



Effect of P₂O₅ Additive on Nuclear Radiation Shielding Behaviors of Lithium Aluminum Silicate (LAS) Glass System

Gulfem Susoy^{1*}

¹ Istanbul University, Faculty of Science, Department of Physics, 34134, Istanbul, Turkey (ORCID: 0000-0002-3760-1999)

(First received 1 October 2019 and in final form 29 October 2019)

(DOI: 10.31590/ejosat.638450)

ATIF/REFERENCE: Susoy, G. (2019). Effect of P₂O₅ Additive on Nuclear Radiation Shielding Behaviors of Lithium Aluminum Silicate (LAS) Glass System. *European Journal of Science and Technology*, (17), 530-538.

Abstract

In this work, shielding parameters of LAS (lithium-aluminum-silicate) Li₂O-Al₂O₃-SiO₂ glass samples have been reported with the help of the WinXCom code, a Windows version of the XCOM database. The effect of increasing P₂O₅ concentration on the shielding parameters has been examined in the used Li₂O-Al₂O₃-SiO₂ glass samples. The shielding effectuality of the materials for gamma-ray can be interpreted with the help of several different attenuation parameters which plays key role in understanding the shielding capabilities of the material. The mass attenuation coefficient, defined by $\mu_m = \mu/\rho$, is the most basic coefficient used to calculate the shielding parameters. These parameters are the mean free path (MFP), half value layer (HVL), tenth value layer (TVL), effective electron number (N_e) and equivalent atomic number (Z_{eq}). The exposure buildup factor (EBF) and GP fitting parameters are also calculated by the method of logarithmic interpolation using Z_{eq} of a Li₂O-Al₂O₃-SiO₂ glass system. The EBF values for Li₂O-Al₂O₃-SiO₂ glass samples show an inverse relation with N_e. Further, P1 (least N_e) offers maximum values of EBF and P6 (highest N_e) offers minimum EBF values. The change in different shielding parameters for the selected glasses was interpreted by considering three interactions with the substance (Photoelectric effect, Compton scattering and pair production). The obtained results show that the μ_m strongly depends on the photon energy, chemical composition and density of the shielding materials. It is clear to see that P6 glass sample having the highest P₂O₅ concentration is the most effective glass sample among the other glasses of Li₂O-Al₂O₃-SiO₂ system in nuclear radiation shielding ability.

Keywords: P₂O₅; gamma shielding; EBF;

P₂O₅ Katkılı Lityum Alüminyum Silikat (LAS) Cam Sistemlerinin Nükleer Radyasyon Zırhlamasına Etkisi

Öz

Bu çalışmada, XCOM veritabanının Windows sürümü olan WinXCom programı kullanılarak LAS (lityum-alüminyum-silikat) Li₂O-Al₂O₃-SiO₂ cam örneklerinin zırhlama parametreleri hesaplanmıştır. Kullanılan cam örneklerinde P₂O₅ konsantrasyonunun artan yüzde oranının zırhlama parametreleri üzerindeki değişim etkisi incelenmiştir. Gama ışını için malzemelerin koruyucu etkisi, malzemelerin zırhlama etkilerini anlamada kilit rol oynayan birkaç farklı zırhlama parametresi yardımıyla yorumlanabilir. $\mu_m = \mu/\rho$ ile tanımlanan kütle zayıflama katsayısı, zırhlama parametrelerini hesaplamak için kullanılan en temel katsayıdır. Bu parametreler ortalama serbest yol (MFP), yarı değer katmanı (HVL), onuncu değer katmanı (TVL), etkili elektron numarası (N_e) ve eşdeğer atom numarasıdır (Z_{eq}). Ayrıca maruz kalma faktörü (EBF) ve GP fitleme parametreleri de Li₂O-Al₂O₃-SiO₂ cam örnekleri için logaritmik enterpolasyon yöntemi ve Z_{eq} değerinin kullanılması ile hesaplanmıştır. Li₂O-Al₂O₃-SiO₂ cam örnekleri için EBF değerleri, N_e ile ters bir ilişki göstermektedir. Ayrıca, P1 cam örneği için EBF değeri maksimum değeri alırken (en az N_e), P6 cam örneği için minimum EBF değeri (en yüksek N_e) hesaplanır. Seçilen camlar için farklı zırhlama parametrelerinde gözlenen değişiklik, madde ile üç etkileşim göz önünde bulundurularak yorumlanmaktadır bu etkileşimler fotoelektrik etki, Compton saçılması ve çift oluşumdur. Elde edilen sonuçlar, kütle zayıflatma katsayısı (μ_m) değerinin fotonun enerjisine, cam örneklerinin kimyasal bileşimine ve zırhlama malzemelerinin yoğunluğuna

* Corresponding Author: Istanbul University, Faculty of Science, Department of Physics, 34134, Istanbul, Turkey, ORCID: 0000-0002-3760-1999, glfmsusoy972@gmail.com

bağlı olduğunu göstermektedir. En yüksek P₂O₅ konsantrasyonuna sahip olan P6 cam numunesinin diğer Li₂O-Al₂O₃-SiO₂ cam örnekleri arasından nükleer radyasyon koruma kabiliyeti bakımından en etkili cam numunesi olduğunu açıkça görülmektedir.

Anahtar Kelimeler: P₂O₅; gamma zırhlama; EBF.

