

# Effect of pH-shifting method on solubility and emulsifying properties of soy protein concentrate

PH-değişim metodunun soya protein konsantresinin çözünürlüğü ve emülsiyon özellikleri üzerine etkisi

# Gülçin YILDIZ<sup>1\*</sup>

<sup>1</sup> Igdir University, Faculty of Engineering, Food Engineering Department, Iğdır, Turkey

#### To cite this article:

Yıldız, G. (2019). Effect of pHshifting method on solubility and emulsifying properties of soy protein concentrate. Harran Tarım ve Gıda Bilimleri Dergisi, 23(2):159-166. DOI: 10.29050/harranziraat.427438

Address for Correspondence: Gülçin YILDIZ e-mail: gulcn86@gmail.com

**Received Date:** 26.05.2018 **Accepted Date:** 26.10.2018

© Copyright 2018 by Harran University Faculty of Agriculture. Available on-line at www.dergipark.gov.tr/harranziraat



This work is licensed under a Creative Commons Attribution-Non Commercial 4.0 International License.

# ABSTRACT

The purpose of the current study was to investigate the influence of pH shifting process on soy protein concentrate to improve its functional properties. In this work, pH of the soy protein concentrate was adjusted to pH 2, 3, 4, 10, 11, and 12 prior to neutral pH (pH 7). pH-shifting process effectively improved the solubility of soy protein concentrate, whereas the modification of the samples with the acidic conditions was less pronounced. The alkaline pH values (pH 10, 11, and 12) showed higher solubility compared to the acidic pH values (pH 2, 3, and 4). With the pH 12 treatment, approximately 30 times higher solubility was achieved. Among the treatments, the pH 12- treated samples showed the improved emulsifying properties with the highest emulsifying activity and stability indexes. All pH treated samples (pH 2, 3, 4, 10, 11, 12) showed less turbidity with smaller particle sizes where the untreated samples showed most turbid structure with the biggest particle size.

**Key Words:** pH-shifting, Solubility, Soy protein concentrate, Emulsifying properties, Particle size

# ÖZ

Bu çalışmanın amacı, pH değişiminin soya protein konsantresinin fonksiyonel özelliğini artırmaya yönelik etkisini araştırmaktır. Bu çalışmada, soya protein konsantresinin pH değeri, nötr pH (pH 7)'dan önce sırasıyla pH 2, 3, 4, 5, 10, 11, ve 12'ye ayarlanmıştır. pH-değişim işlemi, soya protein konsantresinin çözünürlüğünü etkili bir şekilde artırırken, bu artış asidik koşullar altında muamele edilen numunelerde daha az gözlenmiştir. Alkalin pH değerleri (pH 10, 11 ve 12), asidik pH değerlerine (pH 2, 3 ve 4) kıyasla daha yüksek çözünürlük göstermiştir. pH 12 ile muamele edilen örneklerde yaklaşık 30 kat daha fazla çözunürlük elde edilmiştir. Örnekler arasında, pH 12 ile muamele edilen numuneler en yuksek emülsiyon aktivite ve stabilite değerlerini göstermişlerdir. Farklı pH değerleriyle muamele edilen örneklerin hepsi, asidik veya alkalın olmasına bakılmaksızın, kontrol örneklerine kıyasla daha küçük parçacık boyutu ve daha az bir bulanıklık sergilemişlerdir.

Anahtar Kelimeler: pH değişim, Çözünürlük, Soya protein konsantresi, Emülsiyon özellikleri, Parçacık boyutu

# Introduction

Soy protein concentrate is a soy product containing at least 65% protein but less than 90% protein. Soy protein concentrates are produced by removing soluble sugars, ash, and minor components from the 50% protein soy flour starting material. The protein is insolubilized, and soluble components are washed out (Campbell et al., 1985). Even though there is an increasing demand in using soy proteins due to various advantages in comparison with the other proteins such as high nutritional value, steady supply, and low cost in recent years, soy proteins as emulsifiers are usually reported to be less effective in comparison with other food proteins, such as casein (Santiago et al., 1998). This might be because of the compact globular structures of soy proteins that stabilized basically by hydrogen and disulfide bonds (Palazolo et al., 2005).

