complete dissolution.

### Construction of the ECD

The prepared viscous electrolyte was poured on ITO-coated glass sheets and dried at room temperature to form transparent SPE. The actual pixel electrode dimension was described as 1.3  $cm^2$  using double-sided adhesive foam band. The ECD was fabricated by sandwiching of SPE including chitosan and PEDOT:PSS between working ( $WO_3$ ) and counter (ITO coated glass) electrodes. The schematic illustration of the electrochromic structure device is shown in Figure 1.



**Figure 1.** Schematic illustration of the electrochromic structure device

### Characterization

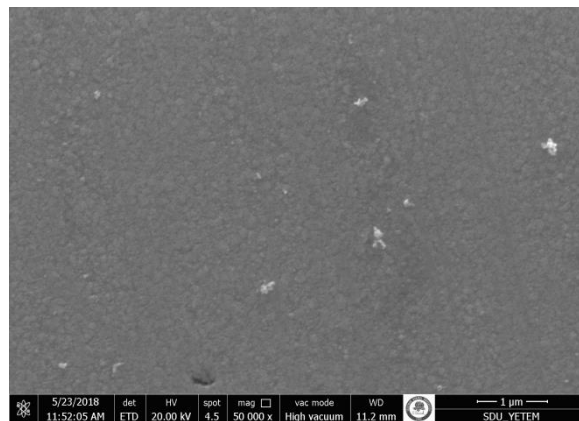
Electrochemical properties were evaluated using a Gamry PCI4/300 model potentiostat/galvanostat. Electrochromic studies were performed using a standard three-electrode system, electrochromic film as working electrode, a Pt wire as counter electrode and a Ag/AgCl with 3 M KCl as reference electrode were used. Optical transmittance of solid-state ECD was attained using a computer-controlled setup of HR4000 (Ocean Optics, Dunedin, FL, USA) in the wavelength range of 400-900 nm. The surface

morphology and composition analysis of the  $\text{WO}_3$  film were performed using a SEM-EDS with the brand FEI Quanta FEG 250. EIS measurements were performed in the frequency range of 0.1 Hz-10 kHz by use of an AC voltage amplitude (10 mV), and CHI760E electrochemical workstation.

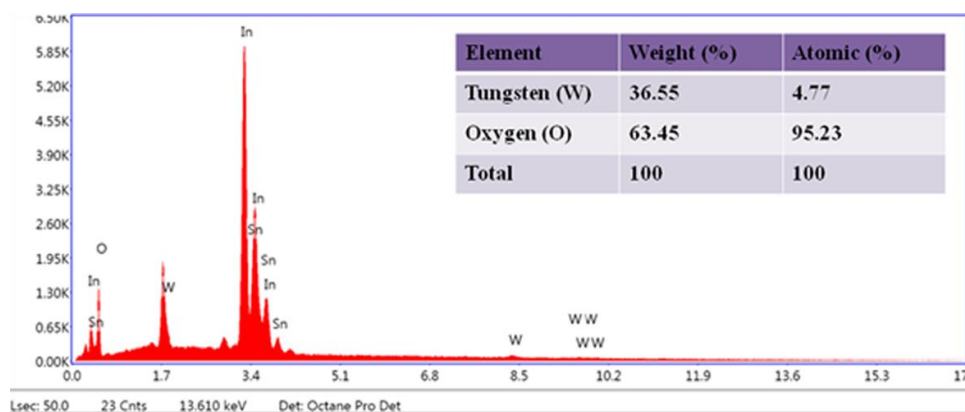
## RESULTS AND DISCUSSION

### SEM result of the $\text{WO}_3$ films

Figure 2 displays the SEM image of the electrodeposition of  $\text{WO}_3$  thin film. SEM observation has shown a nano-grain formation with the close-packed structure. The  $\text{WO}_3$  film is uniform and dense. The chemical composition of the electrodeposited  $\text{WO}_3$  thin film was evaluated using EDS spectrum (Figure 3). The elemental composition of the  $\text{WO}_3$  film with its at% and wt% are shown as the inset. The table demonstrates the existence of W and O. The element W is from  $\text{WO}_3$ , Sn and In are from ITO substrate, and O is from both  $\text{WO}_3$  and ITO substrate. The absence of any other peaks except ITO substrate due to W and O confirms the deposition of  $\text{WO}_3$  film without any elemental impurities.



**Figure 2.** SEM images of  $\text{WO}_3$  film onto ITO coated glass at 50000X magnification.



**Figure 3.** EDS spectrum of  $\text{WO}_3$  film onto ITO coated glass.

### Ionic Conductivity Result of SPE

The electrolyte plays a significant role in the ECD, and is used to conduct ions between the electrochromic layer and the ion-storage layer (21). One of the main criteria for applications in various electrochemical devices is to attain high ionic conductivity of electrolytes (22). Most of the