1. Introduction

Ionizing radiations such as gamma-ray and x-ray are widely used in different fields such as medical, industrial and nuclear medicine [1]. The main idea in radiation protection is to know tolerable doses and to prevent radiation workers and the surrounding population from taking doses above it. The obstacle to be placed between the radiation source and the person will minimize the dose taken. The armor chosen for the different types of radiation must be different. The higher the material density and atomic number, the more protective it is against radiation [2]. Radiation protection refers to the principle of ALARA, known as **As Low As Reasonably Achievable** which means, it is necessary to administer a minimum dose which is reasonable. ALARA principle is applied according to three basic parameters; time (as little time as possible), distance (as far as possible) and shielding [3,4]. The calculation of radiation shielding depends on the type of radiation source, the location and energy dependence of the radiation, the mechanisms of radiation interaction with matter, and the determination of secondary radiation sources released as a result of the interaction of radiation [5]. Many properties of this material need to be studied to select the material to be used to reduce the effect of photon radiation. For this purpose, the linear attenuation coefficients (μ) of the substances are examined as a measure of the absorption of a photon by the substance. The linear attenuation coefficient gives the possibility of a photon passing any interaction per unit length; it is the sum of the possibilities of photoelectric attenuation (τ), Compton scattering (σ) and double formation (κ). Today, the majority of these materials are made of lead and lead-containing composites; however, lead has some disadvantages. First of all, these materials are heavy and this may cause some negligence in their use. On the other hand, the toxic effect of lead used in these materials and the fact that the lead has a brittle structure shortens the service life of the protective material [6]. In order to overcome this disadvantageous situation, the demand for glass materials as alternative materials is increasing [7-11]. Glass-ceramic materials have the same chemical composition as glass, but have a different structure from them. That is, typically 95-98% by volume is crystalline, while a small percentage is glassy. Glass ceramic materials are typically characterized by certain properties. Some of those; high power, low-even sometimes negative thermal expansion coefficient, high impact resistance, good resistance to thermal shock, and a range of optical properties. LAS (Li₂O-Al₂O₃-SiO₂), a combination of lithium aluminum silicate, is one of the most valuable and widely used glass-ceramic systems. This glass system has a wide range of useful features such as low thermal expansion coefficient (TEC), excellent mechanical properties and high thermal shock resistance [12-14]. It is an important step to add different nucleating agents (such as oxides) to reduce the crystallization temperature of glass-ceramic materials and limit the tendency to convert. The nucleating agents used repeatedly are ZrO₂ and TiO₂ oxides [15-16]. In addition, the effect of the use of P₂O₅ oxides, known as high moisture absorbing and small crystalline glass makers such as boric oxide and silicon dioxide, has been particularly investigated in LAS glass ceramics. Also, the glass-ceramic sample contains a small amount of MgO to reduce the melting point and a low concentration of lithium to reduce the cost of the material. Among the various types of oxides, phosphorus pentoxide (P₂O₅) known as highly hygroscopic and microcrystalline glass network former like boric oxide and silicon dioxide. On the other hand, P₂O₅ can be doped with rare earth and metals to manufacture special glasses such as medical implants for insoluble acid-resistance as well as for radiation shielding [17]. In this study, it is aimed to observe the nuclear radiation shielding properties of P₂O₅ additive on LAS (lithium-aluminum-silicate) glasses. In order to interpret these properties, several gamma-ray shielding parameters have been identified with exposure buildup factor (EBF) for five LAS glass samples with different P₂O₅ doped [18]. In this study, the WinXCom program was used to determine the mass attenuation coefficients of glass samples [19]. Other important gamma ray shielding parameters were calculated by using mass attenuation coefficients obtained by the WinXCom program. These parameters are, mean free path (MFP), half value layer (HVL), tenth value layer (TVL), effective electron number (N_e) and exposure buildup factor (EBF), respectively. Table 1 shows the density and molar percentages of P₂O₅ doped Lithium Aluminum Silicate (LAS) glass samples. The results from recent studies may provide a better understanding of the effect of the P₂O₅ additive on nuclear radiation shielding, and may also bring a different perspective to research on P₂O₅ oxide.

Table 1. Chemical Properties of the Investigated Glasses

Sample Code	SiO ₂	Al ₂ O ₃	Li ₂ O	MgO	ZrO ₂	TiO ₂	P ₂ O ₅	Sb ₂ O ₃	Density (g/cm ³)
P2	59	25.5	4	4	2	2	2	1.5	2.516
P3	59	24.5	4	4	2	2	3	1.5	2.519
P4	59	23.5	4	4	2	2	4	1.5	2.523
P5	59	22.5	4	4	2	2	5	1.5	2.528
P6	59	21.5	4	4	2	2	6	1.5	2.539

2. Material and Method

2.1. WinXCom Program

Theoretically calculated mass attenuation coefficient values are given as tables in the study conducted by Hubbell and Seltzer [20]. A suitable alternative method for manual calculations is to generate the attenuation data required by the computer. The tables in the above-mentioned study are used for these calculations. With this in mind, Berger and Hubbell [21] improved a computer program called XCOM for the calculation of attenuation coefficients and cross-sections for any element, mixture or compound in the energy region of 1 keV-100 GeV. There have been a number of updates to this program since then, and now a web version is also available. Lately, this well-known and widely used program has been adapted by Gerward et al. into the Windows infrastructure, and the Windows version is called WinXCom [22,25].

