

Kütahya Dumlupınar University Institute of Graduate Studies



Journal of Scientific Reports-B E-ISSN: 2717-8625

Number 10, August 2024

Owner On Behalf of Kütahya Dumlupınar University Prof. Dr. Süleyman KIZILTOPRAK (Rector), On Behalf of Institute of Graduate Studies Assoc. Prof. Dr. Eray ACAR (Director)

Editorial Board

Önder UYSAL Fatih ŞEN Oktay ŞAHBAZ Nevzat BEYAZIT Onur KARAMAN Cafer ÖZKUL Levent URTEKİN Ümran ERÇETİN Ceren KARAMAN Durmuş ÖZDEMİR Fatih Yavuz ILGIN Güray KAYA Pelin Çağım TOKAT BİRGİN Nataliia BALYTSKA Natalia ZUIEVSKA

Oksana VOVK

Nodor SULASHVILI Csoknyai TAMAS Tibor POOS Sait ALTUN Sevgi KARACA Ramazan BAYAT Muhammed BEKMEZCİ Ayşenur AYGÜN Safa DÖRTERLER Seyfullah ARSLAN Büşra TUTUMLU Merve ARSLAN Bahadır YÖRÜR Naciye Nur ARSLAN Kütahya Dumlupınar University Kütahya Dumlupınar University Kütahya Dumlupınar University Ondokuz Mayıs University Akdeniz University Kütahya Dumlupınar University Ahi Evran University Kütahya Dumlupınar University Akdeniz University Kütahya Dumlupınar University Erzincan Binali Yıldırım University Kütahya Dumlupınar University Kütahya Dumlupınar University Zhytomyr State Technological University National Technical University of Ukraine 'Igor Sikorsky Kyiv Polytechnic Institute' National Technical University of Ukraine 'Igor Sikorsky Kyiv Polytechnic Institute' The University of Georgia Budapest University of Technology and Economics Budapest University of Technology and Economics Kütahya Dumlupınar University Kütahya Dumlupınar University Kütahya Dumlupınar University Kütahya Dumlupınar University Kütahya Dumlupınar University Kütahya Dumlupınar University Kütahya Dumlupınar University Kütahya Dumlupınar University Kütahya Dumlupınar University Kütahya Dumlupınar University Kütahya Dumlupınar University



Journal of Scientific Reports-B was separated from Journal of Science and Technology of Dumlupinar University which started its publication life in 2000 and is a international peer-reviewed journal published regularly third times a year in April, August and December. The language of the journal is English. Articles submitted to the journal are evaluated by at least two referees who are experts in the subject and selected by the editorial board. All articles submitted to the journal are evaluated by the double-blind method. Articles submitted to our journal for review should not be previously published, accepted for publication and in the process of being evaluated for publication in another journal. All responsibility for the articles published in the journal belongs to the author(s).

The journal aims to share scientific studies carried out in the fields of science and engineering at national and international level with scientists and the public. Original research articles, review articles and short notes in science and engineering disciplines are accepted for the journal. Original research articles are expected to contain theoretical and experimental results and should not be published in other journals. In the review articles, it is expected that scientific, technological and current developments on a specific subject are reflected by using an extensive bibliography and made a satisfying evaluation of these. Short notes should be brief writings prepared to announce the first findings of an original study.

Editorial Policy

The journal is open access and the article evaluation period is between 1-2 months.

Correspondence Address: Kütahya Dumlupınar Üniversitesi Evliya Çelebi Yerleşkesi Fen Bilimleri Enstitüsü 43270 KÜTAHYA

Phone: 0 274 443 19 42 E-mail: joursrb@gmail.com Fax: 0 274 265 20 60 Webpage: https://dergipark.org.tr/en/pub/jsrb



Section Editors

Civil Engineering M. Çağatay KARABÖRK	Kütahya Dumlupınar University
Mechanical Engineering Ramazan KÖSE	Kütahya Dumlupınar University
Electrical-Electronics Engineering Kadir VARDAR	Kütahya Dumlupınar University
Computer Engineering Doğan AYDIN	Kütahya Dumlupınar University
Industrial Engineering Kerem CİDDİ	Kütahya Dumlupınar University
Mining Engineering Uğur DEMİR	Kütahya Dumlupınar University
Geology Engineering Muzaffer ÖZBURAN	Kütahya Dumlupınar University
Metallurgical and Materials Engineering İskender IŞIK	Kütahya Dumlupınar University
Food Engineering Muhammet DÖNMEZ	Kütahya Dumlupınar University
Environmental Engineering Nevzat BEYAZIT	Ondokuz Mayıs University
Mathematics Cansu KESKİN	Kütahya Dumlupınar University
Physics Huriye Sanem AYDOĞU	Kütahya Dumlupınar University
Chemistry Bülent ZEYBEK	Kütahya Dumlupınar University
Biology Nüket Akalın BİNGÖL	Kütahya Dumlupınar University
Biochemistry Derya KOYUNCU ZEYBEK	Kütahya Dumlupınar University
Occupational Health and Safety Cem ŞENSÖĞÜT	Kütahya Dumlupınar University
Software Engineering Şerif Ali SADIK	Kütahya Dumlupınar University

Advisory Board

Şükrü ASLAN Erdal ÇELİK Cemal PARLAK Muhammet DÖNMEZ İhsan ÖZKAN Ercan ARPAZ Yavuz GÜL Atac BASCETIN Taner ERDOĞAN Derek ABBOTT Kristian ALMSTRUP Josette Camilleri Yan-Ru LOU Ken HAENEN Fanming JIN Suneel KODAMBAKA Hyoyoung LEE Vinod TIWARI Sabine WURMEHL Kai XIAO Shahid ADEEL J. Marty ANDERIES Ayaga BAWAH Lilong CHAI Idiano D'ADAMO Sanjit DEB Caroline HACHEM-VERMETTE Marlia Mohd HANAFIAH Nick HOLDEN Chang-Wei HU Masashi KATO Tafadzwanashe MABHAUDHI Mubarak MUJAWAR Nidhi NAGABHATLA Gunnar SEIDE Jonathan Wong Yenchun Jim WU Jie ZHUANG

Sivas Cumhuriyet University/ Turkey Ankara Yıldırım Beyazıt University/ Turkey Ege University/ Turkey Kütahya Dumlupınar University/ Turkey Konya Technical University/ Turkey Kocaeli University/ Turkey Sivas Cumhuriyet University/ Turkey İstanbul Technical University/ Turkey Kocaeli University/ Turkey University of Adeliaide/ Australia Copenhagen University Hospital/ Denmark University of Birmingham/ UK Fudan University/ China Hasselt University/ Belgium Shanghai Jiao Tong University/ China Florida International University/ USA Sungkyunkwan University/Republic of Korea Banaras Hindu University/ India Leibniz Institute/ Germany Oak Ridge National Laboratory/ USA Government College University/ Pakistan Arizona State University/ USA University of Ghana/ Ghana University of Georgia/ USA Sapienza University of Rome/ Italy Texas Tech University/ USA University of Calgary/ Canada The National University of Malaysia/ Malaysia University College Dublin/ Ireland Sichuan University/ China Nagoya University/ Japan University of KwaZulu-Natal/ South Africa Universiti Teknologi Brunei/ Brunei United Nations University CRIS/ Belgium Maastricht University/ Netherlands Hong Kong Baptist University/ Hong Kong National Waiwan Normal University/ Taiwan University of Tennessee/ USA

JOURNAL OF SCIENTIFIC REPORTS-B

E-ISSN: 2717-8625

CONTENTS

RESEARCH ARTICLES

Detecting terror threat elements using natural language processing	1-12
Ahmet GÜLER, İsmail AKGÜLl*	

REVIEW ARTICLES

Green synthesis of nanoparticles the importance of use in food packaging: an overview 13-25 Cansu ÇATAL, Ayşenur AYGÜN, Rima Nour ElHOUDA TİRİ, Fatih ŞEN*



Contents lists available at Dergipark

Journal of Scientific Reports-B

journal homepage: https://dergipark.org.tr/en/pub/jsrb

E-ISSN: 2717-8625

JOURAL OF SCIENTIFIC REPORTS B

Number 10, August 2024

RESEARCH ARTICLE

Receive Date: 17.07.2024

Accepted Date: 20.08.2024

Detecting terror threat elements using natural language processing

Ahmet Güler^a, İsmail Akgül^{b,*}

^aErzincan Binali Yıldırım University, Graduate School of Natural and Applied Sciences, Department of Artificial Intelligence and Robotics, Erzincan 24002, Türkiye, ORCID: 0000-0003-0727-8278

^bErzincan Binali Yıldırım University, Faculty of Engineering and Architecture, Department of Computer Engineering, Erzincan 24002, Türkiye, ORCID: 0000-0003-2689-8675

Abstract

In today's world, making millions of data understandable has become important. To take faster steps in criminal matters, especially by using these data, data analysis should be done quickly. In this context, sentiment analysis performed with the natural language processing (NLP) method of artificial intelligence enables the elimination of possible loss of life and property. In addition, by listening to all radio frequencies at the same time in possible terror areas, the attacks of terror organizations can be analyzed with natural language processing methods, so that the attack can be prevented before it takes place. In this study, natural language processing methods of artificial intelligence were used in the analysis of text, audio, and image data in the virtual environment for the detection of terror threat elements. In this way, it is aimed to ensure the healthy intervention of law enforcement officers and the security of life by analyzing the talks of terror elements in terror zones. For this purpose, an 85% accuracy rate was reached with the word/sentence vector creation method GloVe in the first model created with the Spark NLP library on textual data. In addition, a 74% accuracy rate was achieved with the LSTM method on audio data, while a 71% accuracy rate was achieved with the GRU method on visual data.

© 2023 DPU All rights reserved.

Keywords: Deep learning; natural language processing; data preprocessing; feature extraction; classification methods; terror-threat elements

1. Introduction

Artificial intelligence has taken place in many areas of daily life. Artificial intelligence, voice processing (voice recognition, voice assistant, voice response, speech-to-text synthesis, text-to-speech synthesis), text processing (translation services, online chat and assistant, social media analytics and sentiment analysis, personalized text editing and suggestion), image processing (security, face recognition and surveillance, finding photos in social

media), analysis of health data and treatment planning (applications that assist healthcare personnel in the diagnosis and treatment planning process), autonomous driving systems (decision support systems in autonomous vehicles), big data analytics (behavior analysis with big data analysis), data processing (recommendation systems, ad suggestions, music suggestions, customer experience and smart campaign suggestions for the customer), smart applications in agriculture and livestock (image processing-based precision agriculture applications, precision animal production), cyber It has increased its use day by day in areas such as security (expert system for cyberattack detection and prevention, malware analysis) [1].

The spoken language that humanity has used since its existence until today has its characteristics and structure. Natural language processing, a sub-branch of artificial intelligence, is a technique that analyzes the features of world languages and sentiment analysis. Natural language processing is the most important building block in creating the language between humans and machines. In this way, it enables textual data to be converted into the desired language in the digital environment, logical answers to questions can be given, synthesis and summary of digital texts can be made, and machines can be directed with voice commands [2]. Natural language processing technique, which is still not at the desired level in today's technology, continues to develop.