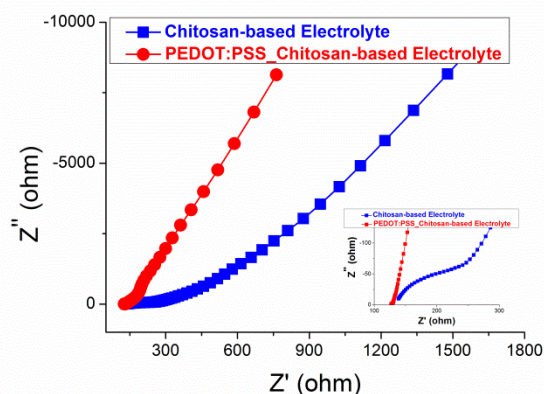
electrochromic devices need to have  $>10^{-4} \text{ Scm}^{-1}$  of ionic conductivity to allow effective performance (23). Ionic conductivities of the prepared solid polymer electrolyte with PEDOT:PSS and without PEDOT:PSS were measured via electrochemical impedance spectroscopy (EIS). EIS was operated with 'ITO

coated glass/electrolyte/ITO coated glass' structure at a constant potential of +0.1 V in the frequency range of 0.1 Hz-10 kHz at room temperature. In this work, the low potential (0.1 V) was used because 0.1 V potential allows to prevent from additional effect of electrode polarization on occurrence of complicated ion layers on the electrode surface (24). Figure 4 shows the Nyquist plot of chitosan-based solid polymer electrolytes with PEDOT:PSS, without PEDOT:PSS. The ionic conductivity ( $\sigma$ ) was calculated using equation 3 (25, 26):

$$\sigma = \frac{L}{R_b * A} \quad (\text{Eq. 3})$$

where  $\sigma$  is the ionic conductivity, L is the distance between the two electrodes,  $R_b$  is the bulk resistance of the SPE, and A is the area of the sample (1 cm<sup>2</sup>).  $R_b$  (bulk resistance) value of the solid electrolyte can be obtained from the intercept with the Z'-axis (27-30). The ionic

conductivities of the chitosan-based electrolyte without PEDOT:PSS and with PEDOT:PSS solution were calculated as  $3.40 \times 10^{-4}$ ,  $4.2 \times 10^{-4}$  S/cm, respectively. The decrease of  $R_b$  leads to the enhanced ionic conductivity after introduction of PEDOT:PSS in chitosan-based electrolyte, as seen in Figure 4. Ionic conductivity plays one of significant roles for availability of the mobility of ions during the electrochromic switching procedure. Enhancement in ionic conductivity can lead to rapid switching time (31). Similar results were acquired for electrolytes based on other polysaccharides (32, 33). For example, Andrade *et al.* prepared plasticized pectin-based gel electrolytes with 68 wt.% of glycerol that showed an ionic conductivity of  $4.7 \times 10^{-4}$  S/cm (32). Alves *et al.* prepared a type of erbium triflate doped chitosan electrolytes using solvent casting method. The highest ionic conductivity values were calculated as  $2.06 \times 10^{-5}$  and  $5.91 \times 10^{-4}$  Scm<sup>-1</sup> at 30 °C, 90 °C, for electrolytes including higher amount of glycerol, respectively (1).



