

## Investigation of Magnetic Properties of Poly Vinyl Chloride Composites Prepared Using Different Ratios of Fe<sub>2</sub>O<sub>3</sub> (Maghemite) Nanoparticles

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### Abstract

Composites were prepared using poly vinyl chloride (PVC) and different percentages of Fe<sub>2</sub>O<sub>3</sub> nanoparticles. All composites were characterized by FT-IR spectroscopy. Then, the thermal properties of the composites prepared in 1% and 10% ratios were examined. It was observed that the initial decomposition temperature ( $T_i$ ) values of PVC composites prepared with Fe<sub>2</sub>O<sub>3</sub> nanoparticles addition were lower than pure PVC. Magnetic properties of composites were examined with vibrating sample magnetometer (VSM). The saturation magnetization values of PVC composites prepared by using 1% and 10% Fe<sub>2</sub>O<sub>3</sub> were 2.77 and 7.06 emu / g, respectively.

**Keywords:** PVC, Fe<sub>2</sub>O<sub>3</sub> nanoparticle, maghemite, VSM, magnetization

## Farklı Oranlarda Fe<sub>2</sub>O<sub>3</sub> (Maghemit) Nanopartikülleri Kullanılarak Hazırlanan Poli Vinil Klorür Kompozitlerinin Manyetik Özelliklerinin İncelenmesi

### Öz

Polivinil klorür (PVC) ve farklı oranlarda Fe<sub>2</sub>O<sub>3</sub> nanoparçacıkları kullanılarak kompozitler hazırlandı. Tüm kompozitler FT-IR spektroskopisi ile karakterize edildi. Ardından, %1 ve %10 oranlarında hazırlanan kompozitlerin termal özellikleri incelendi. Fe<sub>2</sub>O<sub>3</sub> nanopartikül ilavesi ile hazırlanan PVC kompozitlerin başlangıç bozunma sıcaklığı ( $T_i$ ) değerlerinin saf PVC'ye göre daha düşük olduğu görüldü. Titreşimli numune manyetometresi (VSM) ile kompozitlerin manyetik özellikleri incelendi. %1 ve %10 Fe<sub>2</sub>O<sub>3</sub> kullanılarak hazırlanan PVC kompozitlerin doygunluk manyetizasyon değerleri sırasıyla 2,77 ve 7,06 emu/g bulundu.

**Anahtar Kelimeler:** PVC, Fe<sub>2</sub>O<sub>3</sub> nanopartikül, maghemit, VSM, manyetizasyon

### INTRODUCTION

Progress in the synthesis of nanomaterials has led to an increase in research studies on the production and use of nanocomposites (Byrne and Gun'ko, 2010; Thostenson et al., 2001). Nanocomposites have always been the focus of attention for researchers (Tanaydın, 2021). This is because the physical properties of the host materials (usually polymers) match those of nanoscale materials. An example is that a non-magnetic material can become magnetic by adding an appropriate amount of magnetic material such as magnetic nanoparticles (Fe<sub>3</sub>O<sub>4</sub>, Fe<sub>2</sub>O<sub>3</sub>) (Wilson et al., 2004). Likewise, the insulating polymer can be given semiconductor or conductive properties by doping

conductive materials (MWCNT, nanographite) (Moniruzzaman and Winey, 2006). Thermal stability is required when polymeric materials are used for a long time and at different temperatures. Thermal stability can be achieved thanks to nanocomposites prepared using inorganic additives in nanosized size (Haruna et al., 2020; Moniruzzaman and Winey, 2006).

Magnetic nanoparticles containing iron oxide (Fe<sub>3</sub>O<sub>4</sub> and Fe<sub>2</sub>O<sub>3</sub>) show superparamagnetic properties. As the size of such nanoparticles gets smaller, superparamagnetism emerges (Berry and Curtis, 2003). Superparamagnetism is a state open to changes in the magnetization direction. Therefore, as

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the external magnetic field moves away from the medium, superparamagnetic nanoparticles lose their magnetization properties and return to their initial state (Gossuin et al., 2009; Lu et al., 2007). Magnetic nanoparticles are used in different fields such as magnetic resonance imaging (Lee et al., 2007; Weissleder et al., 2000), drug release (Chouly et al., 1996; Zhang et al., 2002), data storage (Sun Shouheng et al., 2000), catalysis, and energy conversion. The application areas vary according to the controllable size of the particles and the different morphological structures (Shafi et al., 2001). It has been observed in studies that composites prepared by using nanoparticles and especially magnetic iron nanoparticles have improved the properties of polymers such as glass transition temperature, tensile strength, and thermal degradation (Balazs et al., 2006; Haruna et al., 2020; TUKUR et al., 2020).