Several methods have been developed in order to change the native structure of soy proteins to enhance the functionality. Modified soy protein concentrates demonstrate a very high degree of functionality. Through mechanical and/or chemical modifications it is possible to rearrange protein molecules so that they are more functional. A modified soy protein concentrate described by Howard et al. (1980) showed an increase in its water solubility. This product exhibited improved functionality in various meat systems which was better than compared to soy protein isolates (Moore et al., 1980), and so it might be replaced with milk proteins at lower cost in several applications (Morris, 1980). pH-shifting method, a chemical treatment, fixes the pH of a protein to extreme values such as pH 2 or pH 12 to unfold the protein, and after that changes the pH back to neutral to refold the protein This unfolding-refolding step has been announced to modify the protein functional properties powerfully (Jiang et al., 2010, Lee et al., 2016, Yildiz et al., 2017). An improved charge repulsion forces the proteins to a partially unfolded state (Kristinsson et al., 2003). Several studies have reported that globular proteins might be partially unfolded at extreme pH values, mostly at low pH levels. This dynamic structure is specified as the "molten globule" (MG) structure (Goto et al., 1989; Goto et al., 1990). This structure maintains a firm structure such as retention of most secondary structure, however has a tendency to lose some of the tertiary structure (Goto et al., 1990). Studies have used myosin (Kristinsson et al., 2003), egg albumin (Liang et al., 2007), and hemoglobin (Kristinsson et al.,, 2004) and

exposed them to extreme pH levels (pH 2 or pH 12) followed by readjustment of the pH back to pH 7, called as pH shifting, to produce MG state proteins. In the MG state, proteins show enhanced functional properties, especially emulsifying and foaming activities. The term "pHshifting" was reported by Choi et al. (2005) at first to improve the recovery of fish protein from frozen fishes. First of all, they exposed the fish muscle protein to intense pH values for the water solubility improvement, then the protein was adjusted to pH 7. The research ensured that the pH shifting- treated fish protein has outstanding gel-forming ability.

By considering the effectiveness of pH-shifting technique on protein structure by unfoldingrefolding mechanism, it is expected to achieve improved SPC functionality by using pH-shifting. Therefore, the aim of this study is to investigate the effect of pH-shifting treatment on the solubility and emulsifying properties of soy protein concentrate.

# **Materials-Methods**

# Soy protein concentrate (SPC)

Soy protein concentrate (SPC, Acron SM) was supplied from Archer Daniels Midland (IL, USA). The Acron SM consists of 69% soy protein on dry base. All chemicals were bought from Sigma-Aldrich (St. Louis, MO, USA), and Fisher Scientific (Pittsburgh, PA, USA).

# pH-shifting process

Six pH-treatments were applied to modify SPC (Table 1). pH-shifting treatment was applied to SPC solution by following the method proposed by Jiang et al. (2014) with slight modification. SPC dispersion (3 g 100 mL<sup>-1</sup>) was mixed at room temperature (RT) during half an hour, and later adjusted to pH 2, 3, 4, 10, 11 or 12 with 2M NaOH or 2M HCl at RT. The protein solution was kept at RT during an hour prior to adjust pH back to neutral. Supernatant was obtained after centrifugation step (8610 rpm, 20°C, and 15 min) and put in a refrigerator at 4°C before the

analysis. Samples treated with different pH values were labeled as pH 2, pH 3, pH 4, or pH 10, pH 11, and pH 12, subsequently. For the control samples, 3 g of SPC without any pH changes was only

stirred in 100 mL distilled (DI) water during half an hour at RT. Figure 1 shows the preparation of SPC samples.