**Figure 4.** Nyquist diagrams corresponding to chitosan-based electrolyte with PEDOT:PSS and without PEDOT:PSS.

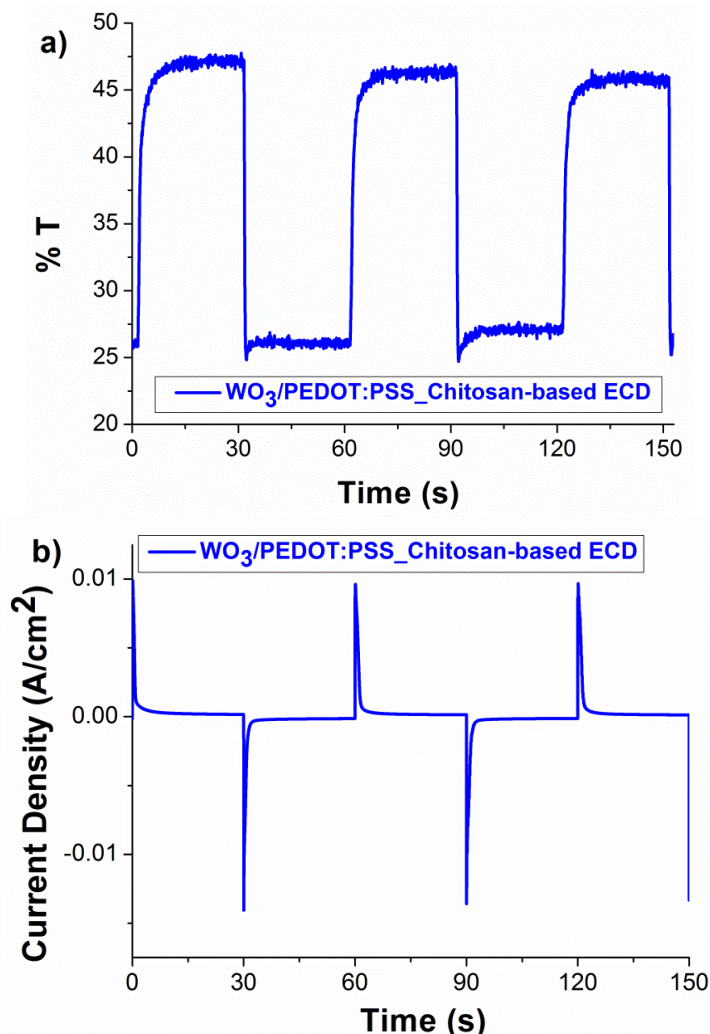
### Performance of the ECDs

Figure 5 displays *in situ* transmittance responses at 800 nm of ECD with potential being switched between +3 V and -3 V for 30 s per step. Electrochromic switching of ECD was evaluated by probing the transmittance modulations under a square-wave potential step. The response time was controlled by stepping the potential repeatedly between coloration and bleaching states. The transmittance change was analyzed as a function of time at a certain wavelength. For WO<sub>3</sub>-based ECD, the voltage was stepwise switched between +3 V and -3 V at 800 nm via applying a square-wave potential step of 30 s with 3 cycles. The coloration and bleaching times are described as the time required for a 90 % change in the whole transmittance modulation at 800 nm (34). The optical contrast ( $\Delta T$ ) for this ECD was found as 22% with the switching time of 0.29 s for coloring step and 3 s for bleaching step. Rocha *et al.* prepared an ECD with configuration ITO/NiO/LiClO<sub>4</sub>-PC-PMMA/WO<sub>3</sub>/ITO that had optical contrast values ranging from 8% to 28% (35). As reported by Ling *et al.*, the hybrid electrochromic films consisting of WO<sub>3</sub>

nanoparticles, PEDOT: PSS and PEI showed the optical contrast of 20% at the wavelength of around 633 nm (36). Aiming to figure out the reversibility of WO<sub>3</sub>-based ECD with chitosan electrolyte incorporating PEDOT:PSS, the ECD was subjected to CA cycling by application of different electric potentials (-3 V , +3 V) with a time step of 30 s for 3 cycles (Figure 5b). The decrease in current density as a function of time is due to the enhanced chemical potential of the injected cations (Li<sup>+</sup>) as intercalation steps (18, 37). As seen from Figure 5, there is no significant change of transmittance percent or current density during repetitive cycle, indicating superior stability and reversibility of ECD. The ECD displays response time for coloration ( $t_c$ ) is 0.29 s. Upon reversal of potential rapid bleaching ( $t_b$ ) forms within 3 s. As published by Chang-Jian *et al.*, WO<sub>3</sub>/PEDOT:PSS-based ECD incorporated with TEMPO and LiClO<sub>4</sub> reveals a response time of 1.1 s (38). ECD was prepared using PProDOTMe<sub>2</sub> as the working electrode, Li-Ti-NiO as the counter electrode. The ECD with polyvinyl butyral and polyethylene glycol-based hybrid QSPEs attain a fast response between colored and bleached state

( $t_c=1.2$  s,  $t_b=2.6$ ) (4). Liu *et al.* incorporated carbon nanotubes and chitosan into  $WO_3$  films, resulting in the optical modulation of 13.5%, rapid coloration ( $t_c=1.9$  s) and bleaching times ( $t_b=1.0$  s) (34). In this study, the obtained optical

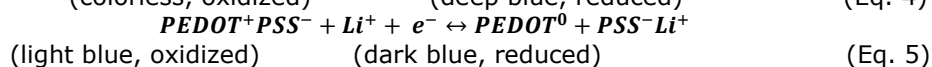
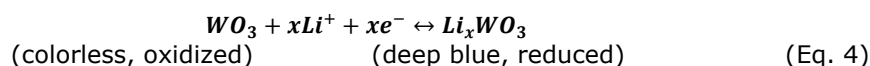
contrast and response times for ECD were comparable with literature (4,34,38). The calculated switching times of ECD were faster than 4 s, which contributes for requirements of electrochemical devices (0.1-10s) (39).

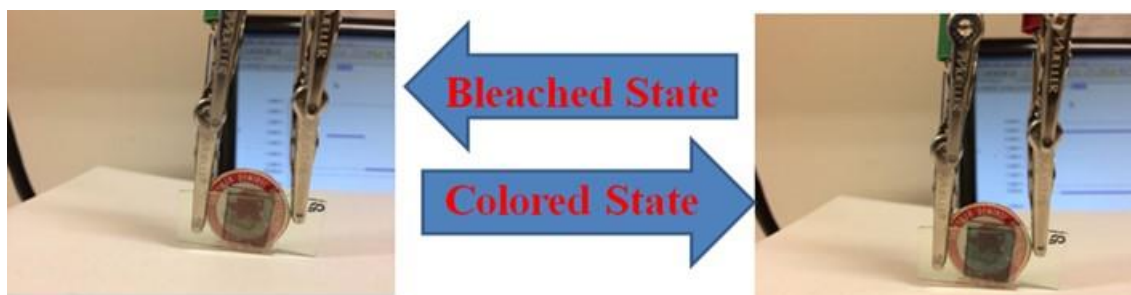


**Figure 5.** a) Transmittance and b) current density change of electrochromic devices based on  $WO_3/PEDOT:PSS\_Chitosan$  for applied potentials of  $\pm 3$  V (monitored at 800 nm).

