

Electrospun Polyacrylonitrile/Polythiophene Fibers for Phosphate Anion Sensing

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Abstract: Conducting polymers (CPs) used in fiber structures offer an extraordinary range of materials due to their diverse properties such as electrical and optical properties, the possibility of both chemical and electrochemical synthesis, and ease of processing. Among CPs, polythiophene (PTh) is highly important due to its unique redox electrical behavior, ease of synthesis, and application in many fields.

In this study, 10 wt% polyacrylonitrile (PAN) fibers (P1), 10 wt% PAN/1 wt% PTh fibers (P2), and 10 wt% PAN/3 wt% PTh fibers (P3) were produced using an electrospinning technique. The structural, morphological, thermal, optical, and electrochemical properties of PAN fibers containing different amounts of PTh were characterized by Fourier transform infrared spectroscopy (FTIR), Scanning electron microscopy (SEM) and energy-dispersive X-ray spectroscopy (EDX), Thermogravimetric analysis (TGA), and Cyclic voltammetry (CV), respectively. FTIR, SEM-EDX, and TGA results supported the presence of PTh in PAN fibers.

The electrochemical behaviors of indium-tin-oxide (ITO) glasses coated with the P1, P2, and P3 fibers in phosphate buffer solution (PBS) at various concentrations were assessed by CV. These electrospun fibers containing PTh were used for phosphate anion sensing. For all fiber samples, the oxidation potential increased with a decreasing concentration of phosphate buffer solution. The obtained results indicated that the thermal stability and electrical conductivity of the fibers were affected by PTh. This study shows that PAN fibers containing PTh as anionic sensors can be used as new recognition models.

Keywords: Anion sensing, electrospinning, fiber, polyacrylonitrile, polythiophene.

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1. INTRODUCTION

In the past few decades, significant advances have been made in nanoscale one-dimensional nanostructures (1D-NS) such as carbon nanotubes, conjugated polymer nanofibers/nanotubes, inorganic semiconducting, and metallic nanotubes/nanowires (Long et al., 2011). Rods, tubes, wires, and fibers with one-dimensional nanostructures (1D-NS) represent the smallest sized structures that can be used for efficient charge transfer. In addition, these structures offer a fascinating optical, electronic, and magnetic property, a large specific surface area, and high mechanical strength. Therefore, these materials are very important for next-generation nanoscale device applications (Long et al., 2011; Ambade et al., 2017). It is known that the physical properties of conducting polymers (CPs) that

modulate the performance of optoelectronic devices are strongly influenced by the molecular orientation, organization, and geometry of the CPs. Therefore, research is increasing day by day to develop new materials with well-defined configurations and improved physical properties. Moreover, CPs mostly need to be nanostructured form to improve device performance. The biggest reason for this is that nanoscale CPs increase redox-mediated charge storage capacity in batteries and supercapacitors thanks to their high specific surface area (Long et al., 2011; Ambade et al., 2017). CPs possess excellent properties such as easy synthesis and processing conditions, chemical and structural diversity, adjustable conductivity, and structural flexibility (Yoon and Jang, 2009; Nambiar and Yeow, 2011; Le et al., 2017).

Recent advances in nanotechnology have allowed the production of versatile CP nanomaterials for a variety of applications including sensors/biosensors, electrochromic devices, electronic and optoelectronic devices, (Yoon and Jang, 2009; Nambiar and Yeow, 2011; Le et al., 2017). In particular, CP nanotubes and nanofibers have a deep impact on both fundamental research and potential applications such as the bio-sensors, nano-diode, nanodevices, nanocomposite materials, tissue engineering, templates for drug delivery, neural interface, and biomedical (Santos et al., 2010; Chen and Dai, 2011; Long et al., 2011; Llorens et al., 2013; Al-Ahmed et al., 2013; Moutsatsou et al., 2017; Mazdi et al., 2017; Park et al., 2019).