In order to modify poly vinyl chloride (PVC) and increase its hardness, plasticizers, and fillers were used, and copolymers were prepared using different monomers (Chen et al., 1995; Klarić et al., 2000). PVC is generally chosen as the polymer matrix due to its low cost, biocompatibility, and chemical stability (Haruna et al., 2020). While additives such as carbon fiber (Matuana et al., 1998), wood flour (Djidjelli et al., 2002), and calcium carbonate (Sun Shuisheng et al., 2006) were used to improve the thermal and mechanical stability of PVC, its electrical properties were tried to be improved by using polyaniline (Conn et al., 1995), polypyrrole (Ouyang and Chan, 1996) and MWCNT (Vadukumpully et al., 2011) (Al-Ramadhan et al., 2012). In addition, PVC-membrane electrodes have been developed for ion analysis in ambient water (Adem, 2019).

The homogeneous distribution of magnetic nanoparticles in the polymer matrix is the key to the strengthening and hardening effect of nanoparticles. In this study, PVC / magnetic Fe<sub>2</sub>O<sub>3</sub> nanocomposites were synthesized in a micellar environment with Fe<sub>2</sub>O<sub>3</sub> nanoparticles as the core in the PVC matrix layer. The characterization of the composites obtained by using nanoparticles on two different percentages (1% and 10%) was made by FT-IR spectroscopy. TGA analysis and magnetic properties of the prepared composites were examined.

Finally, both the saturation magnetization values and particle diameters were calculated from the obtained magnetization curves.

## EXPERIMENTAL

### Materials

PVC was purchased from PETKIM Turkish Company with a molecular weight of Mn=63000 g mol<sup>-1</sup>. Magnetic Fe<sub>2</sub>O<sub>3</sub> nanoparticle (maghemite) and tetrahydrofuran (THF) has been obtained from Sigma-Aldrich.

### Preparation of PVC/Fe<sub>2</sub>O<sub>3</sub> Nanoparticle Composites

Firstly, we prepared PVC composite with 1% Fe<sub>2</sub>O<sub>3</sub> nanoparticle. 0.5 gram PVC was dissolved in 5 mL THF. 0.005 g of Fe<sub>2</sub>O<sub>3</sub> nanoparticle was added to PVC solution and was sonicated in an ultrasonic homogenizer for 1h. The resulting composite was precipitated in ethanol and then filtered (Haruna et al., 2020). Using the same procedure, the PVC/Fe<sub>2</sub>O<sub>3</sub> composite containing 10% Fe<sub>2</sub>O<sub>3</sub> nanoparticle was prepared. Both PVC composites (containing 1% and 10% Fe<sub>2</sub>O<sub>3</sub> nanoparticle) were dried first at room temperature and then at 40 °C in a vacuum oven for 24 h (Ma et al., 2010).

## RESULTS AND DISCUSSION

### FT-IR characterization

FT-IR spectrum of pure PVC, PVC / 1%, and 10% Fe<sub>2</sub>O<sub>3</sub> composites are shown in Fig. 1. The characteristic bands of PVC at 2972-2912 cm<sup>-1</sup> (aliphatic -CH stretching), 1625 cm<sup>-1</sup> (-OH bending coming from KBr), 1251 cm<sup>-1</sup> (-CH bending on HCl), and 680 cm<sup>-1</sup> (C-Cl stretching). In addition, the OH bending vibration at 1625 cm<sup>-1</sup>, which is not related to the structure, is due to KBr. In the spectrum of PVC / Fe<sub>2</sub>O<sub>3</sub> composites, a new peak characterizing the Fe-O bond was detected at 617 cm<sup>-1</sup> (Pekdemir et al., 2021).

