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Measurement and Prediction of Total Friction Losses in Drip Irrigation

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Measurement and Prediction of Total Friction Losses in Drip Irrigation Laterals with Cylindrical Integrated in-line Drip Emitters using CFD **Analysis Method**

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ABSTRACT

The objective of this study was to predict total friction losses in drip irrigation laterals with cylindrical integrated inline emitters at different spacing using Computational Fluid Dynamics (CFD) simulation method. Two types of drip irrigation laterals with different technical specifications were used in the study. In the laboratory, the total friction losses were measured in the laterals for different velocities. In CFD analysis, standard $k-\epsilon$, RNG $k-\epsilon$, realizable $k-\epsilon$, Reynolds Stress (RSM) with Linear Pressure-Strain (LPS) turbulence models and standard wall function, non-equilibrium wall function, enhanced wall treatment were considered. CFD simulation results were compared with experimental total friction losses in laterals. The highest prediction was obtained by RSM turbulence model with LPS using standard wall function with the lowest values of MAPE (2.96%) and RMSE (369 Pa). μ analysis, standard κ -c, KINU κ -c, Ivalizable κ -c, Iveyholds μ

ABSTRACT

Keywords: Drip irrigation; Pipe; Turbulence models; Computational fluid dynamics **1. Introduction**

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1. Introduction

Uniform water distribution along the drip irrigation lateral lines is effected by many factors. Several of them are related to the external influences that are emitter clogging, emitter manufacturing variations, water temperature differences etc. The other important factor is friction losses along the lateral, which is related to construction and spacing of the drip emitter and pipe roughness. The pressure distribution along the lateral line changes with the friction loss and the lateral slope. These pressure changes along the lateral directly affect the flow rates of drip emitter in the lateral line. As a consequence, the water distribution uniformity in the field is negatively affected. This is especially important for full-turbulence flow and lateral line changes with the friction loss and the friction loss and the lateral slope. The lateral slopes along the lateral slopes along the lateral slopes along the lateral slopes along the lateral slopes along the late directly affects of drip emitters.

Drip irrigation laterals have multiple outlets depending on the emitter type and spacing. In general, the drip emitter flow rate and hydraulic pressure relation is characterized by following Equation (Von Bernuth & Solomon 1986).

$$
q = kH^x \tag{1}
$$

In Equation; *q*, flow rate of drip emitter (L h⁻¹); *H*, inlet pressure of drip emitter (m); *k*, flow coefficient $\frac{1}{1}$ in the drip emitter.

(L h^{-1} m^{-x}); *x*, exponent of inlet pressure. The flow losses. Provenzano et al (2014) p coefficient (*k)* depends on the physical dimensions of the water passage paths in the drip emitter.

The pressure at anywhere along the lateral line, Computational Fluid Dynamics (6) in other words the inlet pressure of the drip emitter at that point can be calculated by the following determination of the performance of proequation. the pressure at any where along u

$$
H_i = H_{i-1} - \Delta H_K \pm \Delta H_g \tag{2}
$$

Where; H_i , *i* th drip emitter inlet pressure at anywhere along lateral line (m); $H_{i,1}$, previous drip emitter inlet pressure (m); ΔH_k , friction loss between two emitters (m); ΔH_a , pressure loss or gain due to the incline between two emitters (m). Systems can be grouped into two main

the protrusion of drip emitters in laterals have to be considered for accurate evaluation the total friction losses along the laterals.

$$
\Delta H_K = \Delta H_f + \Delta H_k
$$
 (3) et al 2000; Zhang et al 2007).

friction and local losses for different type emitters. included local losses are summarized bel Inner diameter of the integrated cylindrical drip P_{redu} expansion of al. (2005b) and P_{redu} emitter is usually smaller than the pipe. As a $\frac{10007}{2007}$ such that the finition and l consequence, this structure causes contraction of the $\frac{al(2007)}{l}$ e the expansion of the flow paths downstream from $\frac{\text{causal}}{\text{catalated}}$ is turbulance model for CE the drip emitters. So, all frictional losses have to be $\frac{\text{statimal}}{\text{total}}$ we determine the head losses considered in lateral design (Bagarello et al 1997; outanied using at university regions in Juana et al 2002; Provenzano & Pumo 2004). $\frac{1}{2}$ found that the differences of total fric Several studies have been carried out on total flow paths at the up-stream of the drip emitter and