Polythiophene (PTh) is an important member of the family inherently conducting polymer (Kaloni et al., 2017). PTh has been widely studied for use in light-emitting diodes, water purification devices, molecular electronics, hydrogen storage, biosensors, and optoelectronic devices (Bouzzine et al., 2015; Kaloni et al., 2017). Generally, PTh and its derivatives are obtained by chemical oxidation and electrochemical synthesis (Bouzzine et al., 2015; Massoumi et al., 2016). However, few studies focused on studying the electrochemical properties of PTh nanofibers (Ambade et al., 2017).

In this study, firstly, nanostructured PTh polymers were synthesized via chemical oxidation polymerization. Then, indium tin oxide (ITO) glasses coated with the fiber membranes of 10 wt% poly(acrylonitrile) (PAN) containing 1 and 3 wt% PTh were prepared for the evaluation of their anion sensing properties. The electrospun fibers were characterized using FTIR, TGA, and SEM-EDX. The anion sensing behaviors of ITO glass substrates coated with 10 wt% PAN (P1), 10 wt% PAN/1 wt% PTh (P2), and 10 wt% PAN/3 wt% PTh (P3) fibers was evaluated using CV in phosphate buffer solution (PBS) prepared at different concentrations.

2. MATERIAL AND METHOD

2.1. Material

Thiophene (C_4H_4S , Aldrich), oxidant; iron(III)chloride ($FeCl_3$, Merck), chloroform ($CHCl_3$, Sigma-Aldrich), methanol (CH_3OH , Merck) and N,N-dimethylformamide (DMF, C_3H_7NO , Merck) were used as received. Poly(acrylonitrile) (PAN, $(C_3H_3N)_n$, average molecular weight 150.000 g/mol) was purchased from Sigma-Aldrich. Sodium perchlorate ($NaClO_4$, $\geq 98\%$, Sigma-Aldrich) was used as a supporting electrolyte for CV studies. Buffer solutions (0.1 M, pH 7.4) prepared in different molarities were prepared with sodium hydroxide (NaOH, Merck), disodium hydrogen phosphate dihydrate ($Na_2HPO_4 \cdot 2H_2O$, Riedel-de Haen) and sodium phosphate monobasic dihydrate ($NaH_2PO_4 \cdot 2H_2O$, Riedel-de Haen).

2.2. Chemical synthesis of PTh

PTh was synthesized by chemical in situ oxidative polymerization method described in the literature (Gök et al., 2007). Thiophene (1.92 ml, 24×10^{-3} mol) was mixed with a magnetic stirrer in 70 ml of chloroform. Anhydrous $FeCl_3$

(8.94 g, 0.055 mol) was dissolved in 180 ml of chloroform and added dropwise to the stirred monomer solution. The [oxidant]/[monomer] molar ratio was adjusted to be 2.3. Polymerization was performed at room temperature for 24 h. The dark brown PTh precipitate was accumulated by filtration and washed with chloroform. It was also washed with methanol to remove residual oxidant from PTh. During this process, the color changed from dark brown to brown. PTh powder was dried under a vacuum dryer at 50 °C for 24 h (Gök et al., 2007).

2.3. Preparation of the P1, P2 and P3 electrospun fibers

A concentration of 10 wt% PAN (P1) was dissolved at room temperature in DMF (10 mL). A homogeneous solution of the P1 was prepared by mixing with a magnetic stirrer for 24 h at room temperature. Then, 1 and 3 wt% PTh particles in 10 wt% PAN solution (3 mL) were dispersed at room temperature for 2 h, respectively. The solutions of 10 wt% PAN/ 1 wt% PTh (P2) and 10 wt% PAN/ 3 wt% PTh (P3) were stirred at room temperature for 72 h. Dark brown P2 and P3 solutions were obtained. Fiber production was performed with a hand-made electrospinning system. In the study, EMCO 4300 model direct current converter was used to generate current from a direct current (DC) power supply. The polymer solutions were located into loaded into a plastic syringe with a 24-gauge stainless steel needle. The optimized electrospinning parameters during the process were determined as a solution flow rate of 0.01 mL/h, the application voltage of 12 kV, and a needle tip-to-collector distance of 8 cm.