Table 1. Treatments used to modify soy protein concentrate (SPC) *Cizelge 1. Soy protein konsantresini modifiye etmede kullanılan yöntemler* 

Treatment	pH 2	pH 3	pH 4	рН	рΗ	рН	RT for 1 h	pH adjustment (pH 7)	Centrifuge
Yöntemler				10	11	12	1 saat oda sıcaklığı	pH ayarlama (pH 7)	Santrifüj
Control Kontrol	2	2	2	2	2	2	2	2	2
pH-shifting (pH 2) pH değişimi (pH 2)	1	2	2	2	2	2	1	1	1
pH-shifting (pH 3) pH değişimi (pH 3)	2	1	2	2	2	2	1	1	1
pH-shifting (pH 4) pH değişimi (pH 4)	2	2	1	2	2	2	1	1	1
pH-shifting (pH 10) pH değişimi (pH 10)	2	2	2	1	2	2	1	1	1
pH-shifting (pH 11) pH değişimi (pH 11)	2	2	2	2	1	2	1	1	1
pH-shifting (pH 12) pH değişimi (pH 12)	2	2	2	2	2	1	1	1	1

(RT: Room temperature storage; 1: shows the steps applied for the treatment; and 2: shows the steps that were not applied for the treatment)

(RT: Oda sıcaklığı, 1: işlem sırasında uygulanan basamaklar; ve 2: işlem sırasında uygulanmayan basamaklar)

#### Solubility

Solubility of the samples was measured with a Bio-Rad Protein Assay based on the method described by Bradford (1976). Bovine serum albumin (BSA) was used as the standard. Dye reagent was prepared by diluting 1 part of dye reagent concentrate into 4 parts of DI water, and filtered through a filter paper. This dilution was mixed with soluble SPC. Protein concentration of soluble SPC was measured by spectrophotometer at the wavelength of 595 nm. Protein solubility was calculated as below and expressed as "%":

Recovery of soluble protein (%) =  $\frac{Protein \ concentration \ in \ soluble \ SPC}{Initial \ protein \ concentration} \times 100$ 

# Surface hydrophobicity

Surface hydrophobicity (Ho) of SPC dispersions was measured by following the method of Yildiz et al. (2017). 1-anilino-8-naphthalenesulfonate (ANS) was used as the fluorescence probe. ANS stock solution (8 mM) was prepared in phosphate buffer (0.01 M, pH 7). Similarly, different soy protein concentrations, changes from 0.04 to 0.2 mg mL<sup>-1</sup>, were prepared with same phosphate buffer (0.01 M, pH 7). ANS stock solution (20 µL) was mixed with protein solutions and the intensity was measured at 340 nm (excitation) and 440 nm (emission). The slope of fluorescence intensity protein concentration vs. were calculated and referred as H<sub>0</sub> of proteins.

# Free sulfhydryl groups

Free sulfhydryl groups (Free-SH) were measured as proposed by Lee et al. (2016). A cysteine hydrochloride monohydrate (changing from 0 to 1.5 Mm) was dissolved in a sodium phosphate buffer (0.1. M). 50  $\mu$ L of Ellman's reagent solution was added in the mix which consist of 250  $\mu$ L of protein sample and 2.5 ml of sodium phosphate buffer. The solution was wellmixed and after incubation at RT for 15 min, the absorbance at 412 nm was measured. The free SH content of SPC samples was expressed as  $\mu$ mol g<sup>-1</sup> Yıldız, 2019. Harran Tarım ve Gıda Bilimleri Dergisi, 23(2): 159-166



Figure 1. Preparation of soy protein concentrate samples *Şekil 1. Soy protein konsantre örneklerinin hazırlanışı* 

# Particle size and turbidity

Particle sizes of the SPC samples were determined by dynamic light scattering (DLS) using a NICOMP 380 DLS instrument. Samples were diluted 500-fold with DI water before the measurement. All measurements were performed at RT. The average of 3 runs was used to calculate particle size (nm).

Turbidity of the SPC solutions was determined

with a spectrophotometer according to the method proposed by Yildiz et al. (2017). DI water was used as the blank, and the absorbance at 600 nm was read.

