

SOLVING SOLID TRANSPORTATION PROBLEMS UNDER UNCERTAIN ENVIRONMENT USING GOAL PROGRAMMING

Nuran GÜZEL¹, Selçuk ALP², Ebru GEÇİCİ^{3*}

¹Yıldız Technical University, Faculty of Arts and Sciences, Department of Mathematics, Istanbul

ORCID No: <https://orcid.org/0000-0002-6585-7326>

²Yıldız Technical University, Faculty of Mechanical Engineering, Industrial Engineering Department, Istanbul

ORCID No: <https://orcid.org/0000-0002-6545-4287>

³Yıldız Technical University, Faculty of Mechanical Engineering, Industrial Engineering Department, Istanbul

ORCID No: <https://orcid.org/0000-0002-7954-9578>

Keywords	Abstract
<i>Solid transportation problem, multi-attribute, multi-objective, goal programming</i>	<i>A transportation problem can be involving multiple objectives, multiple products, and multiple conveyances. These kinds of transportation problems are named multi-objective multi-attributes solid transportation problems (MMSTP). In this study, a solution based on goal programming has been proposed for MMSTP, in which the supply and demand are uncertain. Moreover, to handle uncertainty, different uncertainty parameters, which are between 0.6 and 0.9, have been used. Then, the results with obtained these parameters are compared by using cost function values. The results indicate that when the uncertainty parameter decreases, the cost increases. Finally, it is shown that an optimal solution can be found using this model through an example.</i>

BELİRSİZ BİR ORTAMDA SAĞLAM ULAŞTIRMA PROBLEMLERİNİN HEDEF PROGRAMLAMA İLE ÇÖZÜLMESİ

Kelimeler	Öz
<i>Sağlam ulaşım problemi, çok özellikli, çok amaçlı, hedef programlama</i>	<i>Bir nakliye sorunu, birden çok hedefi, birden çok ürünü ve birden çok nakliyeyi içerebilir. Bu tür ulaşım sorunları, çok amaçlı çok öz nitelikli sağlam (solid) ulaştırma problemleri (MMSTP) olarak adlandırılır. Bu çalışmada arz ve talebin belirsiz olduğu MMSTP için hedef programlamaya dayalı bir çözüm önerilmiştir. Ayrıca belirsizliği ele almak için 0.6 ile 0.9 arasında değişen farklı belirsizlik parametreleri kullanılmıştır. Daha sonra elde edilen bu parametrelerle elde edilen sonuçlar maliyet fonksiyonu değerleri kullanılarak karşılaştırılmıştır. Sonuçlar, belirsizlik parametresi azaldığında maliyetin arttığını göstermektedir. Son olarak, bir örnek aracılığıyla bu model kullanılarak optimal bir çözüm bulunabileceği gösterilmiştir.</i>

Araştırma Makalesi	Research Article
Başvuru Tarihi : 27.04.2021	Submission Date :27.04.2021
Kabul Tarihi : 18.02.2022	Accepted Date : 18.02.2022

*Sorumlu yazar; e-posta: egecici@yildiz.edu.tr

1. Introduction

The *solid transportation problem* (STP) can be formulated as an extension of the traditional transportation problem (TP) where constraints are sources and destinations. The STP deals with 3 types of constraints: source, destination and another constraints about product type and/or transportation mode. If more than one objective is to be optimized in an STP then the problem is called *multi objective solid transportation problem* (MOSTP). If problem is considered more than one attribute, then it is called *multi-item solid transportation problem* (MSTP). If we consider more than one item and more than one objective at a time in an STP, then it is called a *multi-objective multi-attribute solid transportation problem* (MMSTP). In the classical form, the transport problem minimizes the cost of shipping for some product that is available at some sources (m) and required at some destination (n). However, in most real world problems the complications of the economic, business and social environment require to be taken into account both the other objective functions and the cost objective function. Therefore, since the classical TP cannot fully meet these needs of the real world problems, MMSTP is encountered. In MMSTP are given on three attribute properties that are supply, demand, and type of product or mode of transport (conveyance) and T homogenous product that will be transported and L objective functions that are conflicting in nature and will be optimized simultaneously. For this reason, MMSTP is an important planning tool for many business and industrial problems and problems that p homogeneous products are delivered from an origin to a destination by means of different modes of transport such as cargo flights, ships, goods trains, trucks, etc.

The STP was proposed by Shell (1955). The solution of The STP which is an extension of modified distribution method was introduced by Haley (1962). Bit, Biswal, and Alam (1993) presented an application of fuzzy linear programming to the linear MOSTP. Gen, Ida, Li, and Kubzota (1995) presented an implementation of genetic algorithm (GA) to solve the fuzzy bi-criteria STP (FSTP). Li, Ida, Gen, and Kobuchi (1997) designed a neural network approach to formulate bi-criteria STP. Again, Yang, Liu, Li, Gao, and Ralescu (2015), Das and Bera (2015) and Chen, Peng, and Zhang (2017) as an uncertain theory investigated to solving the bi-criteria STP. Li, Ida, and

Gen (1997) also presented an improved GA to solve the MOSTP with fuzzy numbers. Jiménez and Verdegay (1998; 1999a; 1999b) obtained a solution procedure for uncertain STP and developed a parametric approach for solving Fuzzy STP by an evolutionary algorithm.

In recent years, many models and algorithms in the literature have been investigated in this area. Ojha, Das, Mondal and Maiti (2009) formulated with and without entropy in fuzzy environment for the first time, capacitated MOSTP. Another study, which consists of the entropy environment, took place in the study of Dalman (2019). In this MSTP aims to minimize total cost via maximizing the entropy. Baidya, Bera, and Maiti (2015) used entropy based STP to minimize total cost and to maximize total profit. They modeled STP with and without interval entropy function. Pandian and Anuradha (2010) proposed a new method using the concept of zero point method for finding an optimal solution to a STP. Ojha, Das, Mondal and Maiti (2010) formulated a stochastic STP and optimized using the MOSTP. Cui and Sheng (2012) modeled the cost solid transportation problem (CSTP) based on uncertainty theory. In the study of Das, Bera, and Maiti (2018), the total profit is maximized and the carbon emission is minimized by proposing defuzzification process. Baidya, Bera, and Maiti (2013) developed five models and consider three types of uncertainty (stochastic, fuzzy, and hybrid) in different models to a STP with imprecise unit and safety factor. Das, Bera, and Maiti (2019) proposed two different model: first one has fuzzy variables, time and cost, whereas, in the second model all variables are taken into account as fuzzy variables. Then, they solved these models by using two different solving techniques that are reduction method and constrained programming model. Another fuzzy related study made by Ojha, Das, Mondal, and Maiti (2013). In this study, to find optimal shipment schedule, they minimize the total cost. Dalman, Güzel, and Sivri (2016) modeled MMTSP model by using interval programming model by using transportation, costs, supplies, and demands as fuzzy variables. Then, they proposed an interval fuzzy programming model. Kuiri and Das (2020) studied MMSTP by using fuzzy inequality constraints to maximize profit and minimize the total cost. Sengupta, Das, and Bera (2018) studied STP with carbon emission constraints that are taken into account as fuzzy variables. Chakraborty, Jana, and Roy (2014) modeled a MMSTP with fuzzy inequality