2.4. Characterization of the P1, P2 and P3 electrospun fibers

Redox behaviors of the P1, P2 and P3 fibers between -0.3 and +1.2V were evaluated using a Gamry 300 model potentiostat with a three-electrode system at a scan rate of 100 mV/s.

The behaviors of the anion sensitivity of the P1, P2, and P3 fibers were examined with CV measurements in 0.1 M $NaClO_4$ electrolyte solution with phosphate buffer prepared in varying concentrations.

Fourier transform infrared (FTIR) spectra of the P1, P2 and P3 fibers were recorded in the range 400–4000 cm^{-1} with a 4 cm^{-1} resolution from KBr pellets on a Fourier transform infrared spectroscopy (PerkinElmer, Frontier, USA) .

The morphology and elemental composition of fibers were investigated with scanning electron microscopy (SEM) and energy-dispersive X-ray spectroscopy (EDX) (Quanta 250 scanning electron microscope and Phillips XL-30S FEG microscope). Thermogravimetric analysis (PerkinElmer, Pyris Diamond Series TG/DTA model, USA) of the fibers was carried out in heating at a rate of 10 °C/min in the presence of an N_2 atmosphere from 25 to 700 °C.

3. RESULTS AND DISCUSSION

3.1. FTIR results

The FTIR spectra of P1, P2, and P3 fibers are shown in Figure 1. A broad absorption band of the P1 fibers at 3530 and 3448 cm^{-1} is due to the overlap of the N-H and O-H stretching vibration along the polymer backbone (Zhang et al., 2010; Eren et al., 2014). The absorption bands at 2940, 2242, 1723, 1451, 1072, and 536 cm^{-1} arise due to CH stretching in CH and CH_2 groups, C \equiv N stretching, C=O stretching, C-H bending, C-N bending, and C=O twisting, respectively (Zhang et al., 2010; Duan et al., 2012). The strong absorption band of P2 and P3 fibers at 3448 cm^{-1} is associated with the N-H stretching vibration (Eren et al.,

2014). The absorption bands at 1491 and 1437 cm^{-1} arise due to C=C asymmetric and symmetric stretching vibrations of thiophene ring, respectively (Gök et al., 2007; Eren et al., 2014). The bands around 1082 and 786 cm^{-1} belong to the in-plane and out-of-plane C-H aromatic bending vibrations of the substituted thiophene ring (Eren et al., 2014). The band at 835 cm^{-1} may be attributed to C-S stretching vibration (Gök et al., 2007; Eren et al., 2014). The band at 696 cm^{-1} are caused by the ring deformation of C-S-C in PTh (Gök et al., 2007). The absorption band between 690 and 1082 cm^{-1} in the FTIR spectrum of P2 and P3 fibers, due to C-S stretching modes, confirms the incorporation of PTh unit along the polymer backbone.