Many methods have been used in the development phase of natural language processing science. The result values of these methods, model training times, number, and diversity of data are important parameters in proving themselves in natural language processing science. Deep learning is one of the most intriguing methods in recent years. With deep learning, it is possible to create language model analysis, voice analysis, decision-making systems, visual data, and models with multiple inputs and outputs [3]. Deep learning language model analysis helps us understand emotional expressions in any language. In this way, intention analysis and emotion classification can be performed on the analyzed language. Voice is one of the emotional building blocks that carries people's emotional burden more than words. It is possible to reach the idea of a person's emotion by analyzing the voice using the deep learning method. Thus, a decision can be made by classification with deep learning. It is also possible to classify visual data with the CNN deep learning method and to obtain text from the image with the RNN method. The classification process, which has many outputs such as angry, happy, fearful, etc., is made possible by the deep learning method [4].

In this study, natural language processing methods were used to detect terror threat elements through text, audio, and image data. The Spark NLP method was applied to textual data, the LSTM method was applied to audio data, and the GRU method was applied to visual data. Each model created is aimed to detect terror threat elements. The rest of the study is summarized as follows. Section 2 includes literature studies, Section 3 includes explanations about the contents of the materials used in the artificial intelligence model and the methods used, Section 4 includes research findings, and Section 5 includes conclusions and recommendations.

2. Literature study

2.1. Sentiment analysis studies with natural language processing

Seker (2016), conducted sentiment analysis with the machine learning method in his study. It revealed the value order of words by using TF-IDF management for feature extraction before natural language processing. After the feature processing, it used the Linear Regression machine learning method to classify emotions with an accuracy of 83% in Turkish data and 74% in English data [5]. Tuzcu (2020), made a sentiment classification of user comments. He used the Support Vector Machine, Naive Bayes, and Logistic Regression methods in his study. It reached an accuracy rate of 80.93% with the Support Vector Machine method, 77.57% with the Naive Bayes method, and 84.07% with the Logistic Regression method [6]. İlhan and Sağaltıcı (2020), conducted a sentiment analysis on comments received on Twitter. They ran their models through the Support Vector Machine, Naive Bayes, and Vader, and reached the highest accuracy rate of 64% with the Support Vector Machine [7].

Yilmaz et al. (2021), performed sentiment analysis on Turkish texts with deep learning. Since the diversity of the data used is of great importance in the reliability of the model, the success of deep learning in big data has been mentioned. It has been found that deep learning provides a 40% improvement in model accuracy in big data compared to other methods such as machine learning [8]. Yılmaz and Orman (2021), carried out a sentiment analysis with comments received on Twitter during the Covid 19 period. Using Support Vector Machine and Logistic Regression methods, an accuracy rate of 75% and 74.75% was achieved, respectively. It was observed that 89% accuracy was achieved in the model made with BERT. It was stated that the accuracy of the model reached 98.13% in the training reduced sentiment analysis from sentence structure to word structure [9].

Ekim and İnner (2021), reviewed many studies conducted with natural language processing. These studies include machine learning methods, deep learning methods, and word/sentence vector creation methods. They have shown that a significant number of models have been created in sentiment analysis and opinion mining studies with natural language processing since 2017 [10]. Yurt (2015), conducted a sentiment analysis of 2000 comments taken from the virtual environment. He classified the comments into 2 groups: positive and negative. He used the TF-IDF method in his study and achieved an accuracy rate of approximately 74% [11].

Bostancı and Albayrak (2021), conducted a study on recommending personalized content by performing sentiment analysis with natural language processing. They took the data from the comments in the virtual environment and trained their models. It was stated that an 83% accuracy rate was achieved as a result of the training [12]. Polat and Ağca (2022), divided the comments made on the internet into two classes, positive and negative, using the Random Forest method. They achieved an accuracy rate of approximately 77% [13]. Atlı and İlhan (2021), conducted a study on creating an emotion dictionary with natural language processing. In their studies, they showed that 38 different emotions could be extracted using machine learning methods [14].

2.2. Other studies on natural language processing

Albayrak (2020), discussed the preparation of graduate course curricula and contents with natural language processing. Data cleaning used the TF-IDF classification method after data preprocessing. At the end of his study, he made a week distribution and obtained a table chart showing the courses and exam days that should be covered each week [15]. Toğaçar et al. (2021) used the natural language processing technique to detect fake news on the internet. They used 3171 real and 3164 fake news to train the model. They reached a very high success rate of 91.48% in the model created using the LSTM method [16].

Canim (2019), conducted a study showing the semantic closeness of words used in ancient languages. Model training was carried out using the word vector creation method of natural language processing. In the model, words used in old Turkish that are not used today are included in the dataset. In the study, word vectors were created with CBOW and Skip-gram methods, and higher performance results were obtained with CBOW [17]. Kontuk and Turan (2020) classified comments on news sites according to age groups using natural language processing science. They divided the dataset, consisting of a total of 3925 comments, into 70% training and 30% testing. In the model created by the term frequency method, a 70% accuracy rate was achieved [18].

Dayan and Yılmaz (2022), studied sound classification and sound production using natural language processing and deep learning methods. They created training models by taking various sounds from the Kaggle website using CNN, LSTM-NLP and ANN methods. They achieved the highest success in voice classification with LSTM-NLP with an accuracy rate of 91%. At the same time, they created a model that allows machines to communicate with each other and to make sounds from the outside world sound similar to each other [19]. Küçük and Arıcı (2018), studied the rapidly increasing importance of deep learning in natural linguistics. They stated the importance of natural language processing in many areas such as text classification, information extraction, question answering, and text parsing [4].

Aksoy (2021), discussed the evaluation of open-ended exams with natural language processing in his study. In his study, a 97% accuracy rate was achieved with the KNN algorithm he used for the geography course. It has been

shown that this result has the highest accuracy rate among the courses [20]. Oflazer (2016), studied Turkish languages with natural language processing science. He managed to apply the sentence structure, language model and meaning extraction processes of the Turkish language using the word/vector method [21]. Delibaş (2008), discussed the process of finding spelling errors in Turkish language with natural language processing. The model was created using the root finding method. As a result of the training, a 92% accuracy rate was achieved [22].

3. Materials and methods

3.1. Proposed natural language processing methods

In the study, 3 different models were created for possible terror detection using natural language processing science. These models consist of attack detection steps from conversations or comments converted to text with Spark NLP, emotion analysis and language detection using the tone of voice feature with LSTM, and possible threat detection by converting images to text with the image caption method with GRU. These model steps are given in detail in Fig. 1.



Fig. 1. Model steps.

In Fig. 1., natural language processing methods are applied for each model. Models were trained with Spark NLP and RNN (LSTM, GRU) methods. Each model was trained, and studies were carried out on the detection of terror and threat elements.

3.2. Datasets

3.2.1. Textual dataset

The textual data used in the model created with Spark NLP was prepared by the Cornell University "Automated Hate Speech Detection and the Problem of Offensive Language" department [23]. The textual dataset distribution is shown in Table 1.

Table 1. Textual dataset distribution.	
--	--

Class	Number of Data
Hate	1430

Guler, A., and Akgül, I., (2024)/ Journal of Scientific Reports-B, 10, 1-12

Attack	19190
Safe	4163
Total	24783

In Table 1, the numbers of 1,430 hate, 19,190 attack and 4,163 non-dangerous sentences are expressed in the model. The success of offensive sentences is aimed in the model. Model training was carried out in the Google Collaboratory [24] environment.

3.2.2. Audio dataset

The audio dataset used in the model created with LSTM was downloaded from the Kaggle website [25]. Model training was carried out with a total of 1440 different sound files. Table 2 shows the audio dataset distribution.

Sentiment	Female	Male	Total
angry	96	96	192
calm	96	96	192
disgust	96	96	192
fear	96	96	192
happy	96	96	192
neutral	48	48	96
sad	96	96	192
surprise	96	96	192
Total	720	720	1440

Table 2. Audio dataset distribution.

Audio dataset: It contains 8 different emotions: angry, calm, disgust, fear, happy, neutral, sad, and surprise.

3.2.3. Visual dataset

The visual datasets used in the model created with GRU were downloaded from the Cocodataset website [26]. Fig. 2. shows a sampling of the data corresponding to index number 1 in the visual dataset. There are 5 descriptive sentences for each image, as shown in Fig. 2. There are 118,287 visual data in the training set and 5,000 visual data in the test set.

resmi_goster(indx=1) A giraffe eating food from the top of the tree. A giraffe standing up nearby a tree A giraffe mother with its baby in the forest. Two giraffes standing in a tree filled area. A giraffe standing next to a forest filled with trees.

Guler, A., and Akgül, I., (2024)/ Journal of Scientific Reports-B, 10, 1-12

Fig. 2. Visual dataset sampling.

In the image taken from the dataset in Fig. 2., there are 5 comments about the image content and the image. It includes information that the giraffe eats trees, location information of the giraffe in the picture, family information as mother and baby giraffe, and various information on customs and environmental issues.

4. Research findings

4.1. Attack detection from textual data with Spark NLP

Before training, tokenizer, normalization, and noisy data cleaning processes were completed and a pipeline was created via Spark NLP. Training was carried out using ELMo, GloVe, and BERT, which are the most used word/sentence vector creation methods in the world. Model accuracy rates and training time values obtained as a result of training with Spark NLP via ELMo, GloVe, and BERT are given in Table 3 and Fig. 3.

Sequence Number	Word/Sentence Method	Accuracy Rate	Training Time
1	ELMo	%84	17 minutes
2	GloVe	%85	1 minute
3	BERT	%84	5 minutes

Table 3. Spark NLP model accuracy-time table.



Guler, A., and Akgül, I., (2024)/ Journal of Scientific Reports-B, 10, 1-12

Fig. 3 Spark NLP model accuracy-time graph.

As a result of the training done with SparkNLP on ELMo, GloVe, and BERT, GloVe achieved the greatest success in detecting possible attack sentences. Although there is not much difference between GloVe and other methods in terms of accuracy success rate, GloVe managed to complete the training period in a very short time. Likewise, although there is no difference in accuracy rates between BERT and ELMo, the training time was much shorter in BERT than in ELMo. The times here may vary depending on the number of data, the characteristics of the computer on which training is performed, and the CPU-GPU-TPU structure. Normally, when these methods are trained without using Spark NLP, it has been observed that these times are much longer.

4.2. Emotion and language detecting from voice data with LSTM

Research shows that tone of voice has a more important role than words in intention analysis. It is thought that a voice with an angry, fearful, or disgusting theme is more likely to be intended to be offensive. In the created model, the aim was to find possible terror-threat intent by performing both tone of voice analysis and language detection. The LSTM method was used in the deep learning field of natural language processing in the model. During the model creation phase, the parameters were changed at each training result and the highest performance result, 74% accuracy, was achieved. Fig. 4. shows the voice analysis training and test graph.

27/27 [------] - 1s 53ms/step - loss: 0.9518 - accuracy: 0.7439 Accuracy of our model on test data : 74.38596487045288 %



Fig. 4. Voice analysis training and testing graph.