### Thermal Properties

TGA curves of PVC / Fe<sub>2</sub>O<sub>3</sub> composites are given in Fig. 2. In our previous study (Hassan Haruna, 2019), it was seen that the *T<sub>i</sub>* (initial decomposition temperature) value of PVC was 248 °C. In the case of PVC composites containing 1% and 10% magnetic Fe<sub>2</sub>O<sub>3</sub>, rapid decomposition began at 213 and 230 °C (*T<sub>i</sub>*), respectively.

It has been observed that the Fe<sub>2</sub>O<sub>3</sub> nanoparticles reduce significantly the thermal stability of PVC. Although the thermal stability of the composites increases as the amount of Fe<sub>2</sub>O<sub>3</sub> nanoparticles

increases, it is seen that they have still lower thermal stability than that of PVC. The results obtained from the TGA curves are shown in detail in Table 1.

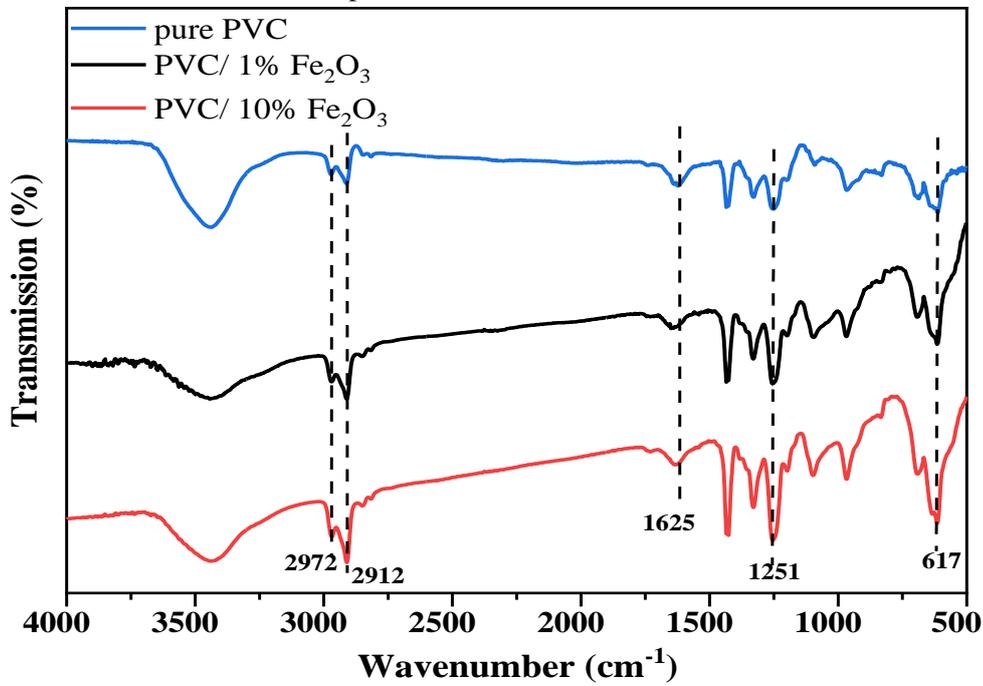


Figure 1. FT-IR spectra of PVC and Fe<sub>2</sub>O<sub>3</sub> composite

Table 1. Thermal investigation of PVC and composites containing Fe<sub>2</sub>O<sub>3</sub> nanoparticles at different percentages

Material	<i>T<sub>i</sub></i> * (°C)	Weight loss (wt) at 350 °C	Residue (wt%) at 500 °C
PVC	250	61.7	10
PVC / %1 Fe <sub>2</sub> O <sub>3</sub> composite	215	54.1	12
PVC / %10 Fe <sub>2</sub> O <sub>3</sub> composite	230	47.2	16

### Magnetic Properties

The magnetic properties of the PVC/Fe<sub>2</sub>O<sub>3</sub> composites were characterized by vibrating sample magnetometer (VSM) at 300 K. The most important evidence that PVC composites containing magnetic Fe<sub>2</sub>O<sub>3</sub> nanoparticles are the VSM graph given in Fig.3.