# Emulsifying properties

Emulsifying activity index (EAI) and emulsion stability index (ESI) were calculated by following the method of Pearce et al. (1979). Firstly, the emulsions were prepared by mixing 1 mL of canola oil and 3 mL of the SPC samples. The blend of oil and SPC solution was stirred vigorously during 5 min. Then, the absorbance was measured at 500 nm at 0 ( $A_0$ ) and 10 min ( $A_{10}$ ). EAI and ESI were calculated according to the below formula:

$$EAI (m^{2} g^{-1}) = 2T A_{0} \times dilution factor/c \times \Phi \times L \times 10\ 000 \quad (2)$$
$$ESI (min) = A_{0} / (A_{0} - A_{10}) \times 10 (min) \quad (3)$$

where T: 2.303; dilution factor: 100, c: weight of protein per unit volume (g mL<sup>-1</sup>), L: width of the optical path (0.01 m), and  $\Phi$ : oil volumetric fraction

# Statistical Analysis

The differences were determined by using the General Linear Models procedure in SAS program. Significant differences among the means were identified with Fisher's least significant difference (LSD) test at alpha = 0.05.

# **Results and Discussion**

Table 2 presents the protein solubility values of the SPC samples were treated by different pH values. The highest protein solubility was observed 61.1% for the pH 12 treatment, whereas the lowest protein solubility (1.93%) was observed in the untreated SPC. Principally, different pH treatments had no improvement on the solubility, except at pH 12 treatment. There is a slight difference between the untreated SPC and other pH treatments (pH 2, 3, 4, 10, and 11). Under the alkaline conditions, SPC samples showed a slightly higher solubility compared to the acidic conditions. While the SPC solubility was found as 3.51%, 3.78%, and 61.1% for the pH 10, pH 11, and pH 12 treatments subsequently, the SPC solubility was observed as 2.85%, 2.98%, and 2.08% for the pH 2, pH 3, and pH 4, subsequently (Table 2). A significant increase in soy protein solubility with a pH treatment was stated previously. Lee et al. (2016) stated that the solubility of the soy protein isolate (SPI) samples

showed a significant increase by pH 12 treatment. It was stated that the pH 12-treated SPI increased the solubility from 1.49% to 67.34%, which is slightly higher than the solubility (61.1%) found in this study. This change might be caused by the different soy protein products used in these studies. The purest type of soy protein called as SPI with 90% protein on dry basis was used in the work of Lee et al. (2016). In addition, Yildiz et al. (2017) found that pH 12-treated soy protein showed a significant higher protein solubility (57.0%) compared to the untreated SPI samples (9.1%). Similar results of pH shifting method were also pronounced in several studies using different kinds of plant proteins rather than soy protein. For example, a significant increase of pea protein solubility treated with pH 12 was achieved in the study of Jiang et al. (2017). It was observed that pH 12 treated pea protein isolate (PPI) increased PPI solubility from 8.17% for the control to 54.94 % (Jiang et al., 2017). Environmental factors including pH, temperature, and ionic strength have an effect on protein solubility (Bolontrande et al., 2013). Jiang et al. (2009) announced that supposing the proteins to extreme pH conditions (i.e, pH 12 or pH 2) caused a partial unfolding of proteins. The pH is after that adjusted back to pH 7 to refold the protein. This unfolding-refolding phenomena was described as an effective step in modification of protein characteristics (Jiang et al., 2010; Yildiz et al., 2017). Therefore, the increase in SPC solubility might be because of the increase of ionic relationship between the proteins and water.

Ho values of the SPC samples are shown in Table 2. The lowest surface hydrophobicity (127.0) was observed for the untreated SPC. On the other hand, the highest Ho (215.0) was observed for the pH 12-treated SPC dispersions. Among all different pH treatments, only the pH 12 treatment significantly increased the protein Ho up to 215.0 (Table 2). There is not any significant changes was observed between the untreated SPC and other pH- shifting (pH 2, 3, 4, 10, and 11) treated samples. The significantly higher Ho of the pH 12-treated SPC samples showed a more

