


## Removal of Congo Red From Water By Adsorption Onto Chitosan-BN-Fe<sub>2</sub>O<sub>3</sub>: Kinetic and Isotherm Studies

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### Abstract

In this study, an adsorbent for Congo red removal was made by combining Chitosan and Boron Nitride(BN)-Fe<sub>2</sub>O<sub>3</sub>. The chemical structures of this adsorbent (Ch-BN-Fe<sub>2</sub>O<sub>3</sub>) were confirmed by FT-IR analysis. In adsorption studies, the effects of adsorbent amount, pH and contact time on Congo red removal were investigated. Accordingly, the highest 99.58% removal was achieved under the conditions of 0.1 gram adsorbent mass, pH 7, 60 minutes. In addition, thermodynamic, isotherm and kinetic studies were performed in the study. In isotherm studies, the most suitable model was determined to be Langmuir and its q<sub>max</sub> value was found to be 86.95 mg/g. However, the pseudo second order kinetic model was found to be suitable.

**Keywords:** Chitosan, boron nitride, iron oxide, adsorption

## Kongo Kırmızısının Kitosan-BN-Fe<sub>2</sub>O<sub>3</sub> Üzerine Adsorpsiyon Yoluyla Sudan Uzaklaştırılması: Kinetik ve İzoterm Çalışmaları

### Öz

Bu çalışmada Kongo red giderimi için Kitosana Boron Nitride- Fe<sub>2</sub>O<sub>3</sub> katkılanıp adsorbent hazırlanmıştır. Bu adsorbentin (Ch-BN-Fe<sub>2</sub>O<sub>3</sub>) kimyasal yapıları FT-IR analizi ile doğrulanmıştır. Adsorpsiyon çalışmalarında adsorbent kütleleri, pH, temas süresi congo red giderimi üzerine etkileri araştırılmıştır. Buna göre 0,1 gram adsorbent kütlesi, pH 7, 60 dk sürede en yüksek %99,58 giderim gerçekleşmiştir. Ayrıca çalışmada termodinamik, izoterm ve kinetik çalışmalar gerçekleştirilmiştir. İzoterm çalışmalarında en uygun modelin langmuir olduğu belirlenmiş ve q<sub>max</sub> değeri de 86,95 mg/g bulunmuştur. Bununla birlikte pseudo second order kinetic modeli uygun olduğu tespit edilmiştir.

**Anahtar Kelimeler:** Kitosan, bor nitrit, demir oksit, adsorpsiyon.

## 1. Introduction

Growing industrial waste as a result of technology advancements has had detrimental effects on the environment [1]. The rising usage of dyes and their discharge into environmental waters, particularly in numerous industrial applications, causes significant environmental and human health hazards[2,3]. Therefore, it is of great importance to treat these dyes before they are disposed of directly[4]. When these dyes are mixed with the surrounding waters, they cause many problems such as the increase of bacteria with sunlight and the prevention of biodegradation[5]. Congo red is the sodium salt of an acid called benzidinediazo-bis-1-naphthylamine-4-sulfonic acid. It is a secondary diazo (R-N=N-R bond) dye[6]. Congo red is frequently used in the textile, paper, printing, and plastic sectors despite having cancer- and mutagenic-causing qualities [7].

The removal of dyes from wastewater can be accomplished using a variety of physical/chemical techniques, including flocculation/coagulation[8], ion exchange electrochemistry[9], photochemical decomposition[10], reverse osmosis [11], ultrafiltration adsorption [12], chemical oxidation[13], and biological treatment techniques[14]. It has been seen in many studies that the most effective and economically most convenient of these methods is adsorption[15]. However, the materials utilized or created as adsorbents must be natural, safe for the environment, and capable of being easily separated from water[16].

The use of natural resources such as chitin and the biopolymer derived from it, chitosan, is becoming more and more important. In adsorption studies, the most important parameter is that the adsorbent is natural and harmless to the environment/human health. Chitosan was employed in this investigation due to this reason [17]. A biological polymer known as chitosan (C<sub>6</sub>H<sub>11</sub>NO<sub>4</sub>)<sub>n</sub> is derived from several natural sources[18]. In our investigation, boron nitride, an additive that doesn't harm the environment, was also used[19]. It is well known that many contaminants can be removed using boron nitride[20]. Because of its high surface area and chemically inert structure, boron nitride has become an essential material in pollution adsorption. In addition, Fe<sub>2</sub>O<sub>3</sub> was added due to the active role of oxidized compounds in adsorbents[21]. Until now, there is a study in the literature on dye removal using chitosan/BN composite adsorbent. However, in this study, congo red was not removed and Fe<sub>2</sub>O<sub>3</sub> was not added. Therefore, this study is unique in the literature [22]. Investigated were the effects of this produced adsorbent on congo red removal in various parameters.

