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Title: Seasonal Water Footprint Assessment For A Paint Industry Wastewater Treatment Plant

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Seasonal water footprint assessment for a paint industry wastewater treatment plant

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Abstract

Paint manufacturing industries have many unfavorable environmental impacts such as freshwater consumption. Especially, paint industry wastewater treatment plants consume huge water volumes. Water footprint is described as the total volume of water required for a concept. The main aim of the study is to determine the seasonal variation of water footprint for a full-scale paint industry wastewater treatment plant which locates in Turkey. Grey water footprint was evaluated by Water Footprint Network methodology. Chemical Oxygen Demand (COD), Total Suspended Solids (TSS) and Oil and Grease (O&G) are the pollutant parameters to detect it. Water consumption of the plant contains sludge treatment, process water usage and other residential activities are defined as the component of blue water footprint. According to the results, maximum grey water footprint was measured in May as the value of 2455.840352 m³.month⁻¹. The least total grey water footprint is related to August as 536.7118464 m³.month⁻¹. Total blue water footprint is 4866.9 m³.year⁻¹ and the peak value is 421.7 m³.month⁻¹ in March. According to the study, the grey water footprint is higher than blue footprint. The results reveal that for decreasing water footprint, COD removal efficiency should be increased and wastewater reuse alternatives should be implemented.

Keywords: paint industry wastewater, water footprint, climate change

1. INTRODUCTION

The paint industry is defined as huge water consumer and owner of huge discharge volumes of colorful wastewater with supernal chemical oxygen demand (COD) and nonorganic loading, establishing it one of the major supplies of serious contamination around the world [1,2]. In this context, it has a climate change effect because of its treatment process. Industrial wastewater treatment plants consume a large amount of freshwater due to their processes, chemical usage, treatment requires, energy consumption and residential activities [3].

Paint industry wastewater treatment plants have a significant role on freshwater consumption. In the result of climate change, natural water resources have been depleted recently. Water scarcity is the deficiency

of adequate available freshwater supplies to fulfil water requirements in a region. Turkey has been considered as the one of the main countries that will have been enforced by global warming. Water supplies management has the importance for the countries that have water scarcity problem such as Turkey. In a survey conducted by the World Resources Institute (WRI), Turkey is among the countries that would suffer serious water scarcity by 2040 [4]. The water footprint is a depletion-based index of water utilization that reviews both direct and indirect water utilization of a user or producer [3]. Water footprint of paint industry wastewater treatment plants should be determined and calculated for water resources management and consumption controlling. In this study, grey water footprint was evaluated with concerted Water Footprint Network (WFN) methodology by considering three types of pollutant indicators as COD, TSS and O&G

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for a paint industry wastewater treatment plant. In addition, blue water footprint was assessed from total water consumption of the treatment plant due to sludge treatment, process water usage and residential activities of employees. It is essential to minimize the water footprint while the water resources have been consuming.

1.1. Water Footprint (WF) Definition

The notion of water footprint was firstly identified in 2002 by Arjen Hoekstra [5]. The notion of water footprint was developed by Twente University and Water Footprint Network (WFN). Water footprint means the required freshwater for generation of a product or an activity. Water Footprint is measured by consuming water in unit time and/or the extent related to polluted water [6]. This concept related to a product is a poly-dimensional index. The water footprint (WF) is regarded as comparative index that measures the sum of freshwater mass that is utilized [7].

Total water footprint comprises of three components. One of them is consumption of surface water and groundwater, the other one is depletion of rainwater stocked in the soil named as soil moisture, and the last one is freshwater mass that is needed to assimilate the pollutants loading [8]. The green water footprint is the total mass of rainwater depleted during the crop manufacturing process, particularly it contains depleted rainwater volume for crops and plants growth and the evapotranspiration from agricultural and forestry products and plants [8]. Green water footprint is especially concerned for agricultural crops which require rainwater to grow. Industrial wastewater treatment plants are out of this scope because there is no crop production in these facilities. The grey water footprint is an index of water contamination. Therefore, the WF does not only quantify the amount of water supplies utilized, but it also calculates contamination [9]. Blue water is defined as consumed freshwater, and the blue water footprint is the quantity of the water originated from these natural water supplies such as surface water and groundwater.

1.2. Water Footprint of Wastewater Treatment Plants

Wastewater treatment plants (WWTPs) have been considered as one of the most significant water consumers in Turkey [10]. WWTPs act a crucial part inside the water cycle [3]. Water footprint of wastewater treatment plants should be calculated to know the environmental impacts. Water Footprint assessment gets easier to implement life cycle assessment. In addition, water supplies have been consumed and it causes climate change and it can be quantified by the water footprint term.