Stabilization was achieved in the loss and accuracy graph resulting from model training carried out with 100 epochs, as seen in Fig. 4. As shown in the figure, approximately the same accuracy rate was achieved after 40 epochs of training.

······································	
Prediction Results	Real Voice Tag
surprise	surprise
disgust	disgust
angry	angry
angry	angry
surprise	surprise
happy	happy
fear	fear
happy	happy
happy	neutral
disgust	disgust

Table 4. Sound prediction results.

In the study carried out to exemplify the accuracy of the model in Table 4, correct results were achieved in all other predictions, except for the happy tone neutral error. In addition, it is thought that the detection time will be shortened by detecting the language used in the communication network in the potential threat and terror area using natural language processing science.

4.3. Threat detection from visual data with GRU

Natural language processing has enabled sentiment analysis to be performed not only on textual data but also on images. Thus, it enables the detection of possible terror-threat elements by converting the contents of visual data into textual data.

Model training was performed with GRU to detect threat elements from visual data. Model training with GRU was carried out in the Google Collaboratory environment and lasted a total of 3 hours and 17 minutes. By making changes to the parameters, an accuracy rate of 71% was achieved. An example image with a terror theme is shown in Fig. 5.



Fig. 5. Terror-themed sample image.

The picture shown in Fig. 5., taken from the Internet, was tried to be predicted at the end of model training. As a result, the prediction of "three men in uniform with guns in their hands" was successfully achieved. Although there are normally 5 people in the picture, the program detected 3 people and managed to convert their information into text.

Fig. 6. shows an example image with a threat theme. The picture shown in Fig. 6. was taken from the Ekinlaw website [27] and contains threat figures. As a result of the model's prediction of the picture, the model again produced a successful result with the prediction of "a man holding a knife in his right hand".



Fig. 6. Threat-themed sample image.

In Fig. 6., although the human figures were blurred, it still detected the human figure and successfully expressed the threat element it had. When Fig. 6. is examined carefully, it can be seen that there are other people in the background. Since the haze level of the people in the background was high, the model was not successful in detecting these people. This shows that for the success of the model after a healthy training phase is carried out with the data encoded and transferred to the digital world, clean images are needed when giving the model output.

An example image with the theme of anger is shown in Fig. 7. The picture shown in the figure was taken from the Dentiss website [28] and contains the figure of a person with a feeling of anger. The model's prediction resulted in the comment prediction "a man is talking on a cell phone". As a result of the prediction, no information was obtained about anger. Since there were no pictures and comments of anger figures in Cocodataset, the prediction was unsuccessful. It is understood from the other pictures that successful results can be achieved by training by adding external pictures and comments. Since the detection of terror-threat elements was handled textually, audibly, and visually in the study, it has been proven in the above studies that this data, which cannot be successful visually, will lead us to success through speech texts and tone of voice.



Fig. 7. Anger-themed sample image.

5. Conclusion and recommendations

In this study, models working on both text, audio, and image data were created to detect terror threats using natural language processing methods. Accuracy rates in model training have been demonstrated and method comparisons have been made.

In the first model, textual data was studied. In this model created with the Spark NLP library, 3 different word/sentence vector creation methods were used. These methods are the most used ELMo, GloVe, and BERT methods in natural language processing science. Among these methods, it was obtained from the training results that GloVe was the most successful method in the dataset, both in terms of accuracy and time. The GloVe word/sentence vector creation method managed to create the model within 1 minute via the Google Collaboratory interface, reaching an accuracy rate of 85%.

In the second model, sound data was studied. 8 different emotions belonging to 1140 different sound files were examined. Model training was carried out with the LSTM method, which was obtained by developing the RNN method. Model code blocks were written with the code menu interface of the Kaggle website, and training was carried out many times by changing the parameters for accuracy. The most successful result among the trainings was achieved with an accuracy rate of 74%.

In the third model, visual data and interpretations of these visuals were studied. The GRU method, which is also an RNN method, was used in the model. The method of converting images into text, called image caption, has been applied in the model. Model installation, training, and prediction were carried out through the Google Collaboratory interface, and an accuracy rate of 71% was achieved.

When the accuracy rates obtained from models created using natural language processing science are examined, it is seen that the most successful results are obtained from textual data. The reason for this is that the structure of textual data is more stable than the structure of audio and video data. It is also known from studies that natural language processing is more successful in textual data. Among the models created based on audio and video data, the accuracy rates of the models in the study are above average. The study shows that when all frequencies are listened to unmanned at the same time in possible terror areas with natural language processing and converted into textual data, it will be possible to detect terror-threat elements. At the same time, the possible language used by terror-threat elements can be detected. In addition, one of the objectives of the study is to show that terror-threat acts can be ended before they occur by transforming visual data into text.

In examining textual data, the studies on the Kaggle website have an average success rate of 81%, while this study has an average success rate of 85%. In examining audio data, the studies on the Kaggle website have an average success rate of 72%, while this study has an average success rate of 74%. In addition, in examining visual data, while studies have an average success rate of 65%, this study had a success rate of 71%.

In this study, the detection of terror threats using natural language processing methods, which continue to develop, was discussed. It aims to contribute to the literature on examining textual data, examining audio data, and transforming visual data into textual data in the field of natural language processing. It is planned to conduct studies using different methods and different datasets in the future.

Author contribution

The authors' contribution rates in the study are equal.

Acknowledgements

The authors have no one to thank.

References

[1] Türkiye Cumhuriyeti Cumhurbaşkanlığı, "Dijital Dönüşüm Ofisi." https://cbddo.gov.tr/sss/yapay-zeka/ (accessed May. 25, 2022).

[2] Ç. Ballı, "Doğal dil işleme ile Türkçe içerikli paylaşımlardan sosyal medya kullanıcılarının duygu analizi," Yüksek Lisans Tezi, Ankara Üniversitesi, Fen Bilimleri Enstitüsü, Bilgisayar Mühendisliği Ana Bilim Dalı, Ankara, 2021.

[3] L. Deng and D. Yu, "Deeplearning: methods and applications," Foundations and Trends in Signal Processing, vol. 7, no. 3-4, pp. 197–387, 2014, doi: 10.1561/2000000039.

[4] D. Küçük and N. Arıcı, "Doğal dil işlemede derin öğrenme uygulamaları üzerine bir literatür çalışması," Uluslararası Yönetim Bilişim Sistemleri ve Bilgisayar Bilimleri Dergisi, vol. 2, no. 2, pp. 76–86, 2018.

[5] S. E. Seker, "Duygu Analizi (Sentimental Analysis)," YBS Ansiklopedi, vol. 3, no. 3, pp. 21-36, 2016.

[6] S. Tuzcu, "Çevrimiçi Kullanıcı Yorumlarının Duygu Analizi ile Sınıflandırılması," Eskişehir Türk Dünyası Uygulama ve Araştırma Merkezi Bilişim Dergisi, vol. 1, no. 2, pp. 1–5, 2020.

[7] N. İlhan and D. Sağaltıcı, "Twitter'da duygu analizi," Harran Üniversitesi Mühendislik Dergisi, vol. 5, no. 2, pp. 146–156, 2020, doi: 10.46578/humder.772929.

[8] Ş. Ş. Yilmaz, İ. Özer and H. Gökçen, "Türkçe metinlerde derin öğrenme yöntemleri kullanılarak duygu analizi," In International Symposium of Scientific Research and Innovative Studies, vol. 22, pp. 971–982, Feb 2021.

[9] M. C. Yılmaz and Z. Orman, "LSTM Derin Öğrenme Yaklaşımı ile Covid-19 Pandemi Sürecinde Twitter Verilerinden Duygu Analizi," *ActaInfologica*, vol. 5, no. 2, pp. 359–372, 2021, doi: 10.26650/acin.947747.

[10] H. E. Ekim and A. B. İnner, "Duygu analizi ve fikir madenciliği uygulamaları üzerine literatür taraması," Kahramanmaraş Sütçü İmam Üniversitesi Mühendislik Bilimleri Dergisi, vol. 24, no. 2, pp. 93–114, 2021.

[11] E. A. Yurt, "Türkçe metinlerde duygu analizi," Yüksek Lisans Tezi, Maltepe Üniversitesi, Fen Bilimleri Enstitüsü, Bilgisayar Mühendisliği Ana Bilim Dalı, İstanbul, 2015.

[12] B. Bostancı and A. Albayrak, "Duygu analizi ile kişiye özel içerik önermek," Veri Bilimi, vol. 4, no. 1, pp. 53-60, 2021.

[13] H. Polat and A. Yılmaz, "Tripadvisor kullanıcılarının Türkçe ve İngilizce yorumları kapsamında duygu analizi yöntemlerinin karşılaştırmalı analizi," *Abant Sosyal Bilimler Dergisi*, vol. 22, no. 2, pp. 901–916, 2022, doi: 10.11616/asbi.1103992.

[14] Y. Atlı and N. İlhan, "Duygu Analizi İçin Yeni Bir Sözlük; NAYALex Duygu Sözlüğü," Avrupa Bilim ve Teknoloji Dergisi, vol. 27, pp. 1050–1060, 2021, doi: 10.31590/ejosat.974886.

[15] A. Albayrak, "Doğal dil işleme teknikleri kullanılarak disiplinler arası lisansüstü ders içeriği hazırlanması," Bilişim Teknolojileri Dergisi, vol. 12, no. 4, pp. 373–383, 2020, doi: 10.17671/gazibtd.714447.

[16] M. Toğaçar, K. A. Eşidir and B. Ergen, "Yapay Zekâ Tabanlı Doğal Dil İşleme Yaklaşımını Kullanarak İnternet Ortamında Yayınlanmış Sahte Haberlerin Tespiti," *Journal of Intelligent Systems: Theory and Applications*, vol. 5, no. 1, pp. 1–8, 2021, doi: 10.38016/jista.950713.

[17] M. Canım, "Eski Dilde Kullanılan Sözcükler Arasındaki Anlamsal Yakınlıkların Doğal Dil İşleme Yöntemleriyle Tespiti," *Gümüşhane Üniversitesi Fen Bilimleri Dergisi*, vol. 9, no. 3, pp. 536–546, 2019, doi: 10.17714/gumusfenbil.514154.

[18] R. Kontuk and M. Turan, "NLP Kullanılarak Haberlerin Yaş Gruplarına Göre Sınıflandırılması," *Gazi University Journal of SciencePart C: Design and Technology*, vol. 8, no. 2, pp. 372–382, 2020, doi: 10.29109/gujsc.686177.

[19] A. Dayan and A. Yılmaz, "Doğal dil işleme ve derin öğrenme algoritmaları ile makine dili modellemesi," Dicle Üniversitesi Mühendislik Fakültesi Mühendislik Dergisi, vol. 13, no. 3, pp. 467–475, 2022, doi: 10.24012/dumf.1131565.

[20] N. Aksoy, "Türkçe dilinde yapılmış açık uçlu sınavların doğal dil işleme ile otomatik olarak değerlendirilmesi," Yüksek Lisans Tezi, Balıkesir Üniversitesi, Fen Bilimleri Enstitüsü, Elektrik-Elektronik Mühendisliği Ana Bilim Dalı, Balıkesir, 2021.