of modification SPC severe structure in comparison with the other treatments. A positive relationship was observed between the solubility and Ho (Table 2). For example, the pH 12 treated samples had the highest solubility (61.1%) with the highest Ho (215.0). In a similar way, the untreated SPC had the lowest solubility (1.93%), and its Ho (127.0) was also the lowest. pH treatment may lead to the exposure of hydrophobic groups initially buried in the interior of the protein molecules. Dissociation of native protein structures into individual subunits is thought to be the driving force for the increased solubility. This finding is in agreement with the observation of Yildiz et al. (2017) who found also a positive relationship between solubility and Ho of SPI. Furthermore, the confirmation of this was shown in the work of Lee et al. (2016) and Jiang et al (2017). Both Ho and solubility are the known as major factors which affects the emulsifying activity of a protein (Jiang et al., 2011). Good emulsifying and foaming ability related to the balance between hydrophilic and hydrophobic groups (Jambrak et al., 2008). The pH 12-treated SPC exhibited both high solubility and increased Ho, which is the indicator of better emulsifying capacity and stability.

Free sulfhydryl groups (SH) of the SPC samples are presented in Table 2. The free SH contents of

the pH 12-treated SPC were found as the highest among all other treatments (5.17  $\mu$ mol g<sup>-1</sup>). The lowest SH content was found for the untreated SPC (3.89  $\mu$ mol g<sup>-1</sup>). No significant differences were detected between the untreated SPC and other pH- shifting (pH 2, 3, 4, 10, and 11) treated samples (Table 2). Free SH content is important parameter for protein functionality, since it has a significant effect on both denaturation and oxidation. A higher SH content shows mainly exposure of internal SH groups because of the protein unfolding caused by pH-shifting. Hence, the surface SH content is related to conformation changes and protein unfolding (Jiang et al., 2017). The increase in free SH content could also be caused by decrease SPC particle sizes after pHshifting treatment, which allows the buried SH groups in SPC to be supposed to the surface. The higher SH in the pH 12-treated SPC rather than the other pH treatments showed the advantage of pH 12 treatment. The improvement of free SH content was also expressed by Lee et al. (2016) and Yildiz et al. (2017) in the pH 12 treated soy protein samples compared to the control. From Table 2, the pH 12 treated SPC samples showed the highest protein solubility (61.1%) which shows the increase in SH content lead to higher solubility.

Çizelge 2. Kontrol ve muamelegGormuş soy protein konsantre orneklerinin fizikokimyasal özellikleri						
Treatments	Solubility (%)	Surface hydrophobicity (H <sub>0</sub> )	Free SH (µmol g <sup>-1</sup> )			
Yöntemler	Çözünürlük	Yüzey hidrofobikliği	Bağımsız sülfidril topluluğu			
Control	1.93 + 0.2 <sup>b</sup>	127 + 0.8 <sup>b</sup>	3.89 + 0.13 <sup>b</sup>			
pH-shifting (pH 2)	2.85 + 0.7 <sup>b</sup>	128 + 0.3 <sup>b</sup>	4.03 + 0.07 <sup>b</sup>			
pH-shifting (pH 3)	2.98 +0.6 <sup>b</sup>	125 + 0.7 <sup>b</sup>	4.02 + 0.24 <sup>b</sup>			
pH-shifting (pH 4)	2.08 +1.2 <sup>b</sup>	112 + 0.5 <sup>b</sup>	3.95 + 0.11 <sup>b</sup>			
pH-shifting (pH 10)	3.51 +1.5 <sup>b</sup>	118 + 0.2 <sup>b</sup>	$4.08 + 0.18^{b}$			
pH-shifting (pH 11)	3.78 + 0.9 <sup>b</sup>	125 + 0.6 <sup>b</sup>	4.11 + 0.15 <sup>b</sup>			
pH-shifting (pH 12)	$61.1 + 1.1^{a}$	215 + 0.5 <sup>ª</sup>	5.17 + 0.08 <sup>a</sup>			

Table 2. Physicochemical properties of the untreated (control) and the treated SPC samples *Çizelge 2. Kontrol ve muamelegGörmüş soy protein konsantre örneklerinin fizikokimyasal özellikleri* 

<sup>a-b</sup> Mean ± standard deviation (n=3) of samples with the same letter are not significantly different (p < 0.05)</li>
 \*All the statistics were done separately for each parameters (solubility, surface hydrophobicity, and free SH)