2.2. Calculation method of shielding parameters

The $\mu_m = \mu/\rho$ (mass attenuation coefficient) coefficient is a non-density-dependent coefficient and is calculated according to the law of Lambert-Beer for the attenuating materials examined.

$$\mu_m x = \ln\left(\frac{I_0}{I}\right) \quad (1)$$

where I_0, I and x are the incident photon intensity, attenuated photon intensity and thickness of the sample, respectively. On the other hand, the μ_m (cm²/g) values of compounds and mixture of different elements are theoretically formulated with the help of the mixture rule [26] defined by equation 2.

$$(\mu_m) = \sum_i w_i (\mu_m)_i \quad (2)$$

where w_i and are $(\mu_m)_i$ the weight fraction and mass attenuation coefficient of the i th element. The μ_m values of the sample glasses might be calculated for specific energy values with the help of the WinXCom program.

The effective atomic number (Z_{eff}) of the sample glasses can be calculated by taking the ratio of the total atomic and electronic cross-sections.

$$Z_{eff} = \frac{\sigma_{t,a}}{\sigma_{t,el}} = \frac{\frac{1}{N_A} \sum_i f_i A_i \left(\frac{\mu}{\rho}\right)_i}{\frac{1}{N_A} \sum_i \frac{f_i A_i}{Z_i} \left(\frac{\mu}{\rho}\right)_i} \quad (3)$$

In the equation 3, the N_A is Avogadro constant, f_i is the fractional abundance of i th element and A_i is the atomic weight of the i th element. The effective number of electrons is calculated by the following formula.

$$N_e = \frac{(\mu/\rho)}{\sigma_{t,el}} = \frac{N_A Z_{eff}}{\langle A \rangle} ; \langle A \rangle = \frac{M}{\sum_i n_i} \quad (4)$$

2.3. Essential theoretical parameters for gamma-ray shielding

To describe the radiation shielding efficiency for glass samples the essential theoretical parameters like HVL, TVL and MFP are interpreted for gamma-ray shielding. The HVL, TVL and MFP can be calculated by the mass attenuation coefficient (μ_m) presented in Eq. 5-6-7;

$$HVL = \frac{0.693}{\mu_m \rho} \quad (5)$$

$$TVL = \frac{\ln 10}{\mu_m \rho} \quad (6)$$

$$MFP = \frac{1}{\mu_m \rho} \quad (7)$$

2.4. The exposure buildup factor

While a single element has the atomic number Z , the compound materials have the equivalent atomic number (Z_{eq}) and describe the properties of glass systems. The Z_{eq} was used for calculating the exposure buildup factors (EBF) and the G-P fitting parameters.

$$Z_{eq} = \frac{Z_1(\log R_2 - \log R) + Z_2(\log R - \log R_1)}{\log R_2 - \log R_1} \quad (8)$$

where the R_1 and R_2 are the ratio of $(\mu_m)_{compton}/(\mu_m)_{total}$ and Z_1 and Z_2 refer the atomic numbers of the glass samples. G.P fitting parameters (b, c, a, X_k , d) for the glass samples were achieved by interpolation of equation 8 and detailed calculation procedures can be found from many studies [27-30]. Detailed studies on shielding parameter calculations are available [31-34].

3. Results and Discussion

Initially, theoretical calculations was used to compare the μ_m measurement results of the samples. For the calculation, the WinXCom code in the energy region of 0.015 MeV-15 MeV were used (can be seen in **Table 2**). The variation of μ_m values according to glass samples can be seen in **Figure 1**. The figure shows a quick decrease in the MAC values of the sample glasses to 0.03 MeV. The reason for this is that at low energies, the photon interacts with the substance in relation to $Z^4/E^{3.5}$. Then, as the photon energy value increases, a slower decrease is observed [35-37]. This is because Compton scattering and pair production processes are predominant in medium and high photon energies depending on Z and Z^2 . Finally, the glass sample P6 possesses the highest μ_m values among the studied glasses.

Table 1. Mass Attenuation Coefficients (μ_m) for the Glass Samples Estimated by WinXCom Program

E (MeV)	MAC (μ_m) (WinXCom)				
	P2	P3	P4	P5	P6
0,015	6,5163	6,5299	6,5436	6,5573	6,5710
0,02	3,7895	3,7955	3,8014	3,8074	3,8133
0,03	1,3003	1,3020	1,3038	1,3056	1,3074
0,04	0,8697	0,8704	0,8712	0,8720	0,8727
0,05	0,5382	0,5386	0,5390	0,5394	0,5398
0,06	0,3837	0,3839	0,3841	0,3844	0,3846
0,08	0,2517	0,2518	0,2519	0,2520	0,2521
0,10	0,1986	0,1987	0,1987	0,1988	0,1989
0,15	0,1487	0,1487	0,1488	0,1488	0,1488
0,20	0,1285	0,1285	0,1285	0,1286	0,1286
0,30	0,1077	0,1077	0,1077	0,1077	0,1078
0,40	0,0954	0,0954	0,0954	0,0954	0,0954
0,50	0,0867	0,0867	0,0867	0,0867	0,0867
0,60	0,0800	0,0800	0,0800	0,0800	0,0800
0,80	0,0701	0,0701	0,0701	0,0701	0,0701
1,00	0,0630	0,0630	0,0630	0,0630	0,0630
1,50	0,0513	0,0513	0,0513	0,0513	0,0513
2,00	0,0442	0,0442	0,0442	0,0442	0,0442
3,00	0,0360	0,0360	0,0360	0,0360	0,0360
4,00	0,0314	0,0314	0,0314	0,0314	0,0314
5,00	0,0285	0,0285	0,0285	0,0285	0,0285
6,00	0,0266	0,0266	0,0266	0,0266	0,0266
8,00	0,0241	0,0241	0,0241	0,0241	0,0241
10,00	0,0227	0,0227	0,0227	0,0227	0,0227
15,00	0,0212	0,0212	0,0212	0,0212	0,0212