[21] K. Oflazer, "Türkçe ve doğal dil işleme," Türkiye Bilişim Vakfı Bilgisayar Bilimleri ve Mühendisliği Dergisi, vol. 5, no. 2, 2016.

[22] A. Delibas, "Doğal dil işleme ile Türkçe yazım hatalarının denetlenmesi," Yüksek Lisans Tezi, İstanbul Teknik Üniversitesi, Fen Bilimleri Enstitüsü, Bilgisayar Mühendisliği Ana Bilim Dalı, İstanbul, 2008.

[23] Kaggle, "Hate Speech and Offensive Language Dataset." https://www.kaggle.com/datasets/mrmorj/hate-speech-and-offensive-language-dataset/ (accessed May. 10, 2023).

[24] Colab, "Google Colaboratory." https://colab.research.google.com (accessed Apr. 20, 2023).

[25] Kaggle, "Speech Emotion Recognition using LSTM." https://www.kaggle.com/code/blitzapurv/speech-emotion-recognition-using-lstm/input/ (accessed May. 20, 2023).

[26] Cocodataset, "COCO dataset." https://cocodataset.org/#download/ (accessed May. 25, 2023).

[27] Ekinlaw, "Tehdit Suçu Nedir? Şartları Ve Cezası Neler?." https://www.ekinlaw.com/tehdit-sucu-nedir-sartlari-ve-cezasi-neler/ (accessed Jun. 6, 2023).

[28] Dentiss, "Doktora Tehdit Cezasız Kalmadı." https://www.dentiss.com/doktora-tehdit-cezasiz-kalmadi-y2924.html (accessed Jul. 6, 2023).



Contents lists available at Dergipark

Journal of Scientific Reports-B

journal homepage: https://dergipark.org.tr/en/pub/jsrb

E-ISSN: 2717-8625

JOURNAL OF SCIENTIFIC REPORTS B

Number 10, August 2024

REVIEW ARTICLE

Receive Date: 28.02.2024

Accepted Date: 27.04.2024

Green synthesis of nanoparticles the importance of use in food packaging: an overview

Cansu Catal^a, Aysenur Aygun^b, Rima Nour Elhouda Tiri^c, Fatih Sen^d*

^aDepartment of Materials Science & Engineering, Faculty of Engineering, University of Dumlupinar, 43000, Kutahya, Türkiye, ORCID: 0009-0000-9763-6678

^bSen Research Group, Department of Biochemistry, University of Dumlupinar, 43000, Kutahya, Türkiye, ORCID: 0000-0002-8547-2589 ^cSen Research Group, Department of Biochemistry, University of Dumlupinar, 43000, Kutahya, Türkiye, ORCID: 0000-0001-8153-3738 ^dSen Research Group, Department of Biochemistry, University of Dumlupinar, 43000, Kutahya, Türkiye, ORCID: 0000-0001-6843-9026

Abstract

Studies focusing on food quality and shelf life continue on the packaging of food products. Food industry professionals often find it challenging to preserve food that is tasty, practical, shelf-stable, and of excellent quality. Active antibacterial packaging technologies that can handle these difficulties have been developed through research and the development of antimicrobial materials for food applications. New development technological solutions such as biodegradable materials, antimicrobial packaging edible films, smart packaging, nanocomposite packaging, and nanosensors can be used to improve food safety and shelf life. An important research area that offers new perspectives and solutions for the food industry is nanotechnological applications. Although there are many physical and chemical ways of making nanomaterials, green synthesis is also the most acceptable method as environmentally friendly materials are used. The use of green synthetic nanoparticles (NPS) in food packaging has been extensively researched. It is estimated that green synthetic NPs used in packaging will minimize the damage to the environment while simultaneously affecting and increasing its performance. In addition, the synthesis of nanoparticles has gained great importance with the use of plant extracts, non-toxicity, and non-hazardous to the environment. In an effort to lessen the detrimental effects of technological practices on environmental and human health, society is concentrating on a greener future. Another innovative synthesis used to achieve safe and active packaging is called "green synthesis," and it is mentioned here. Using such environmentally friendly active packaging can minimize product losses, enhance food safety and quality, lower the risk of foodborne pathogen outbreaks, and reduce waste all while preserving sustainability. Food packaging that is both antimicrobial and ecologically friendly has the potential to greatly benefit from the new and developing field of nanotechnology. In this article, the importance of using nanomaterials in food packaging with the green synthesis method, the role of Au, Ag, ZnO, Cu, and TiO₂ metal nanoparticles on packaging due to their biological and antibacterial properties, and their therapeutic application areas are discussed. © 2023 DPU All rights reserved. *Keywords:* Antimicrobial; food packaging; green synthesis; nanoparticles.

1. Introduction

The chemical reaction of ambient oxygen and the growth of aerobic microbes determine the shelf life of perishable products. The quality of the food decreases due to the color, taste, and odor changes that occur when any of these element's act alone or together [1]. In addition to keeping the food cold to prevent or delay deterioration, different techniques in food packaging are solutions to protect food quality and ensure human safety [2]. According to, antimicrobial packaging for the food industry is a reliable technique to meet the above-mentioned needs. The bacteria grow stopped and the shelf life of foods is significantly increased by the application of antimicrobial agents to food contact materials [3]. Today, it is possible to make printing materials or devices with a length of 1 to 100 nm using nanotechnology. Food safety and shelf life can be increased by using nanomaterials [4], [5]. Nanoparticles (NPs) have a large antimicrobial activity due to their physical and chemical properties [6], [7], [8], [9]. Despite the more widespread use of NPs in food packaging, there are still concerns about customer perception and acceptability, toxicity, and potential health risks [10]. Some studies have shown that nanoparticles can migrate from packaging or containers to food. However, the movement of nanomaterials and the number of migration reports have also been proven in several experimental studies to be quite low compared to other migration rates. Established procedures for the synthesis of nanoparticles, also known as "green synthesis", are more effective and economical than conventional materials. As a result, researchers and manufacturers can create nanoparticles using a variety of ways. They also focus on environmentally friendly production as no harmful chemicals are used and do not require high pressure, or temperature [11], [12]. Green plant extracts, microorganisms, and bioactive molecules, which are natural resources, are used in green synthesis studies, so therefore, experts are turning to green synthesis technology to produce low-hazard syntheses. They have turned to developing environmentally friendly, clean, and non-toxic materials. In general, antimicrobial substances are divided into two classes organic and inorganic materials. Recently, quaternary ammonium salts, phenols, halogenated compounds, and chitosan are some of the commonly used organic materials [5]. When considering inorganic materials, metal oxides, metals, and metals bound to phosphates are mentioned. Many nanoparticles, including CaO, MgO, ZnO, and, TiO₂ have attracted attention because they can withstand difficult machining conditions with inorganic agents and have strong antibacterial effects on pathogens found in foods [13], [14]. Consumers are frequently exposed to microorganisms in packaged products that can cause allergies and other health problems. Therefore, it is necessary to seek safe antibacterial agents for coating food packaging surfaces. Agents used as antimicrobials include gold, magnesia, copper, titania, silver, zinc oxide, and selenium. These nanoparticles are widely used in medical equipment, food packaging, synthetic fabrics, water treatment, and other fields. Many industries can also benefit from its use as antimicrobial compounds coated on surfaces. In many studies, plant extracts have been used as natural reductants in the production of these nanoparticles and have been identified as an effective green synthesis method. Recently, when the studies in the literature are examined, there are many studies on the use of NPs as antimicrobials and antioxidants in active food packaging [15]. Silver nanoparticles were synthesized by using Cymbopogan Citratus plant leaf extract [16]. Besides having antifungal properties against C. albicans and A. niger it was determined that the synthesized NPs had a conventional structure that allowed them to penetrate the wall of fungi. Ag NPs showed antibacterial activity against E. coli, S. aureus, S. typhi, and K. pneumoniae bacteria. In another study, copper and silver nanoparticles were formed from cassia occidentalis leaf extract, characterized using various spectroscopic methods, and evaluated for antibacterial and antioxidant activity. According to study, the nanoparticles considered as a reducing agent for nitro compounds [17], due to this, a new category of packaging-based nanoparticles was developed. The aim of the study is to develop a green and environmentally friendly method for the synthesis of Ag and Cu nanoparticles using Cassia occidentalis extract.



Fig. 1. Active packaging diagram

2. Active food packaging

Food packaging protects the safety and quality of food by interacting with a food product and the food ecosystem [18], [19]. Active packaging is a new concept aimed at providing consumers with high-quality, safe food goods that have an extended shelf life [19]. The active packaging scheme for food packaging in line with the needs of consumers is shown in Fig. 1.

2.1. Using nanomaterials in food packaging and preservation

The creation of foods packaging is currently one of the key areas where nanomaterials are being used in the food industry. Nanomaterials can be utilized to preserve food in addition to producing lighter, more robust materials like plastic bottles and containers. Plastic is typically used to make materials for food packaging. Their biggest drawback is that they can't stop gases like oxygen and other tiny molecules from getting into food. Nanomaterials can stop light and gases from penetrating packaging and deteriorating food. They might also possess antibacterial qualities, which keep food safe from hazardous microorganisms and preserve its freshness over extended periods of storage. In the food packaging sector, innovation is being applied to produce more sustainable materials. The majority of metal nanoparticles (gold, copper, selenium, copper oxide, silver, titania, zinc oxide, and selenium) utilized in active packaging have potent biocidal capabilities [20]. Nanomaterials like nanocluster, titanium nitride, or titanium dioxide can be added to materials to change their qualities, such as making them lighter and stronger. Since the synthesis of NPs using physicochemical methods requires strong acidic chemicals and high temperatures, toxicity problems arise in the use of food packaging. Alternatively, green synthesis methods using microorganisms or plant extracts have recently attracted attention and started to be used [21]. Chemical pollutants are not present in the nanoparticles created using biological processes, which are regarded as secure, simple, and affordable. Because the use of nanoparticles in food packaging is still relatively new, there is little information on potential NP migration from food packaging to food [22], [23]. One of the most prevalent substances in nature is cellulose, which may be obtained from both plants and trees. From cellulose nanoparticles, scientists have created biodegradable composite membranes. According to research, these bio-based coatings can shield fresh food from dangerous bacteria, prevent water from entering packaging, and perhaps increase product shelf life. Bio-based nanomaterials may have uses in the food packaging industry to reduce food waste and the amount of foodborne diseases. Additionally, scientists are creating "smart" packaging that keeps track of food quality using nanometer-sized sensors. To find contaminants in food, a variety of nanoparticle-based detectors have been created. When pollutants come into contact with the

nanosensor, a reaction occurs between the nanomaterial and the pollutant, and pollutant detection can be achieved in this way [23].

3. Green synthesis of NPs

Conventional methods for obtaining NPs are not expensive, dangerous, and environmentally friendly. To circumvent these problems, a green method or naturally occurring sources and their byproducts are used for the synthesis of NPs. Green or biological synthesis of nanoparticles provides many positive properties by allowing the synthesis of NPs at low pressure, temperature, and pH levels and most importantly at a cheaper cost [15]. In the context of green nanotechnology, plant extracts such as nettle, linden, aloe vera, tea, and coconut are used [24]. Figure 2 shows the synthesis scheme of Pd-ZnO NPs using grapefruit extract. Previous studies on "green" nanoparticle production, methodologies, and benefits are reviewed in this section.