## 2. Material and Methods

### 2.1. Preparation of BN-Fe<sub>2</sub>O<sub>3</sub> doped chitosan adsorbent

Boron Nitride (Purity :%99.7, Nanography/Turkey), Chitosan (>%99), Fe<sub>2</sub>O<sub>3</sub> (>%96), and Acetic acid (>%99) Sigma(St. Louis, Missouri, ABD) were purchased commercially. BN was treated with sodium hydroxide (NaOH), Due to the limited number of functional groups on its surface and chemical resistance [23]. For 24 hours at 120°C, 1 gram of BN was mixed in the 5M NaOH. It was then washed and filtered numerous times with distilled water until the pH was restored. The resulting BNOH particles were dried at 60°C for 10 hours. Fe<sub>2</sub>O<sub>3</sub> (2g) and

prepared BNOH (0.5g) were mixed at 90°C for 24 hours. The resulting particles were washed several times with distilled water and filtered. After that, it was dried for 10 hours at 60 °C.

In 100 mL of 2% acetic acid solution, chitosan was completely dissolved. This solution was mixed for 24 hours with BN-Fe<sub>2</sub>O<sub>3</sub> particles. Afterwards, the solution was kept at -80°C for 24 hours and lyophilized. The resulting adsorbent was stored in a desiccator. Fourier Transform Infrared Spectroscopy (FTIR) analysis was carried out using a Bruker VERTEX 70v model instrument in the scanning range of 400-4000 cm<sup>-1</sup> in order to comprehend the chemical structures and bonding of adsorbents.

## 2.2. Adsorption Studies

Using various parameters conditions, a number of batch tests were conducted to look into the adsorption of Congo Red (CR) in produced adsorbents. These parameters are; dye concentration (50, 100, 150, 200 mg /L), pH levels (2–12) and mass of adsorbent (Ch-BN-Fe<sub>2</sub>O<sub>3</sub>) (0.01, 0.02, 0.03, 0.4, 0.05, 0.1, 0.15, 0.2 g/L) was determined. 1000 mg/L CR the stock solution was prepared to be diluted to the determined concentrations. Adsorption process was carried out by adding the determined amount of adsorbents into 50 ml of CR solution and running it at 150 rpm for the determined time in the IKA KS 3000i Control model shaker. The pH of the CR solution was adjusted using solutions of 0.1 M NaOH and 0.1 M HCl. After centrifugation, the adsorbents were removed from the solution. Using a colorimetric method, the remaining dye concentration in solution was determined using a UV spectrophotometer (Shimadzu UV-3600 Plus) (max wavelength 497.4 nm). An absorbance-concentration profile was constructed by drawing a calibration curve between dye solution absorbance and concentration. This graph is presented in Figure 1. The formulas below were used to calculate the % removal of CR and the adsorption capacity of the adsorbent.

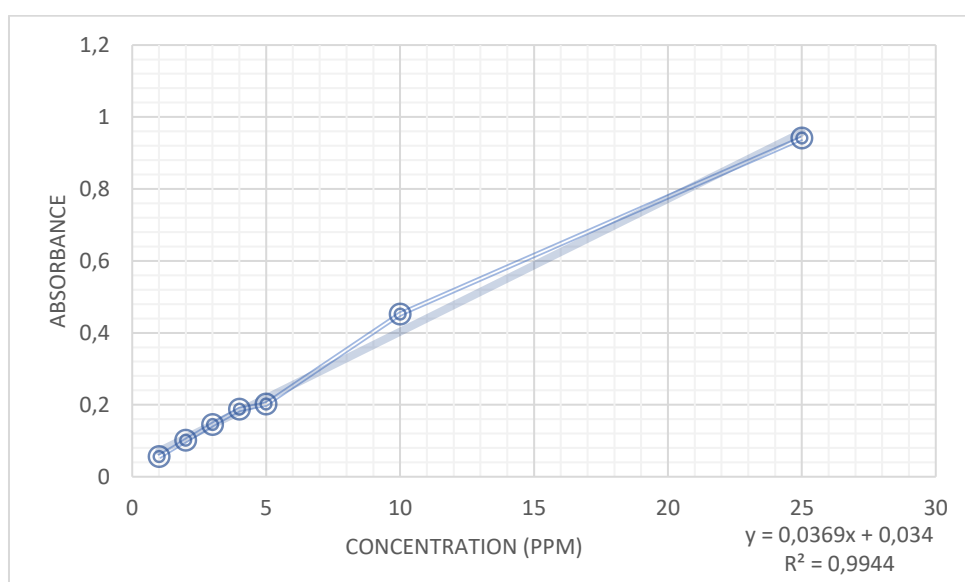


Figure 1. Congo red absorbance-concentration calibration curve

$$q_e = (c_0 - C_e) \times \frac{V}{W} \quad (1)$$

$$q_t = (c_0 - C_t) \times \frac{V}{W} \quad (2)$$

$$\text{Removal, \%} = \frac{(C_0 - C_e)}{C_0} \times 100 \quad (3)$$

Where  $C_0$  is the initial concentration,  $C_e$  is equilibrium concentration and  $C_t$  is the concentration at time,  $q_e$  is equilibrium adsorption capacity and  $q_t$  adsorption capacity at time,  $V$  is the volume of CR solution, and  $W$  is the adsorbent mass [24].