2. MATERIAL-METHOD

2.1. Definition of the Methodology

There are two approaches to estimate water footprint in the literature. The bottom-up approach [5,11,12,13,14,15] and the top-down approach [16,17,18,19,20,21]. To assess the water footprint of products and services, Water Footprint Network (WFN) improved a methodology to fulfill water footprint assessment (WFA) [8].

Three pollutant parameters that include COD, TSS and O&G are the indicators to calculate grey water footprint between January and December. In this study, grey water footprint was calculated by concerted Water Footprint Network (WFN). Modified equation model has been used and dataset has been formed includes 12 months analysis and the seasonal variation of the water footprint. The equation (1) is below for calculating grey water footprint of the wastewater treatment plant. It is derived from WFN methodology by considering Turkish Environmental Law [22].

$$WF_{grey} = Q_e \left(C_{max} - C_e \right) / \left(C_{max} - C_{nature} \right)$$
(1)

In Eq. (1), Q_e is the effluent flow rate (volume/time), C_e is the concentration of a contaminant in the WWTP effluent (mass/volume), C_{max} is the maximum concentration of a contaminant allowed in the receiver water media, and C_{nature} is the natural concentration of a contaminant in the receiver water media.

The blue water footprint of the wastewater treatment plant is the sum of the water consumption monthly. It has been detected from the water counters in the plant. Blue water footprint was calculated using following equation (2).

 $WF_{blue, total} = WF_{blueST} + WF_{blueP} + WF_{blueRA}$ (2)

In Eq. (2) WF_{blueST} describes water consumption for sludge treatment, WF_{blueP} is process water consumption and WF_{blueRA} is water consumption of other residential activities.

The water footprint of the plant is the sum of the grey water footprint and blue water footprint. It was calculated using following equation (3).

$$WF_{Total} = WF_{blue} + WF_{grey}$$
(3)

2.2. Description of the Case Study

The paint industry wastewater treatment plant is located in an organized industrial zone in Turkey. Water scarcity is the most significant problem for this WWTP because Turkey is under the risk. Wastewater treatment process flow diagram is given in Figure1. Chemical treatment method is implemented as coagulation and flocculation process and activated carbon adsorption to remove color, organic and suspended materials from wastewater. In DAF (dissolved air flotation) tank, oil and grease and other organic material removal have been obtained. Disinfection is fulfilled for pathogens and microorganism removal from effluent. Activated carbon adsorption is implemented for color removal from wastewater. The wastewater is discharged to the Organized Industrial Zone Central Wastewater Treatment Plant; the receiver water body is the river nearby to Organized Industrial Zone Central Wastewater Treatment Plant.

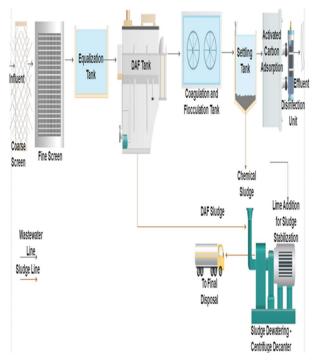


Figure 1. Wastewater Treatment Process Flow Diagram

The wastewater characterization and the limit concentration and natural concentration of pollutants are given in Table 1. Wastewater and receiver water body COD and TSS measurements were fulfilled with Standard Methods [23] between January and December, monthly. Oil and grease (O&G) analysis was realized with HEM (Hexane Extractable Material) test and EPA 1664 method [24]. The flow rate has been measured with flux meter for 12 months.

The dataset for calculating WF_{blue} is given in Table 2. The water consumption counters were emplaced to each measurement areas for assessment of WF_{blue} .

			Influent			Effluent		COI	D (mg/L)	0&0	G (mg/L)	TSS	(mg/L)
Months	Flow Rate	COD	O&G	TSS	COD	O&G	TSS	C	C	C	C	C	C
wontins	$(m^3 month^{-1})$	(mg/L)	(mg/L)	(mg/L)	(mg/L)	(mg/L)	(mg/L)	C _{nature}	C_{max}	C _{nature}	C_{max}	C _{nature}	C_{max}
January	3250	5970	421	1463	305	18.75	197.5	108	400	6.3	20	101.5	200
February	3450	5325	418	1250	312	19	198	112	400	6.5	20	105	200
March	2200	4878	420	1158	287	18	199	125	400	6.8	20	104.75	200
April	2741	4910	415	1225	319	18.5	170	119	400	6.9	20	105.9	200
May	2980	5875	398	1259	289	17.8	175	107	400	7.1	20	109	200
June	2225	5900	410	1141	295	19.8	180.5	106	400	7.3	20	102.5	200
July	2890	5150	413	1427	325	19.7	182	115	400	7.8	20	102	200
August	1990	5225	395	1415	367	19.5	189	121	400	6.85	20	103	200
September	2245	5297	389	1255	379	18.9	178	122	400	6.75	20	108	200
October	3980	5110	405	1312	371	17.96	196.5	169	400	7.35	20	106.75	200
November	3580	4950	402	1340	389	17.45	198.5	171	400	7.44	20	107	200
December	3890	4990	397	1378	388	17	198	141	400	8.9	20	110	200