Fig. 2. Scheme of green synthesis of Pd@ZnO NPs from grapefruit extract (Reprinted with permission from [25], Copyright Elsevier).

3.1. Role of plant in green synthesis of nanoparticles

According to research, biomolecules found in plant extracts such as alkaloids, sugars, phenolic acids, polyphenols, and terpenoids serve as reducer and stabilizer agents during the formation of NPs [26]. Many plant parts, including whole plants, leaves, roots, fruits, blooms, seeds, bark, and stems, have the capacity to make NPs in an environmentally friendly manner. The use of plant extracts provides a simple, affordable, environmentally friendly, and virtually pollution-free process [27]. Plant extracts in NPs obtained by green synthesis contain many functional groups for example –COOH, –CHO, –COOR, -OH, and –NH. Therefore, these phytochemicals participate in NP formation and have a dual role in the morphology and composition of the produced NPs [28]. The use of plant extracts for the green synthesis of nanoparticles provides more benefits than the use of microorganisms because it is non-pathogenic and cost-effective. The size and applications of NPs produced via plant-mediated synthesis are listed in Table 1.

NPs	Synthesized by	Size (nm)	Applications	References
Ag	Mulberry fruit	80-150	Antibacterial activity	[29]
Au	Nigella arvensis	3-37	Antibacterial, antioxidant	[30]
Cu	Clove	15-20	activities	[31]
Fe	Tea leaves extract	30-100	Antimicrobial properties	[32]
Mn	Cinnamomum	50-100	Wastewater remediation	[33]
ZnO	Olive leaves	40-124	Photocatalytic activities	[29]

Table 1. Green synthesis and applications of metal nanoparticles in the literature.

3.2. The role of bacteria and fungi in obtaining nanoparticles by green synthesis method

The UV photo reduction process, and physical, chemical, and biological techniques are some of the ways to make nanoparticles; each has advantages and downsides. In comparison to chemical and physical methods, biological strategies for producing nanoparticles have many advantages. Because no hazardous reducing agent or stabilizing agent is employed in the synthesis of biologically generated nanoparticles, they are "eco-friendly". Bacteria are able to produce nanoparticles both intracellularly and extracellularly, making them a biofactory for the production of gold, silver, and cadmium sulphide. According to several studies, the enzyme NADH-dependent nitrate reductase is essential for transforming metal ions into nanoparticles [24], [26]. These environmentally friendly and safe particles have a wide range of uses in biochemical sensors, industry cosmetics, agriculture, medicine, and other fields. On the other hand, algae are a rich source of secondary metabolites, simple to grow, quick to scale, and known for their ability to hyper-accumulate heavy metal ions and re-modulate them into more pliable forms [34]. For the biogenic production of nanoparticles, fungi are desirable because they have a high metal tolerance and are simple to control. They also release a lot of extracellular proteins, which help the nanoparticles stay stable. Microscopically small filamentous fungi have been found to produce about 6,400 bioactive compounds. The fact that fungi produce a lot of proteins and enzymes, some of which can be employed for the quick and sustainable synthesis of nanoparticles, gives them an advantage over other microbes [35]. Table 2 mentions different microorganisms used in NPs synthesis and their applications.

Table 2. Recent advances	s in the use c	of microorganisms	in the production o	f nanostructured materials.

Source	NPs Produced	Applications	References
Escherichia sp.	Cu	Dye degradation	[36]
Aspergillus niger	ZnO	Antimicrobial	[37]
Bacillus sp.	Ag	Anticancer effect	[38]
Penicillium oxalicum	Fe	Penicillium oxalicum	[39]

Streptomyces spp	Fe	Biomedical	[40]
		application	
Periconium sp.	ZnO	Antimicrobial applications	[41]

Enzymes, and other organic components are essential for the green production of NPs [24], [26]. After release into suspensions or growing media, the biomolecules are what cause mono- and polydisperse NPs with various sizes and morphologies to form. Furthermore, the proteins that bacteria secrete may act as stabilizing substances to increase the stability of NPs. As a result, nanomaterials are created using a variety of natural extracts, including those from plants, bacteria, fungi, yeasts, and plant extracts. For the synthesis of controlled materials, the plant extract is the most efficient among them as reducer agents and stabilizing agents. A green nanoparticle is mass-producible and chemical-free, environmentally friendly, and less expensive. Therefore, nanoparticles made from 'green' materials and biocomponents are expected to be widely used in varied fields such as the cosmetic industries, environmental, food, and pharmaceutical [24].

3.3. Applications of green synthetic carbon dots used in food packaging

Investigated the effect of aqueous chitosan (CH) solution and green synthetic CDs (produced from banana) on the stability and shelf life of soy milk. Different concentrations of chitosan solution, banana-based CDs and soymilk samples were made to assess shelf life. The results obtained showed that CDs obtained by green synthesis would stop the growth of S. aureus bacteria. Soymilk containing 0.16% chitosan and 8% CD was stored at room temperature for 4 days and bacteria of Bacillus subtilis, E. coli was visibly reduced. As a result, it can be said that soy milk has a long shelf life. It was observed that bacterial growth decreased as CD concentration increased. On the other hand, bacteria such as B. subtilis, E. coli, S. aureus were grown in the medium, but as the CD concentration increased, the number of visible colonies decreased. On solid plates with 8% CD, only a small number of bacteria could grow (61, 11, and 8 for B. subtilis, E. coli and S. aureus respectively). Plates with a CD level of 10% have almost no bacterial colonies [42]. After waiting for 2 days, the control and the other samples have a better appearance. The control and the sample containing 0.16% CH showed a color change after 4 days of waiting, while the other samples containing 0.16% CH + 8% CD did not. Based on this information, it has been shown that the chitosan solution and CDs can be used for shelf-life extension applications in foods. The stability and shelf life of soy milk can be effectively extended by CDs and a chitosan aqueous solution [42]. A different study [43] reported employing soy protein isolate to successfully create nitrogen-doped CDs and then incorporated them into an anthocyanin-containing starch matrix extracted from the flower of Clitoria ternatea to produce a smart and economical biopolymer matrix used to monitor the freshness of packaged products. Scientists claim that the inclusion of CDs reduces the film's susceptibility to water and increases its mechanical strength. The termal stability of the starch film is also improved by the inclusion of green sythetic CDs. In another study [44], created CDs using polyvinyl alcohol and tea residues to create a very flexible. They discovered that the UV light blocking capacity of composite films increased with increasing WTR-CD (tea waste residue powder) content in PVA films. They discovered that the UV light blocking ability of composite films increased with the concentration of tea waste residue powder-CDs in PVA films. The composite films of PVA@WTR(tea waste residue powder)-CDs can block 100% of the UV-B and UV-C areas and 20-60% of the UV-A regions when the CD concentration is adjusted. Reviews claim that adjusting the transparency and thickness of the PVA@WTR-CD composite films allowed for the highest UV blocking to be attained. In addition, changes in the tensile strength and mechanical properties of PVA films were observed with the gradual introduction of UV blocker. Only when the grapes were exposed to UV light did significant, noticeable changes in fruit color and effect occur. After exposure to UV light for up to 30 hours, the grapes in the 2 different containers turned brown and shriveled more than the grapes in the other container.

Composite film (PVA@WTR-CDs) used to wrap the grapes in the container, which covers all information, shows the prevention of UV radiation harmful. By using waste, by-products and ecologically viable (green syntheses) resources as raw materials to produce CDs, it is possible to improve sustainability, bring costs in the food supply chain, and perhaps achieve various new uses [42].

4. Role of some metal nanoparticles in food packaging

In the realm of industry, reduction in food spoilage has been provided by the use of appropriate packaging materials and processes. With the introduction of nanotechnology in food packaging, solutions have been found to many packaging-related problems, including the short shelf life of some foods. Metal matrix nanocomposites, which are created by mixing biopolymer layers with metal-based nanoparticles, are a part of antimicrobial active packaging. When a nano-scale agent is created, the substance produced has entirely different physical and chemical properties than its macro-scale equivalent because a nanoparticle's size can range from 1 to 100 nm. By preventing the growth of food spoilage agents, different metals like (Cu) copper, (Zn) zinc, (Au) gold, (Ag) silver and (TiO₂) titanium dioxide are used to protect and package food products [19].

4.1. Au-NPs

Due to their remarkable biocompatibility and ability to conjugate with proteins, AuNPs are receiving a lot of attention these days. AuNPs have been shown to be capable of identifying a large variety of food pathogens. Food packaging and the medical industries have both become interested in AuNPs because of their oxidative catalytic qualities, inert and non-toxic nature, and therapeutic potential [45]. Milk is rich in nutrients and incredibly prone to microbial attack. For example, methylene blue is an organic color used to measure the amount of microbes in milk. Au-NPs can be used as an alternative to MB dye to identify the anionic component of microbials in milk. Au-NPs are used in combination with propidium monoazide-asymmetric PCR to find emetic Bacillus cereus. Milk containing long fragments of genomic DNA conjugated to Au-NPs is stabilized by the addition of NaCl. Visual detection by spectrophotometer or UV can be achieved after a short time. In addition, Au-NPs can be used to detect meat spoilage [46].

4.2. Ag-NPs

One of the most promising nanoparticles is silvers nanoparticle, which is a good fit for the food industry due to its advanced functional properties. Because of their potent antimicrobial activity against a variety of pathogens, silver nanoparticles that are produced using a variety of biological sources are frequently utilized. When it comes to cost, benefits, and environmental friendliness, biologically produced silver nanoparticles made with microorganisms are superior to chemically synthesized nanoparticles [47]. Ag-NPs are a better option than Au-NPs despite their chemical stability. Sharper damping bands, larger damping coefficients, higher scattering-extinction ratio and greater area improvement contribute to this. However, recent research has focused on optical properties to improve chemical stability. Additionally, Ag-NPs can be used to detect milk spoilage. For instance, in one of the published articles, Ag-NPs incorporated with cysteine and histidine were used to detect lactic acid in fresh milk without causing a color shift. Ag-NPs were bonded to lactic acid by the imidazole group of histidine and the thiol group of cysteine, which caused NPs to aggregate and cause a color change that was observed. [48], [49]. The polyphenols gallic, pyrogallic acids, rutin and quercetin have been used to make green synthesized silver nanoparticles. All AgNPs produced showed activity against harmful bacteria tested and the nanocomposite film showed strong antimicrobial properties. Using AgNPs as fillers [50], an agar-based nanocomposite film was made with the extract of Lagerstroemia speciosa, a medicinally used plant in northeast India, to form AgNPs. According to the findings, the addition of silver nanoparticles reduced the TS (tensile strength) while improving the EB (elongation break),

thermal stability, antibacterial qualities, and appearance of the nanocomposite films. has improved. Also, the orange and brown color of the compound layers could protect packaged foods from UV rays. Formed sodium alginate films doped with green-produced silver nanoparticles from the plant extract of Nymphae odorata and then tested the antibacterial activity of both the films and green-synthesized Ag NPs. The results showed that *S. aureus* and *E. coli* completely lost all their bacterial activities at very low Ag nanoparticle concentrations and similar effects were also shown in the films, supports the antibacterial activity of Ag NPs and films. In a different study [51], looked at the effect of thyme essential oil and green synthesis Ag NPs on polyvinyl alcohol-starch film. According to their findings, NPs and films containing 5% by weight essential oil exhibited the lowest activity against *E. coli* and *S. aureus*. Ag NPs containing thyme essential oil were also added, which improved the mechanical qualities and water resistance of the films. This study indicated how the addition of green synthetic Ag nanoparticles and essential oil improves the performance of nanocomposite bioactive film used in food packaging [52]. In another study by [53], a cellulose acetate-based nanocomposite film containing green synthetic silver nanoparticles was made for use as antibacterial packaging for some foodborne bacteria.