### 2.3. Adsorption Thermodynamics, Isotherm and Kinetic Studies

Adsorption studies were carried out thermodynamically at 3 different temperatures (298, 308, 318 Kelvin). With the use of the findings from these investigations, the following equations were used to derive Gibbs, Enthalpy, and Entropy [25].

$$K_c = \frac{q_e}{C_e} \quad (4)$$

$$\ln K_c = \frac{\Delta S^0}{R} - \frac{\Delta H^0}{RT} \quad (5)$$

$$\Delta G^0 = \Delta H^0 - T\Delta S^0 \quad (6)$$

The adsorption isotherm is the most commonly used approach for representing an adsorption system's equilibrium state. The adsorption isotherm is the relationship between the amount of substance adsorbed by the adsorbent and the equilibrium concentration at constant temperature [26].

Equilibrium isotherm experiments were carried out at 25°C with 0.1 g adsorbent at pH 7 and different concentrations of CR (50-200 mg/L). The equilibrium adsorption values were analyzed using the Langmuir and Freundlich isotherm models.

The first adsorption isotherm to be formulated theoretically is the Langmuir isotherm equation. The majority of the later presented equations that successfully explain a variety of experimental findings are either based on this equation or were created utilizing the Langmuir method. As a result, both chemisorption and physical adsorption theories continue to benefit from the Langmuir isotherm model. The Langmuir isotherm can be expressed mathematically as follows [27].

$$\frac{C_e}{q_e} = \frac{1}{q_{max} K_c} + \frac{C_e}{q_{max}} \quad (7)$$

Where  $q_{max}$ ,  $q_e$  and  $C_e$  are respectively; Maximum adsorption capacity (mg/g), adsorption capacity at equilibrium (mg/g), equilibrium concentration (mg/L)

The Freundlich isotherm, another popular experimental equation that uses two parameters and is consisted with a wide range of experimental data, is similar to the Langmuir isotherm. The following equation serves as a representation of the Freundlich isotherm [28].

$$\ln q_e = \ln K_F + \left(\frac{1}{n}\right) \ln C_e \quad (9)$$

$K_F$  and  $n$  are the Freundlich constants.

The effect of adsorbate-adsorbent contact time can be calculated using adsorption kinetics. There are steps in the analysis of adsorption kinetics that impact the rate of the adsorption process. In order to investigate the CR adsorption mechanism on adsorbent surfaces, two distinct kinetic models were applied. These two models are, respectively, pseudo-first-order kinetic models (PFO-km) and pseudo-second-order kinetic models (PSO-km) [27,29].

Lagergren created the PFO-km (1898). Eqn. 11 shows the PFO-km.

$$\text{Log}(q_e - q_t) = \ln q_e - \frac{K_1 t}{2.303} \quad (11)$$

The PSO-km is given in Eqn. 12 [30].

$$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{t}{q_e} \quad (12)$$

$K_1$  (min<sup>-1</sup>) and  $k_2$  (g/mg min<sup>-1</sup>) are the PFO-km constant and the PSO-km constant, respectively.

### 3. Results and Discussion

#### 3.1. FT-IR analysis

The chemical structure of the adsorbent was confirmed by FT-IR analysis. The Figure 2 shows the FT-IR spectrums of BN, Fe<sub>2</sub>O<sub>3</sub>, BN-Fe<sub>2</sub>O<sub>3</sub> and Ch-BN-Fe<sub>2</sub>O<sub>3</sub>. In BN spectrums, 1332 cm<sup>-1</sup> BN stretch vibration and 771 cm<sup>-1</sup> peak indicate B-N-B formation[31]. In the Fe<sub>2</sub>O<sub>3</sub> FTIR analysis, the 698 and 546 peaks show the Fe<sub>2</sub>O<sub>3</sub> tension, and 420 cm<sup>-1</sup> shows the Fe<sub>2</sub>O<sub>3</sub> bending vibration[32]. Both BN and Fe<sub>2</sub>O<sub>3</sub> have similar peaks in the BN-Fe<sub>2</sub>O<sub>3</sub> analysis[33]. Ch-BN-Fe<sub>2</sub>O<sub>3</sub> adsorbent originates from the Fe-O group at 611 cm<sup>-1</sup>, the NH<sub>2</sub> absorption of chitosan at 1560 and 1654 cm<sup>-1</sup> and the C=O amide group. In addition, the 3268 and 2917 cm<sup>-1</sup> peaks originate from the OH- group[34,35]. In the FT-IR analysis of the adsorbent, the specific peaks of BN and Fe<sub>2</sub>O<sub>3</sub> are seen similarly, although there are small shifts.