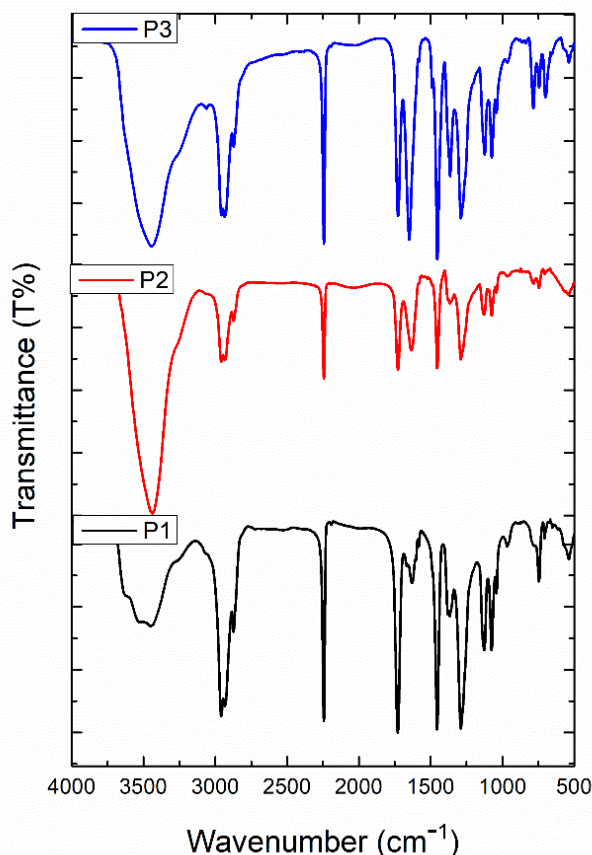


Figure 1. FTIR spectra of P1, P2, and P3 fibers.

3.2. Thermal results

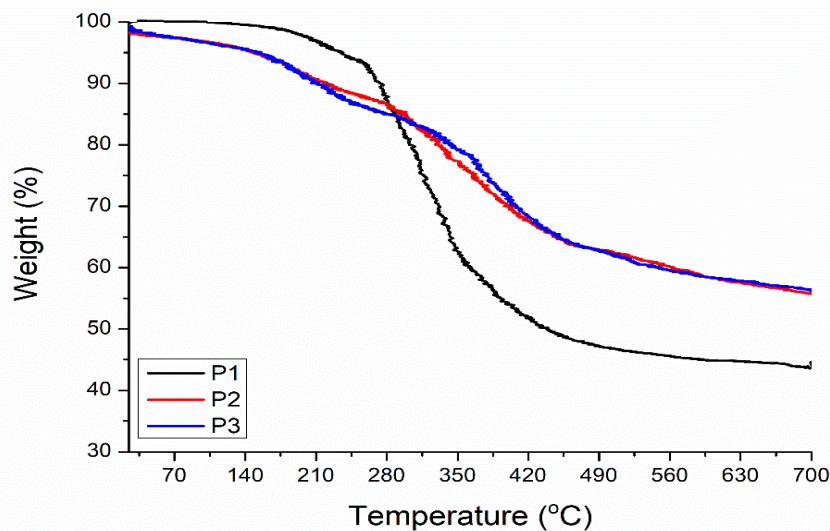
Figure 2 displays the TGA curves of P1, P2, and P3 fibers. The thermal degradation temperatures of samples are listed in Table 1. Due to the loss of moisture embedded in polymer chains, the TGA results of all fiber samples particularly showed an initial weight loss of about 5 % in the range 25-105 °C. While the decomposition stage of P1 fibers was one stage, two-step decomposition was observed for P2 and P3 fibers. However, a sudden decomposition of 14 and 16 % occurs for P2 and P3 fibers in a narrow temperature range of 145-250 °C, respectively. This degradation shows that PTh chains have a weight loss indicating limited thermal stability (Najar and Majid, 2013; Eren et al., 2014). The maximum degradation temperature for P1 fibers is 310 °C. In this step,

while fragmentation of the polymer chain occurs, it leads to weight loss (Wu et al., 2009; Duan et al., 2012).

P2 and P3 fibers containing PTh are more stable up to a temperature of about 350 °C compared to P1 fibers. From 250 °C, continuous degradation starts for the P2 and P3 fibers and the maximum degradation temperature is 353 and 390 °C, respectively. At this temperature the residue left is nearly 71% for P2 fibers and 74 % for P3 fibers owing to PTh, which remains constant up to 700 °C. Residue left for P2 and P3 fibers is 55 and 56 % at 700 °C, respectively, as compared to 43 % for P1 fibers, shows greater thermal stability of P2 and P3 fibers. The thermal stability of P2 and P3 fibers obtained in the presence of PTh is higher than that of pure P1 fibers.