4.3. ZnO-NPs

ZnO NPs have excellent catalytic and photocatalytic activities and relatively high chemical reactivity. Additionally, they show a strong resistance to heat, UV light, and infrared light, which is useful for some food applications. Furthermore, zinc is a necessary micronutrient that the body uses for the biosynthesis of nucleic acids and proteins. ZNPs can thus be used in the food industry as long as they are taken at the right dosage[54][55].Because of its UV inhibition and being less expensive than Ag-NPs, ZnO-NPs are used to create effective food packaging, which also shows increased antibacterial activity. The absorption of ZnO-NPs into films, the mechanical strength of the packaging, the properties such as clogging resistance can significantly improve the packaging properties. ZnO-NPs produced from Catharanthus roseus showed significant antibacterial activity against B. thuringiensis, *P. Aeruginosa, P. aeruginosa, S. Aureus, E. coli, C. Jejuni,* and *B. Subtilis*. In conclusion, ZnO-NPs showed antibacterial activity on both gram (+) and gram (-) bacteria [56]. In a study on nanocomposite film, ZnO NPs produced by green synthesis method were produced from fruit pulp called cassia fistula. The results showed that the heat stability and density of ZnO nanoparticle films synthesized by the green synthesis method were improved. The produced films containing 4% and 2% ZnO NP exhibited a compact, smooth, and heterogeneous surface morphology compared to the control films. A nanocomposite film against *E. coli* showed impressive antibacterial activity [57].

4.4. Cu-NPs

As other nanofillers, copper-based nanofillers are crucial for enhancing the mechanical and barrier qualities of bio-based packaging films, among other performances. Biodegradable food packaging films are made using a variety of copper-based nanofillers, including copper or copper oxide nanoparticles, copper sulfide nanoparticles, and copper-doped alloys. When utilized as food packaging materials, copper-based nanofillers have strong, all-around antibacterial activity that can successfully slow the growth of foodborne pathogens[58]. Extracts of biological waste can be used as a green synthesis source to produce copper nanoparticles since it is easily accessible, affordable, environmentally friendly, and free of any byproducts that could be detrimental. All first through fourth instar Aedes aegypti larvae were destroyed by copper nanoparticles from Artocarpus heterophyllus at a concentration of 10 mg/L, according to a study by Sharon et al. According to Phang and Almade, CuO nanoparticles using environmentally friendly, non-toxic papaya peel aqueous extract show a high photocatalytic activity with low phytotoxicity in waste photocatalytic degradation of palm oil. Din et al. produced copper nanoparticles using (i) cranberry waste residues from fruit juice processing and (ii) aqueous extracts of unusable "false cranberry" berries.

These extracts are excellent candidates for the green synthesis of Cu-NPs due to the abundance of phenolic chemicals, especially anthocyanins, which are potent reducing agents. In another study, the formation of stable nanoparticles was investigated by transmission electron microscopy, and the oxidation state of copper in these aggregates was monitored by X-ray photoelectron spectroscopy. Gram (+) and Gram (-) bacteria were both successfully treated by the method the generated Cu-NPs antibacterial activity [59].

4.5. TiO₂-NPs

TiO₂ NPs are a suitable compound for the production of active food packaging because of their high compatibility with most biopolymers, excellent antimicrobial, ethylene scavenging, and UV protection properties [60]. Titanium dioxide, its high chemical stability and non-toxicity makes it an environmentally beneficial substance. The most effective component for shielding skin from ultraviolet (UV) rays is titanium dioxide nanoparticles, which are used in toothpastes, medicines, food colorants, and papers. Strong antibacterial capabilities can be seen in TiO₂ NPs. Using a methanolic extract of fruit peel agricultural wastes, Ajmal et al. produced inexpensive, environmentally friendly TiO₂ nanoparticles. It was found that nanocrystalline titanium dioxide NPs were present based on the X-ray diffraction spectrum. The production of TiO₂ NPs involves the reactions C-H, C-O, C=O and O-H. The functional groups were found in the fruit peel when the Fourier transform infrared was used to detect them. In SEM images, it was discovered that the TiO₂ NPs mediated by Plum, Kiwi and Peach were cylindrical, and all of the TiO₂ NPs had antibacterial and antioxidant properties that varied depending on their size and dosage [61].

5. Therapeutic application of nanoparticles

5.1. Anticancer activities

Cancer disease is expressed by uncontrolled cell division. There are about 200 different types of cancer. 8.2 million people die from cancer every year. The cancer treatment method known as nano-immune-chemotherapy was created by combining nanotechnology and immunology [27]. Different metal and metal oxide nanoparticles effectively inhibit the growth of cancer by showing cytotoxicity against malignant cells without harming normal cells. Ag NPs were created from pineapple peel waste extract by Das et al and have demonstrated antibacterial, anti-diabetic and cytotoxic activities against HepG2 cancer cells. It has been instrumental in both the treatment of serious diseases and the creation of drugs that can treat conditions such as cancer and diabetes. Additionally, it can be used to treat bacterial infections and repair wounds [62].

5.2. Antibacterial activities

Metal and metal oxides provide benefits against inhibiting bacterial growth. As an example, Basumatari et al. produced ZnO NPs using *Musa balbisiana Colla* extract at sizes between 45 and 65 nm. By releasing Zn^{2+} ions from ZnO nanoparticles that bind to the cell membrane and form reactive oxidative species, including *Bacillus, S. aureus* and *E. coli* showed significant antibacterial effect against both gram (+) and gram (-) bacteria [63].

5.3. Antioxidant activities

Antioxidants, being the top protectors of antioxidant cells, delay cell damage by stopping it. Carbon quantum dots (CQDs) made from biowaste pineapple comosus using a straightforward hydrothermal technique, according to Rajamanikandan et al., have antioxidant action. Determining the antioxidant activities of the synthesized nanoparticles is done in 3 different ways. It is known as radical scavenging activity, antioxidant capacity activity

and iron reducing capacity. In a study in the literature, it was determined that Ag NPs made from fruit pulp showed antioxidant activity due to DPHH ability. The -H groups and metal ions in this fruit give the essence of this fruit an antioxidant function [64].

6. Health risks and toxicity of nanoparticle applications used in the food industry

Although nanotechnology is a very promising technology with great potential in many industrial sectors, there are concerns regarding its use in the food industry. There are serious concerns that adverse effects may occur if particulate nanomaterials come into controlled or uncontrolled contact with the human body. It is simpler for these foreign compounds to enter the human body and alter the biochemical and physiological processes in the body thanks to the reduction in particle size of materials acquired with nanotechnology. It is becoming more and more likely that the use of nanomaterials in the food sector will result in particle nanomaterials entering tissues in the human body, accumulating hazardous contaminants, and negatively harming human health [65]. As a result of the lack of conclusive scientific evidence regarding the hazards and toxicity of nanomaterials, preventive measures are envisaged if serious doubts exist when placing nanofood products on the market. Nanotechnology promises to produce better packaging and healthier foods with the claim that it is an innovative technology that will break new ground in the field of food production. It has been shown that concerns about the health and environmental impacts of products produced with a new technology can seriously hinder public acceptance of those products or technologies [66].

7. Conclusion and future perspective

In the food industry, nanotechnology creates innovative food and intelligent packaging technologies. Inorganic nanoparticles are now well recognized as some of the most widely employed antibacterial substances across a variety of industries, particularly in the food packaging sector. It has been demonstrated that these inorganic nanoparticles have broad-spectrum antibacterial action, which can offer defence against a variety of pathogens, including systems like antibacterial coatings and edible films, and foodborne illnesses. As a result, there is now more research being done on these recently developed packages. Their use is still not particularly widespread, though. Zinc oxide, silver, copper, gold, selenium, titanium oxide, and other antimicrobial materials are utilized in food packaging. Since these antimicrobial agents exhibit strong activity at incredibly low concentrations and can effectively replace traditional chemical antibacterial materials, they are ideal agents. Finally, more study is required to establish safe methods of utilizing these nanoparticles in materials of food contact packaging systems and to manufacture non-toxic goods because it is still unknown whether inorganic nanoparticles are harmful and whether they can be mass-produced in the near future. One of the key objectives in the field of antimicrobial nanoparticles, according to study, is the environmentally friendly production of these cutting-edge materials. The use of microorganisms and plant extracts to make affordable, ecologically friendly antibacterial nanoparticles has been the subject of numerous investigations. They can also be employed in a wide range of industries, such as food packaging, medicines, and medical applications. Another intriguing advancement in the creation of food packaging polymers is the use of various types of nanocomposites in the beverage production industry that can be simply placed in glass bottles. It might serve as an alternative to antibiotics, which must be used more frequently and eventually lose their efficacy due to bacterial resistance. Before these chemicals may be employed in food packaging materials to properly limit microbial growth and safeguard consumers' health, further study must be conducted. In line with the studies, this article contains metal After nanoparticles (Au, Ag, ZnO, Cu, TiO₂) are obtained with green synthesis, they will have antibacterial, antifungal and antioxidant properties and will also contribute to green synthesis being an environmentally friendly synthesis.

Acknowledgement

The authors dedicated this publication to the 100th anniversary of the Republic of Türkiye. As scientists raised by Türkiye, they are proud to be citizens of this country.

References

[1] B. Kılınç, Ş. Çaklı, "Paketleme Tekniklerinin Balık Ve Kabuklu Su Ürünleri Mikrobiyal Florası Üzerine Etkileri.," *Su Ürünleri Dergisi*, vol. 18, no. 1, pp. 279–291, Mar. 2001. [Online]. Available: http://www.egejfas.org/tr/download/article-file/58112

[2] M. Vanderroost, P. Ragaert, F. Devlieghere, and B. De Meulenaer, "Intelligent Food Packaging: The Next Generation," *Trends Food Sci. Technol.*, vol. 39, no. 1, pp. 47–62, Sep. 2014, doi:10.1016/j.tifs.2014.06.009.

[3] D. S. Cha and M. S. Chinnan, "Biopolymer-Based Antimicrobial Packaging: A Review," Crit. Rev. Food Sci. Nutr., vol. 44, no. 4, pp. 223–237, 2004, doi: 10.1080/10408690490464276.