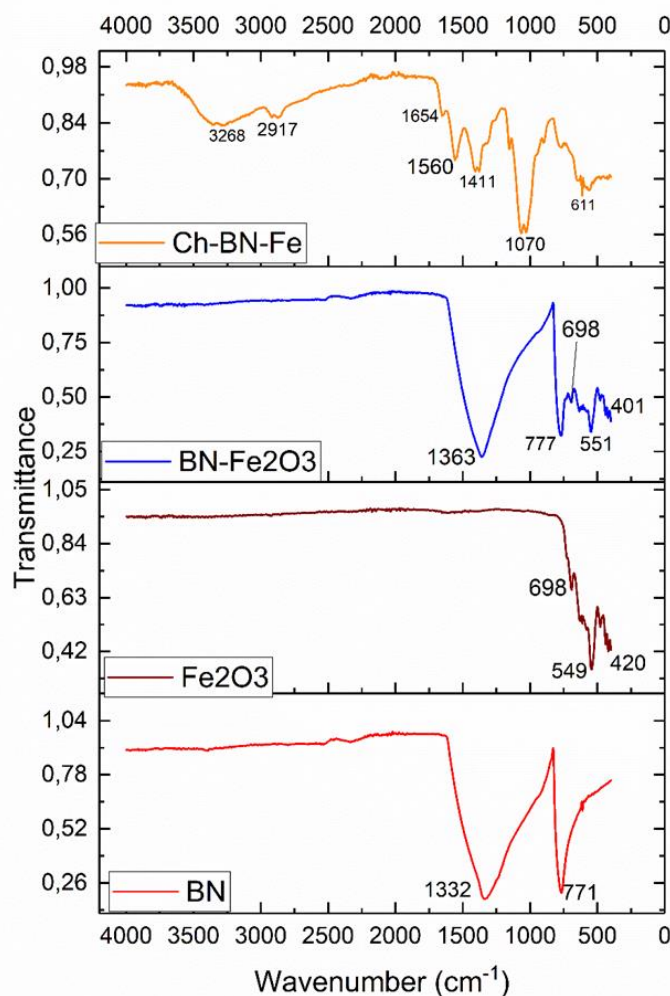
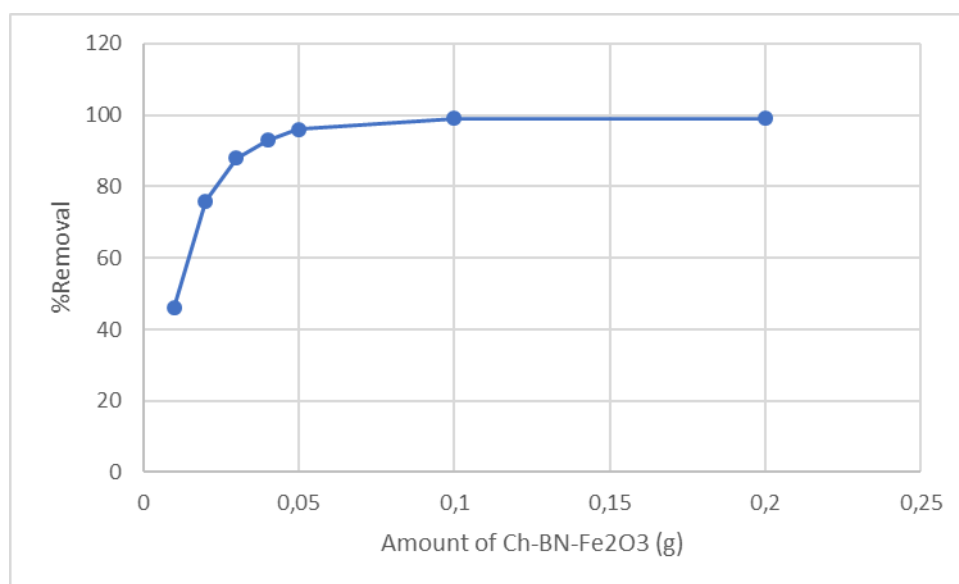