constraints. Different uncertainty models of MOSTP and MMSTP are investigated by Baidya and Bera (2014), Chakraborty, Jana, and Roy (2014), Jalil, Javaid, and Muneeb (2018), Kundu, Kar, and Maiti (2014b; 2014a), Narayanamoorthy and Anukokila (2015), Pramanik, Jana, and Maiti (2013), Radhakrishnan and Anukokila (2014), Sarma, Das,

and Bera (2020), Tao and Xu (2012), and Yang, Liu, Li, Gao, and Ralescu (2015). **Hata! Başvuru kaynağı bulunamadı.** shows that classification of the literatures, which are given below, according to the number of item and number of objective.

Table 1
Summary of the Literature Review

Author(s)	Year	Number of Attribute		Number of Objective		Methodology
		Single	Multi	Single	Multi	
Gen et al.	1995	✓		✓		GA
Li et al.	1997	✓		✓		Neural network
Ojha et al.	2009				✓	-
Ojha et al.	2010				✓	-
Ojha et al.	2013	✓				GA
Baidya, Bera, and Maiti	2015		✓			-
Yang et al.	2015	✓		✓		-
Dalman, Güzel, and Sivri	2016		✓		✓	Interval Programming Model
Chen, Peng, and Zhang	2017	✓		✓		Goal Programming
Das, Bera, and Maiti	2018				✓	-
Sengupta, Das, and Bera	2018				✓	GA + Particle Swarm Optimization
Dalman	2019		✓		✓	Expected value programming + Expected constraint programming
Sarma, Das, and Bera	2020			✓		Mathematical model
Kuiri and Das	2020		✓		✓	
Current Study	2020		✓		✓	Goal Programming

In this study, a MMSTP is modeled using uncertainty theory. To model this STP problem, we use goal programming approach. Since there are a few study in the literature about the implementation of goal programming approach for MMSTP with uncertainty theory, our motivation is to provide goal programming approach for this problem and handle the uncertainty. Then, to make an implementation of the proposed model, the sample problem is investigated. Uncertainty theory was founded by Liu (2007) and refined by Liu (2011), which is a branch of mathematics based on normality, duality, sub additivity, and product axioms. Since the STP is one of the main study area, to the best of the authors' knowledge, there are few study about MMSTP analyzed with the goal programming approach.

The rest of the paper the study is organized as follow. Section 2 contains mathematical models of the problem. In Section 3, the implementation of the MMSTP and its results are given. We conclude in Section 4.

2. Mathematical Model

This section devoted into four subsections: (i) STP model, (ii) goal programming model, (iii) MOSTP with uncertain supplies and demands, (iv) proposed MOSTP with uncertain supplies and demands using goal programming. In these subsections, we will give the mathematical formulations of the models.

2.1 Solid Transportation Model

A type of linear programming known as transportation problems uses very frequently in

practical applications. The transportation problem determines optimum shipping pattern (Gakhar 2012).

The STP may be considered as a special case of linear programming problem (Pandian and Anuradha 2010). Assume that there are *m* sources, *n* destinations and *k* conveyances. The mathematical model STP can be given as follows,

$$\min z = \sum_{i=1}^m \sum_{j=1}^n \sum_{k=1}^K c_{ijk} * x_{ijk} \tag{1}$$

Subject to

$$\sum_{j=1}^n \sum_{k=1}^K x_{ijk} \leq a_i \quad i = 1, 2, \dots, m \tag{2}$$

$$\sum_{i=1}^m \sum_{k=1}^K x_{ijk} \geq b_j \quad j = 1, 2, \dots, n \tag{3}$$

$$\sum_{i=1}^m \sum_{j=1}^n x_{ijk} \geq e_k \quad k = 1, 2, \dots, K \tag{4}$$

where

$$x_{ijk} \geq 0 \quad \begin{matrix} (i = 1, 2, \dots, m) \\ (j = 1, 2, \dots, n) \\ (k = 1, 2, \dots, K) \end{matrix} \tag{5}$$

Constraint (2) ensures that transported product from source *i* to destination *j* by using conveyance *k* cannot exceed the production amount of source *i*. Constraint (3) provides the required amount of the product from source *i* to destination *j* by using conveyance *k*. Constraint (4), on the other hand, illustrates the transported product with conveyance *k*. The non-negativity condition of the decision variable is met with constraint (5). The definition of the parameters and variables are given in Table 2. In this mathematical formulation, there is only objective aim that is the minimization of the cost. The objective function is given in the constraint (1)

Table 2
Sets and Variables

Set / Variable	Definition
<i>a_i</i>	Amount of products which are transported from source <i>i</i>
<i>b_j</i>	Amount of products which are transported to destination <i>j</i>
<i>e_k</i>	Amount of products which can be carried by conveyance <i>k</i>
<i>c_{ijk}</i>	A cost of associated with transportation of a unit of the product source <i>i</i> to destination <i>j</i> by conveyance <i>k</i>
<i>x_{ijk}</i>	The decision variable which refer to product than transported from source <i>i</i> to destination <i>j</i> by conveyance <i>k</i> (Kocken and Sivri 2016)

The multi objective TP involves multiple objective functions. A MOSTP model may be written as:

$$z_{\min/\max}^l = \sum_{i=1}^m \sum_{j=1}^n \sum_{k=1}^K c_{ijk}^l * x_{ijk} \quad l = 1, 2, \dots, L \quad (6)$$

Subject to

$$\sum_{j=1}^n \sum_{k=1}^K x_{ijk} \leq a_i \quad i = 1, 2, \dots, m \quad (7)$$

$$\sum_{i=1}^m \sum_{k=1}^K x_{ijk} \geq b_j \quad j = 1, 2, \dots, n \quad (8)$$

$$\sum_{i=1}^m \sum_{j=1}^n x_{ijk} \geq e_k \quad k = 1, 2, \dots, K \quad (9)$$

where

$$x_{ijk} \geq 0 \quad \begin{matrix} (i = 1, 2, \dots, m) \\ (j = 1, 2, \dots, n) \\ (k = 1, 2, \dots, K) \end{matrix} \quad (10)$$

The difference between the STP and MOSTP is observed in the number of objectives. The former has only objective function, whereas the latter has more than one objectives that are provided by using l index. This index shows that the mathematical model has at least two objective functions.