head losses for co-extruded laterals, and a new Local loss on account of the emitter connections. Be simulated by CFD inethod for low the performance of the designed of the product performance of the product performance of the product performance of the product performance of the product performance on computer and the product performance of the product manufacturing of the head
are different approaches on determining of the head
Palau-Salvador et al (2006), revealed the are different approaches on determining of the head P alau-Salvador et al. (2006), rev losses and required uniformity of water application. behavior of the flow around the protrusion For instance, Anyoji & Wu (1987) used statistical line type dripper emitters in the lateral b methods, while Kang & Nishiyama (1996) applied CFD analysis that used the Reynolds St finite element method in their studies. Demir et (R) al (2007) developed mathematical model in drip experimental and CFD analysis results o laterals for in-line and on-line emitters using Provenzano et al (2005a) measured the total Equation was developed by considering the total dimensional analysis to prediction total friction

external of drip laterals. losses. Provenzano et al (2014) presented an empirical local loss prediction model for lay-flat

which are the dripper design and the lateral $H_i = H_{i-1} - \Delta H_K \pm \Delta H_g$ (2) (2) (2) (2) (1) optimal performance. Some of the advantages mich are the dripper design and
Therefore, all friction and local losses based on **b**_M_b_N_{*M*_pressure loss also applied in} Isidered for accurate evaluation the total friction of flow characteristics on streamline and revealing Computational Fluid Dynamics (CFD) is a method which is commonly used for the determination of the performance of product in the design, improvement of the product performance on computer and manufacturing of final product of using CFD are providing of minimum number of prototype production for test, decreasing of investment and time necessities. The studies conducted using CFD method in drip irrigation systems can be grouped into two main categories hydraulic. CFD was also applied in the studies related to drip irrigation system for only determining of dripper design parameters (Wei et al 2006; Wang et al 2006; Zhang et al 2007).

Several studies have been carried out on total CFD about friction losses in drip irrigation laterals The limited numbers of studies conducted using included local losses are summarized below:

w pains at the tip-stream of the tip emitter and
extruded emitters by using CFD method. They used obtained by experimental and CFD analysis varied Provenzano et al $(2005a)$ measured the total between -4.7% and 10.9%. They stated that, the Provenzano et al (2005b) and Provenzano et al (2007) evaluated the friction and local losses in laterals with pressure compensating in-line costandard *k-*ε turbulence model for CFD analysis obtained using at different Reynolds numbers and found that the differences of total friction losses total friction losses in polyethylene laterals can be simulated by CFD method for low turbulence regimes very closely.

> behavior of the flow around the protrusion of the online type dripper emitters in the lateral by means of CFD analysis that used the Reynolds Stress Model (RSM) and SIMPLE algorithm. They compared experimental and CFD analysis results of local loss data, and found the better simulation for the larger protrusion area and the turbulence.

with pressure compensating in-line co-extruded emitters by using CFD method. They used standard *k-*

In the literature, there were numerous analytical and experimental studies carried out to determine the frictional losses in the laterals, accurately and easily. In recent years, researchers continue to work on this subject. In addition, limited numbers of CFD simulation based studies have been carried out on determination of friction losses. However, there is not any study on the comparison of the simulation models.

The main objective of this study was to predict the total friction losses in drip irrigation laterals with cylindrical integrated emitters using CFD analysis method. The experimental data and CFD analysis results obtained by using different turbulence models and wall functions were compared, and it was tried to define the CFD simulation method and wall function which was in harmonious with the experimental data.

2. Materials and Methods

2.1. Experimental studies

In the study, two different drip irrigation laterals (A and B type) with cylindrical type drip emitters were used. The general properties of the drip irrigation laterals are given in Figure 1 and Table 1. Inner diameter of the pipe was determined by using volumetric method (Bagerello et al 1997), and a digital caliper (accuracy of ± 0.01 mm) was used in order to measure other dimensions of the drip emitters (Bagarello et al 1997).

A schematic diagram of the test apparatus is illustrated in Figure 2. The total friction losses were measured with piezometric tubes at various flow rates in 6 m section in the middle of 10 m length laterals. The total discharge at the end of the lateral was measured by using volumetric method. For this aim drip emitter outlets were sealed, and discharge was regulated by valves. Water temperature was measured between 18 and 22 °C during the experiments. The flow velocities in lateral were calculated by measured flow rates. The relationship between the flow velocities and the total friction losses in laterals was revealed. The properties of the drip emitter and pipe flow characteristics are given in Table 2.