<sup>*a-b</sup>* Aynı harfle gösterilen değerler istatistiksel olarak farklı değildir (p < 0.05)</sup>

\*İstatistik analizi her bir parametre için (çözünürlük, yüzey hidrofobikliği, ve bağımsız sülfidril topluluğu)

Table 3 shows the EAI and ESI of SPC treated with different pH values. It was found that the pH 12-treated samples resulted with the highest EAI (218 m<sup>2</sup> g<sup>-1</sup>) and ESI (36.0 min), while the

untreated SPC showed the lowest EAI (88 m<sup>2</sup> g<sup>-1</sup>) and ESI (18.0 min). Similar improvement in the emulsifying characteristics of soy proteins with a pH-shifting treatment was pointed out in the

reports of Jiang et al. (2009) and Yildiz et al. (2017).Specifically, emulsifying properties are related to both protein solubility and Ho (Zhang et al., 2014). It is possible to see this relationship by comparing Table 2 and Table 3. Basically, the SPC samples with high solubility and Ho, namely pH 12-treated samples, also had high ESI and EAI. In overall, the use of pH-shifting treatment, especially pH 12-treatment, was resulted with an improvement in physicochemical properties (solubility, Ho, etc.) and emulsifying properties (ESI and EAI).

The DLS measurement of the soluble SPC with the 6 different pH-treatments are presented in Table 3. pH 12-treatment produced soluble SPC aggregates with sizes of <100 nm (65.3 nm). The pH 12-treated sample was resulted with a smallest size (65.3 nm), whereas the size for the untreated SPC was 251.4 nm. In addition, there

was a slight decrease in particle size of other pH treatments compared to the untreated SPC samples

was observed (Table 3). The unfolding process especially by high pH treatment (pH 12) may cause SPC samples to become more susceptible to break-down. The decrease in the particle size of plant proteins (i.e., soy protein, and pea protein) was reported in previous studies (Lee et al., 2016; Jiang et al., 2017; Yildiz et al., 2017).

The turbidity results of SPC samples are tabulated in Table 3. The pH 12-treated SPC achieved the highest solubility. On the other hand, they showed the smallest particle sizes (65.3 nm). Therefore, their turbidity was found as the lowest (0.09) among the treatments. Moreover, the largest particle sizes (251.4 nm) with the highest turbidity (Table 3) was observed for the untreated SPC.

 Table 3. Emulsifying properties (EAI, ESI, particle size and turbidity) of the untreated and treated SPC samples

 *Çizelge 3. Kontrol ve muamele görmüş soy protein konsantre örneklerinin emülsiyon özellikleri (emülsiyon aktivite indeksi, amülsiyan stabilite indeksi, bayıstı ya bulanıtlık)*

Treatments	EAI (m <sup>2</sup> g <sup>-1</sup> )	ESI (min)	Particle size (nm)	Turbidity
Yöntemler	Emülsiyon Aktivite	Emülsiyon Stabilite İndeksi	Parçacık boyutu (nm)	Bulanıklık
	İndeksi ( m² g⁻¹)	(dakika)		
Control	88 + 1.2 <sup>c</sup>	18.0 <sup>c</sup>	251.4 + 1.3 <sup>a</sup>	0.24+ 0.3 <sup>a</sup>
pH-shifting (pH 2)	111 + 1.7 <sup>b</sup>	25.0 <sup>b</sup>	218.7 +1.2 <sup>b</sup>	0.15 + 0.1 <sup>b</sup>
pH-shifting (pH 3)	108 + 2.3 <sup>b</sup>	26.0 <sup>b</sup>	221.5 +1.2 <sup>b</sup>	$0.15 + 0.1^{b}$
pH-shifting (pH 4)	105 + 2.1 <sup>b</sup>	22.0 <sup>b</sup>	248.5 +1.1 <sup>a</sup>	0.17 + 0.2 <sup>b</sup>
pH-shifting (pH 10)	$118 + 1.8^{b}$	23.0 <sup>b</sup>	213.5 +1.7 <sup>b</sup>	$0.17 + 0.1^{b}$
pH-shifting (pH 11)	115 + 1.6 <sup>b</sup>	24.0 <sup>b</sup>	212.8 +1.5 <sup>b</sup>	0.18 + 0.3 <sup>b</sup>
pH-shifting (pH 12)	218 + 1.6 <sup>a</sup>	36.0 <sup>ª</sup>	65.3 + 1.3 <sup>c</sup>	$0.09 + 0.2^{c}$