Table 1. Dataset of WF_{grey}

Table 2. Dataset of WF_{blue}

Months	Sludge treatment, WF blue ST (m ³ .month ⁻¹)	Process Water Usage, WF blue P (m ³ .month ⁻¹)	Other Residential Activities, WF _{blue RA} (m ³ .month ⁻¹)
January	189.7	158	68.7
February	234.4	102	62
March	222.5	170	29.2
April	259.5	102	14.3
May	178	145	80.8
June	199.8	136	85.6
July	194.6	153	67.2
August	179.4	143	96
September	187	144	83.4
October	190	157	7.4
November	193.8	161	57.6
December	197	155	63
Total	2425.7	1726	715.2

3. RESULTS AND DISCUSSION

In calculating total water footprint, measurement and analysis values have been determined. The results of the assessment that were ensured have been shown in Table 3 and the seasonal evaluation is given in Figure 2.

Table 3. Seasonal Variation of the Total Water Footprint
(WF _{grey} , WF _{blue} and WF _{total})

	````	8))		)		
	WF	WF	WF	WF	WF	WF
Mont	vv Г grey,COD	_{grey,O&amp;G} (m ³ .mo	grey,TSS	^{grey,total} (m ³ .mo	blue (m ³ .m	^{total} (m ³ .m
hs	(m ³ .mo	$(m^2.mo)$ nth ⁻¹ )	(m ³ .mo	$(m^2.mo)$ nth ⁻¹ )	onth	onth
	nth ⁻¹ )	nun )	nth ⁻¹ )	nun )	¹ )	1)
Janua	1057.3	296.53	82.487	1436.3		1852.
ry	63014	28467	30964	8317	416.4	783
Febru	1054.1	255.55	72.631	1382.3		1780.
ary	66667	55556	57895	53801	398.4	754
Marc		333.33	23.097	1260.4		1682.
h	904	33333	11286	30446	421.7	13
April	790.11	313.85	873.85	1977.8		2353.
дри	03203	49618	75983	2288	375.8	623
May	1128.9	508.21	818.68	2455.8		2859.
may	4198	70543	13187	40352	403.8	64
June	794.64	35.039		1274.6		1696.
June	28571	37008	445	82227	421.4	082
July	760.52	71.065	530.81	1362.4		1777.
July	63158	57377	63265	08216	414.8	208
Augu	235.37	75.665	225.67	536.71		955.1
st	63441	39924	01031	18464	418.4	118
Septe	169.58	186,37	536.84	892.81		1307.
mber	63309	73585	78261	15155	414.4	212
Octob						
er	499.65	641.83	149.38	1290.8		1645.
	36797	39921	3378	7105	354.4	271
Nove	171.96	726.83	57.741	956.53		1368.
mber	50655	12102	93548	82112	412.4	938
Dece	180.23	1051.3	86.444	1318.0		1733.
mber	16602	51351	44444	27456	415	027
Total	7746.5	4495.6	3902.6	16144.	4866.	21011
10.001	64234	58007	58932	88117	9	.78

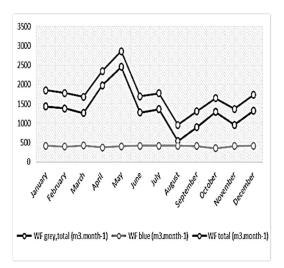


Figure 2. Seasonal Evaluation of Water Footprint

According to evaluation results, the maximum total water footprint is 2859.640352 m³.month⁻¹ related to May in the spring. August has the minimum total water footprint value as 955.1118464 m³.month⁻¹. If we consider the seasonal variation, in the spring total water footprint is 6895.393679 m³.month⁻¹ as the peak value. The autumn has the minimum total water footprint as 4321.420776 m³.mont⁻¹. The winter and the summer have the water footprint values as 5366.564427 4428.40229  $m^3$ .month⁻¹, and Total water footprint value respectively. is 21011.78117 m³.month⁻¹. Total water footprint is closely related to total grey water footprint. WF_{greyCOD} , WF greyTSS and WF greyO&G have been calculated and compared seasonally and Figure 3 demonstrates the seasonal grey water footprint evaluations.

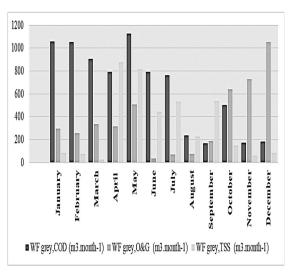


Figure 3. Seasonal Variation of Grey Water Footprint  $(WF_{greyCOD})$ 

May has the maximum WF grey,total value as 2455.840352 m³.month⁻¹ and August has the least value as 536.7118464 m³.month⁻¹. It is in relationship with natural the discharge point pollutant concentration. If the plant discharges the pollutants are in huge amounts and very higher than the C_{nature}, grey water footprint increases. The impact of the pollutant in the WWTP is closely related to the receiver water body characterization. In the spring, it has been observed the maximum total grey water footprint as 5694.093679 m³.month⁻¹. Autumn has the minimum grey water footprint as 3140.220776 m³.month⁻¹. The total grey water footprint values related to three pollutant parameters that contain COD, TSS and O&G are 7746.564234, 3902.658932 and 4495.658007 m³.year⁻¹, respectively. COD causes the maximum grey water footprint and the minimum total grey water footprint formed due to TSS. If we increase the COD removal efficiency, the minimum grey water footprint could be formed. The natural pollution  $(c_{nature})$  in the receiver water media acts an important role to assess the grey water footprint. If the natural pollution in the discharge point is in the very low amounts, the grey water footprint is higher.