Table 1. Thermal degradation temperatures of the fiber samples (T_i : initial degradation temperature, T_m : maximum degradation temperature, T_f : final degradation temperature).

Sample	T_i (°C)	T_m (°C)	T_f (°C)	Residue at 700 °C (wt%)
P1 fibers	206	310	489	43
P2 fibers	145	193	238	55
P3 fibers	141	205	267	56

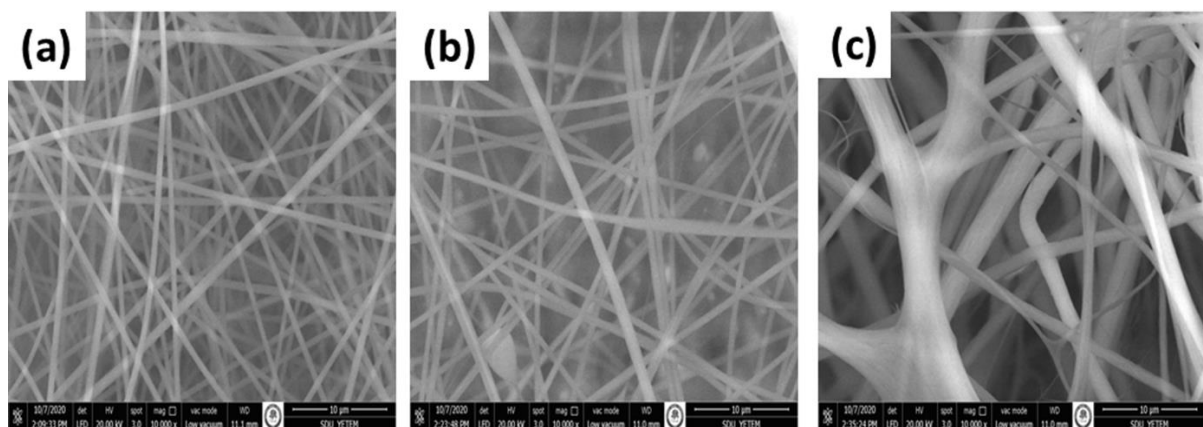
**Figure 2.** TGA curves for P1, P2, and P3 fibers.

3.3. SEM-EDX results

SEM images of all fibers prepared by electrospinning are shown in Figure 3. The P1 and P2 fibers had an average diameter of around $0.5 \pm 0.1 \mu\text{m}$ and $0.6 \pm 0.2 \mu\text{m}$, together with smooth surfaces, respectively. On the other hand, it was observed that the structure of P3 fibers was degraded, the surface roughness and average fiber diameter ($1.3 \pm 0.7 \mu\text{m}$) increased with the increase in the amount of PTh in the structure of PAN fibers.

Increasing the molecular weight and the polymer solution concentration can facilitate the preparation of uniform fibers and also increase the diameter of the fibers (Jalili et al., 2006; Shao et al., 2012). Due to the fact that PTh was not

completely dissolved in DMF, the fiber diameters of the P2 and P3 mats were clearly increased compared to the fiber diameters of the corresponding P1 mat. The elemental composition of all fibers was determined by EDX. The EDX analysis of the P1, P2, and P3 fiber samples is shown in Figure 4. While the aluminum (Al) observed in all fibers originated from the fiber-collected Al surface, the chlorine (Cl) and iron (Fe) observed in P2 and P3 fibers were caused by impurities in the solution media during chemical synthesis of PTh. The atomic percentage of the element sulfur (S) in the structure of the P1 and P2 fibers is 0.06% and 0.51%, respectively. This small amounts of sulfur trapped on the surface of the PAN fiber indicate the presence of PTh in the fiber.