<sup>a-c</sup> Mean ± standard deviation (n=3) of samples with the same letter are not significantly different (p < 0.05)

\*All the statistics were done separately for each parameters (ESI, EAI, particle size, and turbidity)

<sup>a-c</sup> Aynı harfle gösterilen değerler istatistiksel olarak farklı değildir (p < 0.05)

\*İstatistik analizi her bir parametre için (ESI, EAI, parçacık boyutu, and bulanıklık)

# Conclusion

A chemical treatment, pH-shifting process was examined for the purpose of modification and enhancement of the soy protein functionality. Compared with other pH-treatments, a significant improvement in the physicochemical (solubility, free SH, and, surface hydrophobicity), and emulsifying (particle size, EAI, and ESI) properties of SPC samples was achieved with a pH 12 treatment. The results of current study showed the potential of the pH 12 treatment as an effective chemical method for protein modification.

# References

Bolontrade, A. J., Scilingo, A. A., & Anon, M.C. (2013). Amaranth proteins foaming properties: Adsorption kinetics and foam formation—*Part 1. Colloids and Surfaces B: Biointerfaces*, 105, 319–327.

Bradford, M.M. (1976). A rapid and sensitive method for the

quantitation of microgram quantities of protein utilizing the principle of protein-dye binding. *Analytical Biochemistry*, 72, 248-254.

- Campbell, M.F., Kraut, C.W., Yackel, W.C., & Yang, H.S. (1985). Soy Protein Concentrate, *in New Protein Foods.* Altschul and Wilke Eds. Vol. 5, p 301.
- Choi, J.Y., & Kim, J. (2005). Fish protein recovered using pH shifting method and its physicochemical properties. *Journal of Ocean University of China*, 4(3), 224-228.
- Elizalde, B.E., Bartholomai, G.B., & Pilosof, A.M.R. (1996). The effect of pH on the relationship between hydrophilic/lipophilic characteristics and emulsification properties of soy proteins. *LWT-Food Science and Technology*, 29, 334–339.
- Goto, Y. (1989). Conformational states of ß-lactamase: Molten-globule states at acidic and alkaline pH with high salt. *Biochemistry*, 28(3), 945-952.
- Goto, Y., Calciano, L. J., & Fink, A. L. (1990). Acid-induced folding of proteins. *Proceedings of National Academy* of Sciences of the United States, 87, 573–577.
- Hu, H., Wu, J., Li-Chan, E.C.Y., Zhu, L., Zhang, F., Xu, X., Fan, G., Wang, L., Huang, X., & Pan, S. (2013). Effects of ultrasound on structural and physical properties of soy protein isolate (SPI) dispersions. *Food Hydrocolloids*, 30 (2), 647-655.
- Jambrak, A., Mason, T., Lelas, V., Herceg, Z., & Herceg, I. (2008). Effect of ultrasound treatment on solubility and foaming properties of whey protein suspensions. *Journal of Food Engineering*, 86 (2), 281–287.
- Jiang, J., Chen, j., & Xiong, Y.L. (2009). Structural and emulsifying properties of soy protein isolate subjected to acid and alkaline pH-shifting processes. *Journal of Agricultural and Food Chemistry*, 57 (16), 7576–7583.
- Jiang, J., Xiong, Y.L., & Chen, J. (2010). pH shifting alters solubility characteristics and thermal stability of soy protein isolate and its globulin fractions in different pH, salt concentration, and temperature conditions. *Journal of Agricultural and Food Chemistry*, 58 (13), 8035–8042.
- Jiang, J., Xiong, Y.L., & Chen, J. (2011). Role of ß-conglycinin and glycinin subunits in the pH-shifting-induced structural and physicochemical changes of soy protein isolate. *Journal of Food Science*, 76 (2), 293– 302.
- Jiang, J., Zhu, B., Liu, Y., & Xiong, Y. (2014). Interfacial structural role of pH-shifting processed pea protein in the oxidative stability of Oil/Water emulsions. *Journal of Agricultural and Food Chemistry*, 62(7), 1683-1691.
- Kristinsson, H.G., & Hultin, H.O. (2003). Changes in conformation and subunit assembly of cod myosin at low and high pH and after subsequent refolding. *Journal of Agricultural Food Chemistry*, 51, 7187– 7196.
- Kristinsson, H. G., & Hultin, H.O. (2004). Changes in trout hemoglobin conformations and solubility after exposure to acid and alkali pH. *Journal of Agricultural Food Chemistry*, 52, 3633–3643.