2.2 Goal Programming Model

Multi-criteria decision making (MCDM) refers to making decisions in the presence of multiple, usually conflicting and incommensurable criteria. The goal programming techniques have become a widely used approach in Operations Research. The classical goal programming model have been used to solve MCDM problems (Jayaraman, Colapinto, La Torre, and Malik 2017). One of the example of the goal programming implementation is made by Ozmutlu and Chandra (2001). In this study, they tried to find computation of the mean for a better quality characteristic. The goals in this study are minimizing the cost and maximizing the process mean. The other study about goal programming is presents by Chen, Li, Chen, and Huang (2009). The subject of the study is that machine purchasing for flexible manufacturing cell. Since the machine configurations require multi-objective planning, they goal programming approach. Moreover, they met the goals with four conflict, they used fuzzy structure in their model. Here, the goal programming model was introduced by Charnes and Cooper (1961; 1962) and in the classical formulation it takes the following form:

$$z_{\min} = \sum_{l=1}^L (d_l^+ + d_l^-) \quad l = 1, 2, \dots, L \quad (11)$$

Subject to

$$\sum_{j=1}^n c_{ij} x_j + d_l^- - d_l^+ = G_l \quad l = 1, 2, \dots, L \quad (12)$$

$$\sum_{j=1}^n a_{ij} x_j \leq b_j \quad i = 1, 2, \dots, m \quad (13)$$

where

$$\begin{matrix} x_j \geq 0 & j = 1, 2, \dots, n \\ d_l^-, d_l^+ \geq 0 & l = 1, 2, \dots, L \end{matrix} \quad (14)$$

2.3 Multi-objective STP with Uncertain Supplies and Demands

Uncertainty theory is a branch of axiomatic mathematics for modelling the uncertain quantities using the uncertain variables in uncertain environment. Uncertainty theory was founded by Liu (2007). In order to model an uncertain solid transportation problem (USTP) we shall firstly give definition of uncertainty variables by founded by Liu (2007).

The vector (x_1, x_2, \dots, x_n) is an uncertain vector if and only if (x_1, x_2, \dots, x_n) are uncertain variables. Suppose that $f: \mathfrak{R}^n \rightarrow \mathfrak{R}$ is measurable function x_1, x_2, \dots, x_n uncertain variables on the uncertainty space (Γ, L, M) . Then $\xi = f(\xi_1, \xi_2, \dots, \xi_n)$ is an uncertain variable defined as $(\gamma) = f(\xi_1(\gamma), \xi_2(\gamma), \dots, \xi_n(\gamma)) \forall \gamma \in \Gamma$.

Let ξ be an n-dimensional uncertain vector, and $f: \mathfrak{R}^n \rightarrow \mathfrak{R}$ a measurable function. Then, $f(\xi)$ is an uncertain variable. An uncertain variable ξ is a measurable function from uncertainty space (Γ, L, M) to the set of real numbers, i.e., for any Borel set B of real numbers, the set

$$\{\xi \in B\} = \{\gamma \in \Gamma | \gamma(\xi) \in B\} \quad (15)$$

is an event (Liu 2007).

The uncertainty distribution $F(x): \hat{A} @ [0,1]$ of an uncertain variable ξ is defined by

$$F(x) = M\{g \hat{1} Gx(g) \leq x\} \quad (16)$$

for any real number x .

An uncertain variable ξ is said to be normal if it has an uncertainty distribution

$$F(x) = M\{x \in \xi\} = \left\{ 1 + \exp\left\{\frac{p(e-x)}{\sqrt{3}s}\right\}\right\} x \hat{1}R \quad (17)$$

denoted by $N(e, \sigma)$, where the parameters e and s^2 the expected value and variance respectively.

An uncertainty distribution $F(x)$ is said to be regular if it has an inverse function $F^{-1}(x)$. The inverse function $F^{-1}(x)$ is called an inverse uncertainty distribution of the uncertain variable ξ . In this case, normal uncertainty distribution $N(e, \sigma)$, is regular and its inverse uncertainty distribution is

$$F^{-1}(r) = e + \frac{\sqrt{3}s}{p} \ln \frac{r}{r-1} \quad (18)$$

In this study, according to the uncertainty theory, the following parameter is used when calculating the uncertainty in cases where the right side values are uncertain in a goal programming.

$$Y = -\left\{\frac{\sqrt{3}s}{p} \ln \frac{r}{r-1}\right\} \quad (19)$$

Assume that there are m sources, n destinations and k conveyances. The mathematical model of STP can be given as follows,

$$z_{min/max}^l = \sum_{i=1}^m \sum_{j=1}^n \sum_{k=1}^K c_{ijk} * x_{ijk} \quad l = 1, 2, \dots, L \quad (20)$$

Subject to

$$\sum_{j=1}^n \sum_{k=1}^K x_{ijk} \quad i = 1, 2, \dots, m \quad (21)$$

$$\leq a_i + \Psi_i^1 \sum_{j=1}^n \sum_{k=1}^K x_{ijk} \quad i = 1, 2, \dots, m \quad (22)$$

$$\geq a_i - \Psi_i^1 \sum_{i=1}^m \sum_{k=1}^K x_{ijk} \quad j = 1, 2, \dots, n \quad (23)$$

$$\leq b_j + \Psi_j^2 \sum_{i=1}^m \sum_{k=1}^K x_{ijk} \quad j = 1, 2, \dots, n \quad (24)$$

$$\geq b_j - \Psi_j^2 \sum_{i=1}^m \sum_{j=1}^n x_{ijk} \quad k = 1, 2, \dots, K \quad (25)$$

$$\geq e_k$$

where

$$\begin{aligned} & (i = 1, 2, \dots, m) \\ x_{ijk} & \geq 0 & (j = 1, 2, \dots, n) \\ & & (k = 1, 2, \dots, K) \end{aligned} \quad (26)$$

L is number of objective function,

Ψ_i^1 Uncertainty distribution of source i ,

Ψ_j^2 Uncertainty distribution of destination j .