The colored and bleached states of ECD are displayed in Figure 6. Upon the applied voltage of -3 V,  $Li^+$  ions insert into the PEDOT:PSS layer with the charge balancing counter flow of electrons through the external circuit to compensate for the negative charges of the  $SO_3^-$  groups on the PSS polyanion which leads to reduction of PEDOT:PSS layer. The  $Li^+$  ions permeate down to the  $WO_3$  layer with the counter electrons which causes the reduction from  $W^{6+}$  ions to  $W^{5+}$  ions. The above

mentioned processes induces to an alternation in the electron density in the ECD changing the color from light blue to dark blue color. On the other hand, when the applied potential is increased to the positive potential (+3 V), the deintercalations of the  $Li^+$  ions and electrons take place, and the bleached state occurred as a result of the oxidation procedure (40). The electrochemical behavior of  $WO_3$  and PEDOT:PSS accompanies the following electrochemical reaction (2, 41, 42):

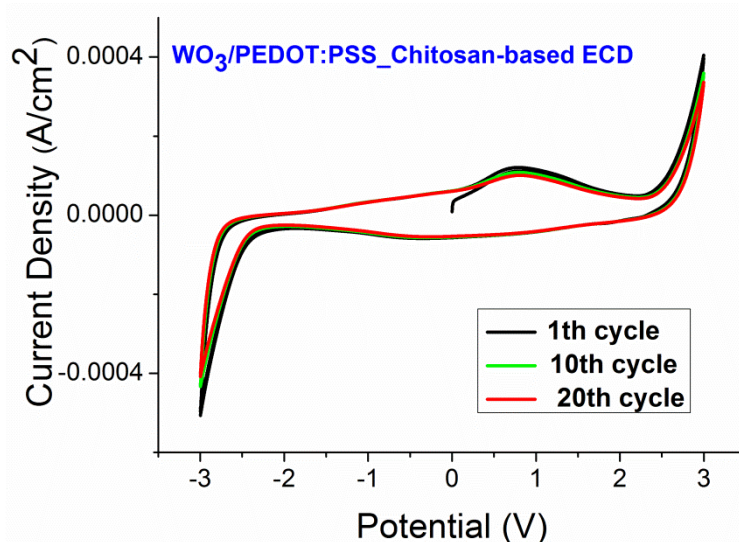




**Figure 6.** Photographs of the electrochromic device (ECD) based on  $\text{WO}_3/\text{PEDOT:PSS\_Chitosan}$  in the two extreme states (a) in its bleached state at + 3 V (b) in its colored state at - 3 V.

Typical cyclic voltammograms of this ECD, recorded during the 1<sup>st</sup>, 10<sup>th</sup>, and 20<sup>th</sup> cycles at  $50 \text{ mVs}^{-1}$ , are shown in Figure 7. According to the CV scan results in Figure 7, the application of an increasingly negative voltage to the ECD in the dark blue color state brings about an enhanced cathodic current due to the reduction of  $\text{WO}_3$ , and it is accompanied via a simultaneous alteration to bleached state (43). A large anodic peak has its

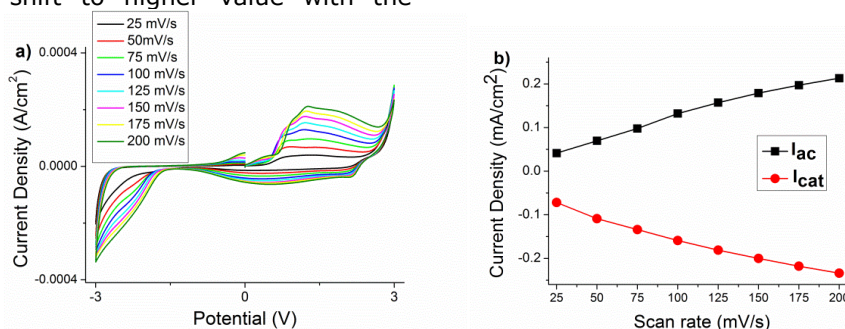
maximum centered at 0.79 V. Moreover, the broad voltammetric wave was seen during both anodic and cathodic processes. It can belong to overlapping of  $\text{WO}_3$  and PEDOT:PSS redox peaks (33). After the 20<sup>th</sup> cycle, cyclic voltammetric studies also showed a nice electrochemically reversible behavior with a little loss of current density, however.



**Figure 7.** Cyclic voltammograms of electrochromic device (ECD) based on  $\text{WO}_3/\text{PEDOT:PSS\_Chitosan}$  during 20 cycles.

CVs were carried out for ECDs with linear potential sweep between -3.0 V and +3.0 V at various scan rates ranging from 25 to  $200 \text{ mVs}^{-1}$  (Figure 8a). The area of CVs possesses a direct associated with the amount of charge involved in the intercalation process. The electrochemical characteristics shift to higher value with the

increase of the scan rate (Figure 8b). The perfect linear relationship indicated that the redox process of the electroactive film is controlled by the ion from the electrolyte to the electrode surface and redox processes were reversible in all cases even at elevated scan rates (2, 44).