It was seen in the VSM curves that the saturated magnetization values (*M<sub>s</sub>*) of the PVC / 1% Fe<sub>2</sub>O<sub>3</sub> composite and PVC / 10% Fe<sub>2</sub>O<sub>3</sub> composite were 2.77 and 7.06 emu/g, respectively. It is reported that the *M<sub>s</sub>* value of the Fe<sub>2</sub>O<sub>3</sub> nanoparticle (maghemite) is 76.0 emu/g (Kommareddi et al., 1996) and 69.7

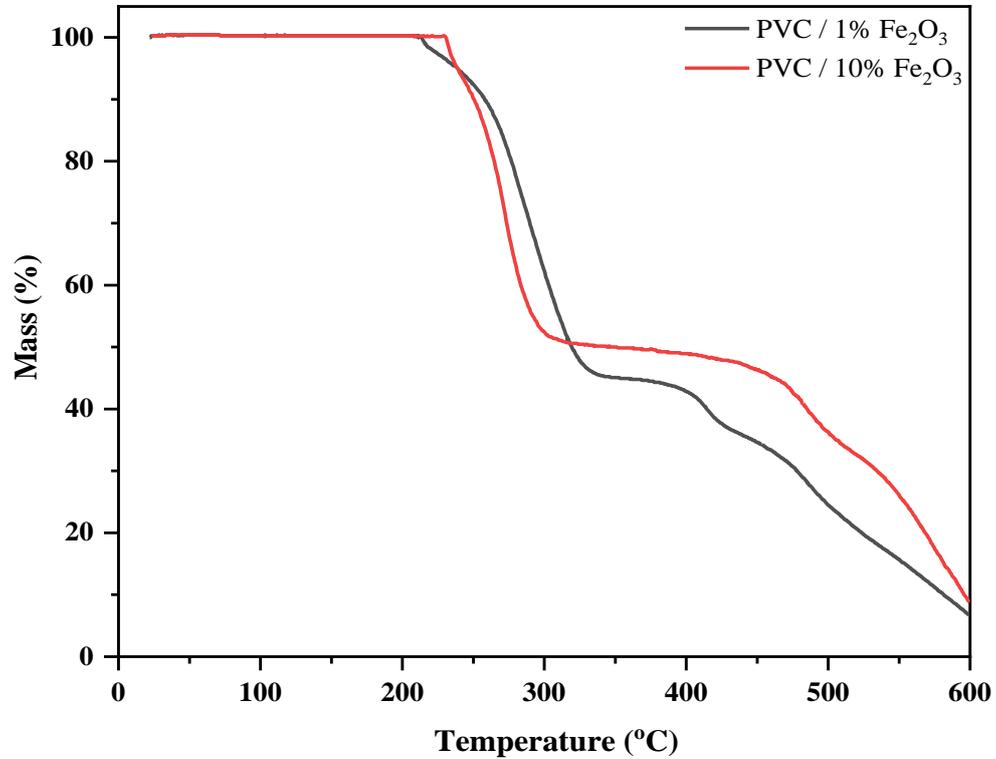
emu/g (Caizer, 2003). The obtained saturation magnetization values of the composites are lower than the values given for pure Fe<sub>2</sub>O<sub>3</sub> due to the organic groups in PVC.

It can be said that the magnetic diameter of the particles is related to the parameters in the equation given below:(Yaacob et al., 1995)