2.4 Proposed Multi-objective STP with Uncertain Supplies and Demands Using Goal Programming

The goal programming is minimize the deviations from the objectives. In this condition, the mathematical model is

$$z_{min} = \sum_{l=1}^L (d_l^+ + d_l^-) \quad l = 1, 2, \dots, L \quad (27)$$

Subject to

$$\begin{aligned} & \sum_{i=1}^m \sum_{j=1}^n \sum_{k=1}^K c_{ijk} * x_{ijk} - d_l^+ \\ & + d_l^- \quad l = 1 \\ & = G_l \end{aligned} \quad (28)$$

$$\sum_{i=1}^m \sum_{j=1}^n x_{ijk} - d_l^+ + d_l^- = G_l \quad l = 2, 3, \dots, L \quad (29)$$

$$\sum_{j=1}^n \sum_{k=1}^K x_{ijk} \leq a_i - \Psi_{ik}^1 \quad i = 1, 2, \dots, m \quad (30)$$

$$\sum_{j=1}^n \sum_{k=1}^K x_{ijk} \geq a_i + \Psi_{ik}^1 \quad i = 1, 2, \dots, m \quad (31)$$

$$\sum_{i=1}^m \sum_{k=1}^K x_{ijk} \leq b_j - \Psi_{jk}^2 \quad j = 1, 2, \dots, n \quad (32)$$

$$\sum_{i=1}^m \sum_{k=1}^K x_{ijk} \geq b_j + \Psi_{jk}^2 \quad j = 1, 2, \dots, n \quad (33)$$

where

$$\begin{aligned} x_{ijk} & \geq 0 & (i = 1, 2, \dots, m) \\ & & (j = 1, 2, \dots, n) \\ & & (k = 1, 2, \dots, K) \end{aligned} \quad (34)$$

G is used to express the target value of each goal set by decision makers.

3. Implementation and Results

This part of the study, there are two subsections. First, the sample problem is defined and then the obtained results of this sample problem are given.

Before we give the results, first we present the feature of computer which is used. In this study, the instances are run on an Intel Core i5-4210 CPU computer with 8 GB RAM. Note that research and publication ethics are complied with in this study.

3.1 Problem

In this part of the study, to give an implementation of the proposed model, we address a sample problem. In the sample problem, there are three sources, four destinations, two different paths, and two products. The parameters and their definitions are given in the

Table 3.

Table 3
Parameters

Parameters	Definition
$i = 1, \dots, 3$	Number of sources
$j = 1, \dots, 4$	Number of destinations
$k = 1, 2$	Number of conveyance
$l = a, b$	Number of product

For the unit of the product a, cost values (c_{ijka}), when are incurred from source i to destination j by using k conveyance, mean (μ) and standard deviation (σ) of supply of sources, and demands for destinations are given in Table 4. For the product b that uses k conveyance from source i to destination j , the values are given in

Table 5, which has the cost value of the product b (c_{ijka}), mean and standard deviation of supply of sources, and demands for destinations.

Table 4
Cost Values of Product a

		Destinations				Supply of Sources (a_i)	
		1	2	3	4	μ	σ
Sources	1	$c_{111a}=16$ $c_{112a}=30$	$c_{121a}=16$ $c_{122a}=30$	$c_{131a}=16$ $c_{132a}=30$	$c_{141a}=14$ $c_{142a}=29$	35	1.5
	2	$c_{211a}=16$ $c_{212a}=10$	$c_{221a}=7$ $c_{222a}=21$	$c_{231a}=13$ $c_{232a}=17$	$c_{241a}=16$ $c_{242a}=30$	30	1.5
	3	$c_{311a}=16$ $c_{312a}=10$	$c_{321a}=14$ $c_{322a}=28$	$c_{331a}=14$ $c_{332a}=18$	$c_{341a}=8$ $c_{342a}=22$	35	2.0
Demand for Destination (b_j)	μ	25	25	20	30	100	
	σ	1.5	1.5	1.5	2.0		

Table 5
Cost Values of Product b

		Destinations				Supply of Sources (a_i)	
		1	2	3	4	μ	σ
Sources	1	$c_{111b}=14$ $c_{112b}=12$	$c_{121b}=14$ $c_{122b}=18$	$c_{131b}=20$ $c_{132b}=6$	$c_{141b}=8$ $c_{142b}=12$	40	1.5
	2	$c_{211b}=14$ $c_{212b}=4$	$c_{221b}=14$ $c_{222b}=8$	$c_{231b}=18$ $c_{232b}=20$	$c_{241b}=12$ $c_{242b}=18$	30	1.5
	3	$c_{311b}=20$ $c_{312b}=10$	$c_{321b}=8$ $c_{322b}=10$	$c_{331b}=8$ $c_{332b}=4$	$c_{341b}=16$ $c_{342b}=20$	30	2.0
Demand for Destination (b_j)	μ	20	30	20	30	100	
	σ	1.5	2.0	1.5	2.0		

The problem, which is taken into account and solved in this study, has three objective functions. Decision makers define target values for these objective functions. Cost minimization expressing the first objective function (cost) is determined for three different values. These values were determined as 1700, 1750 and 1800 respectively.

Furthermore, the total product transported from the first conveyance is 120, the total number of products transported from the second conveyance is 80. These objective functions are used by adding positive and negative deviation variables within the scope of the goal programming approach. Then, they are utilized in the model as constraints. The equations (19)-(21) show the constraint forms of the objectives.

$$\left(\sum_{i=1}^3 \sum_{j=1}^4 \sum_{k=1}^2 \sum_{l=a}^b c_{ijkl} * x_{ijkl} \right) - d_1^+ + d_1^- = cost \quad (35)$$

$$\left(\sum_{i=1}^3 \sum_{j=1}^4 (x_{ij1a} + x_{ij1b}) \right) - d_2^+ + d_2^- = 120 \quad (36)$$

$$\left(\sum_{i=1}^3 \sum_{j=1}^4 (x_{ij2a} + x_{ij2b}) \right) - d_3^+ + d_3^- = 80 \quad (37)$$

To make a new objective function for the problem, deviation variables are used. That is, in this situation, objective function is constructed as follows.

$$z_{min} = d_1^+ + d_1^- + d_2^+ + d_2^- + d_3^+ + d_3^- \quad (28)$$

By considering the uncertainty values, which are calculated for each source and target of each product, two constraints are constructed. In the sample problem, since there are two different products, three different sources, and four destinations, 28 constraints **((Number of product*(number of sources + number of destinations))*2)** are created.