**Figure 3.** Scanning electron micrographs showing of the electrospun fibers of P1 (a), P2 (b), and P3 (c).

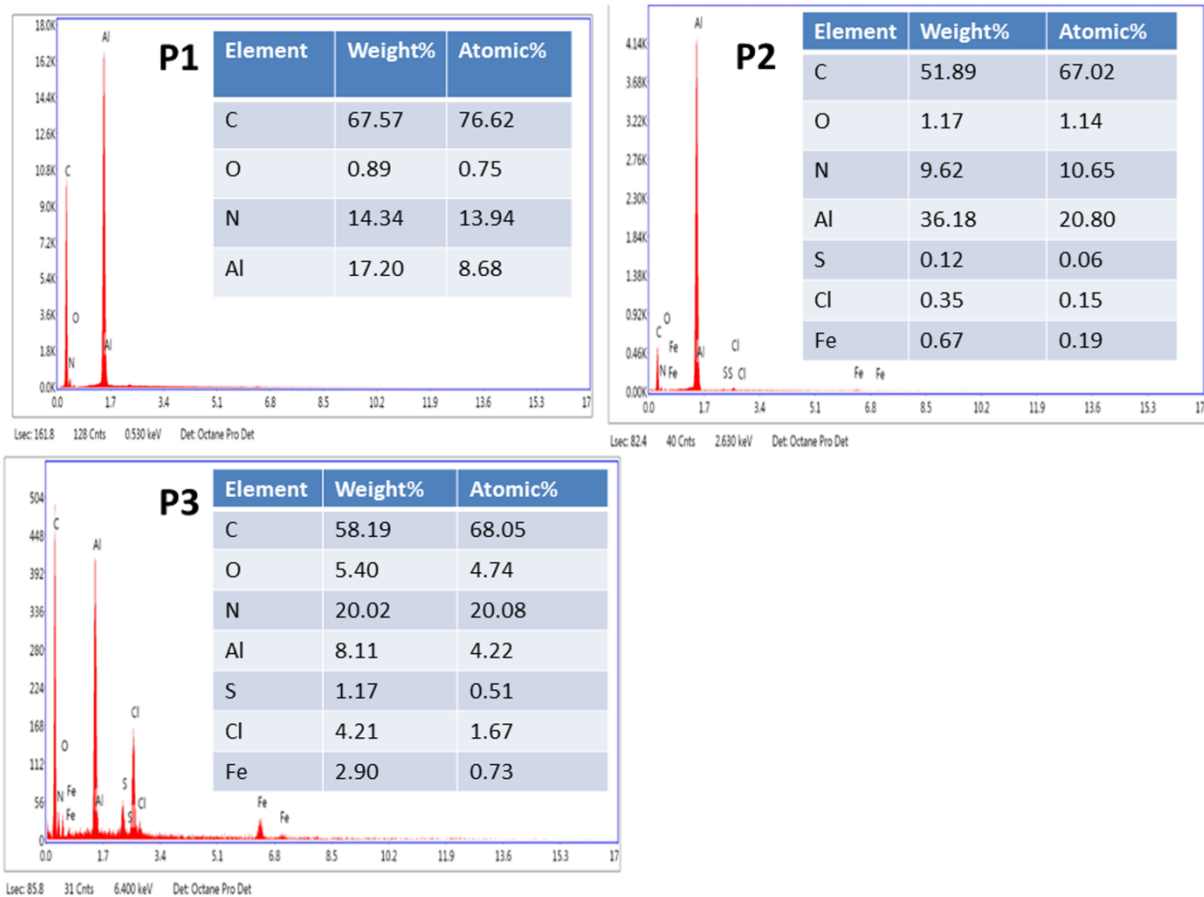


Figure 4. EDX spectra images of P1, P2, and P3 fibers.

3.4. Electrochemical results

The electroactivity behaviors of the P1, P2, and P3 electrospun fibers were investigated by means of Cyclic voltammetry (CV) in 0.1M NaClO₄ and different concentration of phosphate buffer solution (PBS) (range from 0.005 to 0.1 M) with a three-electrode cell consisting of an ITO coated with fiber as working electrode, a platinum wire auxiliary electrode, and Ag/AgCl as the reference electrode at a scan rate of 100 mV/s. The fiber samples were subjected to potential scans between -0.3 and 1.2 V (vs. Ag/AgCl), as presented in Figure 5.