Blue water footprint evaluation is predicted on freshwater consumption of the wastewater treatment plant. Sludge treatment, process water usage and other residential activities (personal water consumption, cleaning etc.) have been discussed in this step. In Figure 4, the seasonal blue footprint variation is given.

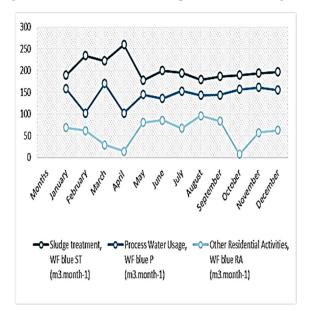


Figure 4. Seasonal Blue Footprint Variation

The results revealed that the total blue water footprint is 4866.9 m³.year⁻¹ and the blue water footprint due to the sludge treatment has the maximum value as 2425.7 m³.year⁻¹. Sludge handling process requires huge amounts of water. Because of this reason, its portion has the highest value in blue water footprint. Total blue water footprint of process water usage and other residential activities are 1726 and 715.2 m³.year-1, respectively. The highest total blue water footprint was observed in March as 421.7 m³.month⁻¹. October has the minimum total blue water value as 354.4 m³.month⁻¹. If we mention about seasonal variation of the water footprint, the summer has the peak total water footprint that is 1254.6 m³.month⁻¹. Autumn has the minimum total water footprint value with 1181.2 m³.month⁻¹ such as grey water footprint. The values of blue water footprint belong to winter and spring are 1229.8 and 1201.3 m³.month⁻¹, respectively.

In the literature, water footprint studies for WWTPs are limited. These type studies should be developed. This case study demonstrates that it is possible to measure water footprint in WWTPs with a simple calculation term and it will be enable to assess seasonal water footprint evaluation. In similarly, Morera et al. (2016) studied the water footprint of a municipal wastewater plant. They used three scenarios: no treatment, secondary treatment and phosphorus removal. They calculated blue and grey water footprint with similar WFN method. A minimization of the water footprint by 51.5% and was obtained implementing secondary 72.4% treatment and chemical phosphorus removal. These results demonstrate that when treating wastewater, there is an important reduction in the grey water footprint in comparison with the no treatment scenario however, there is a less amount blue water footprint [3]. Morera et al. (2016) studied for the municipal La Garriga WWTP; in this study paint industry wastewater treatment plant is the pilot plant. They used three pollutant parameters for grey water footprint as TN (Total Nitrogen), TP (Total Phosphorus) and TOC (Total Organic Carbon), similarly COD, O&G and TSS have been used in this study. The results of their study were 539.317 m³.month⁻¹; 3,448.115 m³.month⁻¹ and 261.779 m³.month⁻¹ for TN, TP and TOC. TP causes the maximum greywater footprint and TOC caused the minimum grey water footprint in their study, in this study, COD causes the maximum grey water footprint

and the minimum total grey water footprint formed due to TSS. According to their study, the blue WF for the current wastewater treatment scenario was 180.180 m³.month⁻¹ where the major contributors are the energy consumption, in this study for blue water footprint major component was sludge treatment. While comparing with this study, the similarity has been observed. This study also revealed that grey water footprint is higher than blue water footprint, too. It shows that this methodology could be implemented for every pollutant parameters and pollution parameters create different impacts. The similar study was undertaken by Gomez-Llanos et al. (2018) [25]. In their study, operational greywater footprint was proposed to evaluate the remediation of the effluent quality. They studied for BOD₅ (Biological Oxygen Demand in 5 days), TP and TN for two wastewater treatment plants. They observed for both plants, BOD₅ of grey water footprint was higher than the other parameters with the values of nearly  $4.6 \times 10^6 - 3 \times 10^6$ m³.month⁻¹. The minimum grey water footprint was related to TN with the values of in the range of 0.5- $1.5 \times 10^6$  m³.month⁻¹. From this point of the view, it can be said that the grey water footprint of their urban plant were much higher than this paint manufacturing industry. The other study was related to Martínez-Alcala et al. 2018 [26]. They tried to determine the pharmaceutical grey water footprint. Conventional pollutants (nitrate,