While these constraints were established, the uncertainty parameter, that is the r parameter, was accepted as 0.9, 0.8, 0.7 and 0.6, respectively. Moreover, the non-negativity constraint of the transportation quantities of a and b products is added into the model. The prepared model for the sample problem is given in the Appendix 1.

3.2 Results

When the problems in Appendix 1 are solved, the number of products distributed using for each transport from source i to target j is given in Table 6.

Table 6
Distribution of Product a and Product b

Cost	1700				1750				1800				
	r	0.9	0.8	0.7	0.6	0.9	0.8	0.7	0.6	0.9	0.8	0.7	0.6
x111a	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	19.67	18.60	18.60	
x131a	16.82	16.15	15.00	15.00	16.24	16.24	16.24	15.34	18.18	16.15	17.10	17.10	
x141a	16.36	17.70	19.30	19.66	18.38	18.38	18.38	19.32	16.73	0.00	0.00	0.00	
x211a	0.00	0.00	0.00	0.00	0.47	0.47	0.47	0.00	5.00	0.00	0.00	0.00	
x221a	26.82	26.15	25.00	25.00	25.70	25.70	25.70	25.34	26.82	26.15	25.70	25.70	
x231a	1.36	2.70	4.30	4.66	0.00	0.00	0.00	4.32	0.00	0.00	3.60	3.60	
x232a	0.00	0.00	0.00	0.00	3.14	3.14	3.14	0.00	0.00	2.70	0.00	0.00	
x341a	11.46	10.77	9.77	9.89	10.70	10.70	10.70	10.23	15.60	29.29	30.23	30.23	
x312a	23.18	23.85	24.30	24.66	25.24	25.24	25.24	25.11	21.82	4.19	5.70	5.70	
x131b	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.28	0.00	0.00	
x141b	32.42	29.25	29.07	29.55	29.69	29.69	29.69	30.37	18.80	28.47	24.77	24.77	
x132b	6.98	9.22	10.00	10.00	9.38	9.38	9.38	9.18	12.51	12.78	10.00	10.00	
x142b	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	8.78	0.00	4.30	4.30	
x212b	21.82	21.15	19.30	19.66	20.70	20.70	20.70	20.08	18.87	21.15	20.23	20.23	
x222b	10.60	10.38	9.77	9.89	10.23	10.23	10.23	10.37	8.71	8.04	10.47	10.47	
x321b	14.76	17.28	19.30	19.66	18.84	18.84	18.84	15.08	18.87	0.00	0.00	0.00	
x322b	2.22	0.81	0.00	0.00	0.00	0.00	0.00	4.10	0.00	23.06	18.60	18.60	
x332b	14.84	11.93	10.00	10.00	11.32	11.32	11.32	11.16	9.31	8.09	10.70	10.70	

The variables that took the value of zero in twelve different solutions were deleted from the table, and the values of the variables that got a value other than zero are given in Table 6. As a result, supply values of sources and demand values of destinations are

given in Table 6 for product a and product b. The values of the deviation variables of each solution and the values of the objective function are given in table 7.

As can be seen, solutions were calculated for 3 different cost values and 4 different r values. The different 12 solutions made are important for

decision makers in terms of observing the solutions that can be applied in different situations.

Table 7
Deviation Variables of Solutions

Cost	1700				1750				1800				
	r	0.9	0.8	0.7	0.6	0.9	0.8	0.7	0.6	0.9	0.8	0.7	0.6
d1+	0.00	0.00	4.58	27.98	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
d1-	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
d2+	0.00	0.00	1.74	3.42	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
d2-	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
d3+	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
d3-	0.36	2.66	6.63	5.79	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
Optimal Value (Z)	0.36	2.66	12.95	37.19	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

The total cost values of the solutions obtained for each r value and objective cost values are given in Table 8.

Table 8
Cost of Solutions /Result of Cost

r	Cost		
	1700	1750	1800
0.9	1700	1750	1800
0.8	1700	1750	1800
0.7	1704.58	1750	1800
0.6	1727.98	1750	1800

4. Conclusion

In this study, a MMSTP, uncertain supplies, uncertain demands and two conveyance under uncertain environment has been investigated. The proposed solution of MMSTP model has been constructed according to some definitions and theorems based on uncertainty theory. In order to solve the proposed programming model under uncertainty theory, this model can be transformed to its deterministic form, and then using goal programming problem its efficient solution can be find. Finally, as an application of the model has been given an example.

Contribution of Researchers

In this research, Nuran GÜZEL, contributed to the examining the problem, literature review and data acquisition and analysis; Selçuk ALP contributed to the examining the problem, literature review and writing; Ebru GEÇİCİ contributed to the literature review, writing and editing of the article according to the spelling rules.

Conflict of Interest

Conflict of interest was not declared by authors.

References

Baidya, A. and Bera U.K. (2014). An Interval Valued Solid Transportation Problem with Budget Constraint in Different Interval Approaches. *Journal of Transportation Security* 7(2): 147–55, Doi: <https://doi.org/10.1007/s12198-014-0135-5>.

Baidya, A., Bera U.K., and Maiti M. (2013). A Solid Transportation Problem with Safety Factor under Different Uncertainty Environments. *Journal of Uncertainty Analysis and Applications* 1(1): 18, Retrieved from <https://juaa-journal.springeropen.com/articles/10.1186/2195-5468-1-18>.