- Lee, H., Yildiz, G., Dos Santos, L.C., Jiang, S., Andrade, J., Engeseth, N.C., & Feng, H. (2016). Soy protein nanoaggregates with improved functional properties prepared by sequential pH treatment and ultrasonication. *Food Hydrocolloids*, 55, 200–209.
- Li, Y., Chen, Z., & Mo, H. (2007). Effects of pulsed electric fields on physicochemical properties of soybean protein isolates. *LWT-Food Science and Technology*, 40, 1167-1175.
- Liang, Y., & Kristinsson, H. G. (2007). Structural and foaming properties of egg albumen subjected to different pHtreatments in the presence of calcium ions. *Food Research International,* 40, 668–678.
- Manassero, C.A., Vaudagna, S.R., Anon, M.C., & Speroni, F. (2015). High hydrostatic pressure improves protein solubility and dispersion stability of mineral-added soybean protein isolate. *Food Hydrocolloids*, 43, 629-635.
- Molina, E., Papadopoulou, A., & Ledward, D.A. (2001). Emulsifying properties of high pressure treated soy protein isolate and 7S and 11S globulins. *Food Hydrocolloids*, 15, 263–269.
- Palazolo, G., Sorgentini, D., & Wagner, J. (2005). Coalescence and flocculation in o/w emulsions of native and denatured whey soy proteins in comparison with soy protein isolates. *Food Hydrocolloids*, 19(3), 595-604.
- Pearce, K.N., & Kinsella, J.E. (1979). Emulsifying properties of proteins: evaluation of a turbidimetric technique. *Journal of Agricultural and Food Chemistry*, 26, 716– 723.
- Puppo, M.C., Speroni, F., Chapleau, N., De Lamballerie-Anton, M., Anon, M.C., & Anton, M. (2005). Effect of high-pressure treatment on emulsifying properties of soybean proteins. *Food Hydrocolloids*, 19, 289–296.
- Santiago, L., Gonzalez, R., Remondetto, G., & Bonaldo, A. (1998). Emulsifying ability of proteins evaluated by response surface methodology. *Food Science and Technology-Lebensmittel-Wissenschaft Technologie*, 31(3), 259-264.
- Tsumura, K., Saito, T., Tsuge, K., Ashida, H., Kugimiya, W., & Inouye, K. (2005). Functional properties of soy protein hydrolysates obtained by selective proteolysis. *LWT-Food Science and Technology*, 38, 255-261.
- Yildiz, G., Andrade, J., Engeseth, N.C., & Feng, H. (2017). Functionalizing soy protein nano-aggregates with pHshifting and mano-thermo-sonication. *Journal of Colloid and Interface Science*, 505, 836-846.
- Zhang, Q., Tu, Z., Xiao, H., Wang, H., Huang, X., Liu, G., Liu, C., Shi, Y., Fan, L., & Lin, D. (2014). Influence of ultrasonic treatment on the structure and emulsifying properties of peanut protein isolate. *Food and Bioproducts Processing*, 92, 30–37.
- Zhang, Q., Tu, Z., Wang, H., Huang, X., Fan, Z.L., Bao, H., & Xiao, H. (2015). Functional properties and structure changes of soybean protein isolate after subcritical water treatment. *Journal of Food Science and Technology*, 52, 3412-3421.