2.2. CFD analysis studies

The total friction losses of A and B type drip irrigation laterals at different inlet velocities of

Figure 1- General properties of the drip irrigation laterals

Table 1- General dimensions of drip irrigation pipes and drip emitters

	Pipe					
Type of drip	Outer	Inner	Outer	Inner	Length	Drip emitter
<i>irrigation pipe</i>	diameter	diameter	diameter	diameter		spacing
	D (mm)	$D \ (mm)$	$d_{o}(mm)$	d (mm)	$L_{\rho}(mm)$	S(m)
A	15.57	13.63	15.92	11.58	39.78	0.33, 0.50, 0.75
B	15.67	13.59	15.65	11.62	31.58	

	Properties of drip emitter			Pipe flow characteristics**			
Type of drip emitter	Drip emitter flow rate*	k	\mathcal{X}	Range of measured <i>flow rate</i>	Range of Reynolds number	Number	
	$q(Lh^{-1})$			$O(L\,h^{-1})$	R	of exp.	
A	4.22	1.388	0.483	236.4-873.4	6079-22457	42	
В	3.04	0.868	0.545	183.5-855.5	4728-22050	46	

Table 2- Properties of the drip emitter and pipe flow characteristics

* , average drip emitter pressure: 10 m; **, the pipe flow characteristics obtained during friction losses measurements for all drip emitter spacing given in Table 1

Figure 2- Experimental setup (1, reservoir; 2, pump; and maximum aspect 16. **3, valves; 4, disc filter; 5, experimental drip lateral; 6, piezometric tubes; 7, flow rate measurement unit)** *2.2.1. Geometrical model and mesh generation*

water were calculated by using CFD software momentum conservation ANSYS Fluent 16.2 (ANSYS, Inc. Products USA Newtonian, inco Release 16.2). Release 16.2). Condition, density of fluid is the constant, and the minimum scheme and maximum aspect ratio Ans 15 are to describe the area to be modeled. The mean to be modeled. The mean presence

2.2.2. Mathematical model

2.2.1. Geometrical model and mesh generation

The geometrical models were created for 6 m length of A and B drip irrigation laterals for different drip emitter spacing $(0.33, 0.50, \text{ and } 0.75, \text{ m})$ by using **Properties of** P **ans** *Properties of drip emitter**Pipe flow characteristics**Pipe flow characteristics**Pipe flow characteristics**Pipe flow characteristics**Pipe flow characteristics* **Pipe** *Pipe 6* geometrical models, the mesh structures were formed by using ANSYS Meshing software (Figure Formed by using ANS 13 Mesung software (Figure 3). The number of nodes and elements in this mesh structures had more than 1.3×10^5 and 6.1×10^5 , to be modeled. Elements are formed by joining nodes. The meshing quality parameters that are minimum orthogonal quality, maximum skewness Figure 2. Experimental setup (1 reservoir: 2 pump. and maximum aspect ratio occurred at the values of 0.23-0.26, 0.80-0.90 and 9.09-10.05, respectively.

2.2.2. Mathematical model

The flow can be described by the mass and momentum conservation equations. In the Newtonian, incompressible and steady-state flow

Figure 3- General view of the geometrical model and mesh structure Figure 3- General view of the geometrical model and mesh structure

conservation of mass, or continuity equation is 2.2.3. Boundary conditions and solution $defined as:$ conservation of mass, or continuity equation is $\frac{2.2.3}{2.2.5}$ Boundary conditions and solution defined as: In ANSYS Fluent analysis; the fluid was chosen as

$$
\nabla \cdot \mathbf{v} = 0 \tag{4}
$$

with constant viscosity, in vector notation of the pressure-outlet of the drip irrigation later Navier-Stokes Equations is defined as:

$$
\rho \left(\frac{\partial v}{\partial t} + (v \cdot \nabla) v \right) = -\nabla p + \rho g + \mu \nabla^2 v \tag{5}
$$

In Equations; ∇ is the vector operator $(\nabla = \partial / \partial x + \partial / \partial y + \partial / \partial z);$ V, mean velocity vector (m s⁻¹); ρ , density of fluid (kg m⁻³); p , static pressure (Pa); g, acceleration of gravity vector (m s-2); *µ*, viscosity of fluid (Pa s) (White 2001; ANSYS 2016).