- Baidya, A., Bera, U.K., and Maiti, M.. (2015). Interval Oriented Entropy Based Multi-Item Solid Transportation Problem with Budget and Breakability. *International Journal of Applied and Computational Mathematics* 1(2): 279–92, Doi: <https://doi.org/10.1007/s40819-014-0006-6>.
- Bit, A.K., Biswal M.P., and Alam S.S.. (1993). Fuzzy Programming Approach to Multiobjective Solid Transportation Problem. *Fuzzy sets and systems* 57(2): 183–94, Doi: [https://doi.org/10.1016/0165-0114\(93\)90158-E](https://doi.org/10.1016/0165-0114(93)90158-E).
- Chakraborty, D., Jana, D.K., and Roy, T.K.. (2014). Multi-Objective Multi-Item Solid Transportation Problem with Fuzzy Inequality Constraints. *Journal of Inequalities and Applications* 2014(1): 338, Retrieved from <https://journalofinequalitiesandapplications.springeropen.com/articles/10.1186/1029-242X-2014-338>.
- Charnes, A., and Cooper, W.W.. (1961). *Management Models and Industrial Applications of Linear Programming*. New York: John Wiley and Sons Inc, Retrieved from <https://www.proquest.com/openview/8a80da2113db18cb8f985b9b21669a7e/1?pq-origsite=gscholar&cbl=1821372>.
- Charnes, A., and Cooper, W.W.. (1962). Chance Constraints and Normal Deviates. *Journal of the American statistical association* 57(297): 134–48, Retrieved from https://www.jstor.org/stable/2282444?seq=1#metadata_info_tab_contents.
- Chen, L., Peng J., and Zhang, B.. (2017). Uncertain Goal Programming Models for Bicriteria Solid Transportation Problem. *Applied Soft Computing* 51: 49–59, Doi: <https://doi.org/10.1016/j.asoc.2016.11.027>.
- Chen, Y.L., Chen, L.H., and Huang, C.H.. (2009). Fuzzy Goal Programming Approach to Solve the Equipment-Purchasing Problem of an FMC. *International journal of industrial engineering: theory, applications and practice* 164, Retrieved from <https://journals.sfu.ca/ijietap/index.php/ijie/article/download/72/92>.
- Cui, Q., and Sheng, Y.. (2012). Uncertain Programming Model for Solid Transportation Problem. *Information* 15(12): 342–48, Retrieved from <https://www.proquest.com/openview/bae4eef5635604eba34e3e4c523e915b/1?pq-origsite=gscholar&cbl=936334>.
- Dalman, H. (2019). Entropy-Based Multi-Item Solid Transportation Problems with Uncertain Variables. *Soft Computing* 23(14): 5931–43, Retrieved from <https://link.springer.com/article/10.1007%2Fs00500-018-3255-1>.
- Dalman, H, Güzel, N., and Sivri, M.. (2016). A Fuzzy Set-Based Approach to Multi-Objective Multi-Item Solid Transportation Problem under Uncertainty. *International Journal of Fuzzy Systems* 18(4): 716–29, Doi: <https://doi.org/10.1007/s40815-015-0081-9>.
- Das, A., and Bera, U.K.. (2015). A Bi-Objective Solid Transportation Model under Uncertain Environment. Facets of uncertainties and applications. *Springer, New Delhi*: 261–75, Retrieved from https://link.springer.com/chapter/10.1007/978-81-322-2301-6_20.
- Das, A., Bera, U.K., and Maiti, M.. (2018). Defuzzification and Application of Trapezoidal Type-2 Fuzzy Variables to Green Solid Transportation Problem. *Soft Computing* 22(7): 2275–97, Doi: <https://doi.org/10.1007/s00500-017-2491-0>.
- Das, A., Bera, U.K., and Maiti, M.. (2019). A Solid Transportation Problem in Uncertain Environment Involving Type-2 Fuzzy Variable. *Neural Computing and Applications* 31(9): 4903–27, Doi: <https://doi.org/10.1007/s00521-018-03988-8>.
- Gakhar, D. (2012). Total Time Minimization Solid Transportation Problem. Thapar University, India, Retrieved from <http://117.203.246.91:8080/jspui/bitstream/10266/1985/3/1985.pdf>.
- Gen, M., Ida, K., Li, Y., and Kubota, E.. (1995). Solving Bicriteria Solid Transportation Problem with Fuzzy Numbers by a Genetic Algorithm. *Computers & Industrial Engineering* 29(1): 537–41, Doi: [https://doi.org/10.1016/0360-8352\(95\)00130-S](https://doi.org/10.1016/0360-8352(95)00130-S).
- Haley, K.B. (1962). *New Methods in Mathematical Programming—The Solid Transportation*

- Problem. *Operations Research* 10(4): 448–63, Retrieved from https://www.jstor.org/stable/168047?seq=1#metadata_info_tab_contents.
- Jalil, S.A., Javaid, S., and Muneeb, S.M.. (2018). A Decentralized Multi-Level Decision Making Model for Solid Transportation Problem with Uncertainty. *International Journal of System Assurance Engineering and Management* 9(5): 1022–33, Doi: <https://doi.org/10.1007/s13198-018-0720-2>.
- Jayaraman, R., Colapinto, C., La Torre, D., and Malik, T.. (2017). A Weighted Goal Programming Model for Planning Sustainable Development Applied to Gulf Cooperation Council Countries. *Applied Energy* 185: 1931–39, Doi: <https://doi.org/10.1016/j.apenergy.2016.04.065>.
- Jiménez, F., and Verdegay, J.L.. (1998). Uncertain Solid Transportation Problems. *Fuzzy sets and systems* 100(1): 45–57, Doi: [https://doi.org/10.1016/S0165-0114\(97\)00164-4](https://doi.org/10.1016/S0165-0114(97)00164-4).
- Jiménez, F., and Verdegay, J.L. (1999a). An Evolutionary Algorithm for Interval Solid Transportation Problems. *Evolutionary Computation* 7(1): 103–7, Doi: <https://doi.org/10.1162/evco.1999.7.1.103>.
- Jiménez, F., and Verdegay, J. L.. (1999b). Solving Fuzzy Solid Transportation Problems by an Evolutionary Algorithm Based Parametric Approach. *European Journal of Operational Research* 117(3): 485–510, Doi: [https://doi.org/10.1016/S0377-2217\(98\)00083-6](https://doi.org/10.1016/S0377-2217(98)00083-6).
- Kocken, H.G., and Sivri, M.. (2016). A Simple Parametric Method to Generate All Optimal Solutions of Fuzzy Solid Transportation Problem. *Applied Mathematical Modelling* 40: 4612–24, Doi: <https://doi.org/10.1016/j.apm.2015.10.053>.
- Kuiri, A., and Das, B.. (2020). An Application of FISM and TOPSIS to a Multi-Objective Multi-Item Solid Transportation Problem. *OPSEARCH*: 1–20, Retrieved from [https://link.springer.com/article/10.1007%2F s12597-020-00456-7](https://link.springer.com/article/10.1007%2Fs12597-020-00456-7).
- Kundu, P., Kar, S., and Maiti, M.. (2014a). A Fuzzy MCDM Method and an Application to Solid Transportation Problem with Mode Preference. *Soft Computing* 18(9): 1853–64, DOI Doi: <https://doi.org/10.1007/s00500-013-1161-0>.
- Kundu, P., Kar, S., and Maiti, M.. (2014b). Multi-Objective Solid Transportation Problems with Budget Constraint in Uncertain Environment. *International Journal of Systems Science* 45(8): 1668–82, Doi: <https://doi.org/10.1080/00207721.2012.748944>.
- Li, Y., Ida, K., Gen, M., and Kobuchi, R.. (1997). Neural Network Approach for Multicriteria Solid Transportation Problem. *Computers & industrial engineering* 33(3): 465–68, Doi: [https://doi.org/10.1016/S0360-8352\(97\)00169-1](https://doi.org/10.1016/S0360-8352(97)00169-1).
- Li, Y., Ida, K., and Gen, M.. (1997). Improved Genetic Algorithm for Solving Multiobjective Solid Transportation Problem with Fuzzy Numbers. *Computers & Industrial Engineering* 33(3): 589–92, Retrieved from https://www.istage.ist.go.jp/article/ifuzy/9/2/9_KJ00002088901/pdf.
- Liu, B.. (2007). *Uncertainty Theory*. 2nd ed. Heidelberg, Berlin: Springer, Retrieved from <http://citeseerx.ist.psu.edu/viewdoc/download?doi=10.1.1.471.5566&rep=rep1&type=pdf#page=4>.
- Liu, B. (2011). “Uncertain Logic for Modeling Human Language.” *Journal of Uncertain Systems* 5(1): 3–20, Retrieved from https://www.researchgate.net/profile/Baodigin-g-Liu/publication/228389218_Uncertain_logic_for_modeling_human_language/links/02e7e52836f16eb62f000000/Uncertain-logic-for-modeling-human-language.pdf.
- Narayanamoorthy, S, and Anukokila, P.. (2015). Optimal Solution of Fractional Programming Problem Based on Solid Fuzzy Transportation Problem. *International Journal of Operational Research* 22(1): 91–105, Doi: <https://doi.org/10.1504/IJOR.2015.065936>.
- Ojha, A., Das, B., Mondal, S.K., and Maiti, M.. (2013). A Multi-Item Transportation Problem with Fuzzy Tolerance. *Applied Soft Computing* 13(8): 3703–