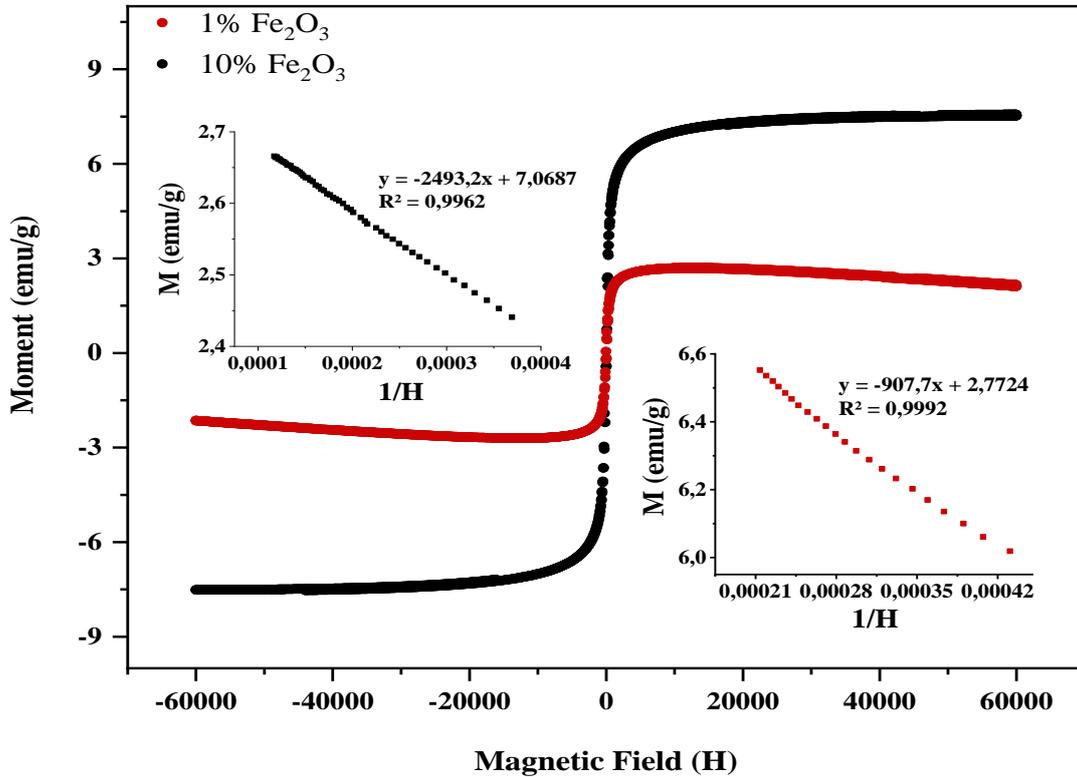
$$d_{mag} = \left( \frac{18kT \left( \frac{d\sigma}{dH} \right)_0}{\pi \rho M_s^2} \right)^{1/3}$$

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where  $\rho$  is the density of maghemite (5.07 g/cm<sup>3</sup>)(Kommareddi et al., 1996),  $k$  is the Boltzmann constant ( $1,381 \times 10^{-23}$  J / particle).



**Figure 2.** TGA curves of PVC / 1% Fe<sub>2</sub>O<sub>3</sub> and PVC / 10% Fe<sub>2</sub>O<sub>3</sub> composites



**Figure 3.** VSM plot of PVC/1%Fe<sub>2</sub>O<sub>3</sub> and 10% Fe<sub>2</sub>O<sub>3</sub> nanoparticle

Magnetic susceptibility values  $[(d\sigma/dH)_0]$  for 1% Fe<sub>2</sub>O<sub>3</sub> and 10% Fe<sub>2</sub>O<sub>3</sub> composites were calculated as 0.0036 and 0.0019 emu/g.Oe, respectively. The value  $(d\sigma/dH)_0$  given in the equation is equal to the magnetic susceptibility ( $\chi_i$ ) (Kommareddi et al., 1996; Yaacob et al., 1995) and is found from the slopes of the tangent line drawn at  $H=0$  Oe. Using the equation given above with the magnetization curves obtained by VSM, the particle sizes of PVC composites containing 1% and 10% Fe<sub>2</sub>O<sub>3</sub> nanoparticles were calculated as 12.3 nm and 5.3 nm, respectively.

## CONCLUSIONS

Composites were prepared with commercially used PVC and 1% and 10% magnetic Fe<sub>2</sub>O<sub>3</sub> nanoparticles. In the FT-IR spectra of the composites prepared, the Fe-O stretching vibration at 637 cm<sup>-1</sup> proved to be nanoparticles in the structure. When TGA curves of composites were examined, it was seen that Fe<sub>2</sub>O<sub>3</sub> nanoparticles reduced  $T_i$  value, in other words, the thermal stability of composites was lower than pure PVC. In addition, when the magnetization curves are examined, in the absence of an external magnetic field of PVC/Fe<sub>2</sub>O<sub>3</sub>

nanocomposites, the field strength is required to restore the magnetization at the zero point and the magnetization value at the zero point is insignificant, which means that the composites are superparamagnetic. From the magnetization curves obtained by VSM, the saturation magnetization values of composites prepared with 1% and 10% Fe<sub>2</sub>O<sub>3</sub> nanoparticles were 2.77 and 7.06 emu / g, respectively. Therefore, it can be concluded that the composites have superparamagnetic properties.

## CONFLICT OF INTEREST

The Author report no conflict of interest relevant to this article.

## RESEARCH AND PUBLICATION ETHICS STATEMENT

The author declares that this study complies with research and publication ethics.

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