For the numerical analysis of Navier-Stokes Equations in turbulence flow, the approach is called as Reynolds Averaged Navier Stokes (RANS) Equations for the variation of fluctuating velocity, pressure and other scalar quantities considering take the time-average. Various turbulence models are used in the RANS approach to analyze the Reynolds stress tensor term $\left(-\rho \overline{u'_i u'_j} \right)$ appropriately, taking into account the effects of turbulence.

Several researchers have reported that the commonly used turbulence models are *k-ε* turbulence model, *k-ω* turbulence model and Reynolds Stress Model (RSM) for vortex flow in drip irrigation laterals. The studies revealed that the turbulence models of *k-ε* and *k-ω* have given the similar results (Provenzano et al 2005b; Palau-Salvador et al 2006; Provenzano et al 2007; Vijiapurapu & Cui 2010).

In CFD analysis, standard *k-ε*, RNG *k-ε*, realizable *k-ε* turbulence models and Reynolds Stress Model (RSM) with Linear Pressure-Strain (LPS) were used for the friction loss calculations. For all turbulence models; standard wall function, non-equilibrium wall function and enhanced wall treatment were chosen as the Near-Wall Treatment.

2.2.3. Boundary conditions and solution methods other scalar quantities considering take the time-average. Various turbulence models are used in the RANS

4 Discretization Schemes were used in all solutions. *2.2.3. Boundary conditions and solution methods 2.2.3. Boundary conditions and solution methods* $\nabla \cdot \mathbf{v} = 0$ (4) water, it was assumed to be steady, incompressione, viscous, and non-gravity effect. The boundary Similarly, an incompressible Newtonian fluid conditions were selected as velocity $p\left(\frac{\partial v}{\partial x} + (v \cdot \nabla)v\right) = -\nabla p + \rho g + \mu \nabla^2 v$ (5) defined as the multiple parameters in CFD analysis. In the study, a limit value of 250 iterations was $\frac{1}{20}$ iterations was $\rho\left(\frac{\partial \phi}{\partial t} + (v \cdot \nabla)v\right) = -\nabla p + \rho g + \mu \nabla^2 v$ (5) defined as the intuitive parameters in CPD analysis.
Hydraulic diameter values were taken into account. If AIVS 1.9 Them analysis, the find was chosen as water, it was assumed to be steady, incompressible, conditions were selected as velocity-inlet and pressure-outlet of the drip irrigation lateral. All inlet flow velocity and outlet pressure values measured at various flow rates in the experiments were Figureal training training with Linear Waters were used in the account.
Surface roughness height of the internal pipe wall was accepted as 0.005 mm for PE pipes (White 2001). SIMPLEC (0) algorithms and Second Order In the statisty, a limit value of 250 herations was accepted for the stability of the solution. The solution convergence accuracy was accepted to be 1×10^{-5} . *u* as account to account the effects in the effects of the effects in the effects of the effects of the effects of the effects of the effects of the effects of the effects of the effects of the effects of the effects of Surface roughness height of the internal pipe wall accepted for the stability of the solution. The solution In ANSYS Fluent analysis; the fluid was chosen as **u** as **j** $\frac{1}{2}$ **j** $\frac{1}{2}$ **j** $\frac{1}{2}$ **j** $\frac{1}{2}$ **j** $\frac{1}{2}$ **j** $\frac{1}{2}$ **j** $\frac{1}{2}$ **j** $\frac{1}{2}$ **j** $\frac{1}{2}$ **j** $\frac{1}{2}$ **j** $\frac{1}{2}$ **j** $\frac{1}{2}$ **j** $\frac{1}{2}$ **j** $\frac{1}{2}$ **j** $\frac{1}{2}$ **j** water, it was rates in the experiments were defined as the multiple parameters in CFD analysis. Hydraulic diameter

2.3. Statistical analysis rates in the experiments were defined as the multiple parameters in CFD analysis. Hydraulic diameter