Table 2 given the redox potential data of the P1, P2, and P3 electrospun fibers. The observed oxidation-reduction peaks are related to the reversible redox reactions of thiophene in ITO glasses coated with P2 and P3 fibers. On the other hand, the P2 and P3 fibers containing PTh showed a sharper CV area than that of the P1 fibers. The presence of polythiophene in the fiber structure contributed to the improvement of the connectivity and electrochemical utilization of PAN fibers during the electrochemical charge-discharge behavior. The conductivity of the fibers was strongly affected by the presence of PTh in the PAN fibers. Figure 5 shows that the peak currents for P2 and P3 electrospun fibers are higher than for P1 electrospun fibers, which indicates that the presence of PTh increases their activity. The CV of the P2 and P3 electrospun fibers shown a typical redox couple with anodic and cathodic peaks at approximately 0.90 and 0.35 V versus the Ag/AgCl electrode, respectively, which was absent in the

P1 fibers. However, shifts in oxidation and reduction peak potentials of P3 fibers were observed with the change in phosphate buffer concentration.

The anion sensitivity measurements of ITO glasses coated with fibers were made in from 0.005 to 0.1M PBS (Figure 5). The oxidation current value of the P1 fibers was 3.72×10^{-6} A for 0.1 M NaClO₄ at -0.05 V. However, the oxidation current values of the P2 and P3 fibers were determined as 4.28×10^{-6} and 7.17×10^{-6} A for 0.1 M NaClO₄ at 0.90 V, respectively (Figure 5, Table 2). The reduction current values for all fibers were valued as a function of the concentrations of PBS.

Especially, in the P2 fibers, a linear decrease was observed in the current values in PBS concentrations ranging from 0.005 to 0.1 M. The highest peak current was observed for P3 fibers at about 0.82 V for 0.005 M PBS (Figure 5c). It was observed that the oxidation-reduction current values of the ITO glasses coated with the P2 fibers were smaller than those of the ITO coated with the P3 fibers. However, the ITO coated with P2 fibers indicated good reversible redox behavior at $E_{1/2}=0.62$ V ($E_{1/2}$ called as half-wave potential for a reversible redox couple (at 25 °C)) for the 0.005 M PBS media. The substitution effect of thiophene on electrochemical properties was studied (Nohut Maslakci et al., 2016). In addition, electroactivity increased with an increase in the amount of polythiophene in the fiber (Can et al., 1998; Kiani et al., 2008; Bertuoli et al., 2019).