- 12, Doi: <https://doi.org/10.1016/j.asoc.2013.04.004>.
- Ojha, A., Das, B., Mondal, S., and Maiti, M.. (2009). An Entropy Based Solid Transportation Problem for General Fuzzy Costs and Time with Fuzzy Equality. *Mathematical and Computer Modelling* 50(1-2): 166-78, Doi: <https://doi.org/10.1016/j.mcm.2009.04.010>.
- Ojha, A., Das, B., Mondal, S., & Maiti, M.. (2010) A Stochastic Discounted Multi-Objective Solid Transportation Problem for Breakable Items Using Analytical Hierarchy Process. *Applied Mathematical Modelling* 34(8): 2256-71, Doi: <https://doi.org/10.1016/j.apm.2009.10.034>.
- Ozmutlu, S., and Chandra, M.J.. (2001). Computation of Optimal Mean for a Larger-the-Better Type Quality Characteristic Using Goal Programming. *International Journal of Industrial Engineering: Theory Applications and Practice* 8(1): 62-71, Retrieved from <https://pennstate.pure.elsevier.com/en/publications/computation-of-optimal-mean-for-a-larger-the-better-type-quality->.
- Pandian, P., and Anuradha, D.. (2010). A New Approach for Solving Solid Transportation Problems. *Applied Mathematical Sciences* 4(72): 3603-10, Retrieved from https://www.researchgate.net/profile/Anuradha-Dhanapal/publication/228618386_A_New_Approach_for_Solving_Solid_Transportation_Problems/links/5e9ef0ac4585150839efff2b/A-New-Approach-for-Solving-Solid-Transportation-Problems.pdf.
- Pramanik, S., Jana, D.K., and Maiti, M.. (2013). Multi-Objective Solid Transportation Problem in Imprecise Environments. *Journal of Transportation Security* 6(2): 131-50, Doi: <https://doi.org/10.1007/s12198-013-0108-0>.
- Radhakrishnan, B., and Anukokila, P.. (2014). Fractional Goal Programming for Fuzzy Solid Transportation Problem with Interval Cost. *Fuzzy Information and Engineering* 6(3): 359-77, Doi: <https://doi.org/10.1016/j.fiae.2014.12.006>.
- Sarma, D., Das, A., and Bera, U.K.. (2020). An Optimal Redistribution Plan Considering Aftermath Disruption in Disaster Management. *Soft Computing* 24(1): 65-82, Doi: <https://doi.org/10.1007/s00500-019-04287-7>.
- Sengupta, D., Das, A., and Bera, U.K.. (2018). A Gamma Type-2 Defuzzification Method for Solving a Solid Transportation Problem Considering Carbon Emission. *Applied Intelligence* 48(11): 3995-4022, Doi: <https://doi.org/10.1007/s10489-018-1173-7>.
- Shell, E. (1955). *Distribution of a Product by Several Properties, Directorate of Management Analysis*. In Proceedings of the Second Symposium in Linear Programming, 615-42.
- Tao, Z., and Xu, J.. (2012). A Class of Rough Multiple Objective Programming and Its Application to Solid Transportation Problem. *Information Sciences* 188: 215-35, Doi: <https://doi.org/10.1016/j.ins.2011.11.022>.
- Yang, L., Liu, P., Li, S., Gao, Y., & Ralescu, D.A. (2015). "Reduction Methods of Type-2 Uncertain Variables and Their Applications to Solid Transportation Problem." *Information Sciences* 291: 204-37, Doi: <https://doi.org/10.1016/j.ins.2014.08.044>.

Appendix 1**Open form of the Goal Programming Model**

$$z_{min} = d_1^+ + d_1^- + d_2^+ + d_2^- + d_3^+ + d_3^-$$

Subject to

$$\begin{aligned} &16x_{111a} + 30x_{112a} + 16x_{121a} + 30x_{122a} + 16x_{131a} + 30x_{132a} + 14x_{141a} + 29x_{142a} + \\ &16x_{211a} + 10x_{212a} + 7x_{221a} + 21x_{222a} + 13x_{231a} + 17x_{232a} + 16x_{241a} + 30x_{242a} + \\ &16x_{311a} + 10x_{312a} + 14x_{321a} + 28x_{322a} + 14x_{331a} + 18x_{332a} + 8x_{341a} + 22x_{342a} + \\ &14x_{111b} + 12x_{112b} + 14x_{121b} + 18x_{122b} + 20x_{131b} + 6x_{132b} + 8x_{141b} + 12x_{142b} + \\ &14x_{211b} + 4x_{212b} + 14x_{221b} + 18x_{222b} + 18x_{231b} + 20x_{232b} + 12x_{241b} + 18x_{242b} + \\ &20x_{311b} + 10x_{312b} + 8x_{321b} + 10x_{322b} + 8x_{331b} + 4x_{332b} + 16x_{341b} + 20x_{342b} - d_1^+ + d_1^- = \text{cost} \end{aligned}$$