Figure 2. FT-IR spectra of the adsorbent

### 3.2. Effect of amount Ch-BN-Fe<sub>2</sub>O<sub>3</sub>

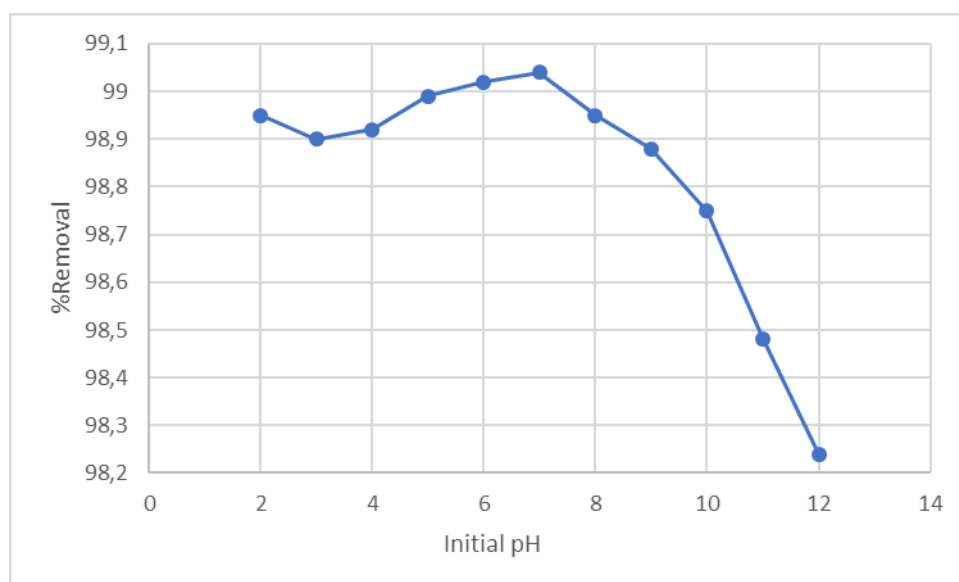
Firstly, the impact of adsorbent masses was assessed in the adsorption studies. The adsorption studies was performed in 120 min., at 25 °C, pH 7, and 100 mg/L CR concentration. According to Figure 3, the maximum CR adsorption removal was determined to be 99.06%. As the adsorbent amount is increased, the adsorption increased and remained constant after 0.1 gram.



**Figure 3.** The effect of Ch-BN-Fe<sub>2</sub>O<sub>3</sub> amount on adsorption.

### 3.3. Effect of pH on adsorption

The impact of pH on adsorption was investigated. The adsorption study was carried out for 120 min., at a temperature of 25 °C, using 0.1 grams of adsorbent and 100 mg/L of CR concentration. As shown in the Figure 4 that percentage of CR removal remained steady until pH 7, but then declined. According to the results, the highest CR removal was found to be 99.04% at pH 7[36].

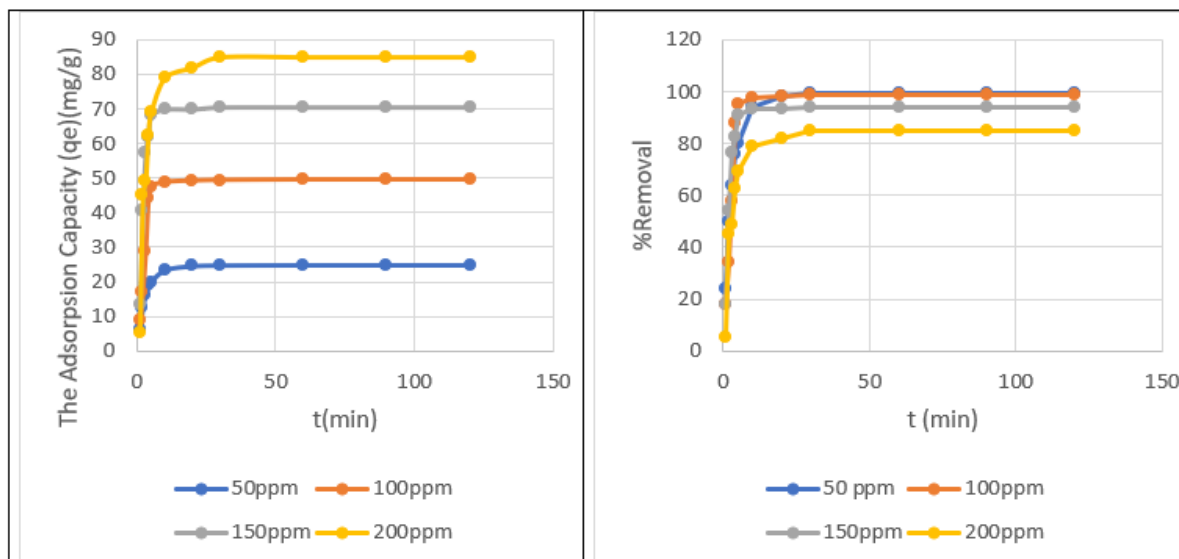


**Figure 4.** Effect of pH on CR removal

### 3.4. Effect of contact time and initial concentration

Figure 5 shows the effect of time and initial concentration on adsorption. These experiments were performed under conditions that a temperature of 25°C, using 0.1 grams of adsorbent and