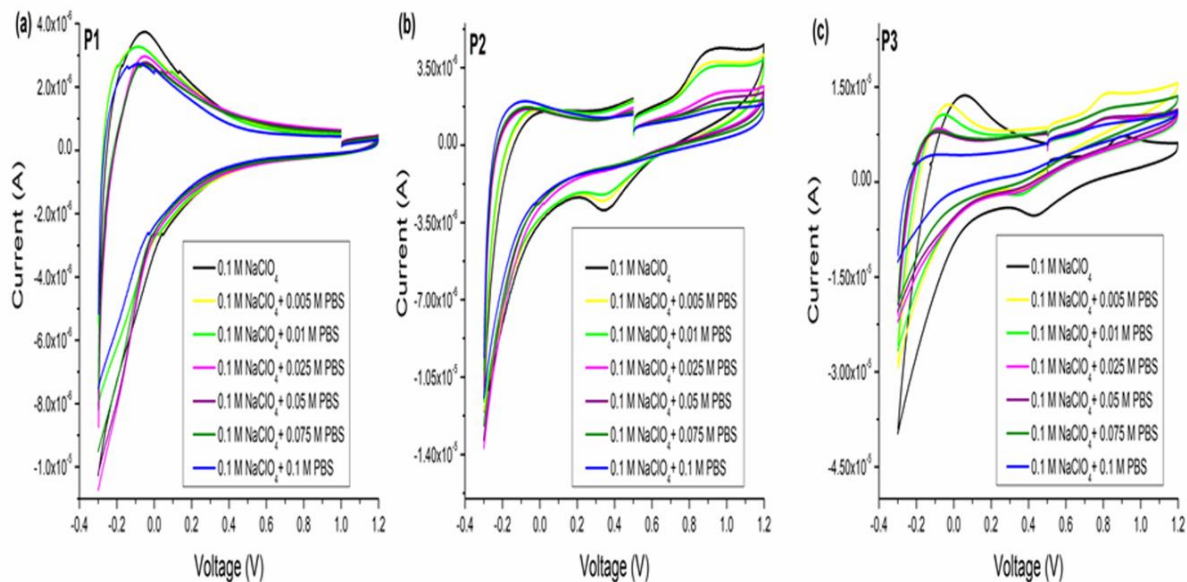


Figure 5. Cyclic voltammograms of the P1 fibers (a), P2 fibers (b), and P3 fibers (c) obtained in 0.1 M NaClO₄/different concentrations of PBS, at a scan rate of 100 mV/s.

Table 2. The oxidation-reduction peak potentials and current values of the P1, P2, and P3 fibers with different concentrations of PBS/0.1M NaClO₄.

Samples	Potential (V)	Current values for different concentrations of PBS (A)						
		0	0.005	0.01	0.025	0.05	0.075	0.1
	E_{oxidation}							
P1	-0.05	3.72x10 ⁻⁶	3.26x10 ⁻⁶	3.2 x10 ⁻⁶	2.97x10 ⁻⁶	2.80x10 ⁻⁶	2.74x10 ⁻⁶	2.68x10 ⁻⁶
P2	0.90	4.28x10 ⁻⁶	3.71x10 ⁻⁶	3.54x10 ⁻⁶	2.31x10 ⁻⁶	1.98x10 ⁻⁶	1.73x10 ⁻⁶	1.49x10 ⁻⁶
P3	0.90	7.17x10 ⁻⁶	-	-	-	-	-	-
	0.82	-	1.40x10 ⁻⁵	1.01x10 ⁻⁵	1.03x10 ⁻⁵	1.03x10 ⁻⁵	1.15x10 ⁻⁵	9.20x10 ⁻⁶
	E_{reduction}							
P1	-	-	-	-	-	-	-	-
P2	0.35	-2.92x10 ⁻⁶	-2.51x10 ⁻⁶	-2.18x10 ⁻⁶	-1.19x10 ⁻⁶	-1.11x10 ⁻⁶	-1.03x10 ⁻⁶	-9.5x10 ⁻⁷
P3	0.43	-5.30x10 ⁻⁶	-	-	-	-	-	-
	0.35	-	-9.6x10 ⁻⁷	-2.11x10 ⁻⁶	-1.25x10 ⁻⁶	-9.63x10 ⁻⁷	-1.03x10 ⁻⁷	-1.11x10 ⁻⁶

4. CONCLUSIONS

This article presents the production of polyacrylonitrile fibers containing different amounts of polythiophene by the electrospinning method, as well as their electrochemical properties and anionic sensing. All fiber samples were successfully characterized. The results of FTIR and EDX analysis proved that the PAN interacts with PTh. The morphology of PAN fibers was greatly affected by the presence of PTh. The oxidation potential of all fibers increased with decreasing phosphate concentration. It was observed that the peak currents of P2 and P3 fibers containing PTh were higher than the P1 fibers. The highest peak current was observed for P3 fibers at about 0.82 V for 0.005 M PBS. However, the ITO coated with P2 fibers showed good reversible redox behavior at $E_{1/2}=0.62$ V for the 0.005 M PBS media. The results support that PAN fibers containing PTh as anionic sensors can be used as new recognition motifs. The design based on this article can be developed as promising systems for drug-polymer interaction.

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