$$\begin{aligned} &x_{111a} + x_{121a} + x_{131a} + x_{141a} + x_{211a} + x_{221a} + x_{231a} + x_{241a} + x_{311a} + x_{321a} + x_{331a} + x_{341a} + \\ &x_{111b} + x_{121b} + x_{131b} + x_{141b} + x_{211b} + x_{221b} + x_{231b} + x_{241b} + x_{311b} + x_{321b} + x_{331b} + x_{341b} - d_2^+ + d_2^- = 120 \end{aligned}$$

$$\begin{aligned} &x_{112a} + x_{122a} + x_{132a} + x_{142a} + x_{212a} + x_{222a} + x_{232a} + x_{242a} + x_{312a} + x_{322a} + x_{332a} + x_{342a} + \\ &x_{112b} + x_{122b} + x_{132b} + x_{142b} + x_{212b} + x_{222b} + x_{232b} + x_{242b} + x_{312b} + x_{322b} + x_{332b} + x_{342b} - d_3^+ + d_3^- = 80 \end{aligned}$$

$$x_{111a} + x_{112a} + x_{121a} + x_{122a} + x_{131a} + x_{132a} + x_{141a} + x_{142a} \geq 35 - \psi_{1a}^1$$

$$x_{111a} + x_{112a} + x_{121a} + x_{122a} + x_{131a} + x_{132a} + x_{141a} + x_{142a} \leq 35 + \psi_{1a}^1$$

$$x_{211a} + x_{212a} + x_{221a} + x_{222a} + x_{231a} + x_{232a} + x_{241a} + x_{242a} \geq 30 - \psi_{2a}^1$$

$$x_{211a} + x_{212a} + x_{221a} + x_{222a} + x_{231a} + x_{232a} + x_{241a} + x_{242a} \leq 30 + \psi_{2a}^1$$

$$x_{311a} + x_{312a} + x_{321a} + x_{322a} + x_{331a} + x_{332a} + x_{341a} + x_{342a} \geq 35 - \psi_{3a}^1$$

$$x_{311a} + x_{312a} + x_{321a} + x_{322a} + x_{331a} + x_{332a} + x_{341a} + x_{342a} \leq 35 + \psi_{3a}^1$$

$$x_{111b} + x_{112b} + x_{121b} + x_{122b} + x_{131b} + x_{132b} + x_{141b} + x_{142b} \geq 40 - \psi_{1b}^1$$

$$x_{111b} + x_{112b} + x_{121b} + x_{122b} + x_{131b} + x_{132b} + x_{141b} + x_{142b} \leq 40 + \psi_{1b}^1$$

$$x_{211b} + x_{212b} + x_{221b} + x_{222b} + x_{231b} + x_{232b} + x_{241b} + x_{242b} \geq 30 - \psi_{2b}^1$$

$$x_{211b} + x_{212b} + x_{221b} + x_{222b} + x_{231b} + x_{232b} + x_{241b} + x_{242b} \leq 30 + \psi_{2b}^1$$

$$x_{311b} + x_{312b} + x_{321b} + x_{322b} + x_{331b} + x_{332b} + x_{341b} + x_{342b} \geq 30 - \psi_{3b}^1$$

$$x_{311b} + x_{312b} + x_{321b} + x_{322b} + x_{331b} + x_{332b} + x_{341b} + x_{342b} \leq 30 + \psi_{3b}^1$$

$$x_{111a} + x_{112a} + x_{211a} + x_{212a} + x_{311a} + x_{312a} \geq 25 - \psi_{1a}^2$$

$$x_{111a} + x_{112a} + x_{211a} + x_{212a} + x_{311a} + x_{312a} \leq 25 + \psi_{1a}^2$$

$$x_{121a} + x_{122a} + x_{221a} + x_{222a} + x_{321a} + x_{322a} \geq 25 - \psi_{2a}^2$$

$$x_{121a} + x_{122a} + x_{221a} + x_{222a} + x_{321a} + x_{322a} \leq 25 + \psi_{2a}^2$$

$$x_{131a} + x_{132a} + x_{231a} + x_{232a} + x_{331a} + x_{332a} \geq 20 - \psi_{3a}^2$$

$$x_{131a} + x_{132a} + x_{231a} + x_{232a} + x_{331a} + x_{332a} \leq 20 + \psi_{3a}^2$$

$$x_{141a} + x_{142a} + x_{241a} + x_{242a} + x_{341a} + x_{342a} \geq 30 - \psi_{4a}^2$$

$$x_{141a} + x_{142a} + x_{241a} + x_{242a} + x_{341a} + x_{342a} \leq 30 + \psi_{4a}^2$$

$$x_{111b} + x_{112b} + x_{211b} + x_{212b} + x_{311b} + x_{312b} \geq 20 - \psi_{1b}^2$$

$$x_{111b} + x_{112b} + x_{211b} + x_{212b} + x_{311b} + x_{312b} \leq 20 + \psi_{1b}^2$$

$$x_{121b} + x_{122b} + x_{221b} + x_{222b} + x_{321b} + x_{322b} \geq 30 - \psi_{3b}^2$$

$$x_{121b} + x_{122b} + x_{221b} + x_{222b} + x_{321b} + x_{322b} \leq 30 + \psi_{3b}^2$$

$$x_{131b} + x_{132b} + x_{231b} + x_{232b} + x_{331b} + x_{332b} \geq 20 - \psi_{3b}^2$$

$$x_{131b} + x_{132b} + x_{231b} + x_{232b} + x_{331b} + x_{332b} \leq 20 + \psi_{3b}^2$$

$$x_{141b} + x_{142b} + x_{241b} + x_{242b} + x_{341b} + x_{342b} \geq 30 - \psi_{4b}^2$$

$$x_{141b} + x_{142b} + x_{241b} + x_{242b} + x_{341b} + x_{342b} \leq 30 + \psi_{4b}^2$$

where

$$(x_{ijka}) \geq 0 \quad (k = 1, 2)(j = 1, \dots, 4)(i = 1, \dots, 3)$$

$$(x_{ijkb}) \geq 0 \quad (k = 1, 2)(j = 1, \dots, 4)(i = 1, \dots, 3)$$