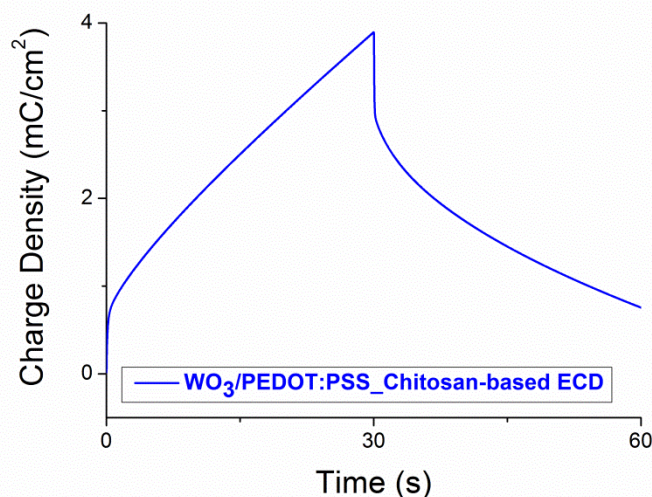


**Figure 8.** CVs of the ECD at different scan rates (a) plot of cathodic/anodic current density versus scan rate where  $I_{ac}$  and  $I_{cat}$  denote the anodic and cathodic peak current density, respectively (b).

Chronocoulometric (CC) measurement was performed for WO<sub>3</sub>/PEDOT:PSS\_Chitosan-based ECD at ±3 V for a step of 30 s to evaluate the alternation in their charge density of Li<sup>+</sup> during the intercalation and deintercalation process as a function of time (Figure 9). The percent electrochromic reversibility of ECD was calculated using Equation 6 (2, 45):

$$\text{Reversibility (\%)} = \frac{Q_{di}}{Q_i} \times 100 \quad (\text{Eq. 6})$$

where Q<sub>i</sub> and Q<sub>di</sub> are the amount of charge intercalated and deintercalated in the electrode, respectively. The reversibility was calculated as 82.19% for WO<sub>3</sub>/PEDOT:PSS\_Chitosan-based ECD.



**Figure 9.** Chronocoulometric study for WO<sub>3</sub>/PEDOT:PSS\_Chitosan- based ECD.

Coloration efficiency (CE) is a critical factor to evaluate the power consumption of an ECD since it signifies the alteration in optical density at the

monitoring wavelength per inserted (extracted) charge (46). In general, the CE value can be calculated using the following equations (2, 44).

$$\Delta OD = \log\left(\frac{T_b}{T_c}\right) \quad (\text{Eq. 7})$$

$$CE = \frac{\Delta OD}{Q_d} \quad (\text{Eq. 8})$$

where T<sub>b</sub> and T<sub>c</sub> represent the transmittances of the ECD in the bleached and colored states at a specific wavelength, respectively. ΔOD is the change in optical density, which is proportional to the amount of formed color centers. Q<sub>d</sub> is the charge density inserted (extracted). CE was calculated as 67 cm<sup>2</sup>/C. Bathe *et al.* investigated the electrochromic features of fibrous reticulated WO<sub>3</sub> films fabricated from ammonium tungstate precursor using a pulsed spray. The electrochromic optical contrast and coloration efficiency were found to be ~12%, 34 cm<sup>2</sup>/C, respectively (47). The electrochromic device with the configuration ITO/WO<sub>3</sub>-PEDOT/ACN:PC:PMMA:LiClO<sub>4</sub> gel electrolyte/ ITO has a CE of 41.61 cm<sup>2</sup>/C (48). In another study, the coloration efficiency of WO<sub>3</sub>-based ECD with

Li<sup>+</sup> and Er<sup>3+</sup> doped poly(ε-caprolactone)/siloxane biohybrid electrolytes was calculated as 10.8 cm<sup>2</sup>/C (49). In this study, the calculated CE value of ECD is better than those several reported earlier (47-49). Electrochromic performance comparison of this work and several reported works based on electrochromic applications are presented in Table 1. In this study, the ECD obviously shows a higher value in optical contrast when compared to chitosan-based ECDs (6,17). Moreover, the response times is still faster than those in previous reports which utilized WO<sub>3</sub> as electrochromic material (36, 50). As a result, the electrochromic performance is higher than the several published articles based on electrochromic applications (6,17,36, 50, 51).

**Table 1.** Electrochromic performance comparison of this work and several published work on electrochromic applications

Sample	Electrolyte	$\Delta\%T$	$t_c$ (s)	$t_b$ (s)	CE (cm <sup>2</sup> /C)	References
WO <sub>3</sub>	Chitosan/LiTRIF/ PEDOT:PSS	22	0.29	3	67	This work
<b>WO<sub>3</sub></b>	<b>PMMA/LiClO<sub>4</sub></b>	<b>20.17</b>	<b>21.4</b>	<b>18.5</b>	<b>76.82</b>	<b>50</b>
PEDOT:PSS	PEO:LiClO <sub>4</sub>	28	10	1	377	51
<b>WO<sub>3</sub>/ PEDOT:PSS/PEI</b>	<b>LiClO<sub>4</sub></b>	<b>20</b>	<b>8</b>	-	<b>117.7</b>	<b>36</b>
WO <sub>3</sub> /CeO <sub>2</sub> -TiO <sub>2</sub>	Chitosan- Ce(CF <sub>3</sub> SO <sub>3</sub> ) <sub>3</sub>	5	-	-	-	17
<b>WO<sub>3</sub>/CeO<sub>2</sub>-TiO<sub>2</sub></b>	<b>Chitosan/ Samarium (III) triflate</b>	<b>4.6</b>	-	-	-	<b>6</b>
Prussian blue (PB)	Chitosan/ Samarium (III) triflate	9.2	-	-	-	6