pH 7. Accordingly, very fast adsorption took place up to 20 minutes and then remained stable. This results from the active sites on the adsorbent surface being filled. The highest CR removal was found to be 99.58% at 50 ppm initial concentration. The highest adsorption capacity was determined as 85 mg/g at an initial concentration of 200 ppm.

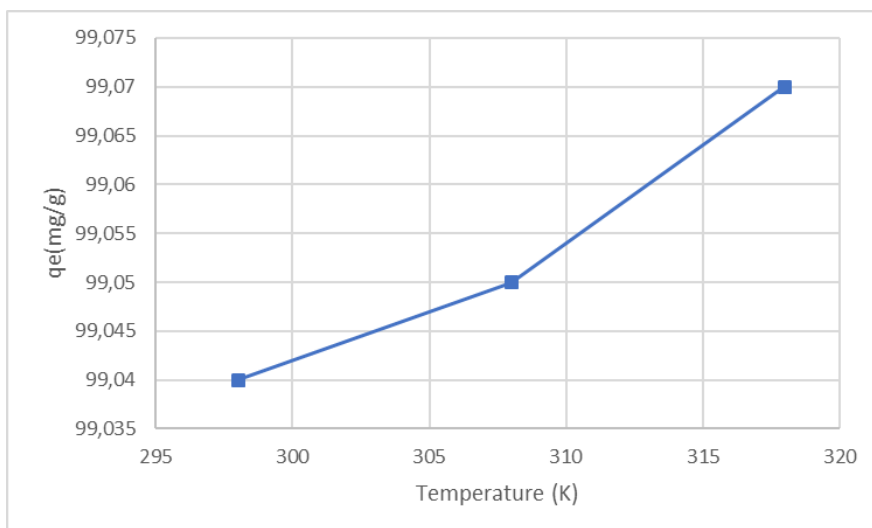


**Figure 5.** The effect of initial dye concentration and time on adsorption: (a) CR removal rate and (b) the amount of CR adsorbed at equilibrium

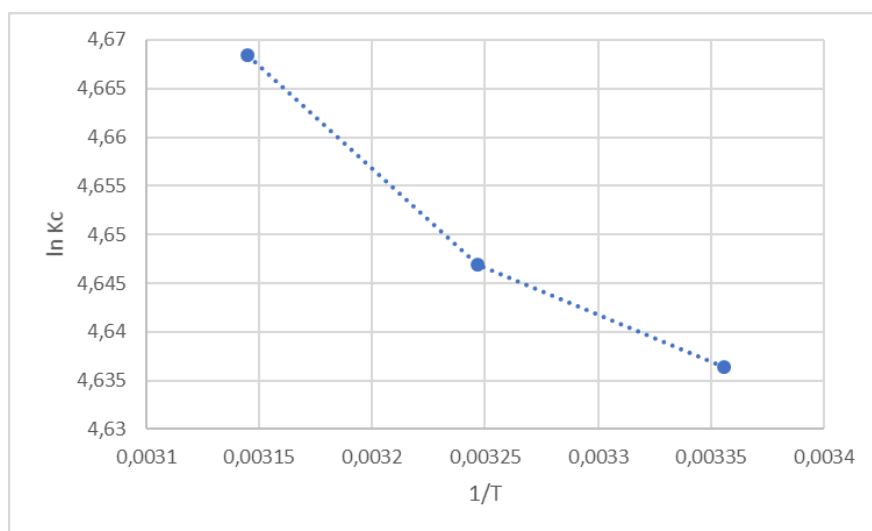
### 3.5. Results of Thermodynamic, Isotherm and Kinetic studies

Experiments were conducted at 100 ppm CR concentration, for 60 minutes, at pH 7, and under the circumstances of 0.1 gram adsorbent amount in order to study the effect of temperature and thermodynamic studies. It was observed that as the temperature increases, the adsorption increased slightly. Thermodynamic parameters were calculated with the help of Figure 6 and 7. Parameter results are presented in Table 1. At all temperatures, negative values of  $\Delta G$  (-11.46, -11.68, and -12.1 kJ/mol) show that the reaction is spontaneous. In general, physisorption is represented by  $\Delta G$  values of  $-20 < \Delta G < 0$  (kJ/mol). Additionally, it was shown that  $\Delta G$  fell as temperature rose, demonstrating the viability of adsorption at higher temperatures. Positive enthalpy ( $\Delta H = 1.257$  kJ/mol) indicates endothermic adsorption. Positive entropy ( $\Delta S = 0.042$  kJ/mol) indicates increased randomness during adsorption at the solid-solution interface[37].