phosphates and organic matter) were measured as the total nitrogen (TN), total phosphorus (TP) and BOD5, respectively for 12 pharmautical wastewater treatment plants. They observed that an increase of 118.106 m³.year⁻¹ due to the pharmaceutical pollutants in the treated wastewater that is reused and the three treatment plants that discharge into the environment generate a grey water footprint of 237.106 m³.year⁻¹. Grey water footprint of TP was higher than the other parameters. The smallest grey water footprint was related to TN. This study confirms that this tool can be applied for the industrial plants and various pollutant substances. The oldest study was related to Shao and Chen (2012) [27]. The water footprint of a wastewater treatment plant is estimated as 1.64x10⁵ m³ freshwater, with intensities of  $3.12 \times 10^{-3}$  m³ freshwater/m³ wastewater,  $1.33 \times 10^{-2}$  m³ freshwater/kg BOD₅,  $1.04 \times 10^{-2} \text{ m}^3$  freshwater/kg COD, and  $3.90 \times 101 \text{ m}^3/10$ 000 CNY (Chinese Yuan). Acoording to the results, greywater footprint of COD was higher than the

BOD₅'s. In this study, similarly COD was the highest grey water footprint.

This study not only adds seasonal variation and comparison to the literature but also, differently the estimation has been done for COD, O&G and TSS parameter for an industrial wastewater treatment plant.

### 4. CONCLUSIONS

WWTPs are one of the significant water consumer facilities in Turkey.  $WF_{total}$  of a paint industry wastewater treatment plant in Turkey was 21011.78117 m³.year⁻¹ and the maximum total footprint value that was 6895.393679 m³.month⁻¹ was detected in the spring. The minimum total water footprint was monitored in the autumn in the value of 4321.420776 m³.month⁻¹.

The highest value related to total water footprint is grey water footprint with the value of 2455.840352 m³.month⁻¹ and it was observed in May in the spring. The least value related to the august as 536.7118464 m³.month⁻¹. Among the pollutant parameters, COD caused grey water footprint had the maximum value as 7746.564234 m³.year⁻¹. The results demonstrated that C_{nature} in the receiver water body plays a significant role to evaluate the grey water footprint. If the natural contamination in the receiver water body is in low amounts, the grey water footprint is higher. Blue water footprint is less than grey water footprint. Sludge treatment is 50% of blue water footprint in the wastewater treatment plant. Process water usage and other activities are 35% and 15% respectively. To decrease blue water footprint, water usage for sludge handing unit should be limited.

The results revealed that grey water footprint values have paralleled with total water footprint. Water pollutant capacity plays a major role in water footprint assessment. At the same time, the natural pollutant concentration of the water body that is discharged is very important to detect grey water footprint. For minimizing grey water footprint, higher COD removal should be applied. For decreasing the organic loading rate could be increased and hydraulic retention time in the equalization tank and chemical treatment unit can be increased. Blue water footprint can be decreased by ensuring reuse and reclamation. wastewater Reclaimed wastewater could be used for the sludge dewatering process instead of the freshwater. Before the discharge to the receiver media, the effluent could

be retreated and reused as the process water with an advanced process such as membrane processes, advanced oxidation processes and electrochemical processes.

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