## CONCLUSION

This study elucidates on the fabrication of ionically conducting systems based on Ch as the base polymer matrix, PEDOT:PSS as conductive polymer, LiTRIF as guest salt, and PC as the plasticizer. The fabricated electrolyte including PEDOT:PSS showed an ionic conductivity value of  $4.2 \times 10^{-4}$  S/cm. ECD in ITO/WO<sub>3</sub>|PEDOT:PSS-Ch-PC|ITO was assembled. The performance of the electrochromic device was analyzed via CV, transmittance, and CA measurements. The as-fabricated ECD displays reversible color changes from colorless to blue meaning the transformation from oxidized state to reduced state upon switching electrical potential. The ECD shows a transmittance modulation of 22% at 800 nm with fast response times of 0.29 s for coloring and 3 s for bleaching and coloration efficiency of 67 cm<sup>2</sup>/C. It is highly probable that this configuration of SPE can be helpful to investigate applications in smart windows and other electrochromic devices.

## LIST OF ABBREVIATIONS

CA: Chronoamperometry  
 CE: Coloration efficiency  
 CC: Chronocoulometry  
 Ch: Chitosan  
 CV: Cyclic voltammetry / cyclic voltammogram  
 ECD: Electrochromic device  
 EIS: Electrochemical impedance spectroscopy  
 LiTRIF: Lithium trifluoromethane sulfonate  
 PC: Propylene carbonate  
 PEDOT:PSS: poly(3,4-ethylenedioxythiophene): polystyrene sulfonate  
 PEI: Polyethyleneimine  
 QSPE: Quasi-solid polymeric electrolyte  
 SEM-EDS: Scanning electron microscopy-energy dispersive X-ray spectroscopy  
 SPE: Solid polymer electrolyte

## REFERENCES

- Alves R, Sentanin F, Sabadini RC, Pawlicka A, Silva MM. Green polymer electrolytes of chitosan doped with erbium triflate. *Journal of Non-Crystalline Solids*. 2018;482:183-191.
- Eren E, Karaca GY, Koc U, Oksuz L, Oksuz AU. Electrochromic characteristics of radio frequency plasma sputtered WO<sub>3</sub> thin films onto flexible polyethylene terephthalate substrates. *Thin Solid Films*. 2017; 634: 40-50.
- Alves R, Sentanin F, Sabadini RC, Pawlicka A, Silva MM. Solid polymer electrolytes based on chitosan and Dy(CF<sub>3</sub>SO<sub>3</sub>)<sub>3</sub> for electrochromic devices. *Solid State Ionics*. 2017; 310:112-120.
- Wang W, Guan S, Li M, Zheng J, Xu C. A novel hybrid quasi-solid polymer electrolyte based on porous PVB and modified PEG for electrochromic application. *Organic Electronics*. 2018; 56:268-275.
- Thakur VK, Ding G, Ma J, Lee PS, Lu X. Hybrid materials and polymer electrolytes for electrochromic device applications. *Adv. Mater*. 2012;24:4071-4096.
- Alves R, Sentanin F, Sabadini RC, Fernandes M, Zea Bermudez Vd, Pawlicka A, Silva MM. Samarium (III) triflate-doped chitosan electrolyte for solid state electrochromic devices. *Electrochimica Acta*. 2018; 267: 51-62.
- Ataalla M, Afify AS, Hassan M, Abdallah M, Milanova M, Aboul-Enein HYA, Mohamed A. Tungsten-based glasses for photochromic, electrochromic, gas sensors, and related applications: A review. *Journal of Non-Crystalline Solids*. 2018; 491: 43-54.
- Patel GB, Singh NL, Singh F. Modification of chitosan-based biodegradable polymer by irradiation with MeV ions for electrolyte



applications. *Materials Science & Engineering B*. 2017;225: 150–159.

9. Eren E, Aslan E, Oksuz AU. The Effect of Anionic Surfactant on the Properties of Polythiophene/Chitosan Composites. *Polymer Engineering and Science*. 2014; 54(11):2632-2640.

10. Aziz SB, Abidin ZHZ, Arof AK. Influence of silver ion reduction on electrical modulus parameters of solid polymer electrolyte based on chitosan silver triflate electrolyte membrane. *eXPRESS Polymer Letters*. 2010; 4(5):300–310.

11. Arof AK, Osman Z, Morni NM, Kamarulzaman N, Ibrahim Z A, Muhamad M R, Chitosan-based electrolyte for secondary lithium cells. *Journal of Materials Science*. 2001; 36 : 791– 793.

12. Leones R, Reis PM, Sabadini RC, Ravaro LP, Silva IDA, Camargo ASS de, Donosco JP, Magon CJ, Esperança JMSS, Pawlicka A, Silva MM. A luminescent europium ionic liquid to improve the performance of chitosan polymer electrolytes. *Electrochimica Acta*. 2017; 240 : 474–485.