The mean absolute percentage error (MAPE) and the root mean square error (RMSE) were used to compare $\frac{1}{2}$ the differences between the experimental friction loss data and the predicted data using CFD models (Willmott & Matsuura 2005; Willmott et al 2012). The lowest values of MAPE and RMSE represent the the lowest values of the H 2 and throne represent the highest model prediction. MAPE and RMSE error parameters were calculated by the following equations. root mean square error (RMSE) were used to compare highest model prediction. MAPE and RMSE error Ine mean absolute percentage error (MAPE) and the

$$
\text{MAPE} = \frac{100}{n} \sum_{i=1}^{n} \left| \frac{\Delta H_{Ki, Exp} - \Delta H_{Ki, CFD}}{\Delta H_{Ki, Exp}} \right| \tag{6}
$$

RMSE =
$$
\left[\frac{1}{n} \sum_{i=1}^{n} (\Delta H_{Ki,CFD} - \Delta H_{Ki,Exp})^2 \right]^{1/2}
$$
 (7)

Where; $\Delta H_{Ki,Exp}$ is experimental and $\Delta H_{Ki,CFD}$ is the simulation values, n is the number of data.

In CFD analysis, standard *k-ε*, RNG *k-ε*, realizable *k-ε* and RSM with LPS turbulence models, and standard **3. Results and Discussion**

In CFD analysis, standard k - ε , RNG k - ε , realizable k - ε wall function, non-equilibrium wall function and wall treatment was for the CHD and the CFD and the CFD and enhanced wall treatment were considered. and RSM with LPS turbulence models, and standard and RSM with LPS turbulence models, and standard

The prediction of the total friction losses depending on the lateral type and drip emitter spacing was investigated for different near wall treatments. For this purpose, the CFD analysis results for standard wall function, non-equilibrium wall function and enhanced wall treatment by using standard *k-ε* turbulence model were compared with the experimental results. The comparison results for A and B type drip irrigation laterals are given in Figure 4.

Based on the Figures 4, it was found that the total function and enhanced wall treatment by using stated friction losses were predicted very close to wan function and emaneed wan treatment by using. The experimental results were predicted very close to

Figure 4- Comparison of experimental and standard k - ε CFD analysis results of total friction losses for A **and B type drip irrigation lateral for different near wall treatments and B type drip irrigation lateral for different near wall treatments**

 \mathcal{B} as found that the Figures 4, it was found that the total friction losses were predicted very close to that the total friction losses were predicted very close to the total friction losses were predicted very clos

experimental data by using non-equilibrium wall function approach in CFD analysis conducted in different near wall treatments of standard *k-ε* turbulence model. Using standard *k-ε* turbulence model with standard wall function approach the experimental data were predicted nearly similar at lower flow velocity. However, it was found that the prediction was negatively affected based on the increasing of velocity. The worst prediction was occurred using enhanced wall treatment.

The mean absolute percentage error (MAPE) and the root mean square error (RMSE) were calculated to compare for the performances of CFD models (Table 3).

As seen in Table 3, among those CFD simulation models, the Reynolds Stress Model (RSM) with Linear Pressure-Strain turbulence model using standard wall function had the minimum MAPE and RMSE values of 2.96 and 369 Pa, respectively. As seen in the table, the MAPE values in three turbulence models (realizable *k-ε* and RNG *k-ε* with standard wall function and standard *k-ε* with non-equilibrium wall function) were found approximately 5% while the RMSE values were found as 855, 738 and 550 Pa, respectively. Within these three turbulence models, the next closest prediction model was standard *k-ε* with non-equilibrium wall function turbulence model with the lowest value of 550 Pa of RMSE.

In addition to the error parameters, to show the harmony between the experimental and predicted

friction loss values for four CFD turbulence models having lowest MAPE values are given Figure 5.

As shown in the Figure, realizable *k-ε* and RNG *k-ε* with standard wall function seem to be very similar to each other. These results also overlap with the error parameters results (Table 3). On the other hand, a good agreement between experimental results and the predicted values by CFD simulation models exist for standard *k-ε* with non-equilibrium wall function and especially RSM-LinPressStrain model with standard wall function (Figure 5).

Prediction values obtained with all turbulence models under the same near wall treatments were compared to the experimental total friction losses. Comparisons are given in Figures 6 and 7 for A and B drip irrigation laterals, respectively. The enhanced wall treatment was not considered in the comparison since it has the highest deviation (Table 3 and Figure 4).

It is clear from Figures 6 and 7 that different turbulence models may differently predict the experimental data based on the standard and nonequilibrium wall functions.