[4] S. A. O. Adeyeye, "Food Packaging and Nanotechnology: Safeguarding Consumer Health and Safety," *Nutr. Food Sci.*, vol. 49, no. 6, pp. 1164–1179, Dec. 2019, doi: 10.1108/nfs-01-2019-0020.

[5] M. Hosseinnejad and S. M. Jafari, "Evaluation of Different Factors Affecting Antimicrobial Properties of Chitosan," Int. J. Biol. Macromol., vol. 85, pp. 467–475, Apr. 2016, doi: 10.1016/j.ijbiomac.2016.01.022.

[6] S. Jafarzadeh, A. K. Alias, F. Ariffin, and S. Mahmud, "Characterization of Semolina Protein Film with Incorporated Zinc Oxide Nano Rod Intended for Food Packaging," *Pol. J. Food Nutr. Sci.*, vol. 67, no. 3, pp. 183–190, Sep. 2017, doi: 10.1515/pjfns-2016-0025.

[7] S. Jafarzadeh, A. Salehabadi, and S. M. Jafari, "Metal Nanoparticles as Antimicrobial Agents in Food Packaging," *Handbook of Food Nanotechnology: Applications and Approaches*, pp. 379–414, Jan. 2020, doi: 10.1016/b978-0-12-815866-1.00010-8.

[8] F. Göl et al., "Green Synthesis And Characterization Of Camellia Sinensis Mediated Silver Nanoparticles For Antibacterial Ceramic Applications," *Mater. Chem. Phys.*, vol. 250, p. 123037, Aug. 2020, doi: 10.1016/j.matchemphys.2020.123037.

[9] A. Aygun *et al.*, "Biogenic Platinum Nanoparticles Using Black Cumin Seed and Their Potential Usage as Antimicrobial And Anticancer Agent," *J. Pharm. Biomed. Anal.*, vol. 179, p. 112961, Feb. 2020, doi: 10.1016/j.jpba.2019.112961.

[10] U. Kamran, H. N. Bhatti, M. Iqbal, S. Jamil, and M. Zahid, "Biogenic Synthesis, Characterization and Investigation of Photocatalytic and Antimicrobial Activity of Manganese Nanoparticles Synthesized from Cinnamomum Verum Bark Extract," *J. Mol. Struct.*, vol. 1179, pp. 532–539, Mar. 2019, doi: 10.1016/j.molstruc.2018.11.006.

[11] H. Bar et al., "Green Synthesis of Silver Nanoparticles Using Latex of Jatropha Curcas," Colloids Surf. A Physicochem. Eng. Asp., vol. 339, no. 1–3, pp. 134–139, May 2009, doi: 10.1016/j.colsurfa.2009.02.008.

[12] M. Firat Baran et al., "Altın Nanomalzeme Sentezi ve Karekterizasyonu," Dicle Üniversitesi Mühendislik Fakültesi Mühendislik Dergisi, vol. 10, no. 3, pp. 1033–1040, Sep. 2019, doi: 10.24012/DUMF.551865.

[13] D. S. Cha and M. S. Chinnan, "Biopolymer-Based Antimicrobial Packaging: A Review," Crit. Rev. Food Sci. Nutr., vol. 44, no. 4, pp. 223–237, 2004, doi: 10.1080/10408690490464276.

[14] A. Aygün *et al.*, "Biological Synthesis Of Silver Nanoparticles Using Rheum Ribes And Evaluation Of Their Anticarcinogenic And Antimicrobial Potential: A Novel Approach In Phytonanotechnology," *J. Pharm. Biomed. Anal.*, vol. 179, p. 113012, Feb. 2020, doi: 10.1016/j.jpba.2019.113012.

[15] D. Pharma et al., "Facile Approach Towards Medical Textiles Via Myco-Synthesis Of Silver Nanoparticles," vol. 9, no. 13, pp. 11–18, 2017, Accessed: Dec. 20, 2023.

[16] S. A. Masurkar, P. R. Chaudhari, V. B. Shidore, and S. P. Kamble, "Rapid Biosynthesis Of Silver Nanoparticles Using Cymbopogan Citratus (Lemongrass) And Its Antimicrobial Activity," *Nano-Micro Letters 2011 3:3*, vol. 3, no. 3, pp. 189–194, Sep. 2011, doi: 10.1007/bf03353671.

[17] M. Gondwal and G. Joshi Nee Pant, "Synthesis and Catalytic And Biological Activities Of Silver And Copper Nanoparticles Using Cassia occidentalis," *Int. J. Biomater.*, vol. 2018, 2018, doi: 10.1155/2018/6735426.

[18] Z. Yu, W. Wang, F. Kong, M. Lin, and A. Mustapha, "Cellulose Nanofibril/silver Nanoparticle Composite As An Active Food Packaging System And Its Toxicity To Human Colon Cells," *Int. J. Biol. Macromol.*, vol. 129, pp. 887–894, May 2019, doi: 10.1016/j.ijbiomac.2019.02.084.

[19] T. V. Duncan, "Applications Of Nanotechnology In Food Packaging And Food Safety: Barrier Materials, Antimicrobials And Sensors," J. Colloid Interface Sci., vol. 363, no. 1, pp. 1–24, Nov. 2011, doi: 10.1016/j.jcis.2011.07.017.

[20] S. J. Peighambardoust, S. H. Peighambardoust, N. Mohammadzadeh Pournasir, and P. Pakdel, "Properties of Active Starch-based Films Incorporating a Combination of Ag, ZnO and CuO Nanoparticles For Potential Use In Food Packaging Applications," *Food Packag. Shelf Life*, vol. 22, p. 100420, Dec. 2019, doi: 10.1016/j.fpsl.2019.100420.

[21] S. A. Wadhwani, U. U. Shedbalkar, R. Singh, and B. A. Chopade, "Biogenic Selenium Nanoparticles: Current Status and Future Prospects," *Appl. Microbiol. Biotechnol.*, vol. 100, no. 6, pp. 2555–2566, Mar. 2016, doi: 10.1007/S00253-016-7300-7.

[22] S. Menon, S. D. Shrudhi, H. Agarwal, and V. K. Shanmugam, "Efficacy of Biogenic Selenium Nanoparticles from an Extract of Ginger towards Evaluation on Anti-Microbial and Anti-Oxidant Activities," *Colloid Interface Sci. Commun.*, vol. 29, pp. 1–8, Mar. 2019, doi: 10.1016/j.colcom.2018.12.004.

[23] G. Sharma *et al.*, "Biomolecule-Mediated Synthesis of Selenium Nanoparticles Using Dried Vitis Vinifera (Raisin) Extract," *Molecules* 2014, Vol. 19, Pages 2761-2770, vol. 19, no. 3, pp. 2761–2770, Feb. 2014, doi: 10.3390/molecules19032761.

[24] A. K. Mittal, Y. Chisti, and U. C. Banerjee, "Synthesis of Metallic Nanoparticles Using Plant Extracts," *Biotechnol. Adv.*, vol. 31, no. 2, pp. 346–356, Mar. 2013, doi: 10.1016/j.biotechadv.2013.01.003.

[25] E. E. Altuner, F. Gulbagca, R. N. E. Tiri, A. Aygun, and F. Sen, "Highly Efficient Palladium-Zinc Oxide Nanoparticles Synthesized by Biogenic Methods: Characterization, Hydrogen Production and Photocatalytic Activities," *Chemical Engineering Journal Advances*, vol. 14, p. 100465, May 2023, doi: 10.1016/j.ceja.2023.100465.

[26] S. Menon, S. D. Shrudhi, H. Agarwal, and V. K. Shanmugam, "Efficacy of Biogenic Selenium Nanoparticles from an Extract of Ginger towards Evaluation on Anti-Microbial and Anti-Oxidant Activities," *Colloid Interface Sci. Commun.*, vol. 29, pp. 1–8, Mar. 2019, doi: 10.1016/j.colcom.2018.12.004.

[27] B. Şahin *et al.*, "Cytotoxic Effects of Platinum Nanoparticles Obtained from Pomegranate Extract By The Green Synthesis Method on the MCF-7 Cell Line," *Colloids Surf. B Biointerfaces*, vol. 163, pp. 119–124, Mar. 2018, doi: 10.1016/j.colsurfb.2017.12.042.

[28] L. Sun, Y. Yin, F. Wang, W. Su, and L. Zhang, "Facile One-pot Green Synthesis of Au–Ag Alloy Nanoparticles Using Sucrose and their Composition-Dependent Photocatalytic Activity for the Reduction Of 4-nitrophenol," *Dalton Transactions*, vol. 47, no. 12, pp. 4315–4324, Mar. 2018, doi: 10.1039/c7dt03850J.

[29] D. Rueda et al., "Low-cost Tangerine Peel Waste Mediated Production of Titanium Dioxide Nanocrystals: Synthesis and Characterization," Environ. Nanotechnol. Monit. Manag., vol. 13, May 2020, doi: 10.1016/j.enmm.2020.100285.

[30] A. Chahardoli, N. Karimi, F. Sadeghi, and A. Fattahi, "Green Approach For Synthesis Of Gold Nanoparticles From Nigella Arvensis Leaf Extract And Evaluation Of Their Antibacterial, Antioxidant, Cytotoxicity And Catalytic Activities," *Artif. Cells Nanomed. Biotechnol.*, vol. 46, no. 3, pp. 579–588, Apr. 2018, doi: 10.1080/21691401.2017.1332634.

[31] K. M. Rajesh, B. Ajitha, Y. A. K. Reddy, Y. Suneetha, and P. S. Reddy, "Assisted Green Synthesis of Copper Nanoparticles Using Syzygium Aromaticum Bud Extract: Physical, Optical and Antimicrobial Properties," *Optik (Stuttg)*, vol. 154, pp. 593–600, Feb. 2018, doi: 10.1016/j.ijleo.2017.10.074.

[32] U. Kamran, H. N. Bhatti, M. Iqbal, S. Jamil, and M. Zahid, "Biogenic Synthesis, Characterization and Investigation of Photocatalytic and Antimicrobial Activity of Manganese Nanoparticles Synthesized from Cinnamomum Verum Bark Extract," *J Mol Struct*, vol. 1179, pp. 532–539, Mar. 2019, doi: 10.1016/j.molstruc.2018.11.006.

[33] S. O. Ogunyemi *et al.*, "Green Synthesis of Zinc Oxide Nanoparticles Using Different Plant Extracts and their Antibacterial Activity Against Xanthomonas Oryzae pv. oryzae," *Artif. Cells Nanomed. Biotechnol.*, vol. 47, no. 1, pp. 341–352, Dec. 2019, doi: 10.1080/21691401.2018.1557671.

[34] R. Chaudhary *et al.*, "An Overview of the Algae-Mediated Biosynthesis of Nanoparticles and Their Biomedical Applications," *Biomolecules* 2020, Vol. 10, Page 1498, vol. 10, no. 11, p. 1498, Oct. 2020, doi: 10.3390/biom10111498.

[35] M. Guilger-Casagrande and R. de Lima, "Synthesis of Silver Nanoparticles Mediated By Fungi: A Review," *Front. Bioeng. Biotechnol.*, vol. 7, p. 486092, Oct. 2019, doi: 10.3389/fbioe.2019.00287.