13. Alves R, Sabadini RC, Silva DA, Donoso JP, Magon CJ, Pawlicka A, Silva MM, Binary Ce(III) and Li(I) triflate salt composition for solid polymer electrolytes. *Ionics*. 2018; 24:2321–2334.

14. Majid SR, Arof AK, Electrical behavior of proton-conducting chitosan-phosphoric acid-based electrolytes. *Physica B*. 2007; 390: 209–215.

15. Cifarelli A, Parisini A, Berzina T, Iannotta S, Organic memristive element with Chitosan as solid polyelectrolyte. *Microelectronic Engineering*. 2018; 193: 65–70.

16. Chávez E L, Oviedo-Roa R, Contreras-Pérez G, Martínez-Magadán JM, Castillo-Alvarado FL, Theoretical studies of ionic conductivity of crosslinked chitosan membranes. *International Journal of hydrogen energy*. 2010; 35: 12141-12146.

17. Alves R, Sentanin F, Sabadini RC, Pawlicka A, Silva MM. Influence of cerium triflate and glycerol on electrochemical performance of chitosan electrolytes for electrochromic devices. *Electrochimica Acta*. 2016; 217: 108–116.

18. Eren E, Karaca GY, Alver C, Oksuz AU. Fast electrochromic response for RF-magnetron sputtered electrospun  $V_2O_5$  mat. *European Polymer Journal*. 2016; 84: 345–354.

19. Zhang R, Xu X, Fan X, Yang R, Wu T, Zhang C. Application of conducting micelles self-assembled from commercial poly(3,4-ethylenedioxythiophene):poly(styrene sulfonate) and chitosan for electrochemical biosensor.

*Colloid and Polymer Science*. 2018; 296:495–502.

20. Poongodi S, Kumar PS, Mangalaraj D, Ponpandian N, Meena P, Masuda Y, Lee C. Electrodeposition of  $WO_3$  nanostructured thin films for electrochromic and  $H_2S$  gas sensor applications. *Journal of Alloys and Compounds*. 2017; 719:71-81.

21. Tang Q, Li H, Yue Y, Zhang Q, Wang H, Li Y, Chen P, 1-Ethyl-3-methylimidazolium tetrafluoroborate-doped high ionic conductivity gel electrolytes with reduced anodic reaction potentials for electrochromic devices. *Materials and Design*. 2017; 118: 279–285.

22. Deka J R, Saikia D, Lou G-W, Lin C-H, Fang J, Yang Y-C, Kao H-M, Design, synthesis and characterization of polysiloxane and polyetherdiamine based comb-shaped hybrid solid polymer electrolytes for applications in electrochemical devices. *Materials and Design*. 2017; 118: 279–285.

23. Puguan J M C, Botton L B, Kim H, Triazole-based ionene exhibiting tunable structure and ionic conductivity obtained via cycloaddition reaction: A new polyelectrolyte for electrochromic devices. *Solar Energy Materials and Solar Cells*. 2018; 18: 210–218.

24. Ramanavicius A, Genys P, Ramanaviciene A, Electrochemical Impedance Spectroscopy Based Evaluation of 1,10-Phenanthroline-5,6-dione and Glucose Oxidase Modified Graphite Electrode. *Electrochimica Acta*. 2014; 146: 659–665.

25. Wang J-Y, Wang M-C, Jan D-J. Synthesis of poly(methyl methacrylate)-succinonitrile composite polymer electrolyte and its application for flexible electrochromic devices. *Solar Energy Materials & Solar Cells*. 2017; 160: 476–483.

26. Virbukas D, Sriubas M, Laukaitis G. Structural and electrical study of samarium doped cerium oxide thin films prepared by e-beam evaporation. *Solid State Ionics*. 2015; 271: 98–102.

27. Leones R, Sabadini R C, Esperança J M S S, Pawlicka A, Silva MM, Effect of storage time on the ionic conductivity of chitosan-solid polymer electrolytes incorporating cyano-based ionic liquids. *Electrochimica Acta*. 2017;232:22–29.

28. Ge Q., Zhou L., Lian Y.-M., Zhang X., Chen R., Yang W., Metal-phosphide-doped  $Li_7P_3S_{11}$  glass-ceramic electrolyte with high ionic conductivity for all-solid-state lithium-sulfur batteries. *Electrochemistry Communications*. 2018; 97: 100–104.

29. Kim H., Kim Y.-II, Partial nitridation of  $Li_4SiO_4$  and ionic conductivity of  $Li_{4.1}SiO_{3.9}N_{0.1}$ . *Ceramics International*. 2018; 44 : 9058–9062.