Figures 6 and 7 show that the highest predictions were obtained using RSM-LPS with standard wall function and standard *k-ε* with non-equilibrium wall function turbulence models for A and B type drip irrigation laterals in different drip emitter spacings.

These results were in harmonious with the other studies using the similar models (Provenzano et al 2005b; Palau-Salvador et al 2006; Provenzano et

		Mean absolute percentage error MAPE (%)		Root mean square error $RMSE$ (Pa)			
CFD models	Standard wall function	Non-equilibrium wall function	Enhanced wall treatment	Standard wall function	Non-equilibrium wall function	Enhanced wall treatment	
Standard k - ε	7.51	4.87	23.29	1184	550	2856	
Realizable k - ε	5.15	7.60	22.15	855	858	2673	
RNG $k-\varepsilon$	4.61	8.65	21.29	738	917	2559	
RSM-LinPressStrain	2.96	11.85	20.35	369	1276	2453	

Table 3- The MAPE and RMSE results for all simulation models

Figure 5- Comparison of the experimental and predicted friction head losses for considered closest prediction turbulence models

al 2007). Vijiapurapu & Cui (2010) used *k-ε*, *k-ω,* RSM and LES (Large Eddy Simulation) turbulence models at constant Reynolds number (*Re*= 100000) to determine the analyzing time using only straight lateral. They found that the head losses results, and *k-ε* and RSM turbulence models results were similar in their study.

The comparison of experimental and CFD analysis results that provide the highest prediction for turbulence models with near wall treatments for A and B type drip irrigation laterals in different drip

emitter spacing are given in Table 4. Total friction loses were measured and calculated by CFD at 0.5, 1.0 and 1.5 m s⁻¹ water flow velocity in lateral, and deviation between measured and calculated total friction losses for all data were determined as a percentage.

As seen from Table 4, the average percentage differences were found between the -7.66% and 12.43% for considered flow velocity. Also, the average percentage differences were found between the -3.42% and 4.54% for all measured data.

Figure 6- Comparison of experimental and CFD analysis results (*k-ε* **and RSM turbulence models with standard and non-equilibrium wall functions) of total friction losses for A type drip irrigation lateral**

These results had a similarity with Provenzano et al (2005b) and Provenzano et al (2007). They calculated the deviations between -4.7% and 10.9% using CFD analysis method.

The lowest average percentage difference of all data was found in RSM with LPS turbulence model using standard wall function with 0.92%. Similarly, the same model had the lowest error parameters as MAPE of 2.96% and RMSE of 369 Pa (Table 3). According to these results, it could be said that the RSM with LPS turbulence model using standard wall function was the closest prediction model for the total friction losses.

Figure 7- Comparison of experimental and CFD analysis results (*k-ε* **and RSM turbulence models with standard and non-equilibrium wall functions) of total friction losses for B type drip irrigation lateral**

An example of the pressure distribution along the lateral line due to friction loss according to CFD analysis was shown in Figure 8. The example includes the CFD analysis results for RSM-LPS turbulence model with standard wall function model applied for B type emitter $(0.33 \text{ m} \text{ emitter spacing and } 1 \text{ m s}^{-1} \text{ inlet velocity}).$

As can be seen in Figure 8, a considerable amount of friction loss was occurred in the lateral section that was between the sequence emitter spacings. Except this friction loss, the friction losses due to pressure changes resulting from sudden contraction and expansion based on the emitter are also clearly seen

 $\overline{1}$

ANSYS Fluent Release 16.2 (3d, dp, pbns, RSM)

Figure 8- Pressure distribution along the lateral line with CFD analysis for RSM-LPS turbulence model with standard wall function

in Figure 8. Many researchers have expressed that the local friction losses need to be in consideration in the studies (Bagarello et al 1997; Juana et al 2002; Provenzano & Pumo 2004). The analysis results clearly showed the same necessity, too.

4. Conclusions

It can be concluded that the considered turbulence models in CFD analysis can be used in prediction of the total friction losses of drip irrigation laterals with high accuracy if the near wall treatments were considered in the analyzing.

The closest prediction of total friction losses to experimental results was obtained by RSM with LPS turbulence model using standard wall function (MAPE= 2.96%, RMSE= 369 Pa). The next closest prediction was achieved using standard *k-ε* turbulence model with non-equilibrium wall function with the lowest RMSE value of 550 Pa. It is thought that the study results would be beneficial

for researchers and manufacturers working on this subject.

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