**Figure 6.** Effect of temperature on adsorption



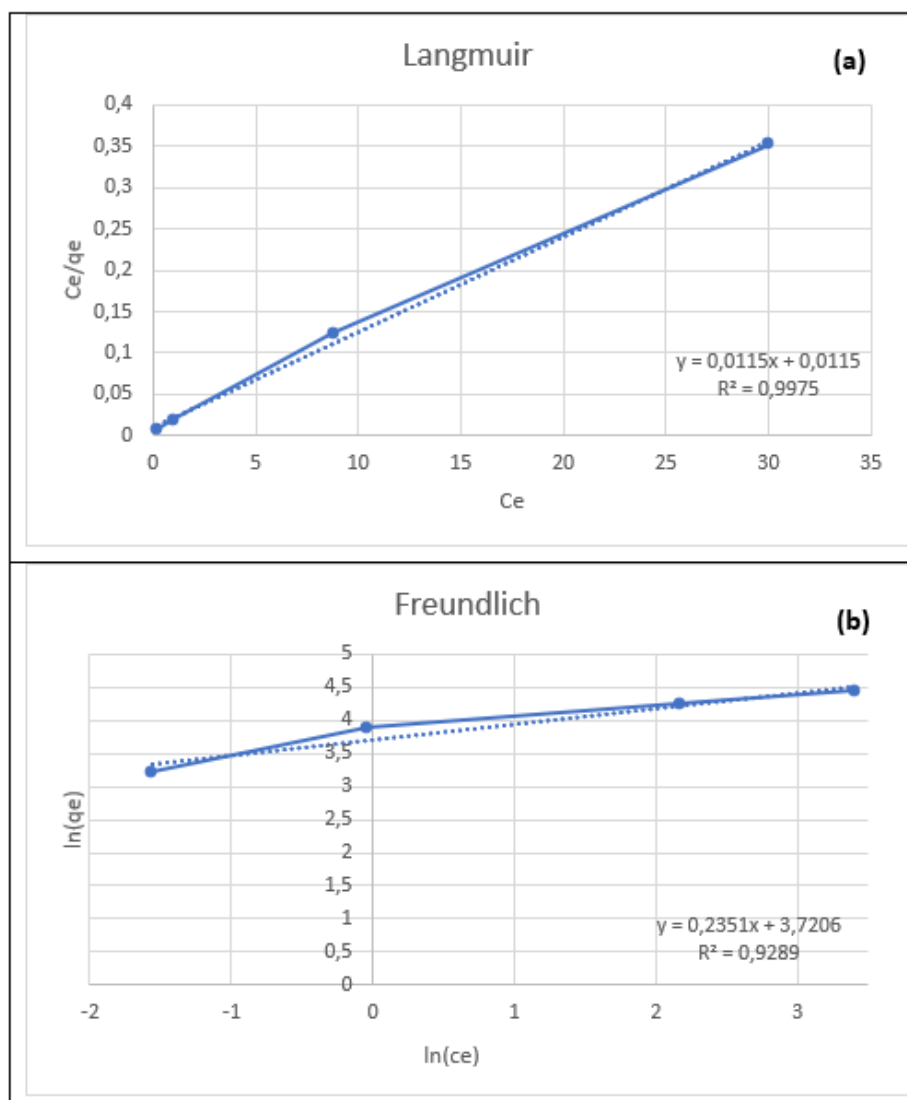
**Figure 7.** lnKc versus 1/T

**Table 1.** Thermodynamic parameters for CR adsorption

T (Kelvin)	$\Delta H$ (kJ/mol)	$\Delta S$ (kJ/mol)	$\Delta G$ (kJ/mol K)
298	1.257	0.042	-11.46
308	1.257	0.042	-11.68
318	1.257	0.042	-12.1

The values of the Langmuir and Freundlich model parameters for CR adsorption by the produced adsorbent are shown in Table 2 and Figure 8. Comparison of these two models showed that the Langmuir model with  $R^2 > 0.99$  was a better match than the Freundlich model

( $R^2=0.9289$ ). This showed that adsorption mechanism is compatible with the Langmuir isotherm. This demonstrates that CR is adsorbed as a single layer coating on the surface[38].