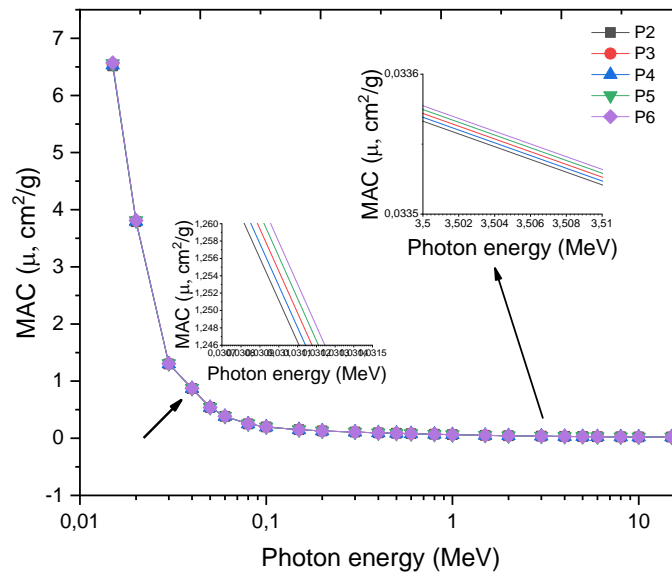


Figure 1. Mass attenuation coefficients (μ_m) of the sample glasses with photon energy from 0.015 to 15 MeV.

There are three main parameters used to specify the material thickness in selected photon energy, as well as to forecast the ability of the glass samples to be studied, such as MFP, HVL and TVL. Low values indicate superior protection ability. As can be seen from **Figures 2 and 3** the P6 glass sample having the highest energy and maximum P₂O₅ composition was found to reduce MFP, HVL and TVL values of Li₂O-Al₂O₃-SiO₂ glass system and improve the gamma attenuation capacity.

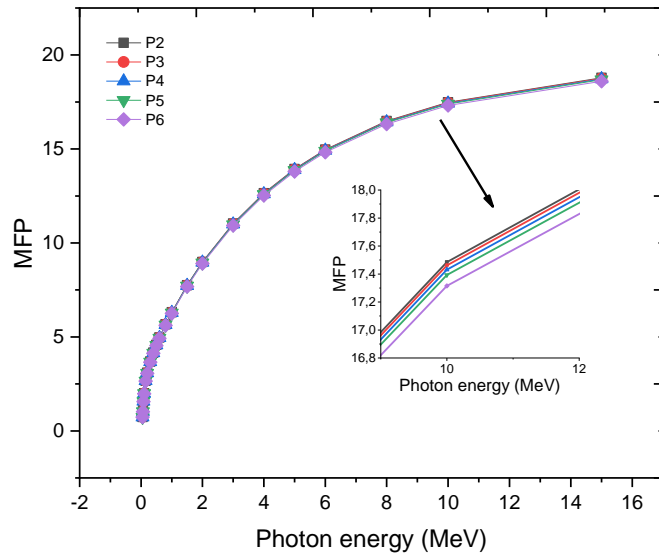
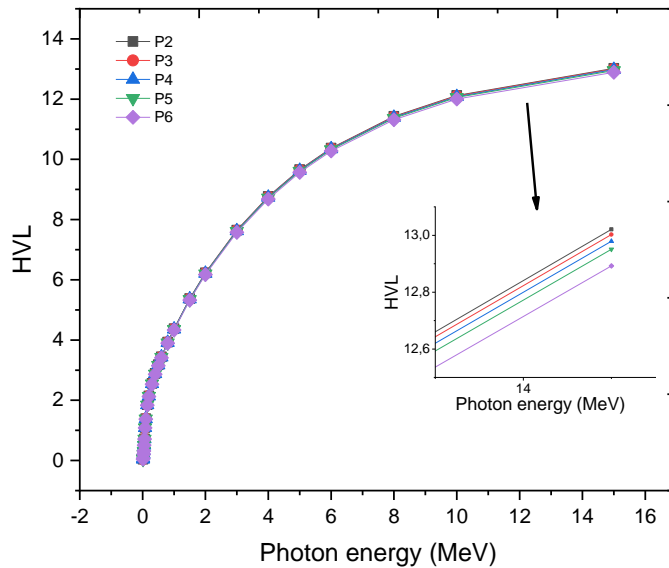
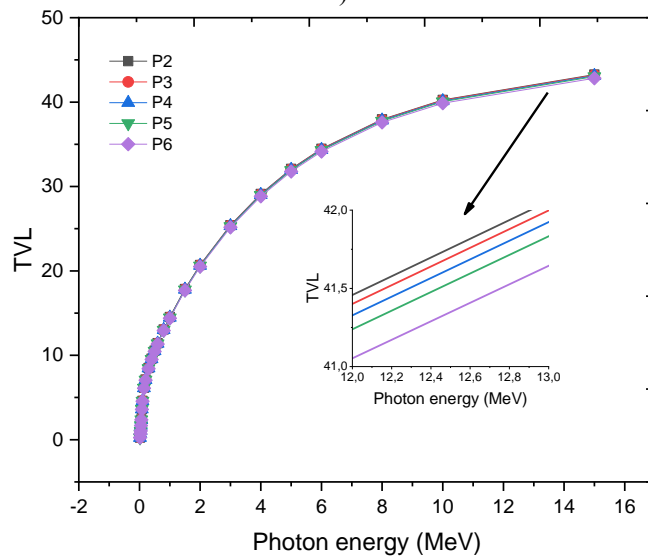


Figure 2. Mean free path (MFP) of investigated glass samples.



a)



b)

Figure 3. a) Half (HVL) and b) tenth value layer (TVL) of investigated glass samples.