[36] M. Noman *et al.*, "Use of Biogenic Copper Nanoparticles Synthesized From A Native Escherichia sp. as Photocatalysts for Azo Dye Degradation and Treatment of Textile Effluents," *Environmental Pollution*, vol. 257, p. 113514, Feb. 2020, doi: 10.1016/j.envpol.2019.113514.

[37] V. N. Kalpana *et al.*, "Biosynthesis of Zinc Oxide Nanoparticles Using Culture Filtrates of Aspergillus Niger: Antimicrobial Textiles and Dye Degradation Studies," *OpenNano.*, vol. 3, pp. 48–55, Jan. 2018, doi: 10.1016/j.onano.2018.06.001.

[38] M. A. Almalki and A. Y. Z. Khalifa, "Silver Nanoparticles Synthesis from Bacillus sp KFU36 and its Anticancer Effect in Breast Cancer MCF-7 Cells Via Induction of Apoptotic Mechanism," *J Photochem. Photobiol B*, vol. 204, p. 111786, Mar. 2020, doi: 10.1016/J.JPHOTOBIOL.2020.111786.

[39] P. Mathur, S. Saini, E. Paul, C. Sharma, and P. Mehtani, "Endophytic Fungi Mediated Synthesis of Iron Nanoparticles: Characterization and Application in Methylene Blue Decolorization," *Current Research in Green and Sustainable Chemistry*, vol. 4, p. 100053, Jan. 2021, doi: 10.1016/j.crgsc.2020.100053.

[40] S. Rajeswaran *et al.*, "Multifarious Pharmacological Applications of Green Routed Eco-Friendly Iron Nanoparticles Synthesized by Streptomyces Sp. (SRT12)," *Biol Trace Elem Res*, vol. 194, no. 1, pp. 273–283, Mar. 2020, doi: 10.1007/s12011-019-01777-5.

[41] S. Ganesan *et al.*, "Green Synthesis of V2O5/ZnO Nanocomposite Materials for Efficient Photocatalytic and Anti-bacterial Applications," *Applied Nanoscience (Switzerland)*, vol. 13, no. 1, pp. 859–869, Jan. 2023, doi: 10.1007/S13204-021-01923-3.

[42] S. Jafarzadeh *et al.*, "Green Synthesis of Nanomaterials for Smart Biopolymer Packaging: Challenges and Outlooks," *Journal of Nanostructure in Chemistry 2023*, pp. 1–24, Feb. 2023, doi: 10.1007/S40097-023-00527-3.

[43] R. R. Koshy et al., "Preparation of pH Sensitive Film Based on Starch/carbon Nano Dots Incorporating Anthocyanin for Monitoring Spoilage of Pork," Food Control, vol. 126, p. 108039, Aug. 2021, doi: 10.1016/j.foodcont.2021.108039.

[44] A. S. Patil *et al.*, "Photophysical Insights of Highly Transparent, Flexible And Re-emissive PVA @ WTR-CDs Composite thin Films: A Next Generation Food Packaging Material for UV Blocking Applications," *J Photochem. Photobiol. A Chem.*, vol. 400, p. 112647, Sep. 2020, doi: 10.1016/j.jphotochem.2020.112647.

[45] S. Ghosh, S. Roy, J. Naskar, and R. K. Kole, "Plant-Mediated Synthesis of Mono- and Bimetallic (Au-Ag) Nanoparticles: Future Prospects for Food Quality and Safety," *J. Nanomater.*, vol. 2023, 2023, doi: 10.1155/2023/2781667.

[46] N. Kumar, R. Seth, and H. Kumar, "Colorimetric Detection Of Melamine In Milk By Citrate-Stabilized Gold Nanoparticles," Anal. Biochem., vol. 456, no. 1, pp. 43–49, Jul. 2014, doi: 10.1016/j.ab.2014.04.002.

[47] S. Sharma, N. Sharma, and N. Kaushal, "Utilization of Novel Bacteriocin Synthesized Silver Nanoparticles (AgNPs) for Their Application in Antimicrobial Packaging For Preservation Of Tomato Fruit," *Front. Sustain. Food Syst.*, vol. 7, p. 1072738, Feb. 2023, doi: 10.3389/fsufs.2023.1072738.

[48] A. Kumar, A. Choudhary, H. Kaur, S. Mehta, And A. Husen, "Metal-Based Nanoparticles, Sensors, And Their Multifaceted Application in Food Packaging," *Journal of Nanobiotechnology 2021 19:1*, vol. 19, no. 1, pp. 1–25, Aug. 2021, doi: 10.1186/s12951-021-00996-0.

[49] A. Aygün, S. Özdemir, M. Gülcan, K. Cellat, and F. Şen, "Synthesis And Characterization Of Reishi Mushroom-Mediated Green Synthesis Of Silver Nanoparticles for the Biochemical Applications," *J. Pharm. Biomed. Anal.*, vol. 178, p. 112970, Jan. 2020, doi: 10.1016/j.jpba.2019.112970.

[50] K. Basumatary *et al.*, "Lagerstroemia Speciosa Fruit-Mediated Synthesis Of Silver Nanoparticles And Its Application as Filler in Agar Based Nanocomposite Films For Antimicrobial Food Packaging," *Food Packag. Shelf Life*, vol. 17, pp. 99–106, Sep. 2018, doi: 10.1016/j.fpsl.2018.06.003.

[51] N. Srikhao *et al.*, "Bioactive Nanocomposite Film Based on Cassava Starch/Polyvinyl Alcohol Containing Green Synthesized Silver Nanoparticles," *J.Polym. Environ.*, vol. 29, no. 2, pp. 672–684, Feb. 2021, doi: 10.1007/s10924-020-01909-2.

[52] L. Zhao, M. Zhang, H. Wang, and S. Devahastin, "Effect of Carbon Dots in Combination With Aqueous Chitosan Solution on Shelf Life and Stability of Soy Milk," *Int. J. Food Microbiol.*, vol. 326, p. 108650, Aug. 2020, doi: 10.1016/j.ijfoodmicro.2020.108650.

[53] D. A. Marrez, A. E. Abdelhamid, and O. M. Darwesh, "Eco-Friendly Cellulose Acetate Green Synthesized Silver Nano-Composite as Antibacterial Packaging System For Food Safety," *Food Packag. Shelf Life*, vol. 20, p. 100302, Jun. 2019, doi: 10.1016/j.fpsl.2019.100302.

[54] W. Zhang, M. A. Sani, Z. Zhang, D. J. McClements, and S. M. Jafari, "High Performance Biopolymeric Packaging Films Containing Zinc Oxide Nanoparticles for Fresh Food Preservation: A review," *Int. J. Biol. Macromol.*, vol. 230, p. 123188, Mar. 2023, doi: 10.1016/j.ijbiomac.2023.123188.

[55] S. Smaoui *et al.*, "Zinc Oxide Nanoparticles in Meat Packaging: A Systematic Review of Recent Literature," *Food Packag. Shelf Life*, vol. 36, p. 101045, Apr. 2023, doi: 10.1016/j.fpsl.2023.101045.

[56] V. K. Pandey, S. N. Upadhyay, K. Niranjan, and P. K. Mishra, "Antimicrobial Biodegradable Chitosan-Based Composite Nano-Layers for Food Packaging," Int. J. Biol. Macromol., vol. 157, pp. 212–219, Aug. 2020, doi: 10.1016/j.ijbiomac.2020.04.149.

[57] M. Naseer, U. Aslam, B. Khalid, and B. Chen, "Green Route to Synthesize Zinc Oxide Nanoparticles Using Leaf Extracts of Cassia Fistula and Melia Azadarach and Their Antibacterial Potential," *Scientific Reports 2020 10:1*, vol. 10, no. 1, pp. 1–10, Jun. 2020, doi: 10.1038/s41598-020-65949-3.

[58] W. Zhang, S. Roy, and J. W. Rhim, "Copper-Based Nanoparticles for Biopolymer-Based Functional Films in Food Packaging Applications," *Compr. Rev. Food Sci. Food Saf.*, vol. 22, no. 3, pp. 1933–1952, May 2023, doi: 10.1111/1541-4337.13136.

[59] V. P. Aswathi, S. Meera, C. G. A. Maria, and M. Nidhin, "Green Synthesis of Nanoparticles from Biodegradable Waste Extracts and Their Applications: A Critical Review," *Nanotechnology for Environmental Engineering 2022 8:2*, vol. 8, no. 2, pp. 377–397, Aug. 2022, doi: 10.1007/S41204-022-00276-8.

[60] M. Alizadeh Sani *et al.*, "Titanium Dioxide Nanoparticles as Multifunctional Surface-Active Materials for Smart/Active Nanocomposite Packaging Films," *Adv. Colloid Interface Sci.*, vol. 300, p. 102593, Feb. 2022, doi: 10.1016/j.cis.2021.102593.

[61] N. Ajmal *et al.*, "Cost-Effective and Eco-Friendly Synthesis of Titanium Dioxide (TiO2) Nanoparticles Using Fruit's Peel Agro-Waste Extracts: Characterization, in Vitro Antibacterial, Antioxidant Activities," *Green Chem. Lett. Rev.*, vol. 12, no. 3, pp. 244–254, Jul. 2019, doi: 10.1080/17518253.2019.1629641.

[62] K. R. Singh, V. Nayak, J. Singh, A. K. Singh, and R. P. Singh, "Potentialities of Bioinspired Metal and Metal Oxide Nanoparticles in Biomedical Sciences," *RSC Adv.*, vol. 11, no. 40, pp. 24722–24746, Jul. 2021, doi: 10.1039/d1ra04273D.

[63] G. D. Saratale, R. G. Saratale, D. S. Kim, D. Y. Kim, and H. S. Shin, "Exploiting Fruit Waste Grape Pomace for Silver Nanoparticles Synthesis, Assessing Their Antioxidant, Antidiabetic Potential and Antibacterial Activity Against Human Pathogens: A Novel Approach," *Nanomaterials 2020, Vol. 10, Page 1457*, vol. 10, no. 8, p. 1457, Jul. 2020, doi: 10.3390/nano10081457.

[64] V. Vorobyova, G. Vasyliev, and M. Skiba, "Eco-Friendly 'Green' Synthesis of Silver Nanoparticles With The Black Currant Pomace Extract and its Antibacterial, Electrochemical, and Antioxidant Activity," *Applied Nanoscience (Switzerland)*, vol. 10, no. 12, pp. 4523–4534, Dec. 2020, doi: 10.1007/s13204-020-01369-z.

[65] C. F. Chau, S. H. Wu, and G. C. Yen, "The Development of Regulations for Food Nanotechnology," *Trends Food Sci. Technol.*, vol. 18, no. 5, pp. 269–280, May 2007, doi: 10.1016/j.tifs.2007.01.007.

[66] Z. Yu, W. Wang, F. Kong, M. Lin, and A. Mustapha, "Cellulose Nanofibril/Silver Nanoparticle Composite As An Active Food Packaging System And Its Toxicity to Human Colon Cells," *Int. J. Biol. Macromol.*, vol. 129, pp. 887–894, May 2019, doi: 10.1016/j.ijbiomac.2019.02.084.