**Figure 8.** (a) Langmuir Isotherm Plot, (b) Freundlich Isotherm Plot

**Table 2.** Isotherm models parameters results.

Isotherm	Parameters	Value
Langmuir	$R^2$	0.9975
	$q_{max}(mg/g)$	86.95
	$K_L$	1.01
Freundlich	$R^2$	0.9289
	$K_F (L/mg)$	41.28
	$n$	0.25

The experimentally collected data were used to apply the linear forms of the PFO and PSO velocity models in order to examine the adsorption control mechanism. Table 3 and Figure 9

contain the data and graphs for the kinetic parameter results. Experimental findings are compatible with PSO. The PSO fit was further demonstrated by the R<sup>2</sup> value of 0.999. As seen in the Table 4, when the experimental results and the results in pso were compared, it was seen that they were very close to each other. This showed that adsorption study is suitable for the PSO model. Improved and experimental kinetic velocity profiles further supported this. As a result, the rate-controlling step for this adsorbent is probably chemical adsorption[39].

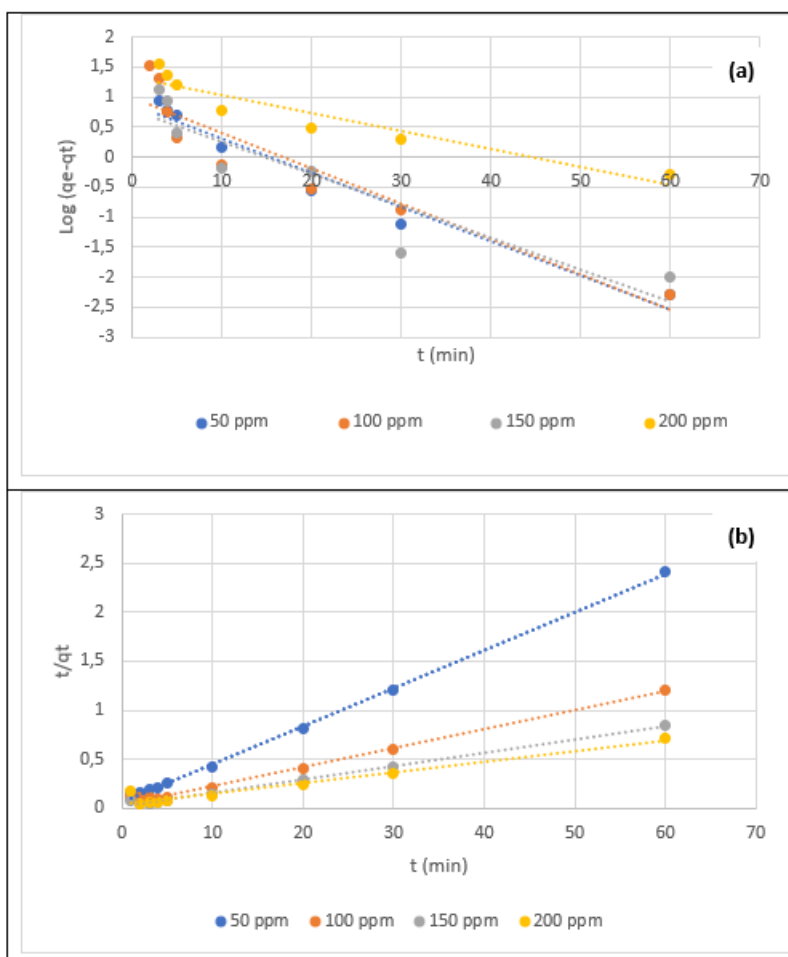


Figure 9. (a) PFO and (b) PSO kinetics plots of CR.

Table 4. The results of the kinetic parameters for CR adsorption

Co (mg/L)	q <sub>exp</sub> (mg/g)	PFO-km			PSO-km		
		q <sub>e</sub> (mg/g)	K <sub>1</sub>	R <sup>2</sup>	q <sub>e</sub> (mg/g)	K <sub>2</sub>	R <sup>2</sup>
50	24,89	2,56	0,134	0.9584	25,9	0.0238	0.9985
100	49,52	3,08	0,142	0.8755	52,08	0.0091	0.9935
150	70,6	2,18	0,122	0,8305	72,99	0.0102	0.9958
200	85	3,79	0,069	0,8407	88,15	0.0073	0.9996

#### 4. Conclusion

Chitosan doped with BN-Fe<sub>2</sub>O<sub>3</sub> that was utilized to remove CR was created for the first time in the literature. By using FT-IR analysis, the produced adsorbent's chemical structures were verified. Adsorption studies have shown that 0.1 g of adsorbent, pH 7, and 60 minutes of adsorption time are the best conditions. It was discovered that the Langmuir isotherm model was appropriate for this adsorption. The q<sub>max</sub> value was also discovered to be 85 mg/g. The kinetic studies led to the conclusion that the PSO-km was appropriate..

#### Ethics in Publishing

There are no ethical issues regarding the publication of this study.

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