The variation of MFP values for P2, P3, P4, P5, P6 glass samples are in the region of 0.06099 - 18.78489, 0.06079 - 18.75868, 0.06057 - 18.72511, 0.06033- 18.68425, 0.05994 - 18.5995 respectively.

Figure 4 shows the N_e values of $\text{Li}_2\text{O}-\text{Al}_2\text{O}_3-\text{SiO}_2$ glass samples that vary with photon energy and elemental composition of glass samples. As can be clearly seen from the figure, the N_e values are highest in the low energy zone and a sudden drop is observed after 0.1 MeV. N_e values slightly increase after 1.022 MeV energy value which is dominated by the pair production process. In addition, N_e values increase with the increase of P_2O_5 in $\text{Li}_2\text{O}-\text{Al}_2\text{O}_3-\text{SiO}_2$ glass system according to **Figure 4** the sample P2 has the maximum N_e value among the samples and these values vary between 4.8702-3.2496.

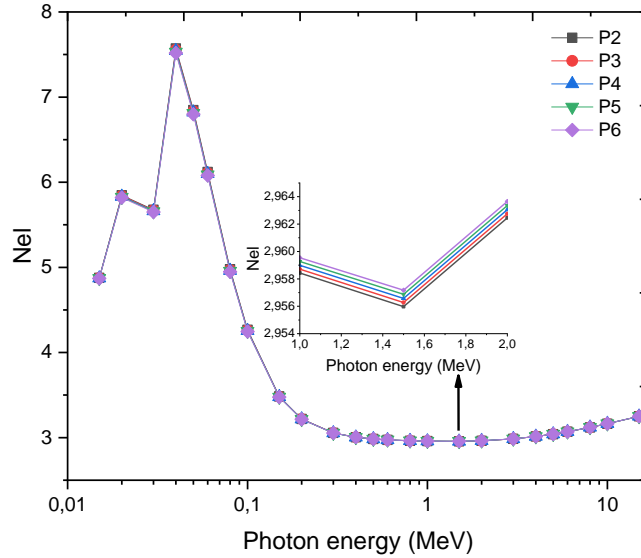


Figure 4. Effective electron density (N_{eI}) of the glass samples with photon energy

Variation of equivalent atom numbers Z_{eq} of glass samples for photon energies region from 0.015 MeV to 15 MeV can be seen in **Figure 5**. With the highest Z_{eq} value, P6 yields the minimum EBF values. The **Figure 6** represents the EBF variations of P2-P3-P4-P5-P6 glass samples at different photon energies using penetration depths 1, 2, 5, 10 mfp. As in the other graphs examined in this study, EBF graphs show the effect of partial photon interactions. When all glass samples are taken into consideration, EBF values take the smallest values at low energies. On the other hand, it is beheld that these values are higher in the middle and high energy regions. As can be seen from the **Figure 6**, the increase and decrease in EBF factors are due to different processes depending on photon energy. However, the heavy elements in the elemental composition of glasses cause an increase in the cross-section values of pair production and lead to the formation of more secondary photons. Therefore, especially in high penetration depths, EBF values are increased.

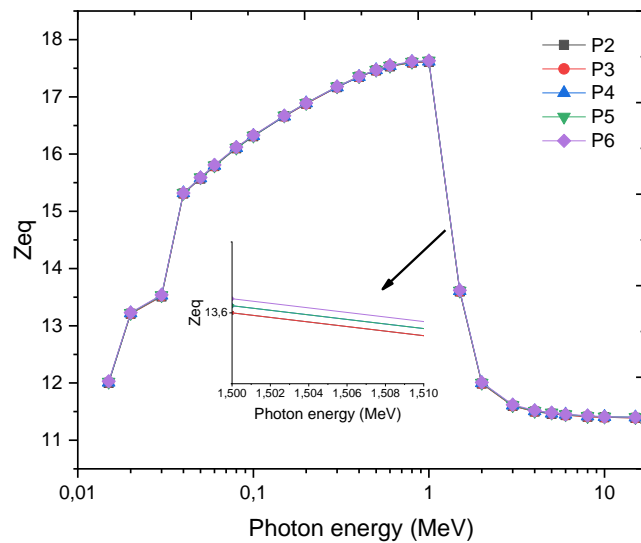


Figure 5. Evaluation of equivalent atomic numbers with incident photon energy range of 0.015-15 MeV

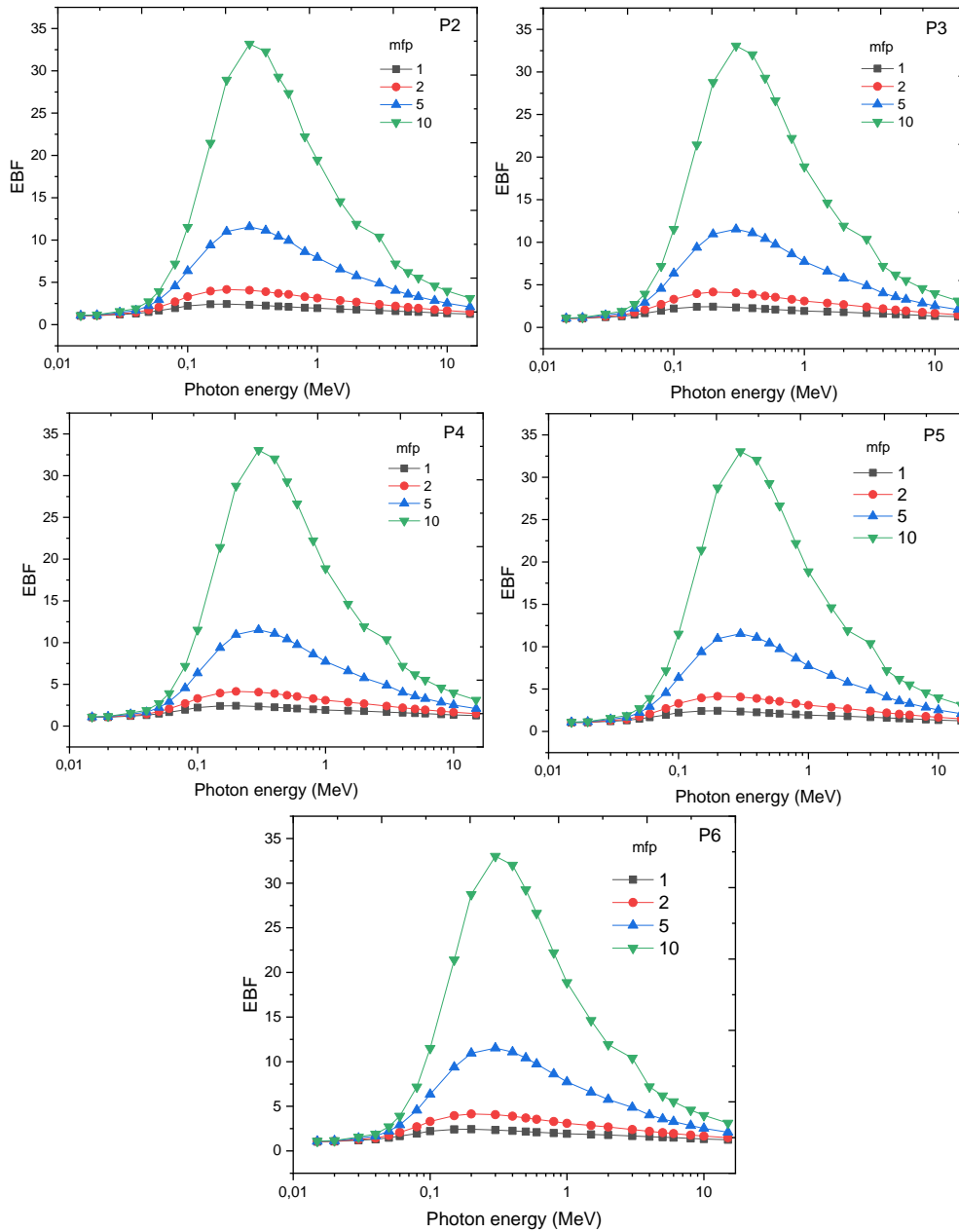


Figure 6. The exposure buildup factors in the energy region 0.015–15 MeV up to 10 mfp for the sample glasses

4. Conclusions

In this work, shielding parameters of LAS (lithium-aluminum-silicate) $\text{Li}_2\text{O}-\text{Al}_2\text{O}_3-\text{SiO}_2$ glass system reported with the help of the WinXCom program in the photon energy region of 0.015-15 MeV. We examine the impact of P_2O_5 addition on shielding parameters. The shielding effectuality of the materials for gamma ray can be interpreted with the help of several different parameters. These are the mass attenuation coefficient (μ_m), mean free path (MFP), half value layer (HVL), tenth value layer (TVL), effective electron number (N_e), equivalent atomic number (Z_{eq}) and exposure buildup factor (EBF). According to the results, it can be understood clearly that the P6 glass sample having the highest P_2O_5 addition is the most effective glass sample among the other glasses of $\text{Li}_2\text{O}-\text{Al}_2\text{O}_3-\text{SiO}_2$ system in nuclear radiation protection. In addition, when P_2O_5 contribution increases in $\text{Li}_2\text{O}-\text{Al}_2\text{O}_3-\text{SiO}_2$ glass system, the density of glass samples also increases. This suggests that the P6 glass sample in their present work is useful shielding material for protection from gamma rays.

References

1. Abuzaid, MM., Elshami, W., Steelman, C., (2018). Measurements of Radiation Exposure of Radiography Students During Their Clinical Training Using Thermoluminescent Dosimetry. *Radiat Prot Dosimetry*, 179(3): 1–4.
2. Trattner, S., Pearson, G. D. N., Chin, C., Cody, D. D., Gupta, R., Hess, C. P., et al. (2014). Standardization and Optimization of Computed Tomography Protocols to Achieve Low-Dose. *J Am Coll Radiol [Internet]*, 11(3): 271–8. Available from: <http://www.imagewisely.org>
3. ICRP. International Commission on Radiological Protection. (2009) Annual Report.
4. Commission E. (2019). Technical Recommendations for Monitoring Individuals Occupationally Exposed to. *Radiat Prot No* 160:128.
5. Kavaz, E., Tekin, H. O., Agar, O., Altunsoy, E. E., Kilicoglu, O., Kamislioglu, M., et al. (2019). The Mass Stopping Power / Projected Range and Nuclear Shielding Behaviors of Barium Bismuth Borate Glasses and Influence of Cerium Oxide. *Ceramias International* 45:15348-15357. <https://doi.org/10.1016/j.ceramint.2019.05.028>
6. Ngaile, J. E., Uiso, C. B. S., Msaki, P., Kazema, R., (2008). Use of Lead Shields for Radiation Protection of Superficial Organs in Patients Undergoing Head CT Examinations. *Radiat Prot Dosimetry*, 130(4):490–8.
7. Tekin, H.O., Kavaz, E., Papachristodoulou, A., Kamislioglu, M., Agar, O., Altunsoy Guclu, E. E., Kilicoglu, O., Sayyed, M.I. Characterization of SiO₂–PbO–CdO–Ga₂O₃ Glasses for Comprehensive Nuclear Shielding Performance: Alpha, Proton, Gamma, Neutron Radiation. *Ceramics International*. Available Online: 18 June 2019. <https://doi.org/10.1016/j.ceramint.2019.06.168>
8. Kilicoglu, O., Altunsoy, E.E., Agar, O., Kamislioglu, M., Sayyed, M.I., Tekin, H.O., Tarhan, N., (2019). Synergistic Effect of La₂O₃ on Mass Stopping Power (MSP)/Projected Range (PR) and Nuclear Radiation Shielding Abilities of Silicate Glasses. *Results in Physics* 14: 102424. <https://doi.org/10.1016/j.rinp.2019.102424>
9. Sayyed, M.I., Ali, A.A. Tekin, H.O., Rammah.Y.S., (2019), Investigation of Gamma-Ray Shielding Properties of Bismuth Borotellurite Glasses Using MCNPX Code and XCOM Program. *Applied Physics A* 125: 445. <https://doi.org/10.1007/s00339-019-2739-x>
10. Tekin, H.O., Kavaz, E., Altunsoy, E.E., Kamislioglu, M., Kilicoglu, O., Agar, O., Sayyed, M.I., Tarhan, N., (2019), Characterization of a Broad Range Gamma-Ray and Neutron Shielding Properties of MgO–Al₂O₃–SiO₂–B₂O₃ and Na₂O–Al₂O₃–SiO₂ Glass Systems. *Journal of Non-Crystalline Solids*, 518: 92-102. <https://doi.org/10.1016/j.jnoncrysol.2019.05.012>
11. Kavaz, E., Tekin, H.O., Yildiz Yorgun, N., Ozdemir, O. F., Sayyed, M.I., (2019), Structural and Nuclear Radiation Shielding Properties of Bauxite Ore Doped Lithium Borate Glasses: Experimental and Monte Carlo Study. *Radiation Physics and Chemistry* 162: 187–193. <https://doi.org/10.1016/j.radphyschem.2019.05.019>
12. Rawlings, R.D., Wu, J.P., Boccaccini, A.R., (2006). Glass-ceramics: Their Production From Wastes-a Review, *J. Mater. Sci.* 41: 733–761.
13. James, P.F., (1995). Glass-ceramic: New Compositions and Uses, *J. Non-Cryst. Solids* 181:1–15.
14. Tick, P.A., Borrelli, N.F., Reaney, I.M., (2000), Relationship Between Structure and Transparency in Glass-Ceramic Materials, *Opt. Mater.* 15(1):81–91.
15. Gua, X., Yang, H., Cao, M., (2005). Nucleation and Crystallization Behaviour of LAS System Glass-Ceramics Containing Little and no Fluorine, *J. Non-Cryst. Solids* 351:2133–2137.
16. Hoche, T., et al., (2011). ZrTiO₄ Crystallization in Nanosized Liquid-Liquid Phase-Separation Droplets in Glass – A Quantitative XANES Study, 13: p. 2550.
17. Sayyed, M.I., Khattari, Z.Y., Kumar, A., Al-Jundi, J., Dong, M.G., AlZaatreh, M.Y., (2018), Radiation Shielding Parameters of BaO–Nb₂O₅–P₂O₅ Glass System Using MCNP5 Code and XCOM Software. *Materials Research Express*, 5(11). <https://doi.org/10.1088/2053-1591/aadcd7>
18. Jiaqi, W., Changwei, L., Jianlei, L., Lei, H., Hua, G., Cui, L., Taoyong, L., Anxian, L., (2019), The Effect of Complex Nucleating Agent on the Crystallization, Phase Formation and Performances in Lithium Aluminum Silicate (LAS) Glasses. *Journal of Non-Crystalline Solids* 521:119486. <https://doi.org/10.1016/j.jnoncrysol.2019.119486>
19. Gerward, L., Guilbert, N., Jensen, K.B. and Leving, H. (2004). WinXCom—A Program for Calculating X-Ray Attenuation Coefficients. *Radiation Physics and Chemistry*, 71: 653-654. <http://dx.doi.org/10.1016/j.radphyschem.2004.04.040>.
20. Hubbell, J. H., Seltzer, S. M., (1995). Tables of X-ray Mass Attenuation Coefficients and Mass Energy Absorption Coefficients 1 keV to 20MeV for Elements Z = 1-92 and 48 Additional Substances of dosimetric Interest, NISTIR. 5632.
21. Berger, M. J, Hubbell, J. H., (1987/1999). XCOM: Photon Cross Sections Database, Web Version 1.2, Available at <http://physics.nist.gov/xcom>. National Institute of Standards and Technology, Gaithersburg, MD 20899, USA. (Originally published as NBSIR 87-3597 “XCOM: Photon Cross Sections on a Personal Computer”)
22. Gerward, L., Guilbert, N., Jensen, K. B., (2001). Leving H. X-ray Absorption in Matter. Reengineering XCOM. *Radiat Phys Chem.*, 60: 23-24.
23. Sayyed, M.I., Tekin, H.O., Kilicoglu, O., Agar, O., Zaid, M. H. M., (2018), Shielding Features of Concrete Types Containing Sepiolite Mineral: Comprehensive Study on Experimental, XCOM and MCNPX results. *Results Phys.* 11: 40.
24. ANSI/ANS 6.4.3, (1991). Gamma-ray Attenuation Coefficient and Buildup Factors for Engineering Materials. American Nuclear Society.
25. Kaur, S. A., Singh, P.S., Singh, T., (2016), Scope of Pb-Sn Binary Alloys as Gamma Rays Shielding Material, *Prog. Nucl. Energy.* doi:10.1016/j.pnucene.2016.08.022.
26. Sayyed, M. I., Qashou, S. I., Khattari, Z.Y., (2017). Radiation Shielding Competence of Newly Developed TeO₂-WO₃glasses, *J. Alloys Compd.* doi:10.1016/j.jallcom.2016.11.160.
27. Ekinci, N., Kavaz, E., Aygün, B., Perişanoğlu, U., (2019), Gamma Ray Shielding Capabilities of Rhenium-Based Superalloys,

- Radiat. Eff. Defects Solids.0150:1–17. doi:10.1080/10420150.2019.1596110.
28. Issa, S. A. M., Tekin, H. O., Erguzel, T. T., Susoy, G., (2019). The Effective Contribution of PbO on Nuclear Shielding Properties of $x\text{PbO}-(100 - x)\text{P}_2\text{O}_5$ Glass System: A Broad Range Investigation. Applied Physics A, 125 (640): 2-16. <https://doi.org/10.1007/s00339-019-2941-x>
 29. Tekin, H. O., Kilicoglu, O., The influence of gallium (Ga) additive on nuclear radiation shielding effectiveness of Pd/Mn binary alloys. Journal of Alloys and Compounds. 815 (2020) 152484. <https://doi.org/10.1016/j.jallcom.2019.152484>
 30. M.I. Sayyed, H.O. Tekin, O. Agar. Gamma photon and neutron attenuation properties of MgO–BaO–B₂O₃–TeO₂–Cr₂O₃ glasses: The role of TeO₂. Radiation Physics and Chemistry. 163 (2019) pp. 58-66. <https://doi.org/10.1016/j.radphyschem.2019.05.012>
 31. A. Aydogmuş Erik, E.Kavaz, Serkan Ilkbahar, U.Kara, C. E.Erik, H.O. Tekin. Structural and photon attenuation properties of different types of fiber post materials for dental radiology applications. Results in Physics 13 (2019) 102354. <https://doi.org/10.1016/j.rinp.2019.102354>
 32. Susoy, G., Effect of TeO₂ Additions on Nuclear Radiation Shielding Behavior of Li₂O–B₂O₃–P₂O₅–TeO₂ Glass-System, Ceramics International. Available Online: 12 October 2019 <https://doi.org/10.1016/j.ceramint.2019.10.108>
 33. Cebecioglu, R., Yildirim, M., Akagunduz, D., Korkmaz, I., Tekin, H.O., Atasever-Arslan B., Catal T., (2019). Synergistic Effects of Quercetin and Selenium on Oxidative Stress in Endometrial Adenocarcinoma Cells. Bratisl Med J,120(6):449 – 455. doi:10.4149/BLL_2019_72
 34. Sayyed, M. I., Kumar, A., Tekin, H.O., Kaur, R., Singh, M., Agar, O., Khandaker, M. U., (2020), Evaluation of Gamma-ray and Neutron Shielding Features of Heavy Metals Doped Bi₂O₃-BaO-Na₂O-MgO-B₂O₃ Glass Systems. Progress in Nuclear Energy 118 103118. <https://doi.org/10.1016/j.pnucene.2019.103118>
 35. Issa, A. M. S., Tekin, H. O., (2019), The Multiple Characterization of Gamma, Neutron and Proton Shielding Performances of $x\text{PbO}-(99-x)\text{B}_2\text{O}_3\text{-Sm}_2\text{O}_3$ Glass System. Ceramics International. 45 23561-23571. <https://doi.org/10.1016/j.ceramint.2019.08.065>
 36. Tekin, H.O., Kassab, L. R. P., Issa, A. M. S., Bordon, C. D. S., Altunsoy Guclu, E. E., da Silva Mattos, G.R., Kilicoglu, O., (2019). Synthesis and Nuclear Radiation Shielding Characterization of Newly Developed Germanium Oxide and Bismuth Oxide Glasses. Ceramics International. 45: 24664–24674. <https://doi.org/10.1016/j.ceramint.2019.08.204>
 37. Kilicoglu, O., Tekin, H.O., Bioactive Glasses and Direct Effect of Increased K₂O Additive for Nuclear Shielding Performance: A Comparative Investigation. Ceramics International. Available Online: 11 September 2019, <https://doi.org/10.1016/j.ceramint.2019.09.095>