30. Liu H-M, Saikia D, Wu C-G, Fang J, Kao H-M, Solid polymer electrolytes based on coupling of polyetheramine and organosilane for applications in electrochromic devices. *Solid State Ionics* . 2017; 303:144–153.
31. Zhu Y, Otle M T, Alamer F A, Kumar A, Zhang X, Mamangun D M D, Li M, Arden B G, Sotzing G A, Electrochromic properties as a function of electrolyte on the performance of electrochromic devices consisting of a single-layer polymer. *Organic Electronics*. 2014; 15 : 1378–1386.
32. Andrade JR, Raphael E, Pawlicka A. Plasticized pectin-based gel electrolytes. *Electrochimica Acta*. 2009; 54: 6479–6483.
33. Ledwon P, Andrade JR, Lapkowski M, Pawlicka A. Hydroxypropyl cellulose-based gel electrolyte for electrochromic devices. *Electrochimica Acta*. 2015; 159:227-233.
34. Liu S, Wang W. Improved electrochromic performances of WO<sub>3</sub>-based thin films via addition of CNTs. *J Sol-Gel Sci Technol*. 2016; 80:480–486.
35. Rocha MD, He Y, Diao X, Rougier A. Influence of cycling temperature on the electrochromic properties of WO<sub>3</sub>/NiO devices built with various thicknesses. *Solar Energy Materials and Solar Cells*. 2018; 177: 57–65.
36. Ling H, Liu L, Lee PS, Mandler D, Lu X. Layer-by-Layer Assembly of PEDOT:PSS and WO<sub>3</sub> Nanoparticles: Enhanced Electrochromic Coloration Efficiency and Mechanism Studies by Scanning Electrochemical Microscopy. *Electrochimica Acta*. 2015; 174:57–65.
37. Kadam LD, Patil PS. Studies on electrochromic properties of nickel oxide thin films prepared by spray pyrolysis technique. *Solar Energy Materials & Solar Cells*. 2001; 69:361-369.
38. Chang-Jian C-W, Cho E-C, Yen S-C, Ho B-C, Lee K-C, Huang J-H, Hsiao Y-S. Facile preparation of WO<sub>3</sub>/PEDOT:PSS composite for inkjet printed electrochromic window and its performance for heat shielding. *Dyes and Pigments*. 2018; 148:465-473.
39. Zhang S, Sun G, He Y, Fu R, Gu Y, Chen S. Preparation, Characterization, and Electrochromic Properties of Nanocellulose-Based Polyaniline Nanocomposite Films. *ACS Appl. Mater. Interfaces* 2017, 9, 16426–16434.
40. Kalagi S S, Dalavi D S, Mali S S, Inamdar A I, Patil R S, Patil P S, Study of Novel WO<sub>3</sub>-PEDOT:PSS Bilayered Thin Film for Electrochromic Applications. *Nanoscience and Nanotechnology Letters*. 2012;4:1146-1154.
41. Patil DS, Pawar SA, Hwang J, Kim JH, Patil PS, Shgn JC. Silver incorporated PEDOT: PSS for enhanced electrochemical performance. *Journal of Industrial and Engineering Chemistry*. 2016;42: 113–120.
42. Kawahara J, Ersman PA, Engquist I, Berggren M. Improving the color switch contrast in PEDOT:PSS-based electrochromic displays. *Organic Electronics*. 2012; 13 :469–474.
43. Assis LMN, Leones R, Kanicki J, Pawlicka A, Silva MM. Prussian blue for electrochromic devices. *Journal of Electroanalytical Chemistry*. 2016. 777:33–39.
44. Eren E, Alver C, Karaca GY, Uygun E, Oksuz AU. Enhanced electrochromic performance of WO<sub>3</sub> hybrids using polymer plasma hybridization process. *Synthetic Metals*. 2018; 235: 115–124.
45. Firat YE, Peksoz A, Efficiency enhancement of electrochromic performance in NiO thin film via Cu doping for energy-saving potential. *Electrochimica Acta*. 2019; 295:645-654.
46. Chen X, Yang M, Qu Q, Zhao Q, Zou W. A regiosymmetric blue-to-transmissive electrochromic polymer based on 3,4-ethylenedioxythiophene with bromomethyl pendant groups. *Journal of Electroanalytical Chemistry*. 2018; 820 : 60–66.
47. Bathe RB, Patil PS. Electrochromic characteristics of fibrous reticulated WO<sub>3</sub> thin films prepared by pulsed spray pyrolysis technique. *Solar Energy Materials & Solar Cells*. 2007; 91: 1097–1101.
48. Kiristi M, Bozduman F, Oksuz AU, Oksuz L, Hala A. Solid State Electrochromic Devices of Plasma Modified WO<sub>3</sub> Hybrids. *Ind. Eng. Chem. Res*. 2014; 53: 15917–15922.
49. Fernandes M, Freitas VT, Pereira S, Fortunato E, Ferreira RAS, Carlos LD, Rego R, Bermudez VdZ. Green Li<sup>+</sup>-and Er<sup>3+</sup>-doped poly( $\epsilon$ -caprolactone)/siloxanebiohybrid electrolytes for smart electrochromic windows. *Solar Energy Materials & Solar Cells* 2014; 123: 203–210.
50. Dulgerbaki C, Oksuz AU. Fabricating polypyrrole/tungsten oxide hybrid based electrochromic devices using different ionic liquids. *Polym. Adv. Technol*. 2016;27: 73–81.
51. Santos GH, Gavim AAX, Silva RF, Rodrigues PC, Kamikawachi RC, Deus JFd, Macedo AG. Roll-to-roll processed PEDOT:PSS thin films: application in flexible electrochromic devices. *J Mater Sci: Mater Electron*.2016; 27(